Apex A' is 100% WATER

Fixed Point on Bottom Left Axis is
Water Solubility in D-Limonene Taken
as 100% in D-Limonene based on a range of
extraction.

Apex B' is 100% D-Limonene

Free Extract 12% taken between solubility in water, 3.8 mg/L (25°C) or 12 mg/kg

Free Extract remover of
Tannins/Extract organic

Evaporate off methanol. Remove
remaining solvent. Concen-
trated on a water bath to dry.

Mass of each component is given
in mg/kg in all the solutions.

As good mg/kg, based on solution.
Solubility in D-Limonene taken
of left axis is where
free extract is taken.

After Evaporation.

Tear through organic

ND-340-TC DISTILLER, DRYING PAPER