

## MODULE III – STORAGE IN CONTAINERS

### III.A. APPLICABILITY

- III.A.1. The requirements of this permit Module pertain to the operation of hazardous waste container storage areas at the facility. The Permittee shall comply with R315-264-170 and all conditions of this Module.
- III.A.2. The designated hazardous waste storage areas are the bays of Buildings M-705S, E-501, M-629, M-186, the burn trays at M-136, Burn Station 14 at M-136, and Storage Pad S-633. Drawings of these storage areas are presented in Attachment 6.

### III.B. WASTE IDENTIFICATION

- III.B.1. The Permittee shall, subject to the terms of this Permit, store only the following hazardous wastes, as listed by EPA hazardous waste code, in containers at storage areas M-186, M-705S and E-501:

D001, D002, D003, D004, D005, D006, D007, D008, D009, D010 D011, D016, D018, D019, D021, D022, D023, D024, D026, D027, D028, D029, D030, D035, D036, D038, D039, D040, D042, D043, F001, F002, F003, F004, F005, F006, F007, F008, F009, K044, K045, P003, P012, P022, P028, P029, P030, P042, P044, P047, P048, P056, P064, P067, P076, P077, P078, P087, P092, P093, P095, P098, P102, P104, P105, P106, P112, P116, P119, P205, U001, U002, U003, U004, U006, U008, U009, U011, U012, U019, U025, U028, U029, U031, U037, U041, U044, U048, U053, U056, U057, U069, U070, U072, U075, U077, U078, U079, U080, U085, U088, U092, U093, U095, U098, U101, U102, U103, U105, U106, U108, U112, U113, U115, U117, U118, U120, U121, U122, U123, U131, U133, U134, U138, U140, U147, U148, U149, U151, U154, U156, U159, U160, U161, U162, U165, U168, U169, U170, U171, U185, U186, U188, U189, U190, U196, U201, U209, U210, U211, U218, U219, U220, U221, U223, , U225, U226, U228, U238, U239, U240, U243, U244, U246, U247, U328, U353, U359, U404.

- III.B.2. The Permittee may store solid reactive or ignitable hazardous wastes, EPA hazardous waste codes D003 and D001, and hazardous waste codes D005, D007, D008, D030, D038, F001, F002, F003, F004, F005 and K044 in storage units S-633, M-629, and M-136 subject to the terms of this Permit.
- III.B.3. The Permittee may store solid reactive hazardous wastes in accordance with Condition III.B.2. in burn trays at M-136 prior to thermal treatment and subject to the terms of this Permit. Waste stored in burn trays shall be containerized only in covered drums, boxes, plastic bags, woven bags, US Department of Transportation (DOT) approved shipping containers or containerized as described in Attachment 11. Containers shall be labeled and managed as specified in Attachment 9.
- III.B.4. The Permittee may store waste rocket motors, with hazardous waste codes as identified in Condition III.B.2., that contain solid propellant, one at a time on the ground at

M-136, Burn Station 14, prior to thermal treatment. Storage of waste rocket motors shall be conducted subject to the terms of this Permit and shall be labeled and managed as specified in Attachment 9.

- III.B.5. The Permittee may store solid reactive hazardous wastes, with hazardous waste codes as identified in Condition III.B.2., on Storage Pad S-633 subject to the terms of this Permit.
- III.B.6. The Permittee is prohibited from storing hazardous waste that is not identified in Section III.B. of this Module. Any addition of hazardous waste codes to Condition III.B.1. requires modification of the permit in accordance with Condition I.D.3.
- III.B.7. Except for the storage of waste rocket motors at M-136, Burn Station 14, the Permittee shall only use containers for the storage of reactive wastes that meet the DOD 4145.26-M requirements.

### **III.C. CONDITION OF CONTAINERS**

- III.C.1. If a container holding hazardous waste is not in good condition (e.g., severe rusting, bulging, apparent structural defects) or it has begun to leak, the Permittee shall transfer the hazardous waste from such a container, or the container of hazardous waste itself, to a UN approved container in accordance with Section 8-1-10 of Attachment 8. The transfer shall be completed as soon as possible but not later than 24 hours from the time the problem was first discovered.

### **III.D. COMPATIBILITY OF WASTE WITH CONTAINERS**

- III.D.1. The Permittee shall ensure that the waste is compatible with the containers as required by R315-264-172. The Permittee shall follow the compatibility plan as indicated in Section 9-2.1 and Table 9-2 of Attachment 9.

### **III.E. MANAGEMENT OF CONTAINERS**

- III.E.1. The Permittee shall manage containers in accordance with this module of the Permit, R315-264-173 and the procedures identified in Attachments 9 and 11. A container holding hazardous waste shall always be closed during storage except when the Permittee is adding or removing waste from the container. The Permittee shall not open, handle, or store containers in a manner which may cause the containers to leak.
- III.E.2. The Permittee shall store liquid hazardous wastes in containers only at storage areas M-186, E-501 and M-705S. Drawings of the container storage areas are shown in Attachment 6. The Permittee may store up to the following volumes of wastes:
  - III.E.2.a. E-501 - 8,800 gallons and no more than 160 55-gallon containers or the equivalent;
  - III.E.2.b. M-186 - 22,000 gallons and no more than 400 55-gallon containers or the equivalent;  
and
  - III.E.2.c. M-705S - 1,760 gallons and no more than 32 55-gallon containers or the equivalent.

- III.E.3. The Permittee shall store solid reactive hazardous waste in containers at storage areas M-629, M-136 and S-633. Drawings of the storage areas are shown in Attachment 6. At capacity, the Permittee may store the following amounts of wastes:
  - III.E.3.a. M-629 - 110,000 lbs of 1.3 solid reactive waste or 55,000 lbs of 1.1 solid reactive hazardous waste;
  - III.E.3.b. M-136 – 125,000 lbs of 1.3 solid reactive waste in Burn Station 14, or the calendar day amounts identified in Conditions IV.C.1.a.. through IV.C.1.f.. for the other Burn Stations at M-136, as described in Condition III.B.3. or III.B.4.;
  - III.E.3.b.i. M-136 - 20,000 lbs of 1.1 solid reactive hazardous waste, as described in Condition III.B.3. or III.B.4.; and
  - III.E.3.c S-633 – 75,000 lbs of 1.3 or 20,000 lbs of 1.1 solid reactive hazardous waste.
- III.E.4. The Permittee shall maintain an aisle space of 30 inches minimum between containers or pallets of containers at storage areas M-186 and E-501.
- III.E.5. The Permittee shall store hazardous wastes at M-705S, M-629, S-633 and M-136 so that the labels on the containers or waste rocket motor are visible.
- III.E.6. The Permittee may stack 55-gallon drums at a maximum of two high at storage areas M-186 and E-501.
- III.E.7. Hazardous waste containers shall not be stacked at storage areas M-705S, M-629, S-633 and M-136 except as described in Attachment 9-2.3.
- III.E.8. The Permittee shall unload any transport vehicle hauling containers of hazardous waste for storage within 10 days following arrival at the site. Arrival for purposes of this permit shall be the day the vehicle arrives at the facility.
- III.E.9. The Permittee shall provide storage for and maintain on-site, an 85 gallon over-pack drum at areas where liquid hazardous waste is stored.

**III.F. CONTAINMENT SYSTEMS**

- III.F.1. The Permittee shall maintain the containment systems in accordance with the attached plans and specifications contained in Attachment 9 and as specified in R315-264-175.
- III.F.2. The Permittee shall inspect the container management areas for the presence of free liquids in accordance with Attachment 2. If free liquids are discovered in the sumps or other containment areas, the Permittee shall identify the location in the inspection log. Any liquids discovered shall be removed immediately, but in no case later than twenty-four hours after the liquid is discovered and managed according to the spill contingency plan specified in Section 9-4.3 of Attachment 9.
- III.F.3. For purposes of inspections, all containers stored in the liquid hazardous waste storage area shall be considered full to their respective capacities with liquid hazardous waste. Gondolas/roll-offs that are used only for the storage of solid hazardous waste need not

be considered in the calculations for containment. The area for storing solid waste shall be identified.

- III.F.4. Some of the containers stored at M-136 contain small amounts of desensitizing fluid (e.g. diesel, shingle oil, etc.). The containment requirements, as specified in Attachment 9, apply to the storage of wastes in the burn trays. Inspection of the burn trays shall be conducted in accordance with Attachment 2.

**III.G. SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE**

- III.G.1. The Permittee shall not locate containers holding ignitable or reactive waste within 15 meters (50 feet) of the facility boundary in accordance with R315-264-176, unless a written approval is obtained from the authority having jurisdiction over the local fire code, as allowed under R315-262-17.
- III.G.2. If written approval is obtained to allow containers holding ignitable or reactive waste to be located within 50 feet of the facility boundary, in accordance with R315-264-176, the Permittee shall document it in the operating record and notify the Director.
- III.G.3. The Permittee shall take precautions to prevent accidental ignition or reaction of ignitable or reactive waste and follow the procedures specified in Attachment 8, R315-264-17.

**III.H. SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTE**

- III.H.1. The Permittee shall not place incompatible wastes, or incompatible wastes and materials, in the same container, in accordance with R315-264-177(a).
- III.H.2. The Permittee shall not place hazardous waste or materials in an unwashed container that previously held an incompatible waste or material in accordance with R315-264-177(b).
- III.H.3. A storage container holding a hazardous waste that is incompatible with any waste or other materials stored nearby shall be separated from the other materials or protected from them by means of a dike, berm, wall, or other device.

**III.I. IDENTIFICATION AND LOCATION OF CONTAINERS IN OPERATING RECORD**

- III.I.1. The Permittee shall record in the Operating Record the date and location of each container of hazardous waste accepted in any Permitted container storage area and the date the container is transferred or treated from the storage area for treatment or disposal.

**III.J. INSPECTION SCHEDULES AND PROCEDURES**

- III.J.1. The Permittee shall inspect the hazardous waste storage and treatment facilities identified in Condition III.B. of this Permit as specified in the Inspection Schedules contained in Attachment 2. The purpose of these inspections shall be to detect leaking containers, standing liquids, deterioration of containers, and to detect deterioration of,

or liquids in, the secondary containment system caused by corrosion and other factors as specified in R315-264-174.

III.J.2. If problems are observed during the inspections, the Permittee shall correct the problem in accordance with Module II, Section F.

**III.K. CLOSURE/POST-CLOSURE**

III.K.1. The Permittee shall close the permitted hazardous waste storage areas in accordance with R315-264-110, R315-264-178, Condition II.O. and Attachment 5 of this Permit.