# ATTACHMENT C

# COST ESTIMATES FOR RECLAMATION OF WHITE MESA FACILITY IN BLANDING, UTAH

**Cost Summary** 

# WHITE MESA MILL RECLAMATION COST ESTIMATE June 2016 Revision 5.1

Mobilization		\$553,834
Office Facilities		\$106,224
Mill Decommissioning		\$2,296,874
Cell 1		\$1,009,743
Cell 2		\$1,092,353
Cell 3		\$2,067,154
Cell 4A		\$1,372,956
Cell 4B		\$1,499,557
Management/Legal Support		\$2,422,560
Miscellaneous		\$2,055,680
Subtotal Direct Costs	-	\$14,476,933
Profit Allowance	10.00%	\$1,332,260
Contingency	25.00%	\$3,325,170
Licensing & Bonding	2.00%	\$289,539
UDEQ Contract Administration	4.00%	\$579,077
Engineering Design Review	2.25%	\$325,731
Contractors Equipment Floater		\$82,250
Automobile and General Liability Insurance		\$177,500
Long Term Care Fund		\$876,425
Total Reclamation	-	\$21,464,885
Revised Bond Amount	-	\$21,464,885

Mill Decommissioning

#### **Mill Building Demolition**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	640	\$10,155
Laborers	hrs	\$17.16	320	\$5,490
Small Tools	hrs	\$1.35	960	\$1,296
Cat 770 Haul Truck	hrs	\$102.19	640	\$65,404
Truck Drivers	hrs	\$21.30	640	\$13,632
Cat 988 Loader	hrs	\$144.84	160	\$23,175
Cat 988 Loader Operator	hrs	\$26.00	160	\$4,160
Cat 365 Excavator	hrs	\$139.69	160	\$22,351
Cat 365 Excavator Operator	hrs	\$28.78	160	\$4,604
PC 300 w/metal Shears	hrs	\$170.14	160	\$27,222
PC 300 Operator	hrs	\$28.78	160	\$4,604
60 Ton Crane	hrs	\$91.90	160	\$14,704
60 Ton Crane Operator	hrs	\$31.03	160	\$4,964
30 Ton Crane	hrs	\$58.29	80	\$4,664
30 Ton Crane Operator	hrs	\$31.03	80	\$2,482
Equipment Maintenance (Butler)	hrs	\$22.45	1,360	\$30,539
Concrete Removal	sf	\$3.30	37,500	\$123,750

#### **Total Mill Building Demolition**

#### **Ore Feed Demolition**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	64	\$1,015
Laborers	hrs	\$17.16	32	\$549
Small Tools	hrs	\$1.35	96	\$130
Cat 770 Haul Truck	hrs	\$102.19	64	\$6,540
Truck Drivers	hrs	\$21.30	64	\$1,363
Cat 988 Loader	hrs	\$144.84	16	\$2,317
Cat 988 Loader Operator	hrs	\$26.00	16	\$416
Cat 365 Excavator	hrs	\$139.69	16	\$2,235
Cat 365 Excavator Operator	hrs	\$28.78	16	\$460
PC 300 w/metal Shears	hrs	\$170.14	16	\$2,722
PC 300 Operator	hrs	\$28.78	16	\$460
30 Ton Crane	hrs	\$58.29	0	\$0
30 Ton Crane Operator	hrs	\$31.03	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	112	\$2,515

#### **Total Ore Feed Demolition**

Resource Description

#### **SX Building Demolition**

Cat 988 Loader Operator Cat 365 Excavator

60 Ton Crane Operator

30 Ton Crane Operator Equipment Maintenance (Butler)

Asbestos Removal

**Concrete Removal** 

30 Ton Crane

Cat 365 Excavator Operator PC 300 w/metal Shears PC 300 Operator 60 Ton Crane

Mechanics

Laborers Small Tools Cat 770 Haul Truck Truck Drivers Cat 988 Loader

	Units	Cost/Unit	Task Units	Task Cost
hrs		\$15.87	320	\$5,077
hrs		\$17.16	160	\$2,745
hrs		\$1.35	480	\$648
hrs		\$102.19	320	\$32,702
hrs		\$23.25	320	\$7,440
hrs		\$144.84	80	\$11,587
hrs		\$26.00	80	\$2,080
hrs		\$139.69	80	\$11,175
hrs		\$28.78	80	\$2,302
hrs		\$170.14	80	\$13,611
hrs		\$28.78	80	\$2,302
hrs		\$91.90	0	\$0
hrs		\$31.03	0	\$0
hrs		\$58.29	0	\$0
hrs		\$31.03	0	\$0
hrs		\$22.45	560	\$12,575
sf				
sf		\$3.30	55,970	\$184,701

**Total SX Building Demolition** 

#### \$288,947

#### \$20,724

\$363,196

#### **CCD Circuit Removal**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	120	\$1,904
Laborers	hrs	\$17.16	60	\$1,029
Small Tools	hrs	\$1.35	180	\$243
Cat 770 Haul Truck	hrs	\$102.19	120	\$12,263
Truck Drivers	hrs	\$23.25	120	\$2,790
Cat 988 Loader	hrs	\$144.84	30	\$4,345
Cat 988 Loader Operator	hrs	\$26.00	30	\$780
Cat 365 Excavator	hrs	\$139.69	30	\$4,191
Cat 365 Excavator Operator	hrs	\$28.78	30	\$863
PC 300 w/metal Shears	hrs	\$170.14	30	\$5,104
PC 300 Operator	hrs	\$28.78	30	\$863
60 Ton Crane	hrs	\$91.90	30	\$2,757
60 Ton Crane Operator	hrs	\$31.03	30	\$931
30 Ton Crane	hrs	\$58.29	15	\$874
30 Ton Crane Operator	hrs	\$31.03	15	\$465
Equipment Maintenance (Butler)	hrs	\$22.45	255	\$5,726
Concrete Removal	sf	\$3.30	15,000	\$49,500

#### \$94,630

\$19,392

#### **Total CCD Circuit Removal**

#### Sample Plant Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	32	\$508
Laborers	hrs	\$17.16	16	\$275
Small Tools	hrs	\$1.35	48	\$65
Cat 770 Haul Truck	hrs	\$102.19	32	\$3,270
Truck Drivers	hrs	\$21.30	32	\$682
Cat 988 Loader	hrs	\$144.84	8	\$1,159
Cat 988 Loader Operator	hrs	\$26.00	8	\$208
Cat 365 Excavator	hrs	\$139.69	8	\$1,118
Cat 365 Excavator Operator	hrs	\$28.78	8	\$230
PC 300 w/metal Shears	hrs	\$170.14	8	\$1,361
PC 300 Operator	hrs	\$28.78	8	\$230
30 Ton Crane	hrs	\$58.29	0	\$0
30 Ton Crane Operator	hrs	\$31.03	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	56	\$1,257
Concrete Removal	sf	\$2.15	4,200	\$9,030

#### **Total Sample Plant Removal**

# **Temporary Storage Building Removal**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Laborers	hrs	\$17.16	8	\$137
Small Tools	hrs	\$1.35	8	\$11
Cat 770 Haul Truck	hrs	\$102.19	2	\$204
Truck Drivers	hrs	\$21.30	2	\$43
Cat 988 Loader	hrs	\$144.84	2	\$290
Cat 988 Loader Operator	hrs	\$26.00	2	\$52
Equipment Maintenance (Butler)	hrs	\$22.45	4	\$90
Concrete Removal	sf	\$2.15	600	\$1,290

**Total Temporary Storage Building Removal** 

\$2,117

#### Truck Shop Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	32	\$508
Laborers	hrs	\$17.16	16	\$275
Small Tools	hrs	\$1.35	48	\$65
Cat 770 Haul Truck	hrs	\$102.19	24	\$2,453
Truck Drivers	hrs	\$21.30	24	\$511
Cat 988 Loader	hrs	\$144.84	8	\$1,159
Cat 988 Loader Operator	hrs	\$26.00	8	\$208
Cat 365 Excavator	hrs	\$139.69	8	\$1,118
Cat 365 Excavator Operator	hrs	\$28.78	8	\$230
PC 300 w/metal Shears	hrs	\$170.14	8	\$1,361
PC 300 Operator	hrs	\$28.78	8	\$230
30 Ton Crane	hrs	\$58.29	0	\$0
30 Ton Crane Operator	hrs	\$31.03	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	48	\$1,078
Concrete Removal	sf	\$2.15	4,200	\$9,030

#### **Total Truck Shop Removal**

#### \$18,225

#### **Boiler Demolition**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	160	\$2,539
Laborers	hrs	\$17.16	80	\$1,373
Small Tools	hrs	\$1.35	240	\$324
Cat 770 Haul Truck	hrs	\$102.19	160	\$16,351
Truck Drivers	hrs	\$21.30	160	\$3,408
Cat 988 Loader	hrs	\$144.84	40	\$5,794
Cat 988 Loader Operator	hrs	\$26.00	40	\$1,040
Cat 365 Excavator	hrs	\$139.69	40	\$5,588
Cat 365 Excavator Operator	hrs	\$28.78	40	\$1,151
PC 300 w/metal Shears	hrs	\$170.14	40	\$6,805
PC 300 Operator	hrs	\$28.78	40	\$1,151
60 Ton Crane	hrs	\$91.90	0	\$0
60 Ton Crane Operator	hrs	\$31.03	0	\$0
30 Ton Crane	hrs	\$58.29	0	\$0
30 Ton Crane Operator	hrs	\$31.03	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	280	\$6,287
Concrete Removal	sf	\$3.30	2,900	\$9,570

#### **Total Boiler Demolition**

#### \$61,381

#### Vanadium Oxidation Circuit Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	64	\$1,015
Laborers	hrs	\$17.16	32	\$549
Small Tools	hrs	\$1.35	96	\$130
Cat 770 Haul Truck	hrs	\$102.19	64	\$6,540
Truck Drivers	hrs	\$21.30	64	\$1,363
Cat 988 Loader	hrs	\$144.84	16	\$2,317
Cat 988 Loader Operator	hrs	\$26.00	16	\$416
Cat 365 Excavator	hrs	\$139.69	16	\$2,235
Cat 365 Excavator Operator	hrs	\$28.78	16	\$460
PC 300 w/metal Shears	hrs	\$170.14	16	\$2,722
PC 300 Operator	hrs	\$28.78	16	\$460
60 Ton Crane	hrs	\$91.90	0	\$0
60 Ton Crane Operator	hrs	\$31.03	0	\$0
30 Ton Crane	hrs	\$58.29	0	\$0
30 Ton Crane Operator	hrs	\$31.03	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	112	\$2,515
Concrete Removal	sf	\$3.30	1,200	\$3,960

#### **Total Vanadium Oxidation Circuit Removal**

#### \$24,684

#### Main Shop/Warehouse Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	128	\$2,031
Laborers	hrs	\$17.16	64	\$1,098
Small Tools	hrs	\$1.35	192	\$259
Cat 770 Haul Truck	hrs	\$102.19	128	\$13,081
Truck Drivers	hrs	\$21.30	128	\$2,726
Cat 988 Loader	hrs	\$144.84	32	\$4,635
Cat 988 Loader Operator	hrs	\$26.00	32	\$832
Cat 365 Excavator	hrs	\$139.69	32	\$4,470
Cat 365 Excavator Operator	hrs	\$28.78	32	\$921
PC 300 w/metal Shears	hrs	\$170.14	32	\$5,444
PC 300 Operator	hrs	\$28.78	32	\$921
Equipment Maintenance (Butler)	hrs	\$22.45	224	\$5,030
Asbestos Removal	sf			
Concrete Removal	sf	\$2.15	19,300	\$41,495

#### **Total Main Shop/Warehouse Demolition**

#### \$82,944

#### **Decon Pads (2) Demolition**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	64	\$1,015
Laborers	hrs	\$17.16	32	\$549
Small Tools	hrs	\$1.35	96	\$130
Cat 770 Haul Truck	hrs	\$102.19	64	\$6,540
Truck Drivers	hrs	\$21.30	64	\$1,363
Cat 988 Loader	hrs	\$144.84	16	\$2,317
Cat 988 Loader Operator	hrs	\$26.00	16	\$416
Cat 365 Excavator	hrs	\$139.69	16	\$2,235
Cat 365 Excavator Operator	hrs	\$28.78	16	\$460
PC 300 w/metal Shears	hrs	\$170.14	16	\$2,722
PC 300 Operator	hrs	\$28.78	16	\$460
Equipment Maintenance (Butler)	hrs	\$22.45	112	\$2,515
Concrete Removal	sf	\$3.30	1,350	\$4,455

#### **Total Decon Pads (2) Demolition**

#### \$25,179

#### Office Building Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	96	\$1,523
Laborers	hrs	\$17.16	48	\$824
Small Tools	hrs	\$1.35	144	\$194
Cat 770 Haul Truck	hrs	\$102.19	96	\$9,811
Truck Drivers	hrs	\$21.30	96	\$2,045
Cat 988 Loader	hrs	\$144.84	24	\$3,476
Cat 988 Loader Operator	hrs	\$26.00	24	\$624
Cat 365 Excavator	hrs	\$139.69	24	\$3,353
Cat 365 Excavator Operator	hrs	\$28.78	24	\$691
PC 300 w/metal Shears	hrs	\$170.14	24	\$4,083
PC 300 Operator	hrs	\$28.78	24	\$691
Equipment Maintenance (Butler)	hrs	\$22.45	168	\$3,772
Asbestos Removal	sf			
Concrete Removal	sf	\$1.25	12,100	\$15,125

#### **Total Office Building Demolition**

\$46,211

#### Septic Tanks and Drain Fields

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	0	\$0
Laborers	hrs	\$17.16	16	\$275
Small Tools	hrs	\$1.35	32	\$43
Cat 770 Haul Truck	hrs	\$102.19	16	\$1,635
Truck Drivers	hrs	\$21.30	16	\$341
Cat 988 Loader	hrs	\$144.84	8	\$1,159
Cat 988 Loader Operator	hrs	\$26.00	8	\$208
Cat 365 Excavator	hrs	\$139.69	8	\$1,118
Cat 365 Excavator Operator	hrs	\$28.78	8	\$230
PC 300 w/metal Shears	hrs	\$170.14	0	\$0
PC 300 Operator	hrs	\$28.78	0	\$0
Equipment Maintenance (Butler)	hrs	\$22.45	32	\$719

#### **Total Septic Tanks and Drain Fields**

\$5,727

#### Misc. Tankage & Spare Parts Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	48	\$762
Laborers	hrs	\$17.16	24	\$412
Small Tools	hrs	\$1.35	72	\$97
Cat 770 Haul Truck	hrs	\$102.19	48	\$4,905
Truck Drivers	hrs	\$21.30	48	\$1,022
Cat 988 Loader	hrs	\$144.84	12	\$1,738
Cat 988 Loader Operator	hrs	\$26.00	12	\$312
Cat 365 Excavator	hrs	\$139.69	12	\$1,676
Cat 365 Excavator Operator	hrs	\$28.78	12	\$345
PC 300 w/metal Shears	hrs	\$170.14	12	\$2,042
PC 300 Operator	hrs	\$28.78	12	\$345
Equipment Maintenance (Butler)	hrs	\$22.45	84	\$1,886

#### **Total Misc. Tankage & Spare Parts Removal**

#### \$15,543

#### Alternate Feed Circuit and Reagent Storage Building

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Mechanics	hrs	\$15.87	50	\$793
Laborers	hrs	\$17.16	50	\$858
Small Tools	hrs	\$1.35	96	\$130
Cat 770 Haul Truck	hrs	\$102.19	50	\$5,110
Truck Drivers	hrs	\$23.25	50	\$1,163
Cat 988 Loader	hrs	\$144.84	34	\$4,925
Cat 988 Loader Operator	hrs	\$26.00	34	\$884
Cat 365 Excavator	hrs	\$139.69	34	\$4,750
Cat 365 Excavator Operator	hrs	\$28.78	34	\$978
PC 300 w/metal Shears	hrs	\$170.14	52	\$8,847
PC 300 Operator	hrs	\$28.78	52	\$1,496
Equipment Maintenance (Butler)	hrs	\$22.45	170	\$3,817
Concrete Removal	sf	\$2.15	25,500	\$54,825

#### **Total Alternate Feed Circuit and Reagent Storage Building**

\$88,575

#### Mill Yard Decontamination

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	257	\$57,032
Cat 637 Scraper Operator	hrs	\$28.78	257	\$7,396
Cat D8N Dozer With Ripper	hrs	\$103.84	65	\$6,749
Cat D8N Dozer Operator	hrs	\$26.00	65	\$1,690
Cat D7 Dozer	hrs	\$88.08	65	\$5,725
Cat D7 Dozer Operator	hrs	\$26.00	65	\$1,690
Cat 651 Waterwagon	hrs	\$115.90	65	\$7,534
Cat 651 Waterwagon Operator	hrs	\$23.25	65	\$1,511
Cat 14H Motorgrader	hrs	\$77.15	65	\$5,015
Cat 14H Motorgrader Operator	hrs	\$28.78	65	\$1,871
Equipment Maintenance (Butler)	hrs	\$22.45	517	\$11,609

#### **Total Mill Yard Decontamination**

#### \$107,822

#### **Ore Storage Pad Decontamination**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	189	\$41,942
Cat 637 Scraper Operator	hrs	\$28.78	189	\$5,439
Cat D8N Dozer With Ripper	hrs	\$103.84	48	\$4,984
Cat D8N Dozer Operator	hrs	\$26.00	48	\$1,248
Cat D7 Dozer	hrs	\$88.08	48	\$4,228
Cat D7 Dozer Operator	hrs	\$26.00	48	\$1,248
Cat 651 Waterwagon	hrs	\$115.90	48	\$5,563
Cat 651 Waterwagon Operator	hrs	\$23.25	48	\$1,116
Cat 14H Motorgrader	hrs	\$77.15	48	\$3,703
Cat 14H Motorgrader Operator	hrs	\$28.78	48	\$1,381
Equipment Maintenance (Butler)	hrs	\$22.45	381	\$8,555

#### **Total Ore Storage Pad Decontamination**

# Equipment Storage Area Cleanup

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	68	\$15,090
Cat 637 Scraper Operator	hrs	\$28.78	68	\$1,957
Cat D8N Dozer With Ripper	hrs	\$103.84	17	\$1,765
Cat D8N Dozer Operator	hrs	\$26.00	17	\$442
Cat D7 Dozer	hrs	\$88.08	17	\$1,497
Cat D7 Dozer Operator	hrs	\$26.00	17	\$442
Cat 651 Waterwagon	hrs	\$115.90	17	\$1,970
Cat 651 Waterwagon Operator	hrs	\$23.25	17	\$395
Cat 14H Motorgrader	hrs	\$77.15	17	\$1,312
Cat 14H Motorgrader Operator	hrs	\$28.78	17	\$489
Equipment Maintenance (Butler)	hrs	\$22.45	136	\$3,054

#### **Total Equipment Storage Area Cleanup**

#### \$28,414

\$79,408

#### **Revegetate Mill Yard & Ore Pad**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	174	\$38,613
Cat 637 Scraper Operator	hrs	\$28.78	174	\$5,007
Cat D8N Dozer With Ripper	hrs	\$103.84	33	\$3,427
Cat D8N Dozer Operator	hrs	\$26.00	33	\$858
Cat D7 Dozer	hrs	\$88.08	33	\$2,907
Cat D7 Dozer Operator	hrs	\$26.00	33	\$858
Cat 14H Motorgrader	hrs	\$77.15	33	\$2,546
Cat 14H Motorgrader Operator	hrs	\$28.78	33	\$950
Seed Mix	Acre	\$25.50	2,178	\$55,539
Equipment Maintenance (Butler)	hrs	\$22.45	273	\$6,130
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#### Total Revegetate Mill Yard & Ore Pad

# \$116,834

# **Total Demolition and Decontamination**

#### \$1,489,953

#### CLEANUP OF WINDBLOWN CONTAMINATION

Scoping Survey				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	100	\$5,000
Survey Crew	hrs	\$15.27	752	\$11,483
Sample Crew	hrs	\$15.27	1,312	\$20,035
Total Scoping Survey				\$36,518
Characterization Survey				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	472	\$23,600
Sample Crew	hrs	\$15.27	1,136	\$17,347
Total Characterization Survey				\$40,947
Final Status Survey				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	300	\$15,000
Sample Crew	hrs	\$15.27	3,552	\$54,241
Total Final Status Survey				\$69,241

Windblown Cleanup				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	680	\$150,902
Cat 637 Scraper Operator	hrs	\$28.78	680	\$19,569
Cat D8N Dozer With Ripper	hrs	\$103.84	170	\$17,652
Cat D8N Dozer Operator	hrs	\$26.00	170	\$4,420
Cat D7 Dozer	hrs	\$88.08	170	\$14,973
Cat D7 Dozer Operator	hrs	\$26.00	170	\$4,420
Cat 14H Motorgrader	hrs	\$77.15	170	\$13,116
Cat 14H Motorgrader Operator	hrs	\$28.78	170	\$4,892
Soil Samples	each	\$50.00	500	\$25,000
Survey Crew	hrs	\$15.27	163	\$2,489
Sample Crew	hrs	\$15.27	83	\$1,267
Equipment Maintenance (Butler)	hrs	\$22.45	1,190	\$26,721
Total Windblown Cleanup				\$285,421
Quality Control				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	2,080	\$128,960
Total Quality Control				\$128,960
Total Cleanup Windblown Contamination			Γ	\$561,088

#### **Conventional Ore Disposal**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Haul Truck (3)	hrs	\$102.19	130	\$13,322
Truck Drivers (3)	hrs	\$21.30	130	\$2,777
Cat 988 Loader	hrs	\$144.84	43	\$6,294
Cat 988 Loader Operator	hrs	\$26.00	43	\$1,130
Cat 651 Water wagon	hrs	\$115.90	43	\$5,036
Cat 651 Water wagon Operator	hrs	\$23.25	43	\$1,010
Cat 14H Motorgrader	hrs	\$77.15	25	\$1,929
Cat 14H Motorgrader Operator	hrs	\$28.78	25	\$719
Equipment Maintenance (Butler)	hrs	\$22.45	242	\$5,440

#### **Total Conventional Ore Disposal**

Total Quantity

25,551 Cubic Yards\*

196 Cubic Yards per Truck per hour 130 Truck Hours

34,494 \* tons as of 1/25/16

Loose (in-truck) material unit weight assumed as 100 lb/cubic foot

\$37,658

#### **Claricone Contaminated Soil Disposal**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Haul Truck (3)	hrs	\$102.19	20	\$2,086
Truck Drivers (3)	hrs	\$21.30	20	\$435
Cat 988 Loader	hrs	\$144.84	7	\$985
Cat 988 Loader Operator	hrs	\$26.00	7	\$177
Cat 651 Waterwagon	hrs	\$115.90	7	\$788
Cat 651 Waterwagon Operator	hrs	\$23.25	7	\$158
Cat 14H Motorgrader	hrs	\$77.15	15	\$1,157
Cat 14H Motorgrader Operator	hrs	\$28.78	15	\$432
Equipment Maintenance (Butler)	hrs	\$22.45	49	\$1,101

#### **Total Claricone Contaminated Soil Disposal**

#### \$7,319

**Total Quantity** 

4,000 Cubic Yards\* 196 Cubic Yards per Truck per hour 20 Truck Hours

13.96 \*Use 4 times estimated volume Loose (in-truck) material unit weight assumed as 100 lb/cubic foot

#### Nitrate Contaminated Soil Disposal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Haul Truck (3)	hrs	\$97.66	335	\$32,723
Truck Drivers (3)	hrs	\$21.30	335	\$7,137
Cat 988 Loader	hrs	\$144.84	112	\$16,178
Cat 988 Loader Operator	hrs	\$26.00	112	\$2,904
Cat D8N Dozer With Ripper	hrs	\$50.00	251	\$12,545
Cat D8N Dozer Operator	hrs	\$15.27	251	\$3,831
Cat 651 Waterwagon	hrs	\$115.79	112	\$12,933
Cat 651 Waterwagon Operator	hrs	\$21.30	112	\$2,379
Cat 14H Motorgrader	hrs	\$67.43	112	\$7,532
Cat 14H Motorgrader Operator	hrs	\$26.32	112	\$2,940
Equipment Maintenance (Butler)	hrs	\$22.45	921	\$20,682
Concrete Removal	sf	\$2.15	27,500	\$59,125

#### **Total Nitrate Contaminated Soil Disposal**

\$180,908

Total Quantity

95,352 Cubic Yards\* 285 Cubic Yards per Truck per hour 335 Truck Hours

\*Use 2 times estimated volume

#### **Bulk Alternate Feed Material**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Haul Truck (3)	hrs	\$102.19	46	\$4,653
Truck Drivers (3)	hrs	\$21.30	46	\$970
Cat 988 Loader	hrs	\$144.84	15	\$2,198
Cat 988 Loader Operator	hrs	\$26.00	15	\$395
Cat 651 Waterwagon	hrs	\$115.90	15	\$1,759
Cat 651 Waterwagon Operator	hrs	\$23.25	15	\$353
Cat 14H Motorgrader	hrs	\$77.15	6	\$463
Cat 14H Motorgrader Operator	hrs	\$28.78	6	\$173
Equipment Maintenance (Butler)	hrs	\$22.45	82	\$1,839

#### **Bulk Alternate Feed Material**

#### \$12,801

**Total Quantity** 

# 8,924 Cubic Yards\* (current as of 01/25/2016) 196 Cubic Yards per Truck per hour 46 Truck Hours

\* Includes FMRI, GAM and Dawn Mining

#### **Alternate Feed Barrels**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$21.30	53	\$1,130
Flat Bed Trailer and Tractor*	hrs	\$55.00	53	\$2,917
Fork Lift (2)	hrs	\$18.00	106	\$1,909
Equipment Maintenance (Butler)	hrs	\$22.45	53	\$1,191

#### **Total Alternate Feed Barrels**

\* includes operator

#### \$7,147

5,242 Barrels (current as of 01/25/2016)

- 31 Totes
- 40 Barrels per load
- 20 Totes Per Load
- 0.4 Hours per load
- 53 Truck Hours

	lbs. per barrel	No. Drums
CaF2	727	161
Calcined	320	2,200
Regen	406	57
KF		2,704
Cotter Resin		31
UF4	547	120

5,242

Sub-Total Alternate Feed Disposal	\$19,949
TOTAL MILL DECOMMISSIONING	\$2,296,874

Mill Decommissioning

Reviewed 2/25/16 1) Removal of contaminated material from Mill Yard Assume: -- 18 inches (1.5 feet) will have to be removed -- Area (from CAD takeoff) = 1,643,453 sq. feet 37.7 acres Therefore: Volume moved = [ 1,643,453 x 1.5]/27 = 91,303 cubic yards (use 91,300) 91,300 / 355 cubic yards per hour = 257 machine hours Haul route H 2) Removal of contaminated material from Ore Pad Assume: -- 18 inches (1.5 feet) will have to be removed -- Area (from CAD takeoff) = 976,780 sq. feet 22.4 acres Volume moved = [ Therefore: 976,780 x 1.5]/27 = 54,266 cubic yards (use 54,300) 54,300 / 287 cubic yards per hour = 189 machine hours Haul route H

3) Demolition Equipment

- -- Kamatsu PL400 (or Cat equivalent) with LaBounty Sheers (hydraulic)
- -- Cat 365 Trackhoe with Grapples
- -- Cat 770 Rock Trucks (4 each)
- -- Cat 988 Loader (1 each)

#### 4) Demolition Crew

- -- Heavy Equipment Operators PC400, Cat 365, Cat 988
- -- Dust Control 2 Laborers
- -- Mechanics Cut debris to reduce/avoid oversize and voids 4 each
- -- Truck Drivers 4 each

- 5) Tool and Expendable Allowance, covering the following items:
  - -- Safety gear and supplies
  - -- Hand tools
  - -- Bottled Gases and Torches
  - -- Allow \$1.30 per man-hour for all but Heavy Equipment Operators and Truck Drivers

#### 6) Demolition Time Estimates

 Mill Building	20	Days
 Ore Bin	2	Days
 CCD, Pre-Leach,		
Claricone	5	Days
 Sample Plant	1	Day
 Boiler House	5	Days
 Vanadium EMF/Ox	2	Days
 Shop/Warehouse	4	Days
 Office/Lab Building	3	Days
 Misc. & Bone Yard	4	Days
 Decon Pads (2)	2	Days

#### 7) Foundation Demolition

-- Assume area of structure times \$3.30 per square foot

	Area, sq ft \$ Cost		ost
Mill Building	37,500	\$	123,750
SX Building	55,970	\$	184,701
CCD, Pre-Leach,			
Claricone	15,000	\$	49,500
Shop/Warehouse	19,300	\$	63,690
Office*	12,100	\$	15,125
Sample Plant	4,200	\$	13,860
Vanadium EMF/Ox	1,200	\$	3,960
Boiler house	2,900	\$	9,570
Decon Pads	1,350	\$	4,455

-- Labor at \$2.75, Equipment at \$0.55

-- \* Labor at \$0.70, Equipment at \$0.55

#### 8) Revegetation

#### Assume:

	Mill Yard Area Ore Pad Area	1,643,453 976,780	•			
	Place 6 inches of Tops	oil				
[ 1,643,453	976,780 ] sq.feet x 0.	5 feet] / [27	cubic feet / cub	bic Yard]	48,523	cu yds
			Use 48,600 Cu	ubic Yards		
	48,600 / 279 cu yds	per hour =	174	Scraper hours		
Seeding RS M	eans Referance 32 92 1	9 14 0500	=	\$25.50 / 1 thousand	sq.ft.	

50 acres = 2178 thousand sq.ft.

 Removal of Nitrate and Ammonium Sulfate Contaminated Soil and Concrete Cover Required by Phase 1 of the Nitrate CAP

#### Assume:

- -- 222 inches (18.5 feet) will have to be removed over the entire excavated area as delineated by the proposed excavation contours in Attachment 4-1 to the December 2013 White Mesa Uranium Mill Proposal for Remediation, 2012 Phase 1 of Final Nitrate Corrective Action Plan, May 7, and Stipulation and Consent Order of December 12, 2012 Docket No. UGW-12-04
- -- This depth corresponds to 20 feet minus the 18 inches associated with the Mill Yard and Ore Pad reclamation.
- -- The nitrate and ammonium sulfate contamination is located within the Mill Yard and Ore Pad which will both have the top 18 inches removed during reclamation as addressed in above in item 1 and 2.
- -- Production is limited by the trucking fleet and not the loader.
- -- The dozer will assist the loader during the soil removal.
- -- The dozer will backfill and grade the excavation area after the contaminated soil has been removed.
- --Volumes and areas are taken from CAD and shown on Attachment 4-1.
- --RS Means reference 02 41 13 17 5300 was used to estimate the costs. \$2.15 per square foot.

Excavation Area (from CAD takeoff) =	83,641 sq. feet
Concrete Cover Area (from CAD takeoff)	27,500 sq. feet
Volume (from CAD takeoff) =	47,676 Cubic Yards
Volume including a 200% Conservatism Factor	95,352 Cubic Yards
C C	
95,352 / 285 cubic yards per hour =	= 335 Trucking Hours
95,352 / 685 cubic yards per hour	= 139 Backfilling Hours
Haul route H	

10) Asbestos Removal

See the attached Executive Summaries from the Asbestos Inspection Reports.

Admin Building	\$ 3	35,650
Maint/Warehouse	\$	8,601
SX Building	\$	100

Cell 1

## **Cell 1 Reclamation**

#### **Dewatering of Cell 1**

Units	Cost/Unit	Task Units	Task Cost
nrs	\$0.48	17,520	\$8,423
	·		\$8,423
1	Units Irs		

#### Crystal Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Truck	hrs	\$102.19	1,119	\$114,387
Truck Drivers	hrs	\$21.30	1,119	\$23,842
Cat 988 Loader	hrs	\$144.84	373	\$54,041
Cat 988 Loader Operator	hrs	\$26.00	373	\$9,701
Cat D8N Dozer With Ripper	hrs	\$103.84	373	\$38,741
Cat D8N Dozer Operator	hrs	\$26.00	373	\$9,701
Cat 365 Excavator	hrs	\$139.69	373	\$52,120
Cat 365 Excavator Operator	hrs	\$28.78	373	\$10,737
Liner Cutting (Laborer)	hrs	\$18.69	373	\$6,974
Cat 651 Waterwagon	hrs	\$115.90	373	\$43,244
Cat 651 Waterwagon Operator	hrs	\$23.25	373	\$8,675
Cat 14H Motorgrader	hrs	\$77.15	373	\$28,786
Cat 14H Motorgrader Operator	hrs	\$28.78	373	\$10,737
Equipment Maintenance (Butler)	hrs	\$22.45	2,985	\$67,024

#### **Total Crystal Removal**

#### **Contaminated Materials Removal**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	308	\$68,350
Cat 637 Scraper Operator	hrs	\$28.78	308	\$8,863
Cat D8N Dozer With Ripper	hrs	\$103.84	77	\$7,995
Cat D8N Dozer Operator	hrs	\$26.00	77	\$2,002
Cat 651 Waterwagon	hrs	\$115.90	77	\$8,924
Cat 651 Waterwagon Operator	hrs	\$23.25	77	\$1,790
Cat 14H Motorgrader	hrs	\$77.15	77	\$5,941
Cat 14H Motorgrader Operator	hrs	\$28.78	77	\$2,216
Equipment Maintenance (Butler)	hrs	\$22.45	539	\$12,103

#### **Total Contaminated Materials Removal**

# **Topsoil Application**

Units	Cost/Unit	Task Units	Task Cost
hrs	\$221.91	61	\$13,537
hrs	\$28.78	61	\$1,755
hrs	\$103.84	40	\$4,153
hrs	\$26.00	40	\$1,040
hrs	\$115.90	40	\$4,636
hrs	\$23.25	40	\$930
hrs	\$77.15	40	\$3,086
hrs	\$28.78	40	\$1,151
hrs	\$22.45	181	\$4,064
	hrs hrs hrs hrs hrs hrs hrs hrs hrs	hrs\$221.91hrs\$28.78hrs\$103.84hrs\$26.00hrs\$115.90hrs\$23.25hrs\$77.15hrs\$28.78	hrs\$221.9161hrs\$28.7861hrs\$103.8440hrs\$26.0040hrs\$23.2540hrs\$77.1540hrs\$28.7840

# **Total Topsoil Application**

\$34,353

\$478,710

\$118,185

#### **Cell 1 Reclamation**

#### Construct Channel

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 770 Truck	hrs	\$102.19	324	\$33,061
Truck Drivers	hrs	\$21.30	324	\$6,891
Cat 365 Excavator	hrs	\$139.69	81	\$11,298
Cat 365 Excavator Operator	hrs	\$28.78	81	\$2,327
Drilling & Blasting Contractor	BCY	\$2.44	67,000	\$163,717
Drilling & Blasting Contractor, Fuel	Gal.	\$1.81	1,011	\$1,834
Cat 14H Motorgrader	hrs	\$77.15	81	\$6,240
Cat 14H Motorgrader Operator	hrs	\$28.78	81	\$2,327
Cat D8N Dozer With Ripper	hrs	\$103.84	81	\$8,398
Cat D8N Dozer Operator	hrs	\$26.00	81	\$2,103
Equipment Maintenance (Butler)	hrs	\$22.45	566	\$12,713

## **Total Construct Channel**

# \$250,910

\$69,561

\$1,009,743

# Rock Armor and Rip Rap Filter

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat D7 Dozer	hrs	\$88.08	30	\$2,642
Cat D7 Dozer Operator	hrs	\$26.00	30	\$780
Cat 651 Waterwagon	hrs	\$115.90	30	\$3,477
Cat 651 Waterwagon Operator	hrs	\$23.25	30	\$698
Cat 14H Motorgrader	hrs	\$77.15	30	\$2,315
Cat 14H Motorgrader Operator	hrs	\$28.78	30	\$863
Rock Cost Delivered	CY	\$6.60	8,607	\$56,766
Equipment Maintenance (Butler)	hrs	\$22.45	90	\$2,021

#### Total Place Rock Armor and Rip Rap Filter

# Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	800	\$49,600
Total Quality Control				\$49,600

# **TOTAL RECLAMATION OF CELL 1**

#### Volume Calculation - Cell 1

Reviewed 2/25/16

1) Area of Cell 1 - 2,575,703 sq ft =

59.13 acres

2) Crystal and Liner Cover Removal

- Dewatering estimated at 2 years based on the last time Cell 1 was dry and approximate duration.
- Crystal thickness assumed as 1.5 feet.
- Soil Cover over the PVC Liner is based on design and as-built 1.5 feet.
- Crystal and soil cover will be excavated at the same time and placed in Cell 4A.
- Crystal and soil cover will be windrowed with a dozer, and loaded into 3 trucks with a loader.
- The PVC Liner will cut into manageable pieces and loaded into a truck with a hydraulic excavator.
- Road maintenance will be accomplished with a motorgrader and water wagon.

Volume to be removed = 
$$2,575,703 \times (1.5 \text{ ft} + 1.5 \text{ ft})$$
  
 $27 \text{ ft}^3/\text{cy}$  286,189 CY

- 3) Removal of Contaminated Material Under Liner
  - Estimated depth of contaminated soil required to be removed 1 foot.
  - Contaminated material will be removed to Cell 4A.
  - Contaminated soil will be windrowed with a dozer, and loaded into 3 trucks with a loader.
  - Road maintenance will be accomplished with a motorgrader and water wagon.

Volume to be removed = 
$$2,575,703 \times (1 \text{ ft})$$
 95,396 CY   
27 ft<sup>3</sup>/cy

4) Construct Channel

- The channel will be constructed in the southwest corner of Cell 1 and will daylight to an existing natural channel.

- The channel requires blasting of the bedrock to achieve the design grade.
- Approximate dimensions of the channel are 1,200 feet long by 150 feet wide by 10 feet deep.

Volume to be removed =  $\frac{1,200 \text{ ft x } 150 \text{ ft x } 10 \text{ ft}}{27 \text{ ft}^3/\text{cy}}$  66,667 CY

- The broken rock material will be loaded into 3 trucks with a hydraulic excavator.

- 23,188 CY of this material will be used in Cell 1 to grade the side slopes from 3H:1V to 5H:1V.
- The remainder of the excavated material will be hauled to Cell 4A South Slope and used as Random Fill 43,479 CY.

#### 5) Grade Side slopes

- Material needed to grade the side slopes of Cell 1 will be produced during the construction of the Cell 1 Drainage Channel

- The costs for staging the grading material at the base of the slopes is accounted for thin the Channel Construction Task.

- The slopes will be graded and shaped with a dozer.

- Cell 1 has 6,020 feet of slopes. The slopes are 8 feet high and currently at a 3H:1V slope.

Volume needed for Grading =  $\frac{6,020 \text{ ft x 8 ft x 26 ft x (1/2)}}{27 \text{ ft}^3/\text{cy}}$  23,188 CY

#### 6) Topsoil Application

- 29 acres of Cell 1 requires placement of 6 inches of topsoil.
- The remainder of Cell 1 will be covered with exposed Dakota Sandstone or Rip Rap.
- The topsoil will hauled from Topsoil pile W4.
- A scraper fleet will haul the topsoil and a dozer will assist with loading and final spreading.
- Road maintenance will be accomplished with a motorgrader and water wagon.

Volume needed for be placed =  $\frac{29 \text{ acres x } 43,560 \text{ ft}2 / \text{acre x } 0.5 \text{ ft}}{27 \text{ ft}^3 / \text{cy}}$  23,393 CY

7) Rock Armor and Rip Rap Filter Placement

- Rock for side armor, top armor and toe aprons will come from an off-site gravel source one (1) mile north of Blanding. Rock will be produced through screening, stockpiled and trucked to the site at the time of use. Belly dump trucks will dump gravel in windrows on the top and sides of the Cell.

- A dozer will spread the delivered rock.
- Road maintenance will be accomplished with a motorgrader and water wagon.
- 8,607 CY of rock will be placed.

Cell 2

# **RECLAMATION OF CELL 2**

# Dewatering of Cell 2

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 2 (12 yrs)	hrs	\$0.48	105,120	\$50,539
Total Downtoring of Coll 2				¢50.520
Total Dewatering of Cell 2				\$50,539

8/5/2016 - 10:59 AM - WMM Rec Plan Est August 2016 Rev 5.1 Estimate Revision 5.1.1

# **RECLAMATION OF CELL 2**

#### Upper Random Fill (2')

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 365 Excavator	hrs	\$139.69	264	\$36,864
Cat 365 Excavator Operator	hrs	\$28.78	264	\$7,594
Cat 980 Loader	hrs	\$100.39	264	\$26,493
Cat 980 Loader Operator	hrs	\$26.00	264	\$6,861
Cat 770 Truck (4 trucks in Fleet)	hrs	\$102.19	1,056	\$107,872
Truck Drivers	hrs	\$21.30	1,056	\$22,484
Cat 825 Compactor	hrs	\$101.99	264	\$26,915
Cat 825 Compactor Operator	hrs	\$23.25	264	\$6,136
Cat D7 Dozer	hrs	\$88.08	264	\$23,243
Cat D7 Dozer Operator	hrs	\$26.00	264	\$6,861
Cat 651 Waterwagon	hrs	\$115.90	264	\$30,585
Cat 651 Waterwagon Operator	hrs	\$23.25	264	\$6,136
Cat 14H Motorgrader	hrs	\$77.15	264	\$20,360
Cat 14H Motorgrader Operator	hrs	\$28.78	264	\$7,594
5000 Gallon Water Truck	hrs	\$67.74	264	\$17,877
5000 Gallon Water Truck Operator	hrs	\$23.25	264	\$6,136
Equipment Maintenance (Butler)	hrs	\$22.45	1,583	\$35,554

\* assumes 4 trucks and the trucks are limiting production.

**Total Place Upper Random Fill** 

#### \$395,563

\$609,051

## **Rock Armor and Rip Rap Filter**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat D7 Dozer	hrs	\$88.08	300	\$26,423
Cat D7 Dozer Operator	hrs	\$26.00	300	\$7,800
Cat 651 Waterwagon	hrs	\$115.90	300	\$34,771
Cat 651 Waterwagon Operator	hrs	\$23.25	300	\$6,975
Cat 14H Motorgrader	hrs	\$77.15	300	\$23,146
Cat 14H Motorgrader Operator	hrs	\$28.78	300	\$8,633
Rock Cost Delivered	CY	\$6.60	72,945	\$481,093
Equipment Maintenance (Butler)	hrs	\$22.45	900	\$20,209

#### **Total Place Rock Armor and Rip Rap Filter**

# Quality ControlUnitsCost/UnitTask UnitsTask CostQuality Control Contractorhrs\$62.00600\$37,200Total Quality Control\$37,200\$37,200\$37,200TOTAL RECLAMATION OF CELL 2\$1,092,353

Reviewed 02/25/16

1)	Area of Cell 2 - 2,9	986,660 sq ft	=	68.56 acres			-
2)	The bridging layer of the o	cover has alread	ly been placed ov	ver the entire Cell 2 surface	e.		
3)	Assumptions						
	and from "clay" stockpil	les.	C C	erials in random fill stockpil 13 drawdown(1 foot/ year)		emaing solution dept	h (12 feet).
	"- Radon Barrier has bee	n placed over th	e entire Cell"				
			Ū	fine random fill and clay st	·	es	
	one (1) mile north of Bla	nding. Rock will time of use. Be	be produced thr	from an off-site gravel sou ough screening, stockpilec vill dump gravel in windrow	d and		
5)	Bring Platform Fill up to De Assume full area of Cell	-	·			COMPLETE	
	2,9	986,660 sq ft >	X 1 ft. / 27 cubi	c feet per cubic yard =			cubic yards
					Use		cubic yards
6)	Placement of Clay Layer ( Assume full area of Cell	,		only)		DELETED	
	2,9	986,660 sq ft >	K 1 ft. / 27 cubi	c feet per cubic yard =			cubic yards
					Use		cubic yards

Volume Calculation - Cell 2 (con't) page 2

7) Upper Random Fill Volume - Top of Cell area Assume full area of Cell X two (2) foot thick - An excavator and loader will load 4 trucks. - The dozer will place the material, water truck will moisture condition and the compactor will compact the material. - The water wagon and grader will maintain the haul road. 2,986,660 sq ft X 2 ft. / 27 cubic feet per cubic yard = 221,234 cubic yards Use 221,300 cubic yards 8) Armor Protection - Top of Cell Assume full area of Cell X one-half (0.5) foot thick 2,986,660 sq ft X 0.5 ft. / 27 cubic feet per cubic yard = 55,309 cubic yards Use 55,400 cubic yards 9) Cell 2 North Slope (Slope #1) common with Cell 1-I Average height 12 feet Length 2600 feet a) Random fill to reduce slope from 3:1 to 5:1 [12 X 12 X 5)/2 - (12 X 12 X 3)/2] X 2600 First Wedge 374,400 cubic feet/ 27 = 13,867 cubic yards -13,900 cubic yards Use **Remaining Random Fill** [15 X 15 X 5)/2 - (12 X 12 X 5)/2] X 2600 526,500 cubic feet/ 27 = 19,500 cubic yards Use 19,500 cubic yards Total Random Fill North Slope 33,400 cubic yards b) Rock Armor 8" thick - 0.67 feet [15.67 X 15.67 X 5)/2 - (15 X 15 X 5)/2] X 2600 133,568 cubic feet/ 27 = 4,947 cubic yards Use 5,000 cubic yards c) Rip Rap Filter 6" thick - 0.5 feet [15.5 X 15.5 X 5)/2 - (15 X 15 X 5)/2] X 2600 99,125 cubic feet/ 27 = 3,671 cubic yards Use 3,700 cubic yards

			Volume Calculation	on - Cell 2 (coi	n't) page 3
d) Toe Apron			2 X 7 X 2600 / 27		1,348 cubic yards
				Use	1,400 cubic yards
	Total Rock Armor Cell 2	2 north Slope			6,400 cubic yards
10) North Slope com	mon with Mill yard (Slope	e #2)			
	Average height Length	1 feet 900 feet			
a) Random fill to	reduce slope from 3:1 to	5:1			
	First Wedge [1 X 1 >	( 5)/2 - (1 X 1 X 3)/2	2] X 900		
		= 900	) cubic feet/ 27 =		33 cubic yards
				Use	100 cubic yards
	Remaining Random Fill				
	[4 X 4 >	( 5)/2 - (1 X 1 X 5)/2	2] X 900		
		= 33,750	) cubic feet/ 27 =		1,250 cubic yards
				Use	1,300 cubic yards
		-			
	Total Random Fill North	n Slope			1,400 cubic yards
b) Rock Armor	8" thick - 0.67 feet				
	[4.67 X	4.67 X 5)/2 - (4 X 4	X 5)/2] X 900		
		= 13,070	) cubic feet/ 27 =		484 cubic yards
				Use	500 cubic yards
c) Rip Rap Filter	6" thick - 0.5 feet				
	[4.5 X 4	.5 X 5)/2 - (4 X 4 X	5)/2] X 900		
		= 9,563	3 cubic feet/ 27 =		354 cubic yards
d) No Toe Apron	on fill common with Mill Y	′ard		Use	350 cubic yards
	Total Rock Armor on slo	ope common to Mill Y	ard		500 cubic yards

11) Cell 2 West Dike (Slope #3) Average height 2 feet Length 500 feet a) Random fill to reduce slope from 3:1 to 5:1 First Wedge [2 X 2 X 5)/2 - (2 X 2 X 3)/2] X 500 = 2,000 cubic feet/ 27 = 74 cubic yards 100 cubic yards Use Remaining Random Fill [2 X 2 X 5)/2 - (2 X 2 X 3)/2] X 500 74 cubic yards 2,000 cubic feet/ 27 = = Use 100 cubic yards Total Random Fill North Slope 200 cubic yards b) Rock Armor 8" thick - 0.67 feet [5.67 X 5.67 X 5)/2 - (5 X 5 X 5)/2] X 500 8,936 cubic feet/ 27 = 331 cubic yards = 400 cubic yards Use c) Rip Rap Filter 6" thick - 0.5 feet [5.5 X 5.5 X 5)/2 - (5 X 5 X 5)/2] X 500 6,563 cubic feet/ 27 = 243 cubic yards = Use 250 cubic yards d) Toe Apron Not required for slope 10 feet long - Drainage from Cell goes south to Cell 3 and then off of south slope of Cell 3 Total Rock Armor Cell 2 north Slope 400 cubic yards 12) Cell 2 East Dike (Slope #4) Average height 1 feet 1250 feet Length a) Random Fill Wedge from #10 1 cubic foot per linear foot X 1250 46 cubic yards 100 cubic yards Use

Volume Calculation - Cell 2 (con't) page 4

Volume Calculation - Cell 2 (con't) page 5 b) Remaining Random Fill from #10 37.5 cubic foot per linear foot X 1250 / 27 1,736 cubic yards Use 1,800 cubic yards 1,900 cubic yards Total Random Slope #4 8" thick - 0.67 feet from #10 14.52 cubic feet per linear foot of dike c) Rock Armor 14.52 cubic foot per linear foot X 1250 / 27 18,150 cubic feet/ 27 = 672 cubic yards = Use 675 cubic yards d) Rip Rap Filter 6" thick - 0.5 feet 9.075 cubic foot per linear foot X 1250 / 27 420 cubic yards 420 cubic feet/ 27 = = Use 420 cubic yards e) Toe Apron Not required Total Rock Armor Cell 2 north Slope 675 cubic yards 13) South Slope Cell 2 common with Cell 3 (Slope #5) Average height 3 feet Length 3500 feet a) Random fill to reduce slope from 3:1 to 5:1 Random Fill [3 X 3 X 5)/2 - (3 X 3 X 3)/2] X 3500 31,500 cubic feet/ 27 = 1,167 cubic yards 1,200 cubic yards Use Random Fill Upper [6 X 6 X 5)/2 - (4 X 4 X 5)/2] X 3500 175,000 cubic feet/ 27 = 6,481 cubic yards Use 6,500 cubic yards

	Volume Calculation - Cell 2 (con't) page 6
b) Clay Layer	
[4 X 4 X 5)/2 - (3 X 3 X 5)/2]	] X 3500
= 61,250	cubic feet/ 27 = 2,269 cubic yards Use 2,300 cubic yards
c) Rock Armor 8" thick - 0.67 feet	
[6.67 X 6.67 X 5)/2 - (6 X 6 2	X 5)/2] X 3500
= 74,278	cubic feet/ 27 = 2,751 cubic yards Use 2,800 cubic yards
c) Rip Rap Filter 6" thick - 0.5 feet	
[6.5 X 6.5 X 5)/2 - (6 X 6 X 5	5)/2] X 3500
= 54,688	cubic feet/ 27 = 2,025 cubic yards Use 2,050 cubic yards
No Toe Apron	

Total Rock Armor on slope Cell 2 Slope common to Cell 3

2,800 cubic yards

#### Volume Calculation - Cell 2 (con't) page 7

	Bridging Layer	Random	Clay	Random	Rock Armor	Filter
Top of Cell	-	-	-	221,300	55,400	0
North ( Slope #1 )		13,900		19,500	6,400	3,700
North (Slope #2)		100		1,300	500	350
West (Slope #3)		100		100	400	250
East (Slope #4)		100		1,800	675	420
South (Slope #5)		1,200	2,300	6,500	2,800	2,050
Totals	-	15,400	2,300	250,500	66,175	6,770

#### Volume Summary - Cell 2

#### **Cell 2 Reclamation**

#### Cat 637 Resource Requirements

	Volume	Route	Yds/hr	%	Equip. Hr.
Cell 2 Lower Random Fill					
Tailings Surface	-	Е	263	100%	0.0
Slope 1	13,900	Е	263	100%	52.8
Slope 2	100	Е	263	100%	0.4
Slope 3	100	Е	263	100%	0.4
Slope 4	100	E	263	100%	0.4
Slope 5	1,200	Е	263	100%	4.6
Total	15,400				58.5

#### Trucking Fleet Requirements

Cell 2 Upper Random Fill	Volume	Route	Yds/hr per Truck	%	Equip. Hr.
Tailings Surface	221,300	E	237	100%	932.5
Slope 1	19,500	Е	237	100%	82.2
Slope 2	1,300	Е	237	100%	5.5
Slope 3	100	Е	237	100%	0.4
Slope 4	1,800	Е	237	100%	7.6
Slope 5	6,500	Е	237	100%	27.4
Total	250,500				1055.6

Cell 2 Rock Armor and Rip Rap Filter -- use Highway Trucks

# Clay Production Cell 2 DELETED ( use same assumptions as Cell 3 ) Clay Volume = 2,300 Bank Cubic Yards (BCY) 0.8 Swell Factor = 2,875 Loose Cubic Yards (LCY) Trucking 475 LCY/hr 8 trucks plus one (1) Loader

300 X 8 Trucks = 2400 hours

300 hours

use

	Hours
980 Loader	300
D8N w/ ripper	300
Cat 651 WW	300
Cat 825 Comp.	325
14G Patrol	325
5000 gal WW	175

# **Rock Armor and Rip Rap Filter Production Cell 2**

72,945 cubic yards (cy)

38 cy per hour times 8 trucks

304 cy per hour delivered

Assume 25% extra time for spreading, loading and screen wait

304 / 1.25

243.2 cy per hour

300 Hours

Cell 3

## **RECLAMATION OF CELL 3**

#### **Dewatering of Cell 3**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 3 (12 yrs)	hrs	\$0.48	105,120	\$50,539

#### **Total Dewatering of Cell 3**

## \$50,539

#### Place Remainder of Bridging (Platform) Lift

Frace Remainder of Bridging (Fractorin) Li	L			
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	415	\$92,094
Cat 637 Scraper Operators	hrs	\$28.78	415	\$11,943
Cat 825 Compactor	hrs	\$101.99	104	\$10,582
Cat 825 Compactor Operator	hrs	\$23.25	104	\$2,412
Cat D8N Dozer With Ripper	hrs	\$103.84	104	\$10,773
Cat D8N Dozer Operator	hrs	\$26.00	104	\$2,697
Cat D7 Dozer	hrs	\$88.08	104	\$9,138
Cat D7 Dozer Operator	hrs	\$26.00	104	\$2,697
5000 Gallon Water Truck	hrs	\$67.74	104	\$7,028
5000 Gallon Water Truck Operator	hrs	\$23.25	104	\$2,412
Cat 14H Motorgrader	hrs	\$77.15	104	\$8,005
Cat 14H Motorgrader Operator	hrs	\$28.78	104	\$2,986
Equipment Maintenance (Butler)	hrs	\$22.45	934	\$20,967

#### Total Place Remainder of Bridging (Platform) Lift

#### Place Lower Random Fill (12")

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	485	\$107,628
Cat 637 Scraper Operators	hrs	\$28.78	485	\$13,957
Cat 825 Compactor	hrs	\$101.99	194	\$19,787
Cat 825 Compactor Operator	hrs	\$23.25	194	\$4,511
Cat D8N Dozer With Ripper	hrs	\$88.08	194	\$17,087
Cat D8N Dozer Operator	hrs	\$26.00	194	\$5,044
Cat D7 Dozer	hrs	\$77.15	194	\$14,968
Cat D7 Dozer Operator	hrs	\$26.00	194	\$5,044
5000 Gallon Water Truck	hrs	\$67.74	194	\$13,142
5000 Gallon Water Truck Operator	hrs	\$23.25	194	\$4,511
Cat 14H Motorgrader	hrs	\$77.15	194	\$14,968
Cat 14H Motorgrader Operator	hrs	\$28.78	194	\$5,583
Equipment Maintenance (Butler)	hrs	\$22.45	1,455	\$32,672

#### Total Place Lower Random Fill (12")

#### \$258,900

#### \$183,735

## **RECLAMATION OF CELL 3**

#### **Clay Layer**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 825 Compactor	hrs	\$101.99	350	\$35,697
Cat 825 Compactor Operator	hrs	\$23.25	350	\$8,138
Cat D8N Dozer With Ripper	hrs	\$103.84	320	\$33,227
Cat D8N Dozer Operator	hrs	\$26.00	320	\$8,320
Cat 651 Waterwagon	hrs	\$115.90	320	\$37,089
Cat 651 Waterwagon Operator	hrs	\$23.25	320	\$7,440
Cat 14H Motorgrader	hrs	\$77.15	350	\$27,004
Cat 14H Motorgrader Operator	hrs	\$28.78	350	\$10,072
Cat 980 Loader	hrs	\$100.39	320	\$32,125
Cat 980 Loader Operator	hrs	\$26.00	320	\$8,320
5000 Gallon Water Truck	hrs	\$67.74	175	\$11,855
5000 Gallon Water Truck Operator	hrs	\$23.25	175	\$4,069
Highway Trucks	hrs	\$79.20	2,560	\$202,750
Truck Drivers	hrs	\$21.30	2,560	\$54,530
Equipment Maintenance (Butler)	hrs	\$22.45	1,835	\$41,205

**Total Place Clay Layer** 

\$521,840

## **RECLAMATION OF CELL 3**

## Upper Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 365 Excavator	hrs	\$139.69	235	\$32,852
Cat 365 Excavator Operator	hrs	\$28.78	235	\$6,768
Cat 770 Truck (4 trucks in Fleet)	hrs	\$102.19	941	\$96,134
Truck Drivers	hrs	\$21.30	941	\$20,038
Cat 825 Compactor	hrs	\$101.99	235	\$23,986
Cat 825 Compactor Operator	hrs	\$23.25	235	\$5,468
Cat 988 Loader	hrs	\$144.84	235	\$34,063
Cat 988 Loader Operator	hrs	\$26.00	235	\$6,115
Cat D7 Dozer	hrs	\$88.08	235	\$20,714
Cat D7 Dozer Operator	hrs	\$26.00	235	\$6,115
Cat 651 Waterwagon	hrs	\$115.90	235	\$27,257
Cat 651 Waterwagon Operator	hrs	\$23.25	235	\$5,468
Cat 14H Motorgrader	hrs	\$77.15	235	\$18,144
Cat 14H Motorgrader Operator	hrs	\$28.78	235	\$6,768
5000 Gallon Water Truck	hrs	\$67.74	235	\$15,931
5000 Gallon Water Truck Operator	hrs	\$23.25	235	\$5,468
Equipment Maintenance (Butler)	hrs	\$22.45	2,587	\$58,089

#### **Total Upper Random Fill**

#### \$389,377

## Rock Armor and Rip Rap Filter

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat D7 Dozer	hrs	\$88.08	290	\$25,543
Cat D7 Dozer Operator	hrs	\$26.00	290	\$7,540
Cat 651 Waterwagon	hrs	\$115.90	290	\$33,612
Cat 651 Waterwagon Operator	hrs	\$23.25	290	\$6,743
Cat 14H Motorgrader	hrs	\$77.15	290	\$22,374
Cat 14H Motorgrader Operator	hrs	\$28.78	290	\$8,345
Rock Cost Delivered	CY	\$6.60	70,455	\$464,671
Equipment Maintenance (Butler)	hrs	\$22.45	870	\$19,536

#### Total Place Rock Armor and Rip Rap Filter

## **Quality Control**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,200	\$74,400
Total Quality Control				\$74,400
TOTAL RECLAMATION OF CELL 3			]	\$2,067,154

#### \$588,363

			Volum	e Calculation -	Cell 3					
								Reviewed 02/	25/16	
1)	Area of Cell 3 -	3,234,252	sq ft	=	74.25 acres				-	
2)	Area of Cell 3 still	open as of Ja	anuary	2015						
	3.0 a	acres			Use	131,328	sq ft			
3)	Assumptions									
	<ul> <li>Bridging layer is  </li> <li>Dewatering estim</li> <li>Cell will be grade and from "clay"</li> <li>Clay will be mine four miles south</li> </ul>	ated at 12 yea d to Design el stockpiles. d, blended, ar	ars. levatior nd haule	utilizing finer m ed from borrow s	aterials in rand	dom fill stoo Section 16				
	<ul> <li>The upper 1 foot</li> <li>Rock for side arm one (1) mile north trucked to the site on the top and side</li> </ul>	nor, top armor n of Blanding. e at the time o	and to Rock v f use.	e aprons will cor vill be produced	ne from an off- through scree	-site gravel ning, stock	source piled and	:		
4)	Bridging Layer (F	Platform Fill )	Remair	ning to be placed	i					
		131,328	sq ft 🕽	K 3 ft. / 27 cub	ic feet per cub	ic yard =		14,592	cubic yards	
	- The cost to Blas	t Load and Ha	aul the r	naterial from the	Cell 1 channe	el is accour	nted for in th	e channel const	ruction.	
5)	Bring Platform Fill Assume full area of				om)					
		3,234,252	sq ft 2	K 1 ft. / 27 cub	ic feet per cub	ic yard =		119,787	cubic yards	
6)	Placement of Clay Assume full area c				Cell only					
		3,234,252	sq ft 2	K 1 ft. / 27 cub	ic feet per cub	ic yard =		119,787	cubic yards	
							Use	e 120,000	cubic yards	

7)	Upper Random F Assume full area - 4 trucks, 1 load - A dozer will sp - A road grader	a of Cell X one der and 1 excav read the materi	(2) foot thick vator used to ial, a water tru	load and Ick will I	noisture c	condition prior to b	eing compacted	with the co	mpactor.
		3,234,252	sq ft X 2 ft.	/ 27 c	ubic feet	per cubic yard =		239,574	cubic yards
							Use	240,000	cubic yards
8)	Armor Protection Assume full area		-half (0.5) foo	t thick					
		3,234,252	sq ft X 0.5	ft. / 27	cubic fee	t per cubic yard =		59,894	cubic yards
							Use	60,000	cubic yards
9)	Cell 3 North Slop	e(Slope #6)	common with	n Cell 2		No clay on slope long slope or wh			ıt
		Average heigl Length		2 fe 1100 fe		long slope of with	ere drainage is c	inected.	
	a) Random fill to	o reduce slope f First Wedge			00				
				=	11,000	cubic feet/ 27 =	Use	407 410	cubic yards cubic yards
		Remaining Ra	andom Fill						
			[5 X 5 X 5)/2	2 - (2)	( 2 X 5)/2]	X 1100			
				=	57,750	cubic feet/ 27 =	Use		cubic yards cubic yards
		Total Random	n Fill North Slo	ope				2,610	cubic yards
	b) Rock Armor	8" thick -	0.67 feet						
			[5.67 X 5.67	′ X 5)/2	- (5 X 5 )	X 5)/2] X 110(			
				=	19,659	cubic feet/ 27 =	Use		cubic yards cubic yards
	c) Rip Rap Filte	er 6" thick - (	0.5 feet						
			[5.5 X 5.5 X	5)/2 -	(5 X 5 X 5	5)/2] X 1100			
			=		14,438	cubic feet/ 27 =	Use		cubic yards cubic yards
	d) Toe Apron	No rock required	d						
		Total Rock Ar	mor Cell 3 no	rth Slop	е			730	cubic yards

Volume Calculation - Cell 3 (con't) page 3 10) Cell 3 South Dike, west end (Slope #7) Average height 16 feet Length 1750 feet a) Random fill to reduce slope from 3:1 to 5:1 First Wedge [16 X 16 X 5)/2 - (16 X 16 X 3)/2] X 1750 16,593 cubic yards = 448,000 cubic feet/ 27 = Use 16,600 cubic yards Remaining Random Fill [19 X 19 X 5)/2 - (16 X 16 X 5)/2] X 1750 = 459,375 cubic feet/ 27 = 17,014 cubic yards 17,100 cubic yards Use Total Random Fill North Slope 33,700 cubic yards b) Rock Armor 8" thick - 0.67 feet [19.67 X 19.67 X 5)/2 - (19 X 19 X 5)/2] X 175( 4,198 cubic yards = 113,351 cubic feet/ 27 = Use 4,200 cubic yards c) Rip Rap Filter 6" thick - 0.5 feet [19.5 X 19.5 X 5)/2 - (519 X 19 X 5)/2] X 1750 84,219 cubic feet/ 27 = 3,119 cubic yards = Use 3,200 cubic yards d) Rock Apron at toe of slope [2ft X 7ft wide X 1750 long] / 27 = 907 Use 1,000 cubic yards Total Rock Armor Slope #7 5,200 cubic yards

11) Cell 3 South Dil	ke(Slope #8) VOLUME E	DELETED.	Volume Calculat AREA FILLED WITH CE		. ,	page 4
a) Random Fill	No existing Dike	[(4 X	4 X 5) / 2] X 800 /27 =	ι	Jse	1185 cubic yards 1,200 cubic yards
	Total Random Slope #4					1,200 cubic yards
b) Rock Armor	8" thick - 0.67 feet	14.52 cubi	c feet per linear foot of di	ike		
	14.52 cubic	c foot per lir	near foot X 800 / 27			
		=	430 cubic feet/ 27 =	ι	Jse	430 cubic yards 450 cubic yards
c) Rip Rap Filte	er 6" thick - 0.5 feet					
	10.84 cubic	c foot per lir	near foot X 800 / 27			
		=	321 cubic feet/ 27 =	Use		321 cubic yards 325 cubic yards
d) Toe Apron	Not required					
	Total Rock Armor Cell 3 Ea	ast Slope				450 cubic yards

#### Volume Calculation - Cell 3 (con't) page 5

	Bridging Layer	Lower Random	Clay	Upper Random	Rock Armor	Rip Rap Filter	
Top of Cell	14,592	119,787	120,000	240,000	60,000	0	
West ( Slope #6 )		410		2,200	730	550	
South (Slope #7)		16,600		17,100	5,200	3,200	
East (Slope #9)				1,200	450	325	
Totals	14,592	136,797	120,000	260,500	66,380	4,075	

#### Volume Summary - Cell 3

#### **Cell 3 Reclamation**

Cat 637 Resource Requirements

	Volume	Route	Yds/hr	%	Equip. Hr.
Cell 3 Bridging Lift					
Tailings Surface	14,592	С	285	100%	51.3
Cell 3 Lower Random Fill					
Tailings Surface	119,787	С	285	100%	420.8
Slope 6	410	С	285	100%	1.4
Slope 7	16,600	С	285	100%	58.3
Slope 9	-	С	285	100%	0.0
Total					480.5

Truckina	Fleet	Requirements

Cell 3 Upper Random Fill	Volume	Route	Yds/hr per Truck	%	Equip. Hr.
Tailings St	urface 154,990	0 C	258	100%	601.2
Tailings St	urface 85,010	0 D	311	100%	273.5
Slope 6	2,200	0 D	311	100%	7.1
Slope 7	17,100	0 D	311	100%	55.0
Slope 9	1,200	0 D	311	100%	3.9
Total	260,500	0			940.7

Cell 3 Rock Armor -- use Highway Trucks

Volume Calculation - Cell 3 (con't) page 7

## Clay Production Cell 3

( use same assumptions as Cell 2 )

<b>-</b>		
Clay Volume =	120,000 Bank Cubi	c Yards (BCY)
	0.8 Swell Fact	or
=	150,000 Loose Cub	bic Yards (LCY)
Trucking	475 LCY/hr	8 trucks plus one (1) Loader
	150,000 LCY / 475 LCY/hr =	= 316 hours
	us	se 320 hours
	320 X 8 Tr Hours	ucks = 2560 hours
980 Loader	320	
D8N w/ ripper	320	
Cat 651 WW	320	
Cat 825 Comp	350	
14G Patrol	350	
5000 gal WW	175	

#### **Rock Armor and Rip Rap Filter Production Cell 3**

70,455 cubic yards (cy)

38 cy per hour times 8 trucks

304 cy per hour delivered

Assume 25% extra time for spreading, loading and screen wait

304 / 1.25 243.2 cy per hour

290 Hours

Cell 4A

## **RECLAMATION OF CELL 4A**

\$77.15

\$28.78

\$22.45

139

139

1,248

\$10,695

\$3,989

\$28,014

\$252,158

#### **Dewatering of Cell 4A Resource Description** Units Cost/Unit Task Units Task Cost Dewatering of Cell 4A (6 yrs) \$0.48 52.560 \$25,269 hrs **Total Dewatering of Cell 4A** \$25.269 Place Bridging (Platform) Lift **Resource Description** Units Cost/Unit Task Units Task Cost Cat 637 Scraper \$123,045 hrs \$221.91 554 Cat 637 Scraper Operators \$28.78 554 \$15,956 hrs Cat 825 Compactor \$101.99 139 \$14,138 hrs Cat 825 Compactor Operator hrs \$23.25 139 \$3,223 Cat D8N Dozer With Ripper hrs \$103.84 139 \$14,393 Cat D8N Dozer Operator \$26.00 139 \$3,604 hrs \$12,209 Cat D7 Dozer \$88.08 139 hrs Cat D7 Dozer Operator \$26.00 139 \$3,604 hrs Cat 651 Waterwagon hrs \$115.90 139 \$16,066 hrs \$23.25 139 \$3,223

hrs

hrs

hrs

Cat 651 Waterwagon Operator Cat 14H Motorgrader Cat 14H Motorgrader Operator Equipment Maintenance (Butler)

#### **Total Place Bridging (Platform) Lift**

## Place Lower Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	461	\$102,404
Cat 637 Scraper Operators	hrs	\$28.78	461	\$13,280
Cat 825 Compactor	hrs	\$101.99	115	\$11,766
Cat 825 Compactor Operator	hrs	\$23.25	115	\$2,682
Cat D8N Dozer With Ripper	hrs	\$88.08	115	\$10,161
Cat D8N Dozer Operator	hrs	\$26.00	115	\$2,999
Cat D7 Dozer	hrs	\$77.15	115	\$8,901
Cat D7 Dozer Operator	hrs	\$26.00	115	\$2,999
Cat 651 Waterwagon	hrs	\$115.90	115	\$13,371
Cat 651 Waterwagon Operator	hrs	\$23.25	115	\$2,682
Cat 14H Motorgrader	hrs	\$77.15	115	\$8,901
Cat 14H Motorgrader Operator	hrs	\$28.78	115	\$3,320
Equipment Maintenance (Butler)	hrs	\$22.45	1,038	\$23,314

## **Total Place Lower Random Fill**

\$206,	781

## . \_ . \_...

#### 8/5/2016 - 11:01 AM - WMM Rec Plan Est August 2016 Rev 5.1 Estimate Revision 5.1.1

## **RECLAMATION OF CELL 4A**

## **Clay Layer**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 825 Compactor	hrs	\$101.99	200	\$20,398
Cat 825 Compactor Operator	hrs	\$23.25	200	\$4,650
Cat D8N Dozer With Ripper	hrs	\$103.84	180	\$18,690
Cat D8N Dozer Operator	hrs	\$26.00	180	\$4,680
Cat 651 Waterwagon	hrs	\$115.90	180	\$20,862
Cat 651 Waterwagon Operator	hrs	\$23.25	180	\$4,185
Cat 14H Motorgrader	hrs	\$77.15	200	\$15,431
Cat 14H Motorgrader Operator	hrs	\$28.78	200	\$5,755
Cat 980 Loader	hrs	\$100.39	150	\$15,059
Cat 980 Loader Operator	hrs	\$26.00	150	\$3,900
5000 Gallon Water Truck	hrs	\$67.74	150	\$10,161
5000 Gallon Water Truck Operator	hrs	\$23.25	150	\$3,488
Highway Trucks	hrs	\$33.70	1,440	\$48,527
Truck Drivers	hrs	\$21.30	1,440	\$30,673
Equipment Maintenance (Butler)	hrs	\$22.45	1,060	\$23,802

## **Total Place Clay Layer**

## Upper Random Fill

opportion of the second s
Resource Description
Cat 365 Excavator
Cat 365 Excavator Operator
Cat 770 Truck (3 trucks in Fleet)
Truck Drivers
Cat 825 Compactor
Cat 825 Compactor Operator
Cat D7 Dozer
Cat D7 Dozer Operator
Cat 651 Waterwagon
Cat 651 Waterwagon Operator
Cat 14H Motorgrader
Cat 14H Motorgrader Operator
5000 Gallon Water Truck
5000 Gallon Water Truck Operator
Equipment Maintenance (Butler)

## **Total Place Upper Random Fill**

ΨZZ.4J	1,000	\$Z3,00Z
		\$230,262
Cost/Unit	Task Units	
\$139.69	219	. ,
\$28.78	219	\$6,299

Units	Cost/Unit	Task Units	Task Cost
hrs	\$139.69	219	\$30,575
hrs	\$28.78	219	\$6,299
hrs	\$102.19	657	\$67,103
hrs	\$21.30	657	\$13,986
hrs	\$101.99	219	\$22,323
hrs	\$23.25	219	\$5,089
hrs	\$88.08	219	\$19,278
hrs	\$26.00	219	\$5,691
hrs	\$115.90	219	\$25,368
hrs	\$23.25	219	\$5,089
hrs	\$77.15	219	\$16,887
hrs	\$28.78	219	\$6,299
hrs	\$67.74	219	\$14,827
hrs	\$23.25	219	\$5,089
hrs	\$22.45	1,970	\$44,233

\$170,172

## **RECLAMATION OF CELL 4A**

## Rock Armor and Filter Layer

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat D7 Dozer	hrs	\$88.08	240	\$21,139
Cat D7 Dozer Operator	hrs	\$26.00	240	\$6,240
Cat 651 Waterwagon	hrs	\$115.90	240	\$27,816
Cat 651 Waterwagon Operator	hrs	\$23.25	240	\$5,580
Cat 14H Motorgrader	hrs	\$77.15	240	\$18,517
Cat 14H Motorgrader Operator	hrs	\$28.78	240	\$6,907
Rock Cost Delivered	CY	\$6.60	48,695	\$321,157
Equipment Maintenance (Butler)	hrs	\$22.45	720	\$16,167
Total Place Rock Armor and Filter Layer				\$423,523
Quality Control				

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,045	\$64,790
Total Quality Control				\$64,790
TOTAL RECLAMATION OF CELL 4A			ſ	\$1,372,956

8/5/2016 - 11:01 AM - WMM Rec Plan Est August 2016 Rev 5.1 Estimate Revision 5.1.1

#### Volume Calculation - Cell 4A

Reviewed 2/25/16

1) Area of Cell 1,785,960 sq ft = 41.00 acres

- 2) Assumptions
  - Bridging layer is placed using random fill from piles east of Cell 4A
  - Dewatering estimated at 6 years.
  - Cell will be graded to Design elevation utilizing finer materials in random fill stockpiles and from "clay" stockpiles.
  - Clay will be mined, blended, and hauled from borrow site location in Section 16 four miles south of the mill area, using belly dump trucks, clay layer on top of Cell only.
  - The upper 1 foot of random fill will be placed utilizing the fine random fill and clay stockpiles
  - Rock for side armor, top armor and toe aprons will come from an off-site gravel source one (1) mile north of Blanding. Rock will be produced through screening, stockpiled and trucked to the site at the time of use. Belly dump trucks will dump gravel in windrows on the top and sides of the Cell.
- 3) Bridging Layer (Platform Fill) Remaining to be placed

	1,785,960 sq ft X 3 ft. / 27 cubic feet per cubic yard =	198,440	cubic yards
	Use	198,500	cubic yards
Δ			
4)	Bring Platform Fill up to Design elevation (Lower Random) Assume full area of Cell X one (1) foot thick		
	1,785,960 sq ft X 1 ft. / 27 cubic feet per cubic yard =	66,147	cubic yards
	Use	66,000	cubic yards
5)	Placement of Clay Layer (One (1) foot thick on top of Cell only) Assume full area of Cell X one (1) foot thick		
	1,785,960 sq ft X 1 ft. / 27 cubic feet per cubic yard =	66,147	cubic yards
	Use	66,000	cubic yards

6)	<ul> <li>Upper Random Fill Volume - Top of Cell area</li> <li>Assume full area of Cell X one (2) foot thick</li> <li>- 3 trucks, 1 excavator used to load and haul the random fill.</li> <li>- A dozer will spread the material, a water truck will moisture condition prior to be</li> <li>- A road grader and water wagon will maintain the haul roads.</li> </ul>	eing c	compacted.	
	1,785,960 sq ft X 2 ft. / 27 cubic feet per cubic yard =	=	132,293	cubic yards
	L	Jse	132,500	cubic yards
7)	Armor Protection - Top of Cell Assume full area of Cell X one-half (0.5) foot thick			
	1,785,960 sq ft X 0.5 ft. / 27 cubic feet per cubic yard	d =	33,073	cubic yards
	U	Jse	33,000	cubic yards
8)	Cell 4A South Dike, ( Slope #1 )			
	Average heigl36 feetLength1600 feet			
	a) Random fill to reduce slope from 3:1 to 5:1			
	First Wedge [36 X 36 X 5)/2 - (36 X 36 X 3)/2] X 1600			
	<ul> <li>= 2,073,600 cubic feet/ 27 =</li> <li>- 43,479 CY of material will come from the excavated channel within Cell 1.</li> <li>- The cost to load, haul and stage the material is included in Cell 1 channel const</li> </ul>	structi	(43,479) on.	cubic yards cubic yards
		Use	33,321	cubic yards
	Remaining Random Fill			
	[39 X 39 X 5)/2 - (36 X 36 X 5)/2] X 1600			
	= 900,000 cubic feet/ 27 = L	Jse		cubic yards cubic yards
	Total Random Fill South Slope	C	110,800	cubic yards
	b) Rock Armor 8" thick - 0.67 feet			
	[39.67 X 39.67 X 5)/2 - (39 X 39 X 5)/2] X 1	1600		
	= 210,836 cubic feet/ 27 =	Jse		cubic yards cubic yards

Volume Calculation - Cell 4A (con't) page 3 c) Rip Rap Filter 6" thick - 0.5 feet [39.5 X 39.5 X 5)/2 - (39 X 39 X 5)/2] X 1600 157,000 cubic feet/ 27 = 5,815 cubic yards = Use 6,000 cubic yards [2ft X 7ft wide X 1600 long] / 27 = 830 d) Rock Apron at toe of slope Use 850 cubic yards Total Rock Armor South Slope 8,650 cubic yards 9) Cell 4A East Slope (Slope #2) Average heigl 8 feet Length 1200 feet a) Random fill to reduce slope from 3:1 to 5:1 First Wedge [8 X 8 X 5)/2 - (8 X 8 X 3)/2] X 1200 76,800 cubic feet/ 27 = = 1185 cubic yards Use 1,200 cubic yards **Remaining Random Fill** [11 X 11 X 5)/2 - (8 X 8 X 5)/2] X 1200 171,000 cubic feet/ 27 = = 6,333 cubic yards Use 6,500 cubic yards 7,700 cubic yards Total Random Slope #3 b) Rock Armor 8" thick - 0.67 feet 14.52 cubic feet per linear foot of dike 14.52 cubic foot per linear foot X 1200 / 27 = 645 cubic feet/27 =24 cubic yards Use 25 cubic yards c) Rip Rap Filter 6" thick - 0.5 feet

10.84 cubic foot per linear foot  $\,X$  1200 / 27  $\,$ 

Volume Calculation - Cell 4A (con't) page 4

 =
 482 cubic feet/ 27 =
 18 cubic yards

 Use
 20 cubic yards

c) Toe Apron Not required

Total Rock Armor Cell 4A East Slope

25 cubic yards

	Bridging Layer	Lower Random	Clay	Upper Random	Rock Armor	Rip Rap Filter
Top of Cell	198,500	66,000	66,000	132,500	33,000	0
South ( Slope #1 )		33,321		34,000	8,650	6,000
East (Slope #2)		1,200		6,500	25	20
Totals	198,500	100,521	66,000	173,000	41,675	6,020

#### Volume Summary - Cell 4A

#### **Cell 4A Reclamation**

	Volume	Route	Yds/hr	%	Equip. Hr.
Cell 4A Bridging Lift					
Tailings Surface	198,500	A	358	100%	554.9
Cell 4A Lower Random Fill					
Tailings Surface	37,500	В	303	100%	123.7
Tailings Surface	28,500	А	358	100%	79.7
Slope 1	33,321	В	303	100%	109.9
Slope 2	1,200	В	303	100%	4.0
Total					317.2

#### Cat 637 Resource Requirements

**Trucking Fleet Requirements** 

Cell 4A Upper Random Fill	Volume	Route	Yds/hr per truck	%	Equip. Hr.
Tailings Surface	132,500	В	263	100%	502.9
Slope 1	34,000	В	263	100%	129.0
Slope 2	6,500	В	263	100%	24.7
Total					656.6

Cell 4A Rock Armor -- use Highway Trucks

Volume Calculation - Cell 4A (con't) page 6

## **Clay Production Cell 4A**

(use same assumptions as Cell 2)

Clay Volume = 66,000 Bank Cubic Yards (BCY) 0.8 Swell Factor 82,500 Loose Cubic Yards (LCY) = Trucking

8 trucks plus one (1) Loader 475 LCY/hr

85,000 LCY / 475 LCY/hr = 174 hours

> 180 hours use

180 X 8 Trucks = 1,440 hours

Machine	Hours	
980 Loader	180	
D8N w/ ripper	180	
Cat 651 WW	180	
Cat 825 Com	200	
14G Patrol	200	
5000 gal WW	150	

## **Rock Armor and Filter Layer Production Cell 4A**

47,695 cubic yards (cy)

38 cy per hour times 8 trucks

304 cy per hour delivered

Assume 25% extra time for spreading, loading and screen wait

 304 / 1.25
 243.2 cy per hour
 196 Hours

#### Cell 4A Capacity 2014 1,190,000 tons 991,667 cy Source Cell 1 Crystals 286,189 cy Cell 1 Cont Mat 95,396 cy Demo Mat 663 hr Demo Mat Vol 265,250 cy Mill Cont Mat 240,921 cy Cell 4B Cont Mat 66,147 cy Total 953,902 cy

Cell 4B

# **RECLAMATION OF CELL 4B**

Dewatering of Cell 4B				
Resource Description	Units	Cost/Unit Ta	ask Units	Task Cost
Dewatering of Cell 4B (1 Yr)	hrs	\$0.48	8,760	\$4,212
Total Dewatering of Cell 4B				\$4,212

# Place Bridging (Platform) Lift Resource Description

Flace Driuging (Flationin) Litt				
Resource Description	Units	Cost/Unit T	ask Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	660	\$146,463
Cat 637 Scraper Operators	hrs	\$28.78	660	\$18,993
Cat 825 Compactor	hrs	\$101.99	165	\$16,829
Cat 825 Compactor Operator	hrs	\$23.25	165	\$3,836
Cat D8N Dozer With Ripper	hrs	\$103.84	165	\$17,133
Cat D8N Dozer Operator	hrs	\$26.00	165	\$4,290
Cat D7 Dozer	hrs	\$88.08	165	\$14,533
Cat D7 Dozer Operator	hrs	\$26.00	165	\$4,290
Cat 651 Waterwagon	hrs	\$115.90	165	\$19,124
Cat 651 Waterwagon Operator	hrs	\$23.25	165	\$3,836
Cat 14H Motorgrader	hrs	\$77.15	165	\$12,730
Cat 14H Motorgrader Operator	hrs	\$28.78	165	\$4,748
Equipment Maintenance (Butler)	hrs	\$22.45	1,485	\$33,345

## **Total Place Bridging (Platform) Lift**

## \$300,151

#### Place Lower Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	480	\$106,519
Cat 637 Scraper Operators	hrs	\$28.78	480	\$13,813
Cat 825 Compactor	hrs	\$101.99	120	\$12,239
Cat 825 Compactor Operator	hrs	\$23.25	120	\$2,790
Cat D8N Dozer With Ripper	hrs	\$103.84	120	\$12,460
Cat D8N Dozer Operator	hrs	\$26.00	120	\$3,120
Cat D7 Dozer	hrs	\$88.08	120	\$10,569
Cat D7 Dozer Operator	hrs	\$26.00	120	\$3,120
Cat 651 Waterwagon	hrs	\$115.90	120	\$13,908
Cat 651 Waterwagon Operator	hrs	\$23.25	120	\$2,790
Cat 14H Motorgrader	hrs	\$77.15	120	\$9,258
Cat 14H Motorgrader Operator	hrs	\$28.78	120	\$3,453
Equipment Maintenance (Butler)	hrs	\$22.45	1,080	\$24,251

## **Total Place Lower Random Fill**

\$218,292

#### **Clay Layer**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 637 Scraper	hrs	\$221.91	0	\$0
Cat 637 Scraper Operators	hrs	\$28.78	0	\$0
Cat 825 Compactor	hrs	\$101.99	200	\$20,398
Cat 825 Compactor Operator	hrs	\$23.25	200	\$4,650
Cat D8N Dozer With Ripper	hrs	\$103.84	180	\$18,690
Cat D8N Dozer Operator	hrs	\$26.00	180	\$4,680
Cat D7 Dozer	hrs	\$88.08	0	\$0
Cat D7 Dozer Operator	hrs	\$26.00	0	\$0
Cat 651 Waterwagon	hrs	\$115.90	180	\$20,862
Cat 651 Waterwagon Operator	hrs	\$23.25	180	\$4,185
Cat 14H Motorgrader	hrs	\$77.15	200	\$15,431
Cat 14H Motorgrader Operator	hrs	\$28.78	200	\$5,755
Cat 980 Loader	hrs	\$100.39	150	\$15,059
Cat 980 Loader Operator	hrs	\$26.00	150	\$3,900
5000 Gallon Water Truck	hrs	\$67.74	150	\$10,161
5000 Gallon Water Truck Operator	hrs	\$23.25	150	\$3,488
Highway Trucks	hrs	\$31.75	1,440	\$45,719
Truck Drivers	hrs	\$23.25	1,440	\$33,481
Equipment Maintenance (Butler)	hrs	\$22.45	1,060	\$23,802
				<b>*</b> ~~~~~~~~

## **Total Place Clay Layer**

#### **Upper Random Fill**

## Resource Description Cat 637 Scraper Cat 637 Scraper Operators Cat 825 Compactor Cat 825 Compactor Operator Cat D8N Dozer With Ripper Cat D8N Dozer Operator Cat D7 Dozer Cat D7 Dozer Operator Cat 651 Waterwagon Cat 651 Waterwagon Operator Cat 14H Motorgrader Cat 14H Motorgrader Operator 5000 Gallon Water Truck 5000 Gallon Water Truck Operator Equipment Maintenance (Butler)

**Total Place Upper Random Fill** 

# \$230,262

Units	Cost/Unit	Task Units	Task Cost
hrs	\$221.91	570	\$126,491
hrs	\$28.78	570	\$16,403
hrs	\$101.99	143	\$14,534
hrs	\$23.25	143	\$3,313
hrs	\$103.84	143	\$14,796
hrs	\$26.00	143	\$3,705
hrs	\$88.08	143	\$12,551
hrs	\$26.00	143	\$3,705
hrs	\$115.90	143	\$16,516
hrs	\$23.25	143	\$3,313
hrs	\$77.15	143	\$10,994
hrs	\$28.78	143	\$4,101
hrs	\$67.74	143	\$9,653
hrs	\$23.25	143	\$3,313
hrs	\$22.45	1,425	\$31,998

\$275,388

## **Rock Armor and Filter Layer**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat D7 Dozer	hrs	\$88.08	200	\$17,616
Cat D7 Dozer Operator	hrs	\$26.00	200	\$5,200
Cat 651 Waterwagon	hrs	\$115.90	200	\$23,180
Cat 651 Waterwagon Operator	hrs	\$23.25	200	\$4,650
Cat 14H Motorgrader	hrs	\$77.15	200	\$15,431
Cat 14H Motorgrader Operator	hrs	\$28.78	200	\$5,755
Rock Cost Delivered	CY	\$6.60	48,695	\$321,157
Equipment Maintenance (Butler)	hrs	\$22.45	600	\$13,473
Total Place Rock Armor and Filter Lay	/er			\$406,462
Quality Control				
Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,045	\$64,790
Total Quality Control				\$64,790

## **TOTAL RECLAMATION OF CELL 4B**

	Volume F	Route	Yd	ls/ Hr	Equi	ip Hours
Cell 4B Bridging Lift Tailings Surface	198,500		2	303	100%	655.1
Cell 4B Lower Random Fill						
Tailings Surface	66,000		2	303	100%	217.8
South Slope	77,000		2	303	100%	254.1
West Slope	1,200		2	303	100%	4.0
						475.9
Cell 4B Upper Random Fill						
Tailings Surface	132,000		2	303	100%	435.6
South Slope	34,000		2	303	100%	112.2
West Slope	6,500		2	303	100%	21.5
						569.3
Rock Armor						
Rip Rap	42,675				100%	
Filter	6,020				100%	

\$1,499,557

Volume Calculation - Cell 4B

1)

2)

Assumptions

Reviewed 2/25/16 Area of Cell 4I 1,785,960 sq ft = 41 acres - Bridging layer is placed using random fill from piles west of Cell 4B - Cell will be graded to Design elevation utilizing finer materials in random fill stockpiles and from "clay" stockpiles. - Clay will be mined, blended, and hauled from borrow site location in Section 16 four miles south of the mill area, using belly dump trucks, clay layer on top of Cell only. - The upper 1 foot of random fill will be placed utilizing the fine random fill and clay stockpiles - Rock for side armor, top armor and toe aprons will come from an off-site gravel source one (1) mile north of Blanding. Rock will be produced through screening, stockpiled and trucked to the site at the time of use. Belly dump trucks will dump gravel in windrows on the top and sides of the Cell. 3) Bridging Layer (Platform Fill) Remaining to be placed 1,785,960 sq ft X 3 ft. / 27 cubic feet per cubic yard = 198,440 cubic yards Use 198,500 cubic yards 4) Bring Platform Fill up to Design elevation (Lower Random) Assume full area of Cell X one (1) foot thick 1,785,960 sq ft X 1 ft. / 27 cubic feet per cubic yard = 66,147 cubic yards Use 66,000 cubic yards

5) Placement of Clay Layer (One (1) foot thick on top of Cell only) Assume full area of Cell X one (1) foot thick

> 1,785,960 sq ft X 1 ft. / 27 cubic feet per cubic yard = 66,147 cubic yards

> > 66,000 cubic yards Use

Volume Calculation - Cell 4B (con't) page 2 6) Upper Random Fill Volume - Top of Cell area Assume full area of Cell X one (2) foot thick 1,785,960 sq ft X 2 ft. / 27 cubic feet per cubic yard = 132,293 cubic yards Use 132,000 cubic yards 7) Armor Protection - Top of Cell Assume full area of Cell X one-half (0.5) foot thick 1,785,960 sq ft X 0.5 ft. / 27 cubic feet per cubic yard = 33,073 cubic yards 33,000 cubic yards Use 8) Cell 4B South Dike, (Slope #1) Average height 36 feet Length 1600 feet a) Random fill to reduce slope from 3:1 to 5:1 First Wedge [36 X 36 X 5)/2 - (36 X 36 X 3)/2] X 1600 = 2,073,600 cubic feet/ 27 = 76,800 cubic yards Use 77,000 cubic yards **Remaining Random Fill** [39 X 39 X 5)/2 - (36 X 36 X 5)/2] X 1600 900,000 cubic feet/ 27 = 33,333 cubic yards = Use 34,000 cubic yards Total Random Fill South Slope 111,000 cubic yards b) Rock Armor 8" thick - 0.67 feet [39.67 X 39.67 X 5)/2 - (39 X 39 X 5)/2] X 1600 210,836 cubic feet/ 27 = 7,809 cubic yards = 7,800 cubic yards Use

Volume Calculation - Cell 4B (con't) page 3 c) Rip Rap Filter 6" thick - 0.5 feet [39.5 X 39.5 X 5)/2 - (39 X 39 X 5)/2] X 1600 5,815 cubic yards 157,000 cubic feet/ 27 = = 6,000 cubic yards Use d) Rock Apron at toe of slope [2ft X 7ft wide X 1600 long] / 27 = 830 Use 850 cubic yards Total Rock Armor South Slope 8,650 cubic yards 9) Cell 4B West Slope (Slope #2) Average height 8 feet Length 1200 feet a) Random fill to reduce slope from 3:1 to 5:1 [8 X 8 X 5)/2 - (8 X 8 X 3)/2] X 1200 First Wedge 76,800 cubic feet/ 27 = 1185 cubic yards = Use 1,200 cubic yards **Remaining Random Fill** [11 X 11 X 5)/2 - (8 X 8 X 5)/2] X 1200 171,000 cubic feet/ 27 = 6,333 cubic yards = Use 6,500 cubic yards Total Random Slope #3 7,700 cubic yards b) Rock Armor 8" thick - 0.67 feet 14.52 cubic feet per linear foot of dike 14.52 cubic foot per linear foot X 1200 / 27 = 645 cubic feet/ 27 = 24 cubic yards Use 25 cubic yards c) Rip Rap Filter 6" thick - 0.5 feet

10.84 cubic foot per linear foot X 1200 / 27

Volume Calculation - Cell 4B (con't) page 4

482 cubic feet/ 27 = 18 cubic yards = 20 cubic yards Use

c) Toe Apron Not required

Total Rock Armor Cell 4B West Slope

25 cubic yards

	· · · · · · · · · · · · · · · · · · ·							
	Bridging	Lower		Upper	Rock			
	Layer	Random	Clay	Random	Armor	Rip[ Rap Filter		
Top of Cell	198,500	66,000	66,000	132,000	33,000	0		
South ( Slope #1 )		77,000		34,000	8,650	6,000		
West (Slope #3)		1,200		6,500	25	20		
Totals	198,500	144,200	66,000	172,500	41,675	6,020		

#### Volume Summary - Cell 4B

## Cell 4B Reclamation

Cat 637 Resource	Requirements
------------------	--------------

	Volume	Route	Yds/hr	%	Equip. Hr.
Cell 4B Bridging Lift					
Tailings Surface	198,500	В	303	100%	654.6
Cell 4B Lower Random	Fill				
Tailings Surface	66,000	В	303	100%	217.6
Slope 1	77,000	В	303	100%	253.9
Slope 2	1,200	В	303	100%	4.0
Total					475.5
Cell 4B Upper Random	Fill				
Tailings Surface	132,000	В	303	100%	435.3
Slope 1	34,000	В	303	100%	112.1
Slope 2	6,500	В	303	100%	21.4
Total					568.8

Cell 4B Rock Armor -- use Highway Trucks

## **Clay Production Cell 4B**

(use same assumptions as Cell 2)

Clay Volume = 66,000 Bank Cubic Yards (BCY)

0.8 Swell Factor

= 82,500 Loose Cubic Yards (LCY)

Trucking

475 LCY/hr 8 trucks plus one (1) Loader

85,000 LCY / 475 LCY/hr =

174 hours

use 180 hours

180 X 8 Trucks =

1,440 hours

Machine	Hours
980 Loader	180
D8N w/ ripper	180
Cat 651 WW	180
Cat 825 Comp.	200
14G Patrol	200
5000 gal WW	150

## **Rock Armor and Filter Layer Production Cell 4B**

47,695 cubic yards (cy)

38 cy per hour times 8 trucks

304 cy per hour delivered

Assume 25% extra time for spreading, loading and screen wait

304 / 1.25 243.2 cy per hour

196 Hours

Miscellaneous

#### **MISCELLANEOUS ITEMS**

#### **Decontamination Pad**

Resource Description		Units	Cost/Unit	Task Units	Task Cost
Laborers	hrs		\$17.16	8,320	\$142,747
Construct Wheel Wash Facility	LS		\$180,000	1	\$180,000
	Fac	ilities construc	ted in 2000 & 20	08	(\$180,000)
Total Decontamination Facilities					\$142,747
Chloroform System Operation and Reclamatio	n				
Task 1: Operation for a 10 year period.	\$	185,252			
Task 2: Maintenance for a 10 year period.	\$	104,382			
Task 3: Monitoring for a 10 year period.	\$	763,045			
Task 4: Reporting for a 10 year period.	\$	101,653			
Task 5: Chloroform System Abandonment	\$	21,920			
Sub Total	\$	1,176,252			
Nitrate System Operation and Reclamation					
Task 1: Operation for a 5 year period.	\$	-			
Task 2: Maintenance for a 5 year period.	\$	4,349			
Task 3: Monitoring for a 5 year period.	\$	6,864			
Task 4: Reporting for a 5 year period.	\$	8,242			
Task 5: Nitrate System Abandonment	\$	3,555			
Sub Total	\$	23,010			

Notes: The Nitrate Pumping System Operation is included in the Chloroform Pumping System Operation Costs.

There is only 1 Nitrate pumping well that is not already included in the 13 wells associated with the Chloroform Pumping System.

Maintenance is scaled from the Chloroform estimate based on the ratio of pumping wells (1 Nitrate Pumping well / 13 Chloroform Pumping Wells and 5 years instead of 10 years)

Monitoring is based on an analytical cost of \$345 per quarter for 5 years.

Reporting is scaled from the Chloroform estimate based on the ratio of total wells (6 Nitrate wells / 37 Chloroform Wells and 5 years instead of 10 years)

Abandonment is scaled from the Chloroform estimate based on the ratio of total wells (6 Nitrate wells / 37 Chloroform Wells)

#### Slimes Drain Evaporation Pond

Resource Description	Units	Cost/Unit	Task Units	Task Cost
60 mil HDPE Liner, installed	sq. ft.	\$0.70	960,000	\$672,000
Cat 637 Scraper	hrs	\$221.91	100	\$22,191
Cat 637 Scraper Operator	hrs	\$28.78	100	\$2,878
Cat 825 Compactor	hrs	\$101.99	25	\$2,550
Cat 825 Compactor Operator	hrs	\$23.25	25	\$581
Cat D7 Dozer	hrs	\$88.08	25	\$2,202
Cat D7 Dozer Operator	hrs	\$26.00	25	\$650
Cat 651 Waterwagon	hrs	\$115.90	25	\$2,898
Cat 651 Waterwagon Operator	hrs	\$23.25	25	\$581
Cat 14H Motorgrader	hrs	\$77.15	25	\$1,929
Cat 14H Motorgrader Operator	hrs	\$28.78	25	\$719
Equipment Maintenance (Butler)	hrs	\$22.45	200	\$4,491

Total Slimes Drain Evaporation Pond

#### TOTAL MISCELLANEOUS ITEMS

#### \$713,670



Chloroform Pumping System

#### Chloroform Pumping System - Required Surety Estimate

#### Task 1: Operation for a 10 year period.

Assumptions

The full Chloroform pumping and monitoring system has already been installed.

Operation will be performed by the Environmental Technician at \$30.890 per hour

Environmental Technician will be local labor hired by a DWMRC Contractor. A 15% markup has been applied to the actual labor rate Daily operation checks take 1.0 hours for 1 Environmental Technician.

Weekly operation checks take 3.0 hours for 1 Environmental Technician.

Measure Depth to Water Monthly 6 hours for 1 Environmental Technician.

Water from the chloroform pumping sysytem will be pumped to the evaporation or tailings ponds or used in the Mill process. After reclamation, the water will pumped to the Cell 2 Slimes evaporation pond. The costs associated with the Cell 2 slimes evaporation pond are included in the Miscellaneous items.

. Power \$0.07/KWH

Average power of each pump motor = 0.75 hp.

Average pumping time per day = 1.1 hr.

Item	Quantity	<u>Units</u>	Quantity	Units	Cos	st
Daily Operation Checks - Labor	1	Hrs/Day	365	hrs/Yr	\$	11,274
Weekly Operation Checks - Labor	3	Hrs/Wk	156	hrs/Yr	\$	4,819
Measure Depth to Water Monthly	6	Hrs/Month	72	hrs/Yr	\$	2,224
Pumping hours per well per quarter	1.1	Hrs/Day	401.5	hrs/Yr	\$	16.00
				Total per year	\$	18,525
				Total 10 years	\$	185.252

#### Task 2: Maintenance for a 10 year period.

#### Assumptions

Maintenance will be performed by the Environmental Technician at \$30.890 per hour

Environmental Technician will be local labor hired by a DWMRC Contractor. A 15% markup has been applied to the actual labor rate Pump Replacement takes 4 hours for 2 Environmental Technicians.

Average of 3 pump replacements per year. Each replacement pump costs \$2,200

Flow Meter Replacement takes 2 hours for 2 Environmental Technicians.

Average of 4 flow meter replacements per year. Each replacement flow meter costs \$245

Heat lamp bulb replacement labor is included in daily operational checks.

Average of 14 heat lamp bulb replacements per year. Each bulb cost \$10

Average of 3 pipeline freezing per year.

Clearing of a pipeline freeze takes 8 hours for 2 Environmental Technicians. No material costs.

0 11			Labor Hours /	Material Cost		
Item	<u>Quantity</u>	<u>Units</u>	Year	per year	Cos	<u>t</u>
Pump Replacement	3	Replaced / year	24	6600	\$	7,341
Flow Meter Replacement	4	Replaced / year	16	980	\$	1,474
Heat Lamp Replacement	14	Replaced / year	0	140	\$	140
Frozen Pipeline Clearing	3	Clearing / year	48	0	\$	1,483
				Total	\$	10,438
				Total 10 years	\$	104,382

#### Task 3: Monitoring for a 10 year period.

#### Assumptions

Analytical cost per sample = \$169

45 samples per quarter

Sample collection will be performed by an Environmental Technician and a Contractor Field Geologist

Environmental Technician = \$31.89 per hour. Field Geologist = \$90.00 per hou

Environmental Technician will be local labor hired by a DWMRC Contractor. A 15% markup has been applied to the actual labor rate Sample collection requires 80 hours for 2 Environmental Technicians per quarter.

Item	<b>Quantity</b>	Units	<u>Quantity</u>	<u>Unit</u>	Cost	
Analytical Costs	180	Samples/year	\$ 169	\$/Sample	\$	30,420
Sampling Labor - Environmental Technician	320	Hrs/year	\$ 30.89	\$/hr	\$	9,884
Sampling Labor - Field Geologist	320	Hrs/year	\$ 90.00	\$/hr	\$	28,800
Field Geologist - Travel Costs	40	Days/year	\$ 180.00	\$/day	\$	7,200
				Total	\$	76,304
				Total 10 years	\$ 763	3.044.67

#### Task 4: Reporting for a 10 year period.

#### Assumptions

Reporting will be performed by the Environmental Technician at \$30.890 per hour

Environmental Technician will be local labor hired by a DWMRC Contractor. A 15% markup has been applied to the actual labor rate Report preparation is expected to take 40 hours for the Environmental Technician to complete each quarter.

Quarterly analysis of contamination extent is estimated to cost \$3,000.

<u>ltem</u>	<u>Quantity</u>	<u>Units</u>	<u>Quantity</u>	<u>Unit</u>	Cos	st
Report Preparation	160	Hrs/year	\$ 30.89	\$/hr	\$	4,942
Contamination Analyisis	4	per year	\$ 3,000.00	\$/Quarter	\$	12,000
				Total 10 years	\$	101,653

#### Task 5: Chloroform System Abandonment

Assumptions

Pumps and well head enclosures will be loaded on a flat bed truck by hand.

Abandonment will be performed by the Environmental Technician at \$30.890 per hour

Wells will be abandoned in accordance with State of Utah Administrative Code R655-4 subsection 14.9

Flatbed truck with operator costs \$55/hr.

Assumed 1 hour of labor to remove each pump and enclosure.

The materials will be discarded in the active trash area of the tailing cells if available or in an off-site landfill.

Well casing will be cut off 2 feet below the ground level.

The well will be abandoned by filling will Hole Plug.

Hole Plug Material cost estimated at \$2 per foot of well.

Average well depth of 120 feet.

There is 2,600 feet of underground electrical line and 3,850' of pipeline

The HDPE pipeline and power line will be uncovered with a 365 Excavator

The 365 Excavator is estimated to excavate or backfill 412 feet per hour.

The 365 Excavator costs \$155/hr without the operator.

The Excavator will also backfill the trench after the pipe has been removed.

Assumed 8 hours to place the pipeline and powerlines in the tailing cell.

				Equipment_			
<u>Item</u>	<u>Quantity</u>	<u>Units</u>	Labor Hrs	<u>Hours</u>	Total Cost		
Pull pumps and remove enclosures	13	Pumping Wells	13	13	\$ 1,116.56		
Abandon All Wells - Labor	38	Wells	38	0	\$ 1,173.78		
Abandon All Wells - Materials	38	Wells	0	0	\$ 9,120.00		
Landfil Charges	1	Surcharge	0	0	\$ 5,000.00		
Excavate and Backfill Pipeline Trench	12900	Linear Feet	39.34	31.34	\$ 5,510.09		
				Total	\$ 21,920.43		

Labor Costs

### LABOR COSTS

Specified Wages Energy Fuels and WMI Rates Labor Rates increased by 3% and 2		d Labor Rates** 2016 respectivly.	15.65%	7.00%			15.05%	)		2 103%	015 2 102	2016 2.5%
Labor Classification	Base Rate ***	Mandated Fringe	Labor Burden (FICA, SUI, FUI, etc.	Company Benefits (medical, life insure, etc)	Fringe Costs	Labor Cost/HR	Fringe Costs - on Overtime hours	Labor Cost/HR - Overtime	Labor · Cost/HR - 50 hour week			
Boiler Makers	\$26.63	\$18.76	\$4.17	no added cost	\$22.93	\$49.55	\$22.33	\$73.43	3 <b>\$54.3</b> :	B Payroll Tax	kes 7	employee pay 7.65 7.4
Millwrights	\$21.98	\$4.28	\$3.44	no added cost	\$7.72	\$29.70	\$7.12	\$43.65	5 <b>\$32.4</b> 9			0.60
Ironworkers	\$23.06	\$9.92	\$3.61	no added cost	\$13.53	\$36.59	\$12.93	\$53.98	3 <b>\$40.0</b>	6	15	5.65
Carpenters	\$15.57	\$3.03	\$2.44	no added cost	\$5.47	\$21.04	\$4.87	\$30.66	6 <b>\$22.9</b>	6		
Cement Masons	\$14.78	\$0.56	\$2.31	\$0.47	\$3.35	\$18.13	\$2.75	\$26.29	\$19.70	6		
Electricians	\$15.33	\$2.71	\$2.40	no added cost	\$5.11	\$20.44	\$4.51	\$29.76	6 <b>\$22.3</b> 0	)		
Ironworkers - Reinforcing	\$21.76		\$3.41	\$1.52	\$4.93	\$26.69	\$4.33	\$39.13	3 <b>\$29.1</b> 8	3		
Laborers (including pipe layers)	\$13.99	\$0.00	\$2.19	\$0.98	\$3.17	\$17.16	\$2.57	\$24.84	\$18.6	)		
Pipefitters	\$21.47		\$3.36	\$1.50	\$4.86	\$26.34	\$4.26	\$38.61	\$28.79	)		
POWER EQUIPMENT OPERATORS												
Backhoes	\$17.37		\$2.72	\$1.22	\$3.93	\$21.30	\$3.33	\$31.05	5 <b>\$23.2</b>	5		
Cranes	\$23.13		\$3.62	\$1.62	\$5.24	\$28.37	\$4.64	\$41.66	6 <b>\$31.0</b> 3	3		
Dozers	\$19.40		\$3.04	\$1.36	\$4.40	\$23.80	\$3.80	\$34.80	\$ <b>26.0</b>	)		
Graders	\$21.46		\$3.36	\$1.50	\$4.86	\$26.32	\$4.26	\$38.59	\$28.78	3		
Loaders	\$19.40		\$3.04	\$1.36	\$4.40	\$23.80	\$3.80	\$34.80	\$ <b>26.0</b>	)		
Scrapers	\$21.46		\$3.36	\$1.50	\$4.86	\$26.32	\$4.26	\$38.59	\$28.78	3		
Trackhoes	\$21.46		\$3.36	\$1.50	\$4.86	\$26.32	\$4.26	\$38.59	\$28.78	3		
Tractors	\$17.37		\$2.72	\$1.22	\$3.93	\$21.30	\$3.33	\$31.05	5 <b>\$23.2</b>	5		
Truck Drivers	\$17.37		\$2.72	\$1.22	\$3.93	\$21.30	\$3.33	\$31.05	5 <b>\$23.2</b>	5		

Note: base rates do not include FICA, worker comp, unemployment, or company benefits which increase the cost per hour

State of Utah - General Decision - Current Update UT130043, attached, 5 pages, 02/27/2014. (For comparison only, not used)

Specified Wages

#### LABOR COSTS

Nonspecified Wages	Base Rate***	Mandated Fringe	Labor Burden (FICA, SUI, FUI, etc.	Company Benefits (medical, life insure, etc)	Fringe Costs	Labor Cost/HR	Fringe Costs - on Overtime hours	Labor Cost/HR - Overtime	Labor Cost/HR - 50 hour week
Survey Crew Member	\$12.45	\$0.00	\$1.95	\$0.87	\$2.82	\$15.27	\$2.22	\$22.01	\$16.62
Sample Crew Member	\$12.45	\$0.00	\$1.95	\$0.87	\$2.82	\$15.27	\$2.22	\$22.01	\$16.62
Mechanic (Demolition)	\$12.94	\$0.00	\$2.02	\$0.91	\$2.93	\$15.87	\$2.33	\$22.90	\$17.27
Manager/Engineer	\$45.55	\$0.00	\$7.13	\$3.19	\$10.32	\$55.87	\$9.72	\$82.90	\$61.27
Radiation Safety Officer	\$35.59	\$0.00	\$5.57	\$2.49	\$8.06	\$43.65	\$7.46	\$64.58	<b>\$47.84</b>
Secretary	\$14.39	\$0.00	\$2.25	\$1.01	\$3.26	\$17.65	\$2.66	\$25.58	\$19.24
Clerk	\$11.84	\$0.00	\$1.85	\$0.83	\$2.68	\$	\$2.08	\$20.89	\$15.80
Engineer	\$35.59	\$0.00	\$5.57	\$2.49	\$8.06	\$43.65	\$7.46	\$64.58	<b>\$47.84</b>
Environmental Technician	\$20.04	\$0.00	\$3.14	\$1.40	\$4.54	\$24.58	\$3.94	\$35.97	\$26.86
Safety Engineer	\$20.04	\$0.00	\$3.14	\$1.40	\$4.54	\$24.58	\$3.94	\$35.97	\$26.86
Maintenance Foreman	\$26.12	\$0.00	\$4.09	\$1.83	\$5.92	\$32.03	\$5.32	\$47.15	5 <b>\$35.05</b>
Security Personnel	\$7.71	\$0.00	\$1.21	\$0.54	\$1.75	\$9.46	\$1.15	\$13.29	\$10.23
Chemist	\$20.95	\$0.00	\$3.28	\$1.47	\$4.75	\$25.70	\$4.15	\$37.65	\$ <b>28.09</b>

\*\*\* Labor rates based on the 2014 White Mesa Mill Operating Budget.\*\*\* Reflects 0.0% cost of living raise for 2014

**Equipment Costs** 

#### WHITE MESA MILL RECLAMATION COST HOURLY EQUIPMENT COSTS 2016 DOLLARS

Actual equipment rates quoted from North Central Rental & Leasing, LLC, 12 month rental period January 19, 2016

January 19, 2016															
		RA			MTCE	FUEL	FUEL @	Tires and GET	TOTAL	Mob/Demob	Mob/Demob	Operating Hrs	Repl	lacement Cost	
Units	MONTHLY	HOURLY	Excess Hours	50 Hour Weeks	EXPENDABLES	USAGE	\$1.81		COST	per machine	Totals	per Month			
637G Scraper 4	31,700	180.11	91.00	162.29	11.75	23.5	42.62	5.25	\$221.91	\$35,900	\$143,600		\$	1,940,000	
D8T Dozer 1	15,800	89.77	46.00	81.02	6.35	8.5	15.42	1.05	\$103.84	\$23,850	\$23,850	220	\$	650,000	
D7E Dozer 1	13,350	75.85	39.00	68.48	5.85	7.0	12.70	1.05	\$88.08	\$21,100	\$21,100	220	\$	550,000	
825H Compactor 1	14,050	79.83	41.00	72.06	5.85	13.0	23.58	0.50	\$101.99	\$22,050	\$22,050	220	\$	250,000	
980 H/K Loader 1	14,150	80.40	41.00	72.52	6.30	9.0	16.32	5.25	\$100.39	\$21,700	\$21,700	220	s	300,000	
988 H Loader 1	21,800	123.86	62.00	111.49	8.15	11.0	19.95	5.25	\$144.84	\$26,200	\$26,200		ŝ	345,000	
770 Haul Truck 4	14,350	81.53	41.00	73.43	9.25	8.5	15.42	4.10	\$102.19	\$22,500	\$90,000		ŝ	2,000,000	
365CL Excavator 1	20,650	117.33	59.00	105.66	9.40	13.0	23.58	1.05	\$139.69	\$40,500	\$40,500		š	425,000	
651 Water Wagon 1	14,700	83.52	42.00	75.22	7.75	17.0	30.83	2.10	\$115.90	\$24,800	\$24,800		š	250,000	
5000 gal Water Truck 1	8,350	47.44	25.00	42.95	4.55	10.0	18.14	2.10	\$67.74	\$10,950	\$10,950		ŝ	175,000	
	11.050	62.78	32.00	42.93 56.63	5.30	5.5	9.98	5.25	\$77.15				ŝ		
14H/Ripper Motor Grader 1	11,050	62.78	32.00	56.63	5.30	5.5	9.98	5.25	\$77.15	\$17,200	\$17,200	220	\$	265,000	
Equipment Rental Rate Quoted by WorldWi Rental Rates increased by 2013, 2014 and PC 300 w/ Shear					ar 18.82	12.5	22.67		\$170.14		\$441,950 Mob/Demob \$4,884	]	s	450,000	
Small tools allocation - Demolition - \$1.35/mechanic labor hour for oxygen/acetylene, expendables	,								\$1.35		<u> </u>	1	Ţ		
Butter Equipment Maintenance Cost	Monthly Maintenance Flat Rate \$83,600	Butler Maintained Equipment Planned Operating Hours/month 3,740	Planned Operating hours/month (other equipment 570	Total Operating hours per month 4,310	Fuel Usage per day, gal, 10	Fuel Cost per month, 21 days \$ 380.89		Maintenance Cost per Operating Hour \$22.45	Mob/Demob \$ 100,200						
	RA		MTCE	FUEL	FUEL @		TOTAL	i i i i i i i i i i i i i i i i i i i							
Crane Rental Rates	MONTHLY	HOURLY	EXPENDABLES	USAGE	FUEL @ \$1.81		COST		Mob/Demob	1					
60 ton Hydraulic Crane	11,002	62.51	2.18	15.0	\$1.81		\$91.90		\$ 2,500				s	250,000	
							\$91.90 \$58.29						s s		
30 ton Hydraulic Crane	6,684	37.97	2.18	10.0	18.14		\$58.29		\$ 900				\$	175,000	
Rental Rates updated from Honnen Equipment, 02/26/2013     2013 Crane Monthly Rental Rates       Rental Rates increased by 2013, 2014 and 2015 CPI-u Rate of 1.50%, 0.80% and 0.5% respectively     60 ton     \$10,700       Power Motive - Screen deck and conveyors, Replacement Cost     30 ton     \$6,500											\$	200,000			
													<u>\$</u> \$	8,225,000	
													ې	62,250	

Fuel

# **Bureau of Labor Statistics**

# Producer Price Index-Commodities Original Data Value

Series Id:	WPU057303
Not Seasonally Adjus	sted
Group:	Fuels and related products and power
Item:	No. 2 diesel fuel
Base Date:	198200
Years:	2005 to 2015

Year	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec
2005	141.1	149.5	173.3	175.4	170.8	187.2	189.8	200.6	212.6	264.1	206.2	198.5
2006	197.1	196.2	206.5	230.4	239.6	246.9	237.5	250.2	201.3	197.5	197.2	203.0
2007	180.9	193.5	220.2	238.0	226.5	227.6	243.5	231.2	246.2	249.6	296.7	271.9
2008	278.2	287.5	353.7	365.1	398.2	421.0	431.9	346.7	342.3	281.8	224.1	168.0
2009	161.6	147.2	139.2	167.4	166.4	191.1	172.8	204.1	193.2	202.8	215.7	205.1
2010	229.4	206.9	225.5	240.0	235.8	221.8	218.5	231.1	227.7	243.7	255.3	259.2
2011	270.0	289.3	321.8	339.8	328.4	333.7	327.8	307.3	317.8	310.6	337.1	311.0
2012	322.0	329.2	344.3	339.4	325.8	295.4	298.7	324.1	342.4	351.0	323.8	317.4
2013	318.9	342.4	321.0	318.3	307.7	304.8	311.6	319.3	328.0	318.4	307.0	314.7
2014	308.5	322.0	318.1	318.7	316.5	308.8	307.8	306.9	302.3	283.4	272.3	229.9
2015	182.6	191.5	193.1	183.8	202.6	198.7	194.0	189.2	168.6	174.4	168.3	129.7

12 month Average 181.4

**Equipment Productivity** 

## **Equipment Productivity**

Dozer (D-8) Productivity Determin	nation - 100' I	Push Die	tance	
Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Dozing Distance, FT:		100		
Ideal Dozer Productivity	LCY/HR	825	CAT Handbook	
Adjusted Dozer Productivity	LCY/HR	685	or managoor	
Wheel Loader (988) Productivity	Determinatio	n loading	g 3 @ 30 C.Y. Trucks	
Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Bucket Capacity (C.Y)		10.0		
Load Time, 3 loads / truck (min)		1.65		
Ideal Loader Productivity	LCY/HR	1091		
Adjusted Loader Productivity	LCY/HR	905		
Haul Truck (770) Productivity De	ermination -	3,310' ha	ul <u>(Haul Route M</u> )	
Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Distance, FT:		3,310	Haul Route M	
Average Travel Speed		20	Miles per Hour	
Truck Capacity (C.Y)		30.00		
Load Time (min)		1.65		
Haul Time (min)		3.76		
Dump Time (min)		1.00		
Cycle Time (min)		5.25		
Ideal Truck Productivity	LCY/HR	343		
Adjusted Truck Productivity	LCY/HR	285		

··· · · · · · · · · · · · · · · · · ·				
Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Bucket Capacity (C.Y)		6.0	Mass Excavation Boom, pg. 18	
Time per Pass (min)		0.35	Cat Handbook, V 42 pg. 4-204	
Load Time, 5 passes / truck (min)		1.75		
Truck Capacity (CY)		30.0		
Ideal Loading Productivity	LCY/HR	1029		
Adjusted Loading Productivity	LCY/HR	854		

Hydraulic Excavator (365) Productivity Determination Digging a Trench										
Work Efficiency, %:		0.83	Assumes 50 minutes/hour							
Bucket Capacity (C.Y)		6.0	Mass Excavation Boom, pg. 18							
Time per Pass (min)		0.35	Cat Handbook, V 42 pg. 4-204							
CY per Linear Foot of Trench		1	7 ft wide 4 ft deep							
Ideal Excavating Productivity	CY/HR	1029								
Efficency in uncovering pipe		509	%							
Linear feet per hour		412								

Haul Truck (770) Productivity D	Determination - 3	3120' ha	ul (Haul Route E)
Work Efficiency, %:		0.83	Assumes 50 minutes/hour
Average Distance, FT:		3,120	Haul Route E
Average Travel Speed		20	Miles per Hour
Truck Capacity (C.Y)		30.00	
Load Time (min)		1.75	
Haul Time (min)		3.55	
Dump Time (min)		1.00	
Cycle Time (min)		6.30	
Ideal Truck Productivity	LCY/HR	286	
Adjusted Truck Productivity	LCY/HR	237	

Haul Truck (770) Productivity D	Determination - 2	2680' ha	ul (Haul Route C)
Work Efficiency, %:		0.83	Assumes 50 minutes/hour
Average Distance, FT:		2,680	Haul Route C
Average Travel Speed		20	Miles per Hour
Truck Capacity (C.Y)		30.00	
Load Time (min)		1.75	
Haul Time (min)		3.05	
Dump Time (min)		1.00	
Cycle Time (min)		5.80	
Ideal Truck Productivity	LCY/HR	311	
Adjusted Truck Productivity	LCY/HR	258	

aul Truck (770) Productivity Determination - 2,470' haul (Haul Route D)									
Work Efficiency, %:		0.83	Assumes 50 minutes/hour						
Average Distance, FT:		2,470	Haul Route D						
Average Travel Speed		20	Miles per Hour						
Truck Capacity (C.Y)		30.00							
Load Time (min)		1.00							
Haul Time (min)		2.81							
Dump Time (min)		1.00							
Cycle Time (min)		4.81							
Ideal Truck Productivity	LCY/HR	374							
Adjusted Truck Productivity	LCY/HR	311							

Haul Truck	(770)	Productivity	/ Determination	- 2,810	haul (	(Haul Route L)	
		-					

Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Distance, FT:		2,810	Haul Route L	
Average Travel Speed		20	Miles per Hour	
Truck Capacity (C.Y)		30.00		
Load Time (min)		1.65		
Haul Time (min)		3.19		
Dump Time (min)		1.00		
Cycle Time (min)		5.84		
Ideal Truck Productivity	LCY/HR	308		
Adjusted Truck Productivity	LCY/HR	256		

Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Distance, FT:		3,960	Haul Route K	
Average Travel Speed		20	Miles per Hour	
Truck Capacity (C.Y)		30.00		
Load Time (min)		1.75		
Haul Time (min)		4.50		
Dump Time (min)		1.00		
Cycle Time (min)		7.25		
Ideal Truck Productivity	LCY/HR	248		
Adjusted Truck Productivity	LCY/HR	206		

Haul Truck (770) Productivity Determination - 2010' haul (Haul Route A)						
Work Efficiency, %:		0.83	Assumes 50 minutes/hour			
Average Distance, FT:		2,010	Haul Route A			
Average Travel Speed		20	Miles per Hour			
Truck Capacity (C.Y)		30.00				
Load Time (min)		1.75				
Haul Time (min)		2.28				
Dump Time (min)		1.00				
Cycle Time (min)		5.03				
Ideal Truck Productivity	LCY/HR	358				
Adjusted Truck Productivity	LCY/HR	297				

# Haul Truck (770) Productivity Determination - 2,570' haul (Haul Route B)

Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Distance, FT:		2,570	Haul Route B	
Average Travel Speed		20	Miles per Hour	
Truck Capacity (C.Y)		30.00		
Load Time (min)		1.75		
Haul Time (min)		2.92		
Dump Time (min)		1.00		
Cycle Time (min)		5.67		
Ideal Truck Productivity	LCY/HR	317		
Adjusted Truck Productivity	LCY/HR	263		

Haul Truck (770) Productivity Determination - 1,150' haul (Haul Route N)						
Work Efficiency, %:		0.83	Assumes 50 minutes/hour			
Average Distance, FT:		1,150	Haul Route B			
Average Travel Speed		20	Miles per Hour			
Truck Capacity (C.Y)		30.00				
Load Time (min)		1.75				
Haul Time (min)		1.31				
Dump Time (min)		1.00				
Cycle Time (min)		4.06				
Ideal Truck Productivity	LCY/HR	444				
Adjusted Truck Productivity	LCY/HR	368				

Work Efficiency, %:		0.83	Assumes 50 minutes/hour	
Average Distance, FT:		2,030	Haul Route B	
Average Travel Speed		20	Miles per Hour	
Truck Capacity (C.Y)		30.00		
Load Time (min)		1.65		
Haul Time (min)		2.31		
Dump Time (min)		1.00		
Cycle Time (min)		4.96		
Ideal Truck Productivity	LCY/HR	363		
Adjusted Truck Productivity	LCY/HR	301		

**Rock Production** 

### **ROCK PRODUCTION COST**

### Assumptions:

Rock is obtained from gravel source north of Blanding, Utah. BLM Public Pit

Rip Rap Rock is processed by screening only, no crushing is required, 1.25 CY of feed for 1 CY of product

Filter material is produced from Rip Rap reject

Rock is produced and stockpiled at the site

Site is 7 road miles from the mill; 6 miles of which is paved public highway

Rock will be hauled in 22 CY bellydump trucks, contract haulers (\$100.00/hr)

Rock will be dumped in windrows on Tailings Cells by trucks, spread by grader, and spread by D7 Dozer

Trucks can average 30 MPH (1.75 rounds/hr)

				Plant	Plant
	Product		Material Feed	Throughput	Operating
	Required (CY)	Reject Factor	to Plant (CY)	(CY/hr)	Hours
Rip Rap material fed to plant	189,000	25.0%	236,250	122	1,900
Filter material fed to plant	25,500	10.0%	28,050	122	200
	214,500				2,100

### PRODUCTION OF RIPRAP

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Laborer	hrs	\$17.16	2,100	\$36,030
Cat D8N Dozer With Ripper	hrs	\$103.84	375	\$38,938
Cat D8N Dozer Operator	hrs	\$26.00	375	\$9,750
Cat 980 Loader	hrs	\$100.39	2,100	\$210,823
Cat 980 Loader Operator	hrs	\$26.00	2,100	\$54,600
Screening Plant w/conveyors*	hrs	\$72.46	2,100	\$152,164
BLM Usage Fee	CY	\$0.60	214,500	\$128,700
Contract Highway Trucks - Bellydumps**	hrs	\$100.50	5,571	\$559,929
Equipment Maintenance (Butler)	hrs	\$22.45	2,475	\$55,576
Total Production of RipRap				

RIPRAP COST PER CUBIC YARD DELIVERED

\* Cost Quoted from Power Motive Corporation, Denver, Colorado updated February 14, 2012

\$12,800 (less 10%) for screen and conveyors, 176 hours per month for one month, plus screen set up at \$2,500. Mob and Demob - \$5,500.00

Rental costs for screening equipment increased by CPI-U 2012, 2013, 2014 and 2015 of 1.74%, 1.50%, 0.80% and 0.50% respectively.

\$6.60

\*\* Cost quoted from Dennis Cosby, Cosby Trucking, Inc., Blanding, Utah, Updated 3/3/14. Escalated by 2015 CPI of 0.5%. (includes ownership expense, fuel, maintenance and operator)

Long Term Care

# LONG TERM CARE CALCULATION March 2016

Base Amount (Starting in Dec. 1978)	\$250,000
CPI-U December, 1978	67.7
CPI-U November 2015	237.336

Adjusted Long Term Care = \$250,000 x (CPI-U most recent / CPI-U Dec., 1978)

Adjusted Long Term Care

\$876,425

General Liability & Auto Insurance

# **General Liability and Auto Insurance**

Project Life					ſS		
GL Insurar	ice pe	r full year		\$	15,000		
Auto	\$	1,250					
			Vehicles	Ve	hicle Ins.	GL	Insurance
Year 1			5	\$	6,250	\$	15,000
Year 2			10	\$	12,500	\$	15,000
Year 3			10	\$	12,500	\$	15,000
Year 4			10	\$	12,500	\$	15,000
Year 5			10	\$	12,500	\$	15,000
Year 6			10	\$	12,500	\$	15,000
Year 7			3	\$	3,750	\$	15,000
				\$	72,500	\$	105,000
Project Co	st			\$	177,500	=	

Mobilization and Management Support

# **Mobilization and Management Support**

Office Facilities						
Resource Description	Units	Cost/Unit	Task Units	Task Cost		
Install New Powerline	LS	\$15,225	1	\$15,225		
Utilities for Offices	months	\$1,028	36	\$37,016		
Temporary Office Trailer	months	\$1,542	33	\$50,898		
Temporary Office Trailer, mob, demob & setup	LS	\$3,085	1	\$3,085		
* All Office Facilities costs were estimated in 2012 and escalated by CPI 1.5%, 0.8% and 0.5% in 2013,2014 and 2015 respectively.						
Total Office Facilities \$7						

## **Equipment Mobilization**

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Butler Machinery Mobilization	LS	\$542,150	1	\$542,150
Other Equipment Mobilization	LS	\$4,884	1	\$4,884
Cranes	LS	\$3,400	2	\$6,800

### **Total Equipment Mobilization**

### \$553,834

\$2,422,560

\$3,082,617

## MANAGEMENT/SUPPORT

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Manager/Engineer	hrs	\$55.87	6,240	\$348,614
Legal	hrs	\$450.00	100	\$45,000
Radiation Safety Officer	hrs	\$43.65	6,240	\$272,384
Secretary	hrs	\$17.65	6,240	\$110,162
Clerk	hrs	\$14.53	4,866	\$70,682
Environmental Technician (3/4 time, 4.5 years)	hrs	\$24.58	7,300	\$179,447
Maintenance Foreman	hrs	\$32.03	6,240	\$199,872
Chemist	hrs	\$25.70	2,080	\$53,454
Security	hrs	\$9.46	18,720	\$177,096
Safety Engineer	hrs	\$24.58	4,160	\$102,260
Misc. Materials & Supplies	hrs	\$36.45	6,240	\$227,448
Health Physics Costs	hrs	\$64.81	2,080	\$134,800
Environmental Monitoring Costs, Laboratory	years	\$71,620.00	7.0	\$501,340

### **Total Management/Support**

# Total Mobilization and Manaagement Support