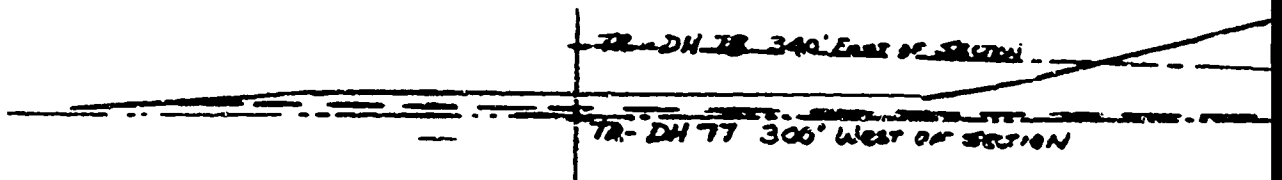


SECTIONS D-D' & E-E' FROM FIGURE A-5.1-1

TR = TOP OF ROCK

5600
5590
5580
5570
5560
5550

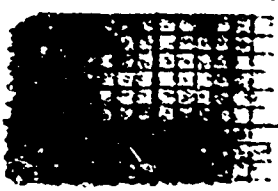


5600
5590
5580
5570
5560
5550



SCALE: V
H

SECTION E



CELL 4A DIKE

CELL BOTTOM

BOTTOM OF CHANNEL

TR DN 28
700' EAST OF SC

TR DN 29 250' W
SECTION

TR - TEST PIT
D4-2

VERT 1" = 50'
HORIZ 1" = 50'
SECTION D-D'

APERTURE CARD

Also Available on
Aperture Card

9906160156-10

TOP OF CELL 4A DIKE

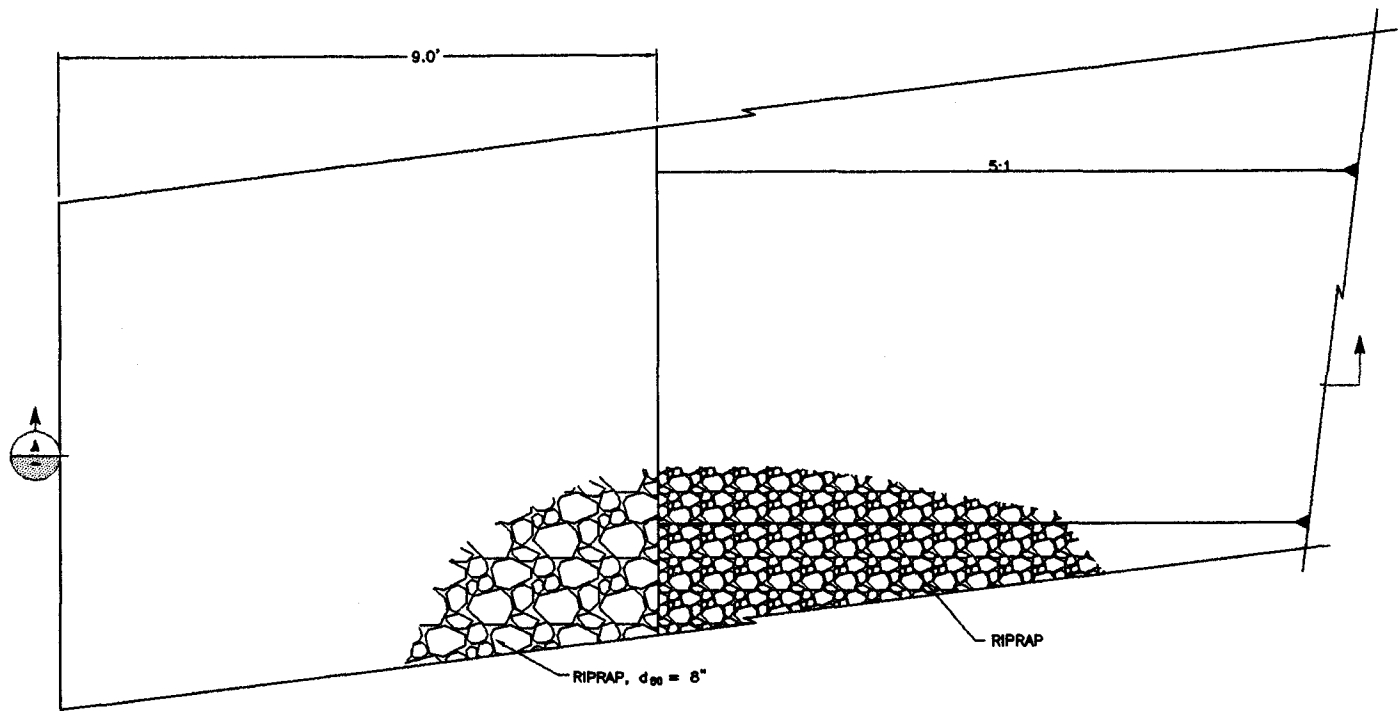
4:1

TR DN 78 (5577)

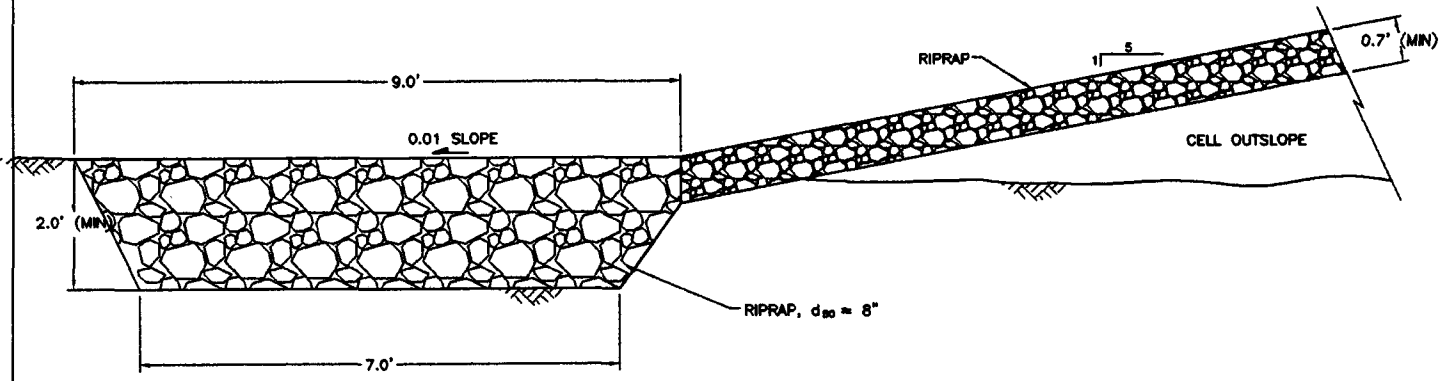
TR DN 20 (5569)

REV. No.	DATE	BY	REASONS

International Uranium (USA) Corporation White Mesa Mill			
Sections D-D' & E-E' from Figure A-5.1-1 of Reclamation Plan			
DESIGN: RAH	DRAWN: RAH	SHEET	
CHKD BY:	DATE: 4/3/99	6'	
APP:	SCALE: as shown		



PLAN
NTS



International Uranium (USA) Corporation
White Mesa Mill

FIGURE A-5.1-4
Rock Apron at Base of Toe of Cell Outslope

DESIGN:	A. Kuhn	DRAWN:	RAH	SHEET 1 of 1
CHKD BY:		DATE:	4/2/99	
APP:		SCALE:	Not to Scale	

5.2.2 Borrow Sources

The sources for soils for the cover materials are as follows:

1. Random Fill (Platform and Frost Barrier) - stockpiles from previous cell construction activities currently located to the east and west of the tailing facilities.
2. Clay - will be from suitable materials stockpiled on site during cell construction or will be imported from borrow areas located in Section 16, T38S, R22E, SLM.
3. Rock Armor - will be produced through screening of alluvial gravels located in deposits 1 mile north of Blanding, Utah, 7 miles north of the mill site.

5.3 Cover Construction

5.3.1 General

Placement of cover materials will be based on a schedule determined by analysis of settlement data, piezometer data and equipment mobility considerations. Settlement plates and piezometers will be installed and monitored in accordance with Section 5.4 of these Plans and Specifications.

5.3.2 Placement and Compaction

5.3.2.1 Methods

Platform Fill

An initial lift of 3 to 4 feet of random fill will be placed over the tailings surface to form a stable working platform for subsequent controlled fill placement. This initial lift will be placed by pushing random fill material or contaminated materials across the tailings in increments, slowly enough that the underlying tailings are displaced as little as possible. Compaction of the initial lift will be limited to what the weight of the placement equipment provides. The maximum rock size, as far as practicable, in the initial lift is $2/3$ of the lift thickness. Placement of fill will be monitored by a qualified individual with the authority to stop work and reject material being placed. The top surface (top 1.0 feet) of the platform fill will be compacted to 90% maximum dry density per ASTM D 698.

Frost Barrier Fill

Frost barrier fill will be placed above the clay cover in 12- inch lifts, with particle size limited to $2/3$ of the lift thickness. Frost barrier material will come from the excavation of random fill stockpiles, If oversized material is observed during the excavation of fill material it will be removed as far as practicable before it is placed in the fill.

In all layers of the cover the distribution and gradation of the materials throughout each fill layer will be such that the fill will, as far as practicable, be free of lenses, pockets, streaks or layers of material differing substantially in texture, gradation or moisture content from the surrounding material. Nesting of oversized material will be controlled through selective excavation of stockpiled material, observation of placement by a qualified individual with authority to stop work and reject material being placed and by culling oversized material from the fill utilizing a grader. Successive loads of material will be placed on the fill so as to produce the best practical distribution of material.

If the compacted surface of any layer of fill is too dry or smooth to bond properly with the layer of material to be placed thereon, it will be moistened and/or reworked with a harrow, scarifier, or other suitable equipment to a sufficient depth to provide relatively uniform moisture content and a satisfactory bonding surface before the next succeeding layer of earthfill is placed. If the compacted surface of any layer of earthfill in-place is too wet, due to precipitation, for proper compaction of the earthfill material to be placed thereon, it will be reworked with harrow, scarifier or other suitable equipment to reduce the moisture content to the required level shown in Table 5.3.2.1-1. It will then be recompacted to the earthfill requirements.

No material will be placed when either the materials, or the underlying material, is frozen or when ambient temperatures do not permit the placement or compaction of the materials to the specified density, without developing frost lenses in the fill.

5.3.2.2 Moisture and Density Control

As far as practicable, the materials will be brought to the proper moisture content before placement on tailings, or moisture will be added to the material by sprinkling on the earthfill. Each layer of the fill will be conditioned so that the moisture content is uniform throughout the layer prior to and during compaction. The moisture content of the compacted fill will be within the limits of standard optimum moisture content as shown in Table 5.3.2.1-1. Material that is too dry or too wet to permit bonding of layers during compaction will be rejected and will be reworked until the moisture content is within the specified limits. Reworking may include removal, re-harrowing, reconditioning, rerolling, or combinations of these procedures.

Density control of compacted soil will be such that the compacted material represented by samples having a dry density less than the values shown in Table 5.3.2.1-1 will be rejected. Such rejected material will be reworked as necessary and rerolled until a dry density equal to or greater than the percent of its standard Proctor maximum density shown in Table 5.3.2.1-1.

To determine that the moisture content and dry density requirements of the compacted fill are being met, field and laboratory tests will be made at specified intervals taken from the compacted fills as specified in Section 7.4, "Frequency of Quality Control Tests."

5.4 Monitoring Cover Settlement

5.4.1 Temporary Settlement Plates

5.4.1.1 General

Temporary settlement plates will be installed in the tailings Cells. At the time of cell closure, a monitoring program will be proposed to the NRC. Data collected will be analyzed and the reclamation techniques and schedule adjusted accordingly.

5.4.1.2 Installation

At the time of cell closure or during the placement of interim cover temporary settlement plates will be installed. These temporary settlement plates will consist of a corrosion resistant steel plate 1/4 inch thick and two foot square to which a one inch diameter corrosion resistant monitor pipe has been welded. The one inch monitor pipe will be surrounded by a three inch diameter guard pipe which will not be attached to the base plate.

The installation will consist of leveling an area on the existing surface of the tailings, and placing the base plate directly on the tailings. A minimum three feet of initial soil or tailings cover will be placed on the base plate for a minimum radial distance of five feet from the pipe.

5.4.1.3 Monitoring Settlement Plates

Monitoring of settlement plates will be in accordance with the program submitted to and approved by the NRC. Settlement observations will be made in accordance with Quality Control Procedure QC-16-WM, "Monitoring of Temporary Settlement Plates."

TABLE A-5.3.2.1-1

Placement and Compaction Criteria
Reclamation Cover Materials

Cover Layer	Maximum Lift Thickness	Per Cent Compaction	Allowable Placement Moisture Content from Optimum Moisture Content
Platform Fill	3 Feet Bridging Lift*	80	
	1 Foot	90	± 2
Clay Layer	1 Foot	95	0 to + 3
Frost Barrier	2 Feet	95	± 2
Riprap			
Top of Tails	6 Inches		
Slope	8 Inches		

Note:

* Compaction of the bridging lift is dependent on stability of fill and equipment used
Percent Compaction is based on standard Proctor dry density (ASTM D-698).

Optimum moisture content of a soil will be determined by ASTM D-2216 or D-4643 methods.

6.0 ROCK PROTECTION

6.1 General

The side slopes of the reclaimed cover will be protected by rock surfacing. Drawings 5.1-1, 5.1-2, and 5.1-3 show the location of rock protection with the size, thickness and gradation requirements for the various side slopes.

A riprap layer was designed for erosion protection of the tailings soil cover. According to NRC guidance, the design must be adequate to protect the soil/tailings against exposure and erosion for 200 to 1,000 years (NRC, 1990). Currently, there is no standard industry practice for stabilizing tailings for 1,000 years. However, by treating the embankment slopes as wide channels, the hydraulic design principles and practices associated with channel design were used to design stable slopes that will not erode. Thus, a conservative design based on NRC guidelines was developed.

Engineering details and calculations are summarized in the Tailings Cover Design report (Appendix D).

Riprap cover specifications for the top and side slopes were determined separately as the side slopes are much steeper than the slope of the top of the cover. The size and thickness of the riprap on the top of the cover was calculated using the Safety Factor Method (NUREG/CR-4651, 1987), while the Stephenson Method (NUREG/CR-4651, 1987) was used for the side slopes. These methodologies were chosen based on NRC recommendations (1990).

By the Safety Factor Method, riprap dimensions for the top slope were calculated in order to achieve a slope "safety factor" of 1.1. For the top of the soil cover, with a slope of 0.2 percent, the Safety Factor Method indicated a median diameter (D_{50}) riprap of 0.28 inches is required to stabilize the top slope. However, this dimension must be modified based on the long-term durability of the specific rock type to be used in construction. The suitability of rock to be used as a protective cover

has been assessed by laboratory tests to determine the physical characteristics of the rocks. The gravels sourced from pits located north of Blanding require an oversizing factor of 9.35%. Therefore, riprap created from this source should have a D₅₀ size of at least 0.306 inches and should have an overall layer thickness of at least three inches on the top of the cover. From a practical construction standpoint the minimum rock layer thickness may be up to six (6) inches.

Riprap dimensions for the side slopes were calculated using Stephenson Method equations. The side slopes of the cover are designed at 5H:1V. At this slope, Stephenson's Method indicated the unmodified riprap D₅₀ of 3.24 inches is required. Again assuming that the gravel from north of Blanding will be used, the modified D₅₀ size of the riprap should be at least 3.54 inches with an overall layer thickness of at least 8 inches.

6.2 Materials

Materials utilized for riprap applications will meet the following specifications:

Location	D ₅₀ Size	D ₁₀₀ Size	Layer Thickness
Top Surface	0.3"	0.6"	6"
Slope Surface	3.5"	7"	8"
Toe Apron	6.4"	12"	24"

Riprap will be supplied to the project from gravel sources located north of the project site. Riprap will be a screened product.

Riprap quality will be evaluated by methods presented in NUREG/1623 Design of Erosion Protection for Long-Term Stabilization. Size adjustment will be made in the riprap for materials not meeting the quality criteria.

6.3 Placement

Riprap material will be hauled to the reclaimed surfaces and placed on the surfaces using belly dump highway trucks and road graders. Riprap will be dumped by trucks in windrows and the grader will spread the riprap in a manner to minimize segregation of the material. Depth of placement will be controlled through the establishment of grade stakes placed on a 200 x 200 foot grid on the top of the cells and by a 100 x 100 foot grid on the cell slopes. Physical checks of riprap depth will be accomplished through the use of hand dug test pits at the center of each grid in addition to monitoring the depth indicated on the grade stakes. Placement of the riprap will avoid accumulation of riprap sizes less than the minimum D_{50} size and nesting of the larger sized rock. The riprap layer will be compacted by at least two passes by a D-7 Dozer (or equivalent) in order to key the rock for stability.

7.0 QUALITY CONTROL/QUALITY ASSURANCE

7.1 Quality Plan

A Quality Plan has been developed for construction activities for the White Mesa Project. The Quality Plan includes the following:

1. QC/QA Definitions, Methodology and Activities.
2. Organizational Structure.
3. Surveys, Inspections, Sampling and Testing.
4. Changes and Corrective Actions.

5. Documentation Requirements.
6. Quality Control Procedures.

7.2 Implementation

The Quality Plan will be implemented upon initiation of reclamation work.

7.3 Quality Control Procedures

Quality control procedures have been developed for reclamation and are presented in Attachment B of this Reclamation Plan. Procedures will be used for all testing, sampling and inspection functions.

7.4 Frequency of Quality Control Tests

The frequency of the quality control tests for earthwork will be as follows:

1. The frequency of the field density and moisture tests will be not less than one test per 1,000 cubic yards (CY) of compacted contaminated material placed and one test per 500 CY of compacted random fill, radon barrier or frost barrier. A minimum of two tests will be taken for each day that an applicable amount of fill is placed in excess of 150 CY. A minimum of one test per lift and at least one test for every full shift of compaction operations will be taken.

Field density/moisture tests will be performed utilizing a nuclear density gauge (ASTM D-2922 density and ASTM D-3017 moisture content). Correlation tests will be performed at a rate of one for every five nuclear gauge tests for compacted contaminated materials (one

per 2,500 CY placed) and one for every ten nuclear gauge tests for other compacted materials (one per 5,000 CY of material placed). Correlation tests will be sand cone tests (ASTM D-1556) for density determination and oven drying method (ASTM D-2216) for moisture determination.

2. Gradation and classification testing will be performed at a minimum of one test per 2,000 CY of upper platform fill and frost barrier placed. A minimum of one test will be performed for each 1,000 CY of radon barrier material placed. For all materials other than random fill and contaminated materials, at least one gradation test will be run for each day of significant material placement (in excess of 150 CY).
3. Atterberg limits will be determined on materials being placed as radon barrier. Radon barrier material will be tested at a rate of at least once each day of significant material placement (in excess of 150 CY). Samples should be randomly selected.
4. Prior to the start of field compaction operations, appropriate laboratory compaction curves will be obtained for the range of materials to be placed. During construction, one point Proctor tests will be performed at a frequency of one test per every five field density tests (one test per 2,500 CY placed). Laboratory compaction curves (based on complete Proctor tests) will be obtained at a frequency of approximately one for every 10 to 15 field density tests (one lab Proctor test per 5,000 CY to 7,500 CY placed), depending on the variability of materials being placed.
5. For riprap materials, each load of material will be visually checked against standard piles for gradation prior to transport to the tailings piles.

Prior to delivery of any riprap materials to the site rock durability tests will be performed for each gradation to be used. Test series for riprap durability will include specific gravity, absorption, sodium soundness and LA abrasion. During construction additional test series

and gradations will be performed for each type of riprap when approximately one-third (1/3) and two-thirds (2/3) of the total volume of each type have been produced or delivered. For any type of riprap where the volume is greater than 30,000 CY, a test series and gradations will be performed for each additional 10,000 CY of riprap produced or delivered.

ATTACHMENT B

**QUALITY PLAN
FOR
CONSTRUCTION ACTIVITIES
WHITE MESA PROJECT
BLANDING, UTAH**

**PREPARED BY
INTERNATIONAL URANIUM (USA) CORP.
1050 17th STREET, SUITE 950
DENVER, COLORADO 80265**

TABLE OF CONTENTS

	Page No.
1.0 GENERAL	B-1
1.1 SCOPE OF QUALITY PLAN	B-1
1.2 QUALITY PLAN OBJECTIVES	B-1
1.3 DEFINITIONS	B-2
1.4 QUALITY CONTROL/QUALITY ASSURANCE	B-3
1.4.1 Methodology	B-3
1.4.1.1 Flow of Activities	B-3
1.4.1.2 Compliance Reports	B-3
1.4.2 Quality Control	B-4
1.4.2.1 General	B-4
1.4.2.2 Quality Control Activities	B-4
1.4.3 Quality Assurance	B-4
1.4.3.1 General	B-4
1.4.3.2 Quality Assurance Activities	B-5
1.4.3.2.1 Pre-qualification of QC Technicians	B-5
1.4.3.2.2 Verification of Effectiveness of QC Program	B-5
1.4.4 Documentation	B-6
1.5 MONITORING	B-6

TABLE OF CONTENTS (continued)

	Page No.
2.0 ORGANIZATIONAL STRUCTURE	B-6
2.1 SCOPE	B-6
2.2 ORGANIZATION	B-7
2.3 DUTIES AND QUALIFICATIONS OF PERSONNEL	B-7
2.3.1 Personnel Designations	B-7
2.3.2 Site Manager	B-7
2.3.2.1 Duties, Responsibilities and Authority	B-7
2.3.3 Designated Representative for Site Manager	B-8
2.3.4 Quality Control Officer ("QCO")	B-8
2.3.4.1 Duties, Responsibilities and Authority	B-8
2.3.5 Designated Representative for QCO	B-9
2.3.6 Quality Assurance Officer ("QAO")	B-10
2.3.6.1 Duties	B-10
2.3.7 Designated Representative of the Quality Assurance Officer	B-10
2.3.8 NRC Project Manager	B-11
2.3.9 Quality Control Technicians ("QCT")	B-11
2.3.9.1 Duties	B-11
2.3.9.2 Qualifications	B-11
2.4 PROGRAM FOR INFORMATION FLOW	B-12

TABLE OF CONTENTS (continued)

	Page No.
2.4.1 Review of Documents	B-12
2.4.2 Information Flow	B-12
2.4.2.1 Internal Information Flow	B-12
2.4.2.2 Information Flow to NRC	B-13
3.0 SURVEYS, INSPECTIONS, SAMPLING AND TESTING	B-13
3.1 SCOPE	B-13
3.2 QUALITY CONTROL PROCEDURES	B-15
3.3 FREQUENCY AND TYPE	B-15
4.0 CHANGES AND CORRECTIVE ACTIONS	B-15
4.1 SCOPE	B-15
4.2 AUTHORITY OF PERSONNEL	B-16
4.3 METHODOLOGY	B-16
4.3.1 Field and Design Changes	B-16
4.3.2 Corrective Actions	B-16
5.0 DOCUMENTATION	B-17
5.1 SCOPE	B-17
5.2 PERSONNEL	B-17

TABLE OF CONTENTS (continued)

	Page No.
5.2.1 Document Control Officer ("DCO")	B-17
5.2.1.1 Duties	B-17
5.3 FORMS	B-18

1.0 GENERAL

1.1 SCOPE OF QUALITY PLAN

The following Quality Plan for Construction Activities ("Quality Plan") describes how the Construction Quality Control/Quality Assurance ("QC/QA") activities are implemented.

This Quality Plan includes the following:

- (1) Organizational Structure;
- (2) Surveys, Inspections, Sampling and Testing;
- (3) Changes and Corrective Actions; and
- (4) Documentation Requirements.

1.2 QUALITY PLAN OBJECTIVES

The objectives of the Quality Plan are as follows:

- (1) Quality Control: To verify that the construction is in accordance with the Plans and Specifications.
- (2) Quality Assurance: To provide cross-checks and auditing functions on Quality Control.
- (3) Monitoring. To provide the required information and data to evaluate the effects of Construction Activities.

1.3 DEFINITIONS

Compliance Report: A report prepared by the QC Officer ("QCO") upon completion of a Construction Segment. A Compliance Report requires the approval of the Site Manager. Any subsequent Construction Segment that is dependent upon successful completion of a specific Construction Segment cannot be initiated until a Compliance Report is prepared and approved for the previous dependent Construction Segment. Compliance Reports are to be completed on Form No. F-23 which is attached in Part V.

Construction Task: A basic construction feature of a Construction Project involving a specific Construction Activity.

Construction Project: The total authorized/approved Project that requires several Construction Segments to complete.

Design Change: Changes made in a Construction Project that alters or changes the intent of the Plans and Specifications. Design changes require approval of the Design Engineer and the Site Manager or a designated representative. Design Changes are to be reported on Form No. F-26, which is attached in Part V.

Field Change: Changes made during construction to fit field conditions that do not alter the intent of the Plans and Specifications. Field Changes require approval of the Site Manager or a designated representative. Field Changes are to be reported on Form No. F-25, which is attached in Part V.

Final Construction Report: A report prepared by the Site Manager or a designated representative upon completion of a Construction Project. This report will be submitted to the NRC.

1.4 QUALITY CONTROL/QUALITY ASSURANCE

1.4.1 Methodology

1.4.1.1 Flow of Activities

Figure 1 shows the general relationships of Quality Control and Quality Assurance activities in the performance of the Construction Activities for a given work area. The Quality Control Activities implemented with standardized QC procedures, provide the necessary tests and observations for the construction, sampling and monitoring process. Quality Assurance audits and reviews will provide oversight of the QC Activities.

1.4.1.2 Compliance Reports

For each project, the Quality Plan requires a Compliance Report at the successful completion of a Construction Segment. The Construction Tasks making up a Construction Segment will be determined to be in compliance with the Plans and Specifications by the QCO. A Compliance Report will then be prepared by the QCO with a copy to the NRC Project Manager, and submitted to the Site Manager for approval, before the next dependent phase of construction can begin. The Site Manager will review Quality Control data, Quality Assurance documentation, and review any observations before approving the Compliance Report.

After the Construction Project has been completed, a Final Construction Report will be prepared by the Site Manager or a designated representative for submittal to the NRC.

1.4.2 Quality Control

1.4.2.1 General

Quality Control ("QC") will be conducted by the QCO or a designated representative. Hereinafter referred to as the QCO. The QCO will implement the QC Program.

1.4.2.2 Quality Control Activities

Quality Control requirements for a Construction Project are presented in the Specifications.

The Quality Control Activities will be implemented with standardized Quality Control Procedures. The Quality Control Procedures include field sampling, testing, observations and monitoring procedures, and laboratory testing procedures. The Quality Control Procedures are listed and are included in Part VI.

1.4.3 Quality Assurance

1.4.3.1 General

Quality Assurance ("QA") will be conducted by the QAO or a designated representative. The QAO will implement the QA Program.

1.4.3.2 Quality Assurance Activities

The QA functions will be implemented by the QAO by performing the following activities.

1.4.3.2.1 Pre-qualification of QC Technicians

Each QC Technician ("QCT") will be pre-qualified by a QAO, who is a knowledgeable specialist in the area of qualification. The QAO will determine the areas of expertise of the respective technician and maintain a QA file on the technician. Areas of competency will be identified and training needs noted for the respective technician.

1.4.3.2.2 Verification of Effectiveness of QC Program

The effectiveness of the QC Program will be verified by the QAO by performing the following audits:

- (1) **Test and Sampling Procedures.** Test procedures will be audited on a quarterly basis by appropriate specialists. This will entail direct observation of test methods and sampling, and performing random duplicate tests.
- (2) **Equipment.** Equipment will be inspected and checked regularly. Calibration certificates will be verified and maintained in the files.
- (3) **Calculations and Documentation.** Calculations from tests and monitoring will be spot checked randomly from the files. Documentation will be checked for accuracy and completeness.

1.4.4 Documentation

Each QA activity and audit will be documented in writing. Audit reports will be prepared by the QAO and submitted to the Site Manager. These will be kept in the White Mesa project files, and made available for review by the NRC Project Manager.

1.5 MONITORING

Monitoring functions fall under the responsibilities of the QCO. Scheduled monitoring and observations shall be made at the intervals required in the Plans and Specifications by Quality Control Technicians ("QCTs") under the direction of the QCO. Monitoring records will be reviewed by the QCO and will be available for review by the NRC. The QAO will audit monitoring records on an unscheduled basis. Monitoring records originals will be maintained in the White Mesa Project Files.

2.0 ORGANIZATIONAL STRUCTURE

2.1 SCOPE

The following items are covered in this section:

- (1) A description of the Quality Control Organization.
- (2) The classification, qualifications, duties, responsibilities and authority of personnel.
- (3) The individual who will be responsible for overall management at the site for Quality Control.
- (4) The specific authority and responsibility of all other personnel regarding the Quality Plan.

- (5) A program for information flow among workers, construction management and inspectors about various QC/QA, and health and safety requirements.

2.2 ORGANIZATION

A schematic diagram of the organization for implementation of the Quality Plan is shown on Figure B-2. The Site Manager, the QCO, and the QAO, play major roles.

2.3 DUTIES AND QUALIFICATIONS OF PERSONNEL

2.3.1 Personnel Designations

The Site Manager or a designated representative will be referred to as the "Site Manager."

The Quality Control Officer or a designated representative will be referred to as the "QC Officer ("QCO")."

The Quality Assurance Officer or a designated representative will be referred to as the "QA Officer ("QAO")."

2.3.2 Site Manager

2.3.2.1 Duties, Responsibilities and Authority

The Site Manager will oversee the Construction Project and will be responsible for the conduct, direction and supervision of the Work. As shown on the organizational chart, the Site Manager

will have ultimate responsibility for all construction and QC/QA Activities. The Site Manager will appoint all personnel, and interact as required with the QAO, the QCO and the NRC Project Manager.

2.3.3 Designated Representative for Site Manager

In the absence of the Site Manager, a designated representative will assume the duties of the Site Manager.

2.3.4 Quality Control Officer ("QCO")

2.3.4.1 Duties, Responsibilities and Authority

The QCO will be responsible for overall implementation and management of the Quality Control Program for the Construction Project. The QCO will supervise Field and Laboratory Quality Control Technicians, and will coordinate with the Document Control Manager, the Office Staff and the Health and Safety Officer. The QCO will have specific authority and responsibility with regard to all other personnel for the Quality Plan. The QCO will have the authority to reject work or material, to require removal or placement, to specify and require appropriate corrective actions if it is determined that the Quality Control/Quality Assurance, personnel, instructions, controls, tests, records are not conforming to the Plans and Specifications. The signature of the QCO is required on all Compliance Reports ("CR's") required in the Specifications.

The QCO will be familiar with the existing White Mesa Facilities, and QC/QA methodology. Responsibilities of the QCO will include the following:

- (1) Provide overall surveillance of Quality Control requirements.
- (2) Be familiar with all documents, requirements, equipment and procedures relating to project construction.
- (3) Provide and document Quality Control Technician ("QCT") training.
- (4) Evaluate and approve all reports.
- (5) Assure schedules are met and adequately documented.
- (6) Schedule data reduction activities.
- (7) Arrange consultation with additional staff, the QAO, Site Manager, and/or NRC Project Manager to help find solutions to unsolved problems.
- (8) Identify invalid, unacceptable, or unusable data.
- (9) Take corrective action if Quality Control procedures indicate the construction is not meeting the requirements of the Specifications.
- (10) Assure all documentation is complete, accurate, and up to date.
- (11) Interact and cooperate with QA Technicians.

2.3.5 Designated Representative for QCO

In the absence of the QCO, a designated representative will assume the duties of the QCO. In addition, the designated representative may be assigned some of the duties, responsibilities and authority of the QCO.

2.3.6 Quality Assurance Officer ("QAO")

2.3.6.1 Duties

The QAO, who may be an independent consultant, will implement the Quality Assurance functions which includes pre-qualification of QCTs, verification of test procedures and results by spot retests, equipment checks, and review of calculations and documentation and Compliance Reports (CR's). The QAO should be familiar with the construction process and be qualified in construction testing.

Responsibilities of the QAO will include the following:

- (1) Be familiar with all documents, requirements, equipment and procedures relating to project construction.
- (2) Certify that the QCO is qualified to conduct the various test and monitoring procedures and observations, and document same.
- (3) Through spot checks, retests, equipment checks and review of calculations and documentation verify test procedures, monitoring and observations are being performed correctly and accurately in accordance with the Specifications.
- (4) Consult with the QCO, and the Site Manager to help solve problems.
- (5) Prepare QA reports for review by the Site Manager and NRC Project Manager.

2.3.7 Designated Representative of the Quality Assurance Officer

In the absence of the Quality Assurance Officer ("QAO"), the designated representative of the QAO will assume the duties of the QAO. In addition, certain specialists may be designated to assume some of the duties of the QAO.

2.3.8 NRC Project Manager

The NRC Project Manager will represent the NRC's interests in the Construction Project. The NRC Project Manager may choose to review selected procedures, personnel qualifications, equipment, calculations, and documentation.

2.3.9 Quality Control Technicians ("QCT")

2.3.9.1 Duties

The Quality Control Technicians ("QCTs) for implementation of the Quality Plan will be classified as follows:

- (1) Construction Quality Control Technicians - Field.
- (2) Construction Quality Control Technicians - Laboratory.

A QCT may be qualified for and perform the duties in more than one classification.

2.3.9.2 Qualifications

The QCO will supervise (or may appoint a supervisor) for each classification to provide scheduling, oversee equipment calibrations, enforce documentation requirements, and provide for preliminary document review. The number of QCTs in each classification will depend on the project needs as the work progresses.

The Construction QCTs will satisfactorily complete a training program and receive on-the-job training as required under the direction of the QCO.

A procedure verification program will be implemented by the QAO for all Construction QCTs.

2.4 PROGRAM FOR INFORMATION FLOW

2.4.1 Review of Documents

The Plans and Specifications for the Construction Project describe the work to be performed, the QC/QA, and the monitoring requirements. These documents will be reviewed and approved in depth by licensee personnel, including the QCO and Site Manager.

2.4.2 Information Flow

2.4.2.1 Internal Information Flow

As shown on the Organization Chart (Figure B-2), the Construction Superintendent gives instructions to the Construction Foremen, who supervise the construction workers. The Construction Superintendent may directly supervise all or some of the construction workers.

The QCO monitors the construction work and completes the forms and reports as given in the Quality Control Procedures. The QCO ensures that all key personnel receive the required information.

Section 4.0 below, "Changes and Corrective Actions," outlines the procedure for implementing changes and corrective actions.

2.4.2.2 Information Flow to NRC

All reports of sampling, tests, inspections and construction records will be maintained in the White Mesa Project files. These documents will be available to the NRC Project Manager at all times. The NRC Project Manager will have the right to inspect and reproduce any documents as needed.

A list of the required reports is shown on Table B-1. These reports will be kept in the White Mesa Project Files.

3.0 SURVEYS, INSPECTIONS, SAMPLING AND TESTING

3.1 SCOPE

The following items are covered in this Section:

- (1) Methods and procedures for surveys, inspections, sampling and testing during various construction tasks.
- (2) The necessary qualifications of individuals performing surveys, inspections, sampling and testing.
- (3) The number and type of surveys, inspections and/or tests to be conducted

**TABLE B-1
REQUIRED REPORTS**

REPORT TYPE	FREQUENCY	ORIGINATOR	APPROVAL
Construction Activities	Daily during Construction	QC Technician	QC Officer
Sampling, Field and Laboratory Testing	Report for each respective test	QC Technician	QC Officer
*Compliance Report	Upon completion of Construction Segment	QC Officer	Site Manager
*Final Construction Report	After completion of the Construction Project	QC Officer Site Manager	Site Manager

* Reports to be submitted to the NRC

3.2 QUALITY CONTROL PROCEDURES

Quality Control Procedures will be written to meet the following objectives:

- (1) To describe the equipment, calibration and methods/procedures to be followed in performing surveys, sampling and testing.
- (2) To describe the procedures to observe construction activities.
- (3) To describe the procedures for monitoring.

All Quality Control Procedures for sampling, testing, and monitoring will be conducted by the QCO and/or QCTs. The results will be reviewed and approved by the QCO before being delivered to the Document Control Officer ("DCO") for reproduction, distribution, and filing.

All boundary surveys will be made and documented by a registered land surveyor. Construction surveys will be made and documented by appropriately trained QCTs.

3.3 FREQUENCY AND TYPE

The number and type of survey, observations, inspections and/or tests are specified in the Plans and Specifications.

4.0 CHANGES AND CORRECTIVE ACTIONS

4.1 SCOPE

The methodology for dealing with changes and corrective actions is detailed in this Section.

4.2 AUTHORITY OF PERSONNEL

The Site Manager and/or the QCO will have the authority to reject material or work, to require removal or replacement, to specify and require appropriate actions if it is determined that the Quality Control/Quality Assurance, personnel, instructions, controls, tests, records are not conforming to the Plans and Specifications.

4.3 METHODOLOGY

4.3.1 Field and Design Changes

Changes in locations or alignments of construction features that do not alter design concepts will be approved by the Site Manager or a designated representative. These changes will require a Field Change Order (Form F-25).

Changes in design concepts will be approved and documented by the Design Engineer, will be approved by the Site Manager. These changes will require a Design Change Order (Form F-26).

All changes will be recorded in the Final Construction Report including "as-built" drawings for the work.

4.3.2 Corrective Actions

The QCO will require corrective actions if tests and observations indicate the work is not conforming to the intent of the Plans and Specifications. Appropriate corrective actions will be determined by

reviewing pertinent Quality Control records. Contemplated corrective actions will be brought to the attention of the Site Manager and the Construction Superintendent.

5.0 DOCUMENTATION

5.1 SCOPE

Documentation requirements will include the following:

- (1) The identification of the person who has authority to provide for the submittal and/or storage of all survey, test and inspection reports.
- (2) Specification of reporting requirements, forms, formats, and distribution of reports.
- (3) A description of record keeping to document construction methods and results, surveys, sampling, testing and inspection of construction. Samples of forms and records will be included.
- (4) Documentation of corrective actions.

5.2 PERSONNEL

5.2.1 Document Control Officer ("DCO")

5.2.1.1 Duties

The Document Control Officer ("DCO") will be appointed by the Site Manager. Responsibilities will include:

- (1) Maintaining permanent files for the Construction Project. All tests, surveys, monitoring and report originals will be maintained in the project files.
- (2) Instituting and overseeing data reproduction and distribution. A distribution list will be prepared for each project number and will be reviewed and approved by the QCO.

5.3 FORMS

All test results, sampling, surveys, and monitoring will be documented on the forms for those particular procedures where applicable. Specific surveys require a notebook prepared for data recording. Each Construction Field QCT will complete a Construction Activities report for each day's work. Forms will be completed so that all important data are recorded. Data required on all forms and notebooks includes project number, date, technician's signature, and the signature of the supervisor or a designee, who has reviewed and approved the work. The DCO will return all incomplete forms to the appropriate supervisor to be properly filled out.

Forms F-23, F-25, and F-26 follow.

Form No. F-26

DESIGN CHANGE ORDER

Project No. _____ Date _____

Drawing No. _____

Specification No. _____

Design feature

Change in design

Reason

Initiated by: _____

Approvals:

Site Manager _____

NRC Project Manager _____

Design Engineer _____

Form No. F-25

FIELD CHANGE ORDER

Project No. _____ Date _____

Drawing No. _____

Specification No. _____

Design feature

Modifications

Reason

Initiated by: _____

Approved by: _____

Site Manager

Form No. F-23

COMPLIANCE REPORT

Project No. _____ Date _____

Construction Segment _____

Drawing No. _____

Specification No. _____

Description of Completed Construction Segment

By: QC Officer _____

Approvals

Site Manager _____

NRC Project Manager _____

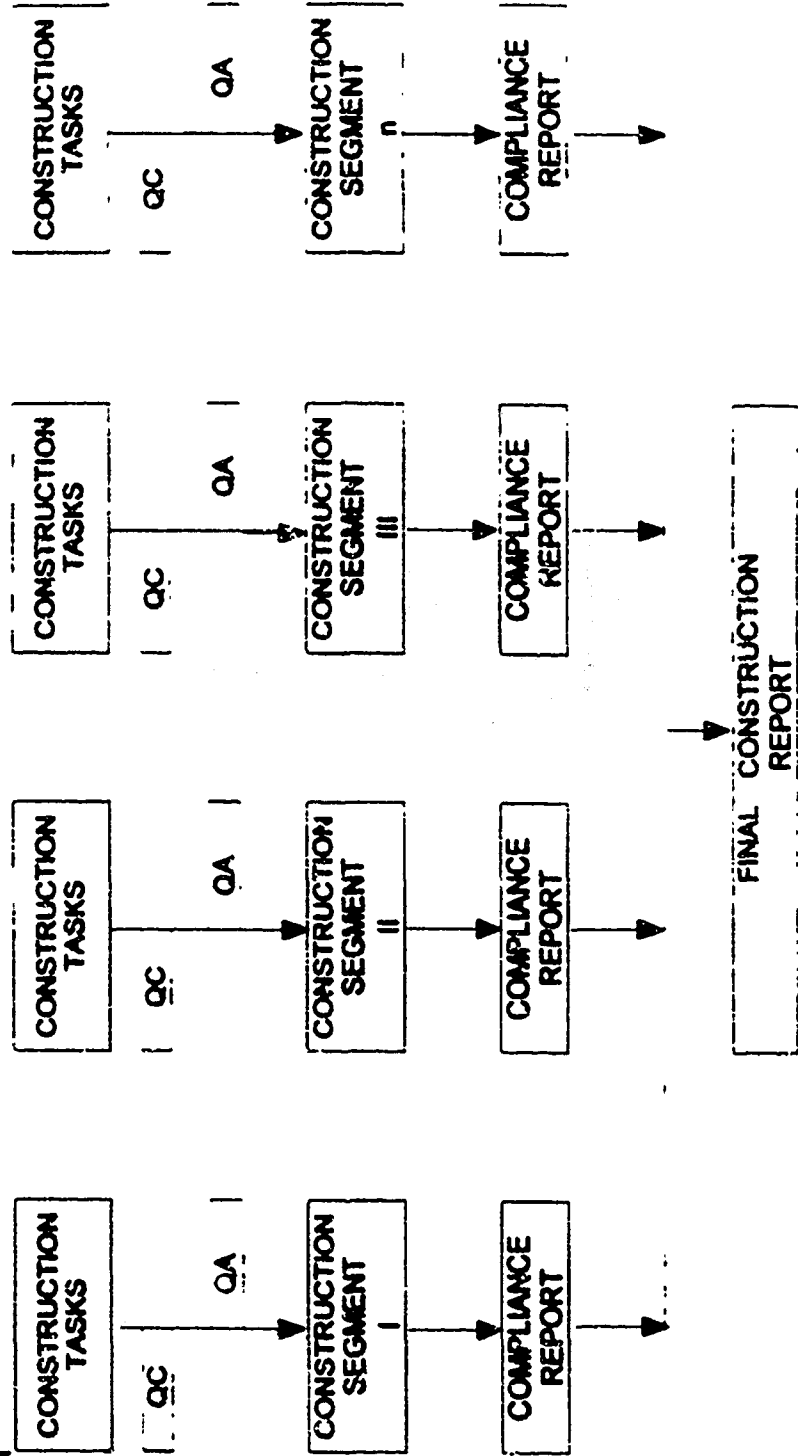
FIG - B-1

TYPICAL FLOW CHART FOR CONSTRUCTION PROJECT

END
CONSTRUCTION
PROJECT

START
CONSTRUCTION
PROJECT

CONSTRUCTION PROGRESS



Attachment C

ATTACHMENT C

**COST ESTIMATES
FOR
RECLAMATION
OF
WHITE MESA FACILITIES
BLANDING, UTAH**

**PREPARED BY
INTERNATIONAL URANIUM (USA) CORP.
1050 17th STREET, SUITE 950
DENVER, COLORADO 80265**

**Cost Estimates for
Reclamation**

Of

White Mesa Mill

Blanding, Utah

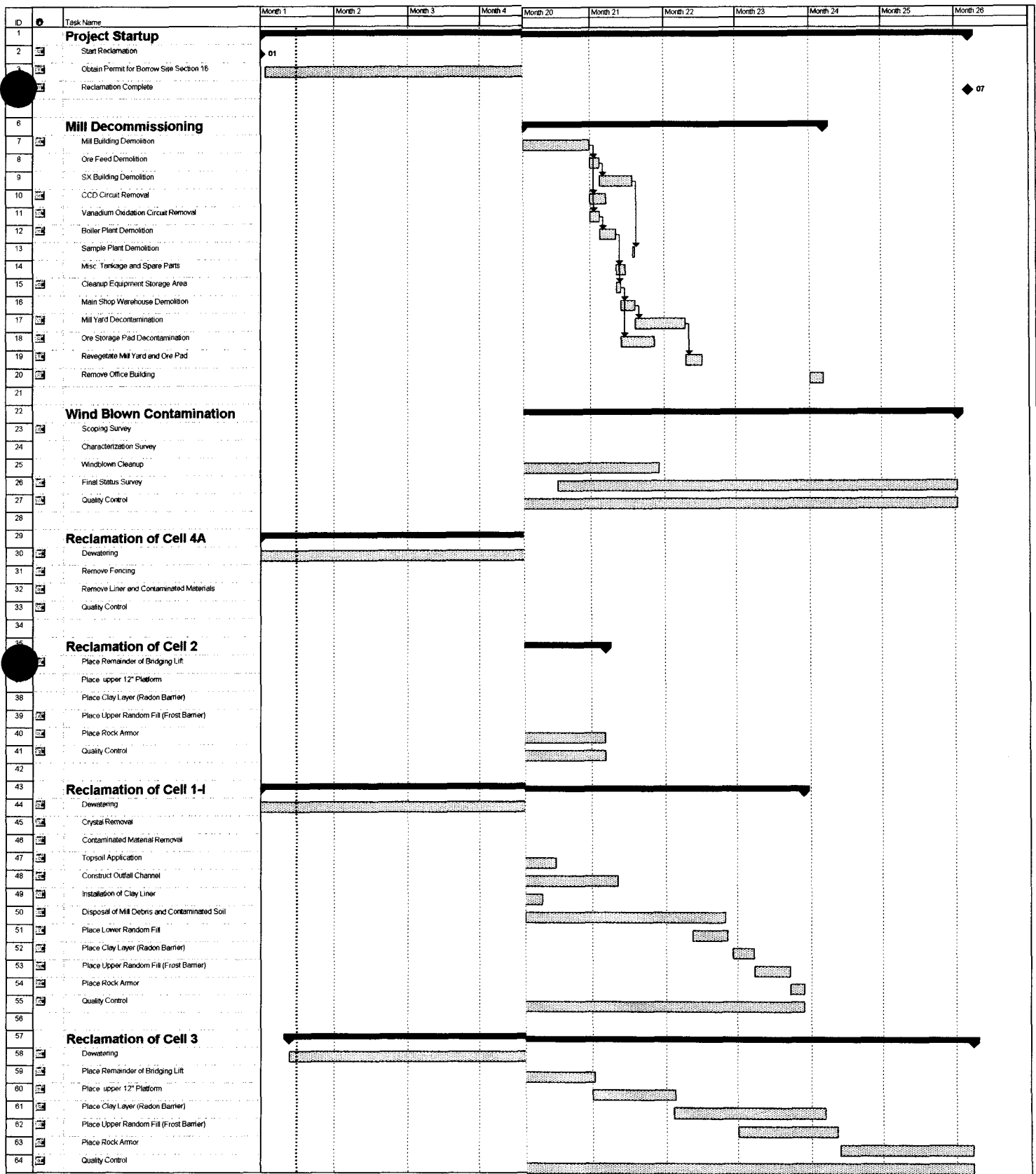
JULY 2000

Source Material License No. SUA-1358
Docket No. 40-8681

Cost Estimates for Reclamation of White Mesa Mill

Table of Contents

1. Cost Summary
 2. Mill Decommissioning
 3. Cell 2 Calculations
 4. Cell 3 Calculations
 5. Cell 4A Calculations
 6. Cell 1 Calculations
 7. Miscellaneous Cost Calculations
 8. Rock Production Costs
 9. Equipment Costs
 10. Labor Costs
 11. Long Term Care Calculation
-



WHITE MESA MILL RECLAMATION COST ESTIMATE
July 2000

		<u>July 2000 Estimate</u>
Mill Decommissioning		\$1,505,167
Cell 2		\$1,082,870
Cell 3		\$1,565,444
Cell 4A		\$120,128
Cell 1		\$1,234,212
Miscellaneous		\$1,939,480
Subtotal Direct Costs		<hr/> \$7,447,302
Profit Allowance	10.00%	\$744,730
Contingency	15.00%	\$1,117,095
Licensing & Bonding	2.00%	\$148,946
Long Term Care Fund		\$606,721
Total Reclamation		<hr/> \$10,064,794
Revised Bond Amount		<u><u>\$10,064,794</u></u>

1999

MILL DECOMMISSIONING

Mill Building Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	720	\$12,751
Mechanics	hrs	\$13.80	640	\$8,829
Laborers	hrs	\$10.35	320	\$3,311
Small Tools	hrs	\$1.25	960	\$1,200
Cat 769 Haul Truck	hrs	\$60.52	640	\$38,735
Truck Drivers	hrs	\$12.74	640	\$8,154
Cat 988 Loader	hrs	\$95.68	160	\$15,308
Cat 375 Excavator	hrs	\$123.76	160	\$19,802
PC-400 with Shears	hrs	\$159.84	160	\$25,574
65 Ton Crane	hrs	\$55.91	180	\$8,948
30 Ton Crane	hrs	\$40.80	80	\$3,264
Equipment Maintenance (Butler)	hrs	\$10.01	1,360	\$13,617
Concrete Removal	sf	\$3.30	37,500	\$123,750

Total Mill Building Demolition

\$283,247

Ore Feed Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	48	\$850
Mechanics	hrs	\$13.80	64	\$883
Laborers	hrs	\$10.35	32	\$331
Small Tools	hrs	\$1.25	96	\$120
Cat 769 Haul Truck	hrs	\$60.52	64	\$3,873
Truck Drivers	hrs	\$12.74	64	\$815
Cat 988 Loader	hrs	\$95.68	18	\$1,531
Cat 375 Excavator	hrs	\$123.76	18	\$1,980
PC-400 with Shears	hrs	\$159.84	18	\$2,557
30 Ton Crane	hrs	\$40.80		\$0
Equipment Maintenance (Butler)	hrs	\$10.01	112	\$1,121

Total Ore Feed Demolition

\$14,063

SX Building Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	240	\$4,252
Mechanics	hrs	\$13.80	320	\$4,415
Laborers	hrs	\$10.35	160	\$1,655
Small Tools	hrs	\$1.25	480	\$600
Cat 769 Haul Truck	hrs	\$60.52	320	\$19,367
Truck Drivers	hrs	\$12.74	320	\$4,077
Cat 988 Loader	hrs	\$95.68	80	\$7,654
Cat 375 Excavator	hrs	\$123.76	80	\$9,901
PC-400 with Shears	hrs	\$159.84	80	\$12,787
65 Ton Crane	hrs	\$55.91		\$0
30 Ton Crane	hrs	\$40.80		\$0
Equipment Maintenance (Butler)	hrs	\$10.01	560	\$5,607
Concrete Removal	sf	\$3.30	55,970	\$184,701

Total SX Building Demolition

\$256,017

CCD Circuit Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	195	\$3,455
Mechanics	hrs	\$13.80	120	\$1,655
Laborers	hrs	\$10.35	60	\$621
Small Tools	hrs	\$1.25	180	\$225
Cat 769 Haul Truck	hrs	\$60.52	120	\$7,263
Truck Drivers	hrs	\$12.74	120	\$1,529
Cat 988 Loader	hrs	\$95.68	30	\$2,870
Cat 375 Excavator	hrs	\$123.76	30	\$3,713
PC-400 with Shears	hrs	\$159.84	30	\$4,795
65 Ton Crane	hrs	\$55.91	30	\$1,677
30 Ton Crane	hrs	\$40.80	15	\$612
Equipment Maintenance (Butler)	hrs	\$10.01	315	\$3,154
Concrete Removal	sf	\$3.30	15,000	\$49,500

Total CCD Circuit Removal

\$81,070

Sample Plant Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	24	\$425
Mechanics	hrs	\$13.80	32	\$441
Laborers	hrs	\$10.35	16	\$166
Small Tools	hrs	\$1.25	48	\$60
Cat 769 Haul Truck	hrs	\$60.52	32	\$1,937
Truck Drivers	hrs	\$12.74	32	\$408
Cat 988 Loader	hrs	\$95.68	8	\$765
Cat 375 Excavator	hrs	\$123.76	8	\$990
PC-400 with Shears	hrs	\$159.84	8	\$1,279
30 Ton Crane	hrs	\$40.80		\$0
Equipment Maintenance (Butler)	hrs	\$10.01	56	\$561
Concrete Removal	sf	\$3.30	4,200	\$13,860

Total Sample Plant Removal

\$20,892

Boiler Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	120	\$2,126
Mechanics	hrs	\$13.80	160	\$2,207
Laborers	hrs	\$10.35	80	\$828
Small Tools	hrs	\$1.25	240	\$300
Cat 769 Haul Truck	hrs	\$60.52	160	\$9,684
Truck Drivers	hrs	\$12.74	160	\$2,038
Cat 988 Loader	hrs	\$95.68	40	\$3,827
Cat 375 Excavator	hrs	\$123.76	40	\$4,951
PC-400 with Shears	hrs	\$159.84	40	\$6,394
65 Ton Crane	hrs	\$55.91		\$0
30 Ton Crane	hrs	\$40.80		\$0
Equipment Maintenance (Butler)	hrs	\$10.01	280	\$2,804
Concrete Removal	sf	\$3.30	2,900	\$9,570

Total Boiler Demolition

\$44,728

Vanadium Oxidation Circuit Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	48	\$850
Mechanics	hrs	\$13.80	64	\$883
Laborers	hrs	\$10.35	32	\$331
Small Tools	hrs	\$1.25	96	\$120
Cat 769 Haul Truck	hrs	\$60.52	64	\$3,873
Truck Drivers	hrs	\$12.74	64	\$815
Cat 988 Loader	hrs	\$95.68	16	\$1,531
Cat 375 Excavator	hrs	\$123.76	16	\$1,980
PC-400 with Shears	hrs	\$159.84	16	\$2,557
65 Ton Crane	hrs	\$55.91		\$0
30 Ton Crane	hrs	\$40.80		\$0
Equipment Maintenance (Butler)	hrs	\$10.01	112	\$1,121
Concrete Removal	sf	\$3.30	1,200	\$3,960

Total Vanadium Oxidation Circuit Removal

\$18,023

Main Shop/Warehouse Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	96	\$1,701
Mechanics	hrs	\$13.80	128	\$1,766
Laborers	hrs	\$10.35	64	\$662
Small Tools	hrs	\$1.25	192	\$240
Cat 769 Haul Truck	hrs	\$60.52	128	\$7,747
Truck Drivers	hrs	\$12.74	128	\$1,631
Cat 988 Loader	hrs	\$95.68	32	\$3,062
Cat 375 Excavator	hrs	\$123.76	32	\$3,960
PC-400 with Shears	hrs	\$159.84	32	\$5,115
Equipment Maintenance (Butler)	hrs	\$10.01	224	\$2,243
Concrete Removal	sf	\$3.30	19,300	\$63,690

Total Main Shop/Warehouse Demolition

\$91,816

Office Building Demolition

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	72	\$1,276
Mechanics	hrs	\$13.80	96	\$1,324
Laborers	hrs	\$10.35	48	\$497
Small Tools	hrs	\$1.25	144	\$180
Cat 769 Haul Truck	hrs	\$60.52	96	\$5,810
Truck Drivers	hrs	\$12.74	96	\$1,223
Cat 988 Loader	hrs	\$95.68	24	\$2,298
Cat 375 Excavator	hrs	\$123.78	24	\$2,970
PC-400 with Shears	hrs	\$159.84	24	\$3,836
Equipment Maintenance (Butler)	hrs	\$10.00	188	\$1,880
Concrete Removal	sf	\$3.30	12,100	\$39,930

Total Office Building Demolition **\$81,023**

Misc. Tankage & Spare Parts Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	24	\$425
Mechanics	hrs	\$13.80	32	\$441
Laborers	hrs	\$10.35	18	\$166
Small Tools	hrs	\$1.25	48	\$60
Cat 769 Haul Truck	hrs	\$60.52	32	\$1,937
Truck Drivers	hrs	\$12.74	32	\$408
Cat 988 Loader	hrs	\$95.68	8	\$735
Cat 375 Excavator	hrs	\$123.78	8	\$990
PC-400 with Shears	hrs	\$159.84	8	\$1,279
Equipment Maintenance (Butler)	hrs	\$10.00	56	\$560
Concrete Removal	sf	\$3.20		\$0

Total Misc. Tankage & Spare Parts Removal **\$7,031**

Mill Yard Decontamination

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	582	\$10,312
Cat 837 Scraper	hrs	\$140.50	257	\$36,110
Cat 988 Loader	hrs	\$95.68	65	\$6,219
Cat D3N Dozer With Ripper	hrs	\$68.67	65	\$4,463
Cat D7 Dozer	hrs	\$57.90	65	\$3,764
Cat 651 Waterwagon	hrs	\$72.12	65	\$4,688
Cat 14G Motorgrader	hrs	\$48.93	65	\$3,180
Equipment Maintenance (Butler)	hrs	\$10.01	582	\$5,827

Total Mill Yard Decontamination **\$74,563**

One Storage Pad Decontamination

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	420	\$7,601
Cat 837 Scraper	hrs	\$140.50	180	\$28,555
Cat 988 Loader	hrs	\$95.68	48	\$4,593
Cat D8N Dozer With Ripper	hrs	\$68.67	48	\$3,296
Cat D7 Dozer	hrs	\$57.90	48	\$2,779
Cat 651 Waterwagon	hrs	\$72.12	48	\$3,462
Cat 14G Motorgrader	hrs	\$48.93	48	\$2,348
Equipment Maintenance (Butler)	hrs	\$10.01	420	\$4,285

Total One Storage Pad Decontamination **\$84,830**

Equipment Storage Area Cleanup

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	154	\$2,729
Cat 837 Scraper	hrs	\$140.50	69	\$9,695
Cat 988 Loader	hrs	\$95.68	17	\$1,627
Cat D8N Dozer With Ripper	hrs	\$68.67	17	\$1,167
Cat D7 Dozer	hrs	\$57.90	17	\$984
Cat 651 Waterwagon	hrs	\$72.12	17	\$1,226
Cat 14G Motorgrader	hrs	\$48.93	17	\$832
Equipment Maintenance (Butler)	hrs	\$10.01	154	\$1,542

Total Equipment Storage Area Cleanup **\$19,901**

Revegetate Mill Yard & Ore Pad

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	231	\$4,093
Cat 637 Scraper	hrs	\$140.50	132	\$18,547
Cat 958 Loader	hrs	\$95.68	0	\$0
Cat D8N Dozer With Ripper	hrs	\$68.67	33	\$2,266
Cat D7 Dozer	hrs	\$57.90	33	\$1,911
Cat 651 Waterwagon	hrs	\$72.12		\$0
Cat 14G Motorgrader	hrs	\$48.93	33	\$1,615
Equipment Maintenance (Butler)	hrs	\$10.01	231	\$2,313

Total Revegetate Mill Yard & Ore Pad **\$30,744**

Total Demolition and Decontamination **\$1,088,948**

CLEANUP OF WINDBLOWN CONTAMINATION

Scoping Survey

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	100	\$5,000
Survey Crew	hrs	\$13.19	752	\$9,917
Sample Crew	hrs	\$13.19	1,312	\$17,301

Total Scoping Survey **\$32,218**

Characterization Survey

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	472	\$23,600
Sample Crew	hrs	\$13.19	1,136	\$14,980

Total Characterization Survey **\$38,580**

Final Status Survey

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Soil Samples	each	\$50.00	300	\$15,000
Sample Crew	hrs	\$13.19	3,552	\$46,840

Total Final Status Survey **\$61,840**

Windblown Cleanup

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,190	\$21,084
Cat 637 Scraper	hrs	\$140.50	680	\$95,543
Cat D8N Dozer With Ripper	hrs	\$68.67	170	\$11,673
Cat D7 Dozer	hrs	\$57.90	170	\$9,844
Cat 14H Motorgrader	hrs	\$48.93	170	\$8,317
Soil Samples	each	\$50.00	500	\$25,000
Survey Crew	hrs	\$13.19	163	\$2,140
Sample Crew	hrs	\$13.19	83	\$1,095
Equipment Maintenance (Butler)	hrs	\$10.01	1,150	\$11,915

Total Windblown Cleanup **\$186,621**

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	2,060	\$128,960

Total Quality Control **\$128,960**

Total Cleanup Windblown Contamination **\$448,218**

TOTAL MILL DECOMMISSIONING **\$1,808,166**

PROJECT..... DATE..... CALC BY..... SHEET... OF

MILL DECOMMISSIONING

1) REMOVAL OF CONTAMINATED MATERIALS FROM MILL YARD.

ASSUME:

- 18" (1.5 feet) WILL HAVE TO BE REMOVED
- AREA (FROM CAD) = 1,643,453 sq ft
 = 37.8 ACRES

Trash Volume Moved = $[1,643,453 \times 1.5] \div 27 = 91,302 \text{ yd}^3$

$\frac{91,300 \text{ yd}^3}{365 \text{ yd/hr}} = 250 \text{ hours}$

Say $91,300 \text{ yd}^3$

HAUL RATE = 2

2) REMOVAL OF CONTAMINATED MATERIALS FROM ORE PITS

ASSUME:

- 18" WILL HAVE TO BE REMOVED
- AREA (FROM CAD) = 976,780 sq ft
 = 22.4 ACRES

Trash Volume Moved = $[976,780 \times 1.5] \div 27 = 54,265 \text{ yd}^3$

Say $54,300 \text{ yd}^3$

$\frac{54,300 \text{ yd}^3}{287 \text{ yd/hr}} = 189 \text{ hours}$

HAUL RATE = 3

PROJECT..... DOG..... CMC BY..... SHEET.....

MILL DEMOLITION INST

3) DEMOLITION EQUIPMENT

- KAMATSU PL400 (OR CAT EQUIVALENT) WITH LA BOUNTY SHEARS (HYDRAULIC)
- CAT 275L BACKHOE W/ GRAPPLES.
- 769C ROSS TRUCKS (4 ea)
- SOB LARGER (1 ea)

4) DEMOLITION CREW.

- HEAVY EQUIPMENT OPERATORS - PL400, 395, 988
- DUST CONTROL - 2 - LABORERS
- MECHANICS - CUTTING UP OF DEBRIS TO 20 INCHES WIDE
- TRUCK DRIVERS - 4 ea - 769D TRUCKS

5) TOOL & EXPENDABLE ALLOWANCE, COVERING THE FOLLOWING:

- SAFETY GEAR
- HAND TOOLS
- BOTTLED GASES & TUBES.
- ALLOW 1.25 / MAN HOUR FOR ALL BUT H.E. OPERATOR
TRUCK DRIVERS

.....

MILL DECOMMISSIONING

6) DEMOLITION TIME ESTIMATES. (SMALL & GENERAL)

- MILL BUILDING 20 days
- LEASER COB 2 days
- SK BUILDING 10 days
- CCD, FLT, LAGERAGE 5 days
- SEMI PLANT 1 day
- BOILER 5 days
- Vanadium Oxidation 2 days
- SHOP / WAREHOUSE 4 days
- OFFICE BUILDING 3 days
- URIC TANKS & NORTH FORT 4 days

7) FOUNDATION DEMOLITION

- ASSUME THAT MEANS COB-750-0440 OVER ENTIRE AREA OF STRUCTURE WILL WORK @ \$3.33/ft²
- DEPTH ARE AS FOLLOWS. (FROM CAD)

	<u>Area, ft²</u>	<u>Est \$</u>
MILL BUILDING	37,800	126,000
SK BUILDING	55,970	179,100
SHOP / WAREHOUSE	19,200	61,700
OFFICE	12,100	38,700
SEMI PLANT	4,200	13,400
DIESEL SHOP	2050	6,600
BOILER	2900	9,300

- LABE \$ 2.75, EQUIP \$.55

PROJECT DISTRICT COUNTY SHEET OF

MILL DECOMMISSIONING

8) REVENTATION

ASSUME ---

- MILL FLOOR AREA = 1,643,453 FT²
- ORE PAD AREA = 976,780 FT²
- FLOOR 6"
- G37 RATE * APPROXIMATES WALL

$$\frac{\text{cu yd}}{\text{ft}} \left[[1,643,453 + 976,780] \text{ FT}^2 \times \frac{1}{2} \text{ FT} \right] \div 27 \frac{\text{FT}^3}{\text{yd}^3} = 48,522 \text{ yd}^3$$

~~sq~~

48,600 yd³

$$\frac{48,600 \text{ yd}^3}{200 \text{ yd}^3/\text{hr}}$$

= 132 "G37" hours

MILL DECOMMISSIONING

WIND BLOWN CONTAMINATION

1) SCOPING SURVEY

- Initial survey will be conducted on a site to be delineated. For this estimate it is defined as an area approximated by a perimeter 1000 feet outside of the restricted area boundary. This is conservative since wind blown contamination would most likely be found downwind of the site, which is on the east side of the restricted area.

Area determined by con. = 38,728,000 ft²

Area Requiring wind blown survey is

Total Area -	38,728,000 ft ²
Cell 4A	1,909,000 ft ²
Cell 3	3,234,000 ft ²
Cell 2	2,987,000 ft ²
Cell 1	2,576,000 ft ²
MILL YARD	1,643,000 ft ²
ORE STORAGE PAD	977,000 ft ²
	<hr/>
	25,402,000 ft ²

- Assume Placement of Standard NAE/ISA 10 x 10 meter grid (1076)
- Assume Scoping Survey completed by scanning with 1/2 meter tall cross to ground while traveling at ± 0.5 m/sec as per Guidance in NAE/ISA 5349.
- Survey Crew of 2 Capable of setting 500 grid points per Day

$$\frac{25,402,000 \text{ ft}^2}{1076 \text{ ft}^2} = 23,600 \text{ Grid points}$$

$$\frac{23,600 \text{ Points}}{500 \text{ points/Day}} \approx 47 \text{ Days}$$

$$2 \text{ men} \times 8 \text{ hrs} \times 47 \text{ Days} = \boxed{752 \text{ man hrs}} - \text{Survey}$$

- Scanning Crew consists of 2 men -

Coverage $0.5 \text{ m/sec} \times 60 \text{ sec/min} \times 8 \text{ hrs/day} = 19,400$

Assume .8 eff. factor

$$19,400 \text{ m/day} \times .8 = 11,520 \text{ m/day}$$



Wind Blown Contaminated Soil - Scoping Survey

- ASSUME 30 meters PSM for each 10 x 10 grid to cover 10% of surface area (see NUREG 5549)

CREW CAN SCAN $\frac{11,520 \text{ m/day}}{30 \text{ m/grid}} = 384 \text{ Grids/day}$

$\therefore \frac{23,600 \text{ Grids}}{384 \text{ Grids/day}} \approx 62 \text{ Days to Complete INITIAL SCAN}$

$62 \text{ Days} \times 2 \text{ men} \times 8 \text{ hrs/day} = \boxed{992 \text{ man hrs}}$

- ASSUME MAP PRODUCTION + DATA Reduction take SCANNING CREW AN ADDITIONAL 20 Days TO Complete

$20 \text{ Days} \times 2 \text{ men} \times 8 \text{ hrs/day} = \boxed{320 \text{ man hrs}}$

TOTAL SCANNING Man hrs = $\boxed{1312}$

- Scoping Survey will require 100 Contaminated Soil Samples at a Cost of \$50.00/each (Unit 4226)
- Samples can be taken at same time as Scanning, taken plus.

2) CHARACTERIZATION SURVEY -

Survey of areas identified as affected areas of Scoping Survey

• ASSUMES:

- 20% of Area will require additional sampling
- Probing will be 455, 4 probe sites/grid (2m, 2m)
- Soil Samples will be required on 10% of Grids
 - Samples will be for Unit 4226
 - Cost/Sample = \$50 (see)

$\frac{25,402,000 \text{ ft}^2}{1076 \text{ ft}^2/\text{grid}} = 23,600 \text{ Grids} \times .2 = 4722 \text{ Grids}$

- Crew can cover 100 Grids/day probing
- Crew can take 25 Soil Samples/day

Probing takes $\frac{4722 \text{ Grids}}{100 \text{ Grids/day}} \approx \boxed{47 \text{ Days}}$

$47 \times 2 \times 8 = \boxed{752 \text{ hrs}}$

WINOZ-SMELT CONTAMINATION - ... - ... - ... - ... - ... - ...

Soil Sample area 10' x 10' grids

$$4721 \times .12 = 472 \text{ Soil Sample}$$

$$\frac{472 \text{ Sample} \times 2 \text{ hrs}}{25 \text{ Sample / day}} \approx \frac{19075}{25} \times 2 \text{ hrs} \times 2 = \underline{1304 \text{ hrs}}$$

Time Projection + Soil Production time estimate 5 days:

$$5 \times 2 \times 91 = \underline{180 \text{ hrs}}$$

Total Hrs = 1136 man hrs

3) PREVENTION CONTROL SURVEY

- Provided by QA/QC CONTRACTOR

4) FINAL STATUS SURVEY

- IN ORDER TO OBTAIN FINAL RELEASE, WILL REQUIRE 4 GAMMA ESTIMATES FOR EACH 100 M² GRID SQUARE IN THE AFFECTED AREA (20% of Area)
- 200 RANDOM SOIL SAMPLES WILL BE OBTAINED FROM THE UNAFFECTED AREAS (80% of Area)
- WILL REQUIRE 100 CONTAMINATED SAMPLES FOR THE AFFECTED AREA

Therefore

$$25,402 \div 1076 \text{ ft}^2 / 100 \text{ m}^2 = 23,607 \text{ Grids: TOTAL}$$

$$23,607 \times 0.20 = 4,721 \text{ Grids AFFECTED}$$

$$4,721 \times 4 = 18,886 \text{ GAMMA ESTIMATES}$$

- Crew Can Take 100 Soils Samples / Day
 $\therefore 18886 \div 100 = 188.8 \text{ days} \approx 190 \text{ days}$
- Crew Can Take 25 Soil Samples / Day
 $\therefore [200 + 100] \div 25 = 12 \text{ days}$
- Allowing 20 additional Days For Data Reduction + Report Generation



MILL DECOMMISSIONING
WIND BLOWN CONTAMINATION (CONT)

5) CLEAN-UP.

- ASSUME 20% OF AREA SURVEYED REQUIRES CORRECTIVE ACTION
- 6" OF SOIL WILL BE STRIPPED

~~Time~~ $25,402 \text{ M}^2 \times 0.20 = 5080 \text{ M}^2$ = 2,540,000 M^2
 \approx 94,000 yd^3
 say 94,100 yd^3

- AS IT IS NOT KNOWN WHAT AREAS MAY BE CONTAMINATED, ASSUME THE USE OF 637 MAN. RENTS TO BE COVERED
- BECAUSE OF THE BRISTAL PEG IRREGULAR DISCONTINUOUS AREAS, EFFICIENCY WILL BE ONLY 50% OF REGULAR 637 EFFICIENCY.

~~Time~~ $277 \text{ yd}^3/\text{hr} \times 0.50 = 138.5 \text{ yd}^3/\text{hr}$
 say 138 yd^3/hr

~~Time~~ $94,100 \text{ yd}^3 \div 138 \text{ yd}^3/\text{hr} = 682 \text{ hours}$
 say 680 hours

RECLAMATION OF CELL 1

RECLAMATION OF CELL 1

Dewatering of Cell 1

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 1	hrs	\$0.48	62,400	\$30,000

Total Dewatering of Cell 1

\$30,000

Crystal Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	2,695	\$47,749
Cat 769 Truck	hrs	\$60.52	2,157	\$130,548
Truck Drivers	hrs	\$12.74	2,157	\$27,481
Cat 988 Loader	hrs	\$95.68	539	\$51,570
Cat D8N Dozer With Ripper	hrs	\$68.67	539	\$37,012
Cat 375 Excavator	hrs	\$123.76	539	\$66,709
Cat 651 Waterwagon	hrs	\$72.12	539	\$38,872
Cat 14G Motorgrader	hrs	\$48.93	539	\$26,371
Equipment Maintenance (Butler)	hrs	\$10.01	4,852	\$48,582

Total Crystal Removal

\$474,893

Contaminated Materials Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	616	\$10,914
Cat 637 Scraper	hrs	\$140.50	308	\$43,275
Cat D8N Dozer With Ripper	hrs	\$68.67	77	\$5,287
Cat 825C Compactor	hrs	\$66.15	77	\$5,093
Cat 651 Waterwagon	hrs	\$72.12	77	\$5,553
Cat 14G Motorgrader	hrs	\$48.93	77	\$3,767
Equipment Maintenance (Butler)	hrs	\$10.01	616	\$6,168

Total Contaminated Materials Removal

\$80,058

Topsoil Application

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	240	\$4,252
Cat 637 Scraper	hrs	\$140.50	120	\$16,861
Cat D8N Dozer With Ripper	hrs	\$68.67	40	\$2,747
Cat 651 Waterwagon	hrs	\$72.12	40	\$2,885
Cat 14G Motorgrader	hrs	\$48.93	40	\$1,957
Equipment Maintenance (Butler)	hrs	\$10.01	240	\$2,403

Total Topsoil Application

\$31,104

RECLAMATION OF CELL 1

Construct Channel

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	858	\$15,202
Cat 637 Scraper	hrs	\$140.50	272	\$38,217
Cat 769 Truck	hrs	\$60.52	450	\$27,235
Truck Drivers	hrs	\$12.74	450	\$5,733
Cat 988 Loader	hrs	\$95.68	150	\$14,352
Drilling & Blasting Contractor	BCY	\$1.50	89,100	\$133,650
Cat 14G Motorgrader	hrs	\$48.93	218	\$10,666
Cat D8N Dozer With Ripper	hrs	\$68.67	218	\$14,970
Equipment Maintenance (Butler)	hrs	\$10.01	1,308	\$13,097

Total Construct Channel

\$273,121

Place Clay Liner

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	355	\$6,290
Cat 637 Scraper	hrs	\$140.50	0	\$0
Cat 825 Compactor	hrs	\$66.15	60	\$3,969
Cat D8N Dozer With Ripper	hrs	\$68.67	60	\$4,120
Cat D7 Dozer	hrs	\$57.90	0	\$0
Cat 651 Waterwagon	hrs	\$72.12	60	\$4,327
Cat 980 Loader	hrs	\$64.99	60	\$3,899
5000 Gallon Water Truck	hrs	\$40.64	30	\$1,219
Highway Trucks	hrs	\$40.00	435	\$17,400
Truck Drivers	hrs	\$12.74	435	\$5,542
Cat 14G Motorgrader	hrs	\$48.93	85	\$4,159
Equipment Maintenance (Butler)	hrs	\$10.01	1,580	\$15,820

Total Place Clay Liner

\$66,745

Place Lower Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	602	\$10,666
Cat 637 Scraper	hrs	\$140.50	172	\$24,167
Cat 825 Compactor	hrs	\$66.15	86	\$5,689
Cat D8N Dozer With Ripper	hrs	\$68.67	86	\$5,906
Cat D7 Dozer	hrs	\$57.90	86	\$4,980
Cat 651 Waterwagon	hrs	\$72.12	86	\$6,202
Cat 14G Motorgrader	hrs	\$48.93	86	\$4,208
Equipment Maintenance (Butler)	hrs	\$10.01	602	\$6,028

Total Place Lower Random Fill

\$67,844

RECLAMATION OF CELL1

Clay Cap

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	305	\$5,404
Cat 637 Scraper	hrs	\$140.50	0	\$0
Cat 825 Compactor	hrs	\$66.15	55	\$3,638
Cat D8N Dozer With Ripper	hrs	\$68.67	55	\$3,777
Cat D7 Dozer	hrs	\$57.90	0	\$0
Cat 651 Waterwagon	hrs	\$72.12	55	\$3,967
Cat 14G Motorgrader	hrs	\$48.93	55	\$2,691
Cat 980 Loader	hrs	\$64.99	55	\$3,574
5000 Gallon Water Truck	hrs	\$40.64	30	\$1,219
Highway Trucks	hrs	\$40.00	440	\$17,600
Truck Drivers	hrs	\$12.74	440	\$5,606
Equipment Maintenance (Butler)	hrs	\$10.01	305	\$3,054

Total Place Clay Cap

\$50,529

Upper Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	688	\$12,190
Cat 637 Scraper	hrs	\$140.50	172	\$24,167
Cat 825 Compactor	hrs	\$66.15	86	\$5,689
Cat D8N Dozer With Ripper	hrs	\$68.67	86	\$5,906
Cat D7 Dozer	hrs	\$57.90	86	\$4,980
Cat 651 Waterwagon	hrs	\$72.12	86	\$6,202
Cat 14G Motorgrader	hrs	\$48.93	86	\$4,208
5000 Gallon Water Truck	hrs	\$40.64	86	\$3,495
Equipment Maintenance (Butler)	hrs	\$10.01	688	\$6,889

Total Place Upper Random Fill

\$73,724

RECLAMATION OF CELL 1

Rock Armor

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	90	\$1,595
Cat D7 Dozer	hrs	\$57.90	30	\$1,737
Cat 651 Waterwagon	hrs	\$72.12	30	\$2,164
Cat 14G Motorgrader	hrs	\$48.93	30	\$1,468
Rock Cost Delivered	CY	\$3.34	8,607	\$28,729
Equipment Maintenance (Butler)	hrs	\$10.01	90	\$901

Total Place Rock Armor

\$36,593

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	800	\$49,600

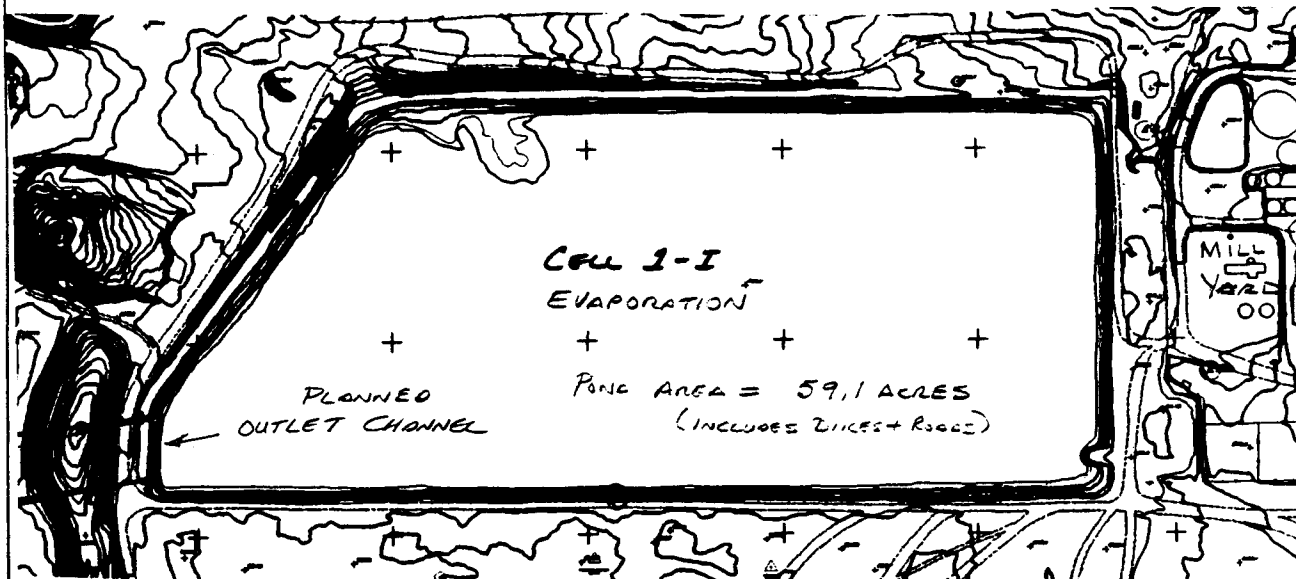
Total Quality Control

\$49,600

TOTAL RECLAMATION OF CELL 1

\$1,234,212

CELL 1 VOLUME CALCULATION



CELL 1 - SCALE 1" = 500'

1) Crystal Volume + Liner Cover

- Crystal thickness based on historical elevation of top of crystal layer and areal mapping → Assume 3 ft thick
- Soil cover over PVC. Liner 1 1/2' by design and as built
- Liner crystals and soil cover all picked up at same time.

$$\text{Area of Pond} \quad \frac{2,575,703 \text{ ft}^2 \times (3 \text{ ft} + 1.5 \text{ ft})}{27 \text{ ft}^3/\text{cy}} = 429,283 \text{ cy}$$

→ 429,300 cy

2) Volume of Contaminated material under liner

- Assume for purposes of this estimate that 1 ft of contaminated material must be removed from under liner for whole cell

$$\frac{2,575,703 \text{ ft}^2 \times 1 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 95,396 \text{ cy} \rightarrow \boxed{95,500 \text{ cy}}$$

3) Time Required to haul Xyls + Liner Cover Assuming the use of 4-769 Trucks, a 275L TRACKMOB, 986 Loader, Assume haul route # 1 for production (199 cy/hr/truck/hr)

$$\frac{429,300 \text{ cy}}{199 \text{ cy/hr}} = 2157 \text{ truck hrs} \quad - \quad 539 \text{ hrs/truck}$$

22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



CELL VOLUME CALCULATIONS

4)

TIME REQUIRED TO FORMIC MATERIAL FROM UNDER LAYER IN PLACE
IN CELL #3 - USE HAUL ROUTE #2 - 4 SCRAPERS

$$\frac{95,500 \text{ cy}}{310 \text{ cy/hr/scraper}} = 308 \text{ scraper hours} \quad 4 \text{ scrapers} = 77 \text{ hrs/unit.}$$

5)

TOP SOIL VOLUMES → place 6" of Top Soil over AREA of

$$\text{Cell 1} - \frac{2,575,703 \text{ ft}^2 \times .5 \text{ ft}}{27 \text{ ft}^3/\text{cy}} \approx 47,693 \text{ cy}$$

$$\rightarrow 48,000 \text{ cy}$$

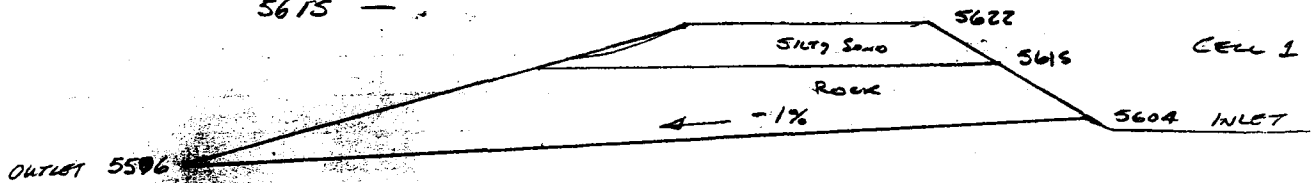
USE SCRAPER FLEET ASSUME ROUTE 1 → 310 cy/hr/scraper

$$\frac{48,000 \text{ cy}}{310 \text{ cy/hr/scraper}} \approx 155 \text{ hrs using one scraper}$$

if use 4 scrapers ≈ 40 hrs/unit.

6) DISCHARGE CHANNEL VOLUME →

- CHANNEL WILL HAVE BASE WIDTH OF 150 ft - SIDE SLOPE 3:1
- CHANNEL FLOW LANE WILL DEEP AT .01 ft/ft (1%)
- ROCK ELEVATION BASED ON DRILL LOGS + CONSTRUCTION REPORT IS AT 5615 -

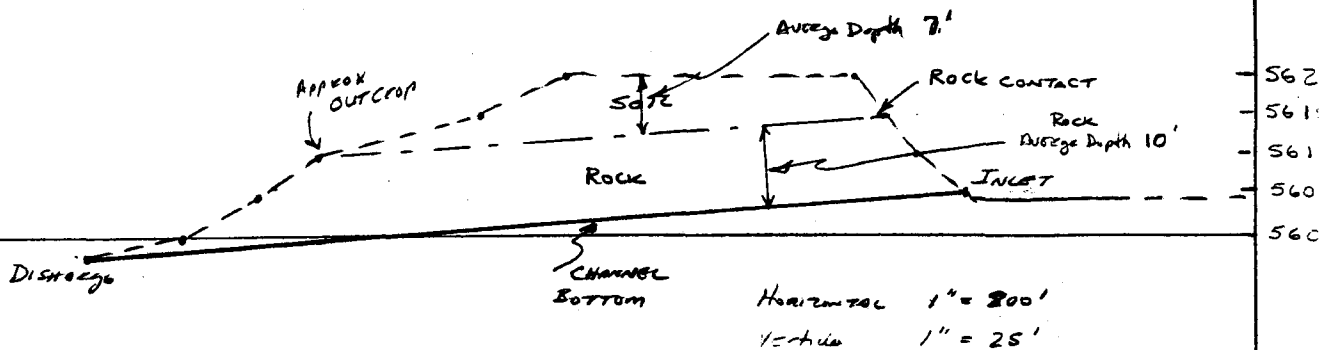


Random Fill and Top Soil STOCKPILES will be used in the RECLAMATION OF Cells 2 + 3 and the mill yard before discharge channel is built.

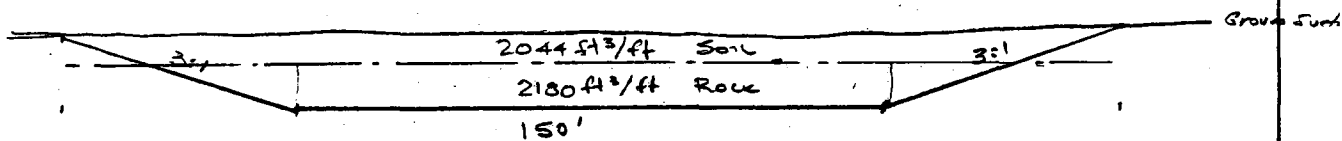
Cell 1 Volume Calculations

OUTLET CHANNEL SECTIONS

SECTION A-A'



1852.9



B-B' 1" = 50'

• ASSUME

ROCK = 81 cy/ft channel length
SOIL = 76 cy/ft channel length.

800 ft CHANNEL = 64,800 cy Rock
60,800 cy SOIL

- USE SCRAPERS ON SOIL REMOVAL
- DRILL AND BLOST ROCK USE TRUCKS TO HAUL AWAY
BASED ON EPA'S EXPERIENCE DURING CONSTRUCTION - ROCK DOES NOT RIP
BLASTING IS REQUIRED.
- ASSUME ROUTE 1 FOR TRUCKS + SCRAPERS.

TRUCKS - 199 cy/truck/hr
SCRAPERS - 310 cy/hr

22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



CHANNEL EXCAVATION (CONTINUED)

Soil → $\frac{69,800 \text{ cy}}{310 \text{ cy/hr}} = 196 \text{ scraper hrs} \Rightarrow 50 \text{ hr/individual } 5 \text{ cy} \times 4 \text{ scrapers}$

Rock → $\frac{64,800 \text{ cy}}{199 \text{ cy/hr}} = 325 \text{ truck hrs} \Rightarrow 2 \text{ trucks} = 163 \text{ hr/cu}$

Drilling + Blasting Rock → 10 ft average Depth → \$1.50/cy
Based on Recent Contractor Quote

22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



CELL / OUTLET
CHANNEL
1" = 200'

BOTTOM ELEVATION
OF CELL +
5604

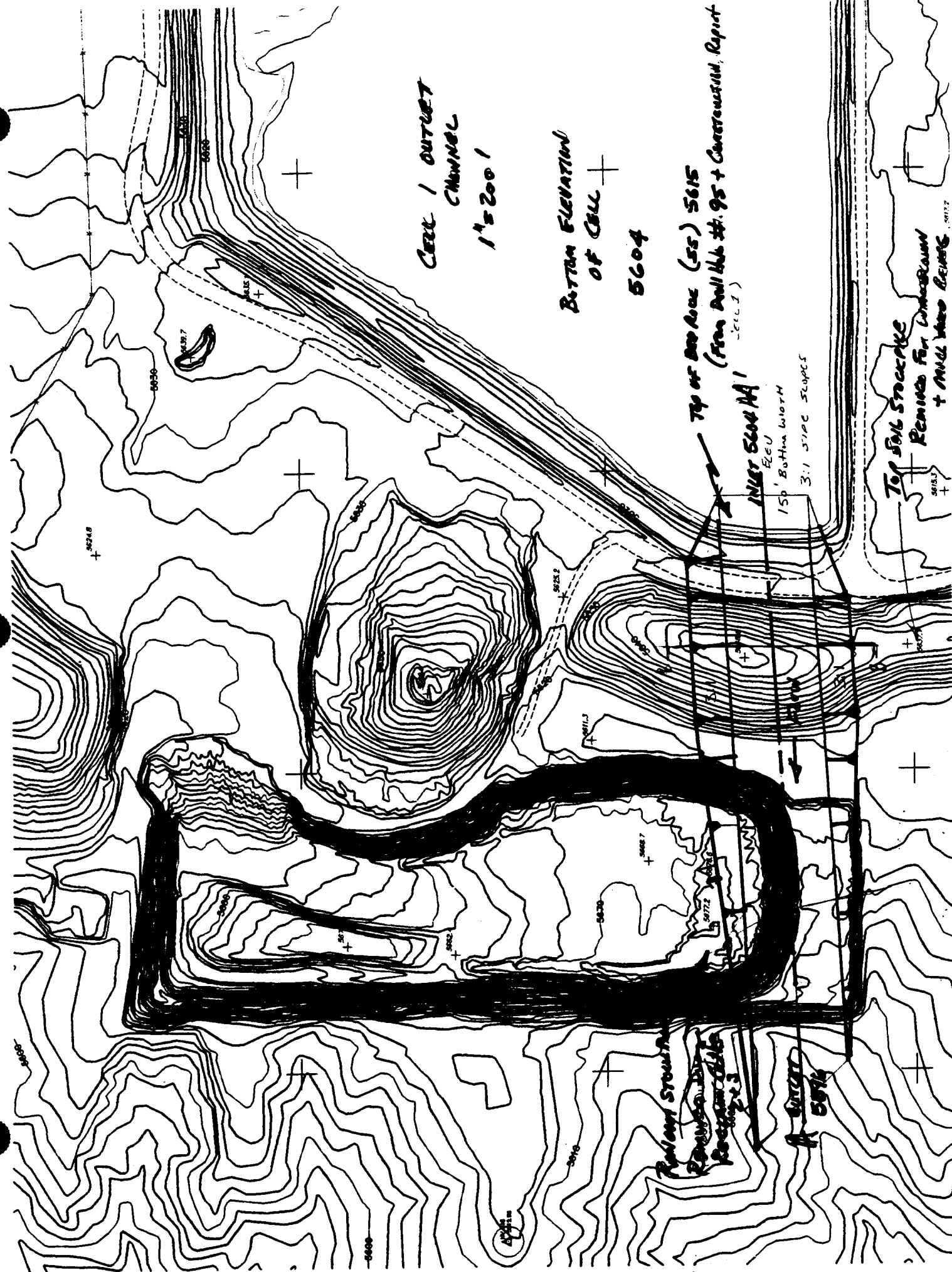
TOP OF 800' DIA. (SS) 5615
(From Bull Blk #. 95 + Construction Report
- CELL)

INNER SCOUR HA'
150' Bottom width
3:1 SIDE SLOPES

TOP SOIL STOCKPILE
Remains for Underdrain
+ will have 600' dia.

RAILROAD STATION
PROPOSED
CONSTRUCTION
EX-3

OUTLET
50%





AMERICAN MINE SERVICES

*BOB
HEMBREE
(303) 389-4125*

August 13, 1998

Via Fax:

Attn: Mark Kerr, KLG Associates, Inc.

Re: Drilling and Blasting Limestone, Mill Creek, Oklahoma

We are please to submit the following proposal to provide all equipment, labor and materials for the above referenced project as follows:

Description	Unit Price	Est. Quantity
Mobilization	\$8,000.00	1
Drill and Blast Cuts >20' Deep	\$ 1.35/CY	30,000 CY
Seismic Monitoring	\$300.00/EA	2

General Clarifications:

- > Layout and grade control by others
- > Excavation by others
- > Explosives storage on site
- > Pricing assumes two 10 hour drilling shifts per day for 6 days per week
- > If bonding is required add 1%
- > Night working lights by others
- > Pricing assumes dry hole conditions, add \$.15 per CY if wet hole conditions are encountered
- > Pricing is based on a minimum of 30,000 CY shot during a 10 day period

If you have any questions or need additional information, please feel free to contact me at 303.499.4770.

Sincerely,

C. B. Slatten, Project Manager

*Recent
QUOTE FOR
Drill + Blast
use \$1.50/cy*

Calculation / Work Sheet

Page _____ of _____

Date 07-06-00

Project: Rec. Plan Revision 3.0 by _____

Revision to Topsoil Cost - Cell 1-I

5) Place 6" of Topsoil over open area of Cell 1-I

Total area of Cell 1 - w/ side slopes = 60 ac.

Area consumed by new disposal area =

$$(175' + 100') \times 2,600 = 715,000 \text{ ft}^2 = 16.41 \text{ ac.}$$

use 16.-

Total area to be topsoiled = 60 - 16 = 44 acres

$$\text{Total volume} = \frac{44 \times 43,560 \times 0.5 \text{ ft}}{27} = 35,493 \text{ yd}^3$$

Use scraper fleet - assume route No. 1

310 yd³ / hr / machine

$$\frac{35,493 \text{ yd}^3}{310} = 114.5 \text{ hr.}$$

use 3 machines

38.17 hr. —

use 40 hr. x 3

120 hr.

Total

Calculation / Work Sheet

Project: Rec. Plan Revision 3.0 by _____

Revision to Channel construction cost.

new channel width - 1200 ft (was 800 ft)

- Assume Rock 81 cy / ft of channel length
Soil 76 " " " " "

1100 ft 89,100 cy rock

83,600 cy soil

- use scrapers on soil removal
- Drill + Blast rock - use trucks to haul

Based on EFN's experience during construction -
rock is not easily ripped - Blasting is required

- Assume Route 1 for Trucks and Scrapers.

Trucks 199 yd³ / truck / hr
Scrapers 310 " scraper / "

Rock - $\frac{89,100 \text{ yd}^3}{199} = 448 \text{ hr} - 3 \text{ trucks} - 150 \text{ hr. ea.}$
450 hr

Soil $\frac{83,600 \text{ yd}^3}{310} = 270 - 4 \text{ units} = 67.5 = 68 \text{ hr. ea.}$
272 hr

Support equipment - 150 hr. + 68 hr. = 218 hr.

Calculation / Work Sheet

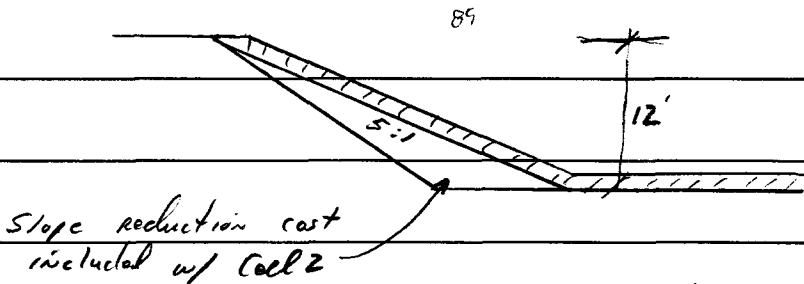
Page _____ of _____

Project: Rec. Plan Revision 3.0 by _____

Date 07-06-00

Installation of Clay Liner in Cell 1-I

Clay liner - Average depth of Tackings - 18'



Slope length = $(5)(18) = 90'$

Horizontal length = 176

$175 + 90 = 265$

Total length = 266

$265 - 89 = 176$

266 ft

$266 \text{ ft} \times 12" \times 2600 \text{ ft} = 691,600 \text{ ft}^2$

$25,615 \text{ yd}^3 \text{ liner}$

Clay production cost - Team Cell 2 estimate

$22 \text{ yd}^3 \text{ per cycle} \times 2.7 \text{ cycles/hr} = 59.4 \text{ yd}^3 \text{ per hour/truck}$

use 8 trucks = $475 \text{ yd}^3/\text{hr.}$

$\frac{25,615 \text{ yd}^3}{475} = 54 \text{ hr.} - \text{ use } 60 \text{ hr}$

Calculation / Work Sheet

Page _____ of _____

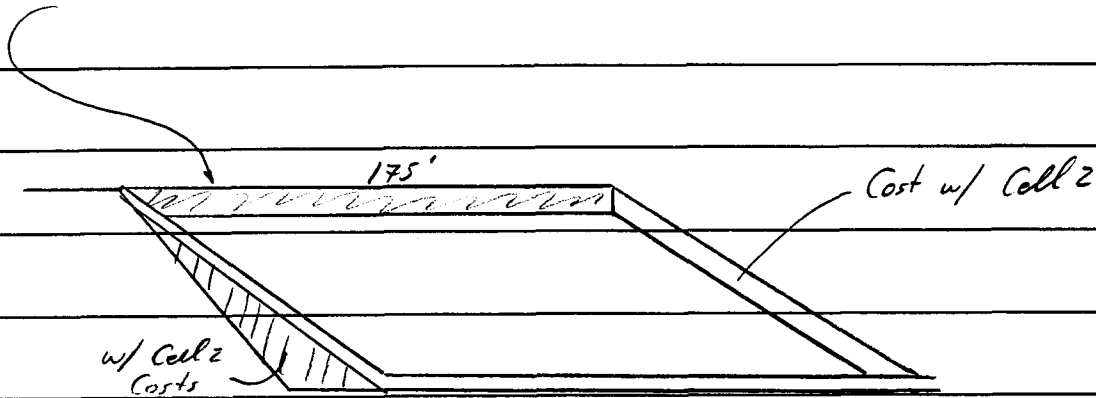
Project: Rec. Plan Revision 3.0 by _____

Date 07-06-00

Installation of lower Random Fill

North Slope lower Random Fill included with
Cell 2 Cost (19,500 yd³)

lower Random Fill on extension Area.



3' thick - 175' wide x 2600 ft

50,556 yd³

Use Route 5 haulage - scrapers \Rightarrow 296 yd³/hr. = 171 hr.

use 2 scrapers - 87 hr. each use 174

Calculation / Work Sheet

Page _____ of _____

Project: Rec. Plan Revision 3.0 by _____

Date: 07-06-00

Clay Cap - top and side slope

top - 175 ft

slope - 90 ft

265 ft x 1.0 ft thick x 2,600 ft

25,518 yd³

Use same haulage Factor Sea clay liner

22 yd³ per truck cycle - x 2.7 cycles/hr -

59.4 yd³
per hour/truck

8 trucks = 475 yd³/hr = 53.7 hr - use 55

440 truck hr

55 other

Calculation / Work Sheet

Project: Rec. Plan Revision 3.0 by NRE

Page _____ of _____

Date 07-06-00

Place Upper Random Fill

2'-0" lay over top and slope

$$\text{Total width} = 175' + 90' = 265 \text{ ft}$$

$$265 \times 2600 \times 2'-0" = 1,378,000 \text{ ft}^3$$

$$= 51,037 \text{ yd}^3$$

Use Route 5 haulage - scrapers $296 \text{ yd}^3 / \text{hr} = 172 \text{ hr.}$

Use 2 scrapers = 86 hr.

Calculation / Work Sheet

Page _____ of _____

Project: Rec. Plan Revision 3.0 by AKC

Date 07-06-00

Installation of Rock Armor

Top of new area = 175' x 2600 ft

6" Thick $175 \times 2600 \times 0.5 = 227,500 \text{ ft}^3$

8,426 yd³

Toe Apron on East and West sections

$(175' \times 7' \times 2' \text{ Thick}) \times 2 = 4900 \text{ ft}^3 = 182 \text{ yd}^3$

Upstream slope and toe apron running east-west included
in Cell 2 Reclamation Costs

Total 8,607 yd³

8,607 yd³ - 38 yd³ / truck 226.5 hr. - use 227

use 8 trucks 28.31 hr. - use 30

RECLAMATION OF CELL 2

1999 ed.
(2.0) Cont'd
cont of plan!

RECLAMATION OF CELL 2

Obtain Permits for Clay Borrow Site - Section 16

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Permits & Licences	ea	\$10,000.00	5	\$50,000

Total Obtain Permits for Clay Borrow Site - Section 16

\$50,000

Place Remainder of Bridging Lift

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	178	\$3,154
Cat 637 Scraper	hrs	\$140.50	78	\$10,959
Cat 825 Compactor	hrs	\$68.15	20	\$1,323
Cat D8N Dozer With Ripper	hrs	\$68.67	20	\$1,373
Cat D7 Dozer	hrs	\$57.90	20	\$1,158
Cat 651 Waterwagon	hrs	\$72.12	20	\$1,442
Cat 14G Motorgrader	hrs	\$48.93	20	\$979
Equipment Maintenance (Butler)	hrs	\$10.01	178	\$1,782

Total Place Remainder of Bridging Lift

\$22,171

Place Lower Random Fill (12")

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	902	\$15,981
Cat 637 Scraper	hrs	\$140.50	402	\$56,483
Cat 825 Compactor	hrs	\$66.15	100	\$6,615
Cat D8N Dozer With Ripper	hrs	\$68.67	100	\$6,867
Cat D7 Dozer	hrs	\$57.90	100	\$5,790
Cat 651 Waterwagon	hrs	\$72.12	100	\$7,212
Cat 14G Motorgrader	hrs	\$48.93	100	\$4,893
Equipment Maintenance (Butler)	hrs	\$10.01	902	\$9,032

Total Place Lower Random Fill (12")

\$112,872

Clay Layer

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,674	\$29,660
Cat 825 Compactor	hrs	\$66.15	300	\$19,844
Cat D8N Dozer With Ripper	hrs	\$68.67	300	\$20,600
Cat D7 Dozer	hrs	\$57.90	0	\$0
Cat 651 Waterwagon	hrs	\$72.12	300	\$21,635
Cat 14G Motorgrader	hrs	\$48.93	300	\$14,678
Cat 980 Loader	hrs	\$64.99	237	\$15,402
5000 Gallon Water Truck	hrs	\$40.64	237	\$9,631
Highway Trucks	hrs	\$32.00	1,896	\$60,672
Truck Drivers	hrs	\$12.74	1,896	\$24,156
Equipment Maintenance (Butler)	hrs	\$10.01	3,570	\$35,746

Total Place Clay Layer

\$252,023

RECLAMATION OF CELL 2

Upper Random Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,990	\$35,258
Cat 637 Scraper	hrs	\$140.50	796	\$111,842
Cat 825 Compactor	hrs	\$66.15	199	\$13,163
Cat D8N Dozer With Ripper	hrs	\$68.67	199	\$13,665
Cat D7 Dozer	hrs	\$57.90	199	\$11,523
Cat 651 Waterwagon	hrs	\$72.12	199	\$14,352
Cat 14G Motorgrader	hrs	\$48.93	199	\$9,736
5000 Gallon Water Truck	hrs	\$40.64	199	\$8,087
Equipment Maintenance (Butler)	hrs	\$10.01	1,990	\$19,925

Total Place Upper Random Fill

\$237,550

Rock Armour

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	789	\$13,979
Cat D7 Dozer	hrs	\$57.90	263	\$15,229
Cat 651 Waterwagon	hrs	\$72.12	263	\$18,967
Cat 14G Motorgrader	hrs	\$48.93	263	\$12,867
Rock Cost Delivered	CY	\$3.34	66,200	\$220,965
Equipment Maintenance (Butler)	hrs	\$10.01	180	\$1,802

Total Place Rock Armour

\$283,810

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,050	\$65,100

Total Quality Control

\$65,100

TOTAL RECLAMATION OF CELL 2

\$1,023,528

Volume Calculations
Cell 2

2, 10, 79

1) AREA OF CELL 2 - $2936000 \text{ ft}^2 = \boxed{68.56 \text{ ACRES}}$

2) AREA OF CELL 2 STILL OPEN 2/10/79 (SEE FIGURE A)

$1000 \times 200 \text{ APPROXIMATE AREA} \approx 200,000 \text{ sq ft (4.6 ACRES)}$

3) ASSUMPTIONS:

- Bridging layer is placed using random fill from piles WEST OF CELL 2
- Cell will be graded to design elevation utilizing three materials in random fill stockpiles and from "Clay" stockpiles.
- Clay will be mined, blended & hauler from borrow site located in SECTION 16 - 4 MILES SOUTH OF THE MILL - USING BILLY DUMP TRUCKS - Clay layer on top of Cell only, except on South Slope Camans b: Cell 2
- The upper 2 feet of random fill will be placed utilizing the same random fill and clay stockpiles
- Rock for side armor, top armor and toe aprons will come from an off-site gravel source 1 mile north of Blawieing, Rock will be produced through screening, stockpiles and trucked to the site at the time of use. Billy dump Trucks will dump gravel in windows on top and side of the Cell.

4) Bridging Layer (Random Fill) LEFT TO PLACE

$\frac{200,000 \text{ ft}^2 \times 3 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 22,222 \text{ cy} \rightarrow \boxed{23,000 \text{ cy}}$

5) Bring lower random fill up to design elevations

Assume Full Area of Cell x 1 foot thick

$\frac{2,936,660 \text{ ft}^2 \times 1 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 110,617 \text{ cy} \rightarrow \boxed{110,700 \text{ cy}}$

No. 5505
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Volume Calculation Cell 2
(cont)

6) PLACEMENT OF CLAY LAYER (1 ft thick on top of cell 2nd - 4)

Full AREA OF CELL x thickness

$$\frac{2986,660 \text{ ft}^2 \times 1 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 110,617 \text{ cy} \rightarrow \boxed{111,700 \text{ cy}}$$

7) UPPER RANDOM FILL VOLUME - TOP OF PILE

Full AREA OF CELL x 2 ft Thick

$$\frac{2986,660 \text{ ft}^2 \times 2 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 221,234 \text{ cy} \rightarrow \boxed{221,300 \text{ cy}}$$

8) ARMOR PROTECTION - TOP OF CELL

Full AREA OF CELL x .5 ft

$$\frac{2986,660 \text{ ft}^2 \times .5 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 55,309 \text{ cy} - \boxed{55,400 \text{ cy}}$$

9) Cell 2 North Slopes (Slope #1) Common with Cell 1

- Average height = 12 feet
- Length = 2600 ft

a) Random Fill TO RESUME Slope FROM 3:1 TO 5:1

• EARTH VOLUME

$$\left[\frac{12 \times 12 \times 5}{2} - \frac{12 \times 12 \times 3}{2} \right] \times 2600$$

$$= \frac{374,400 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 13,867 \text{ cy}$$

$$= \boxed{13,900 \text{ cy}}$$

Remaining Random FH

$$\left[\frac{15 \times 15 \times 5}{2} - \frac{12 \times 12 \times 5}{2} \right] \times 2600$$

$$\frac{526,500 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = \boxed{19,500 \text{ cy}}$$

No. 5505
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Volume Calculations Call 2
(cont.)

Total Runway Fill N slope = $\boxed{33,400 \text{ cy}}$

b) Rock Armour 8" THICK - (6.67 ft)

$$\left[\frac{15.67 \times 15.67 \times 5}{2} - \frac{15 \times 15 \times 5}{2} \right] \times 2600 \text{ ft}$$

$$\frac{132,957 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 4925 \text{ cy} \rightarrow \boxed{5000 \text{ cy}}$$

c) Toe Apron $\frac{2 \times 7 \times 2600}{27} = 1348 \text{ cy} \rightarrow \boxed{1400 \text{ cy}} - \boxed{6400 \text{ cy}}$

10) North Slope Common with main yard

- Average height 1 ft
- Average Length 900 ft

a) Runway Fill - wedge - $\left[\frac{1 \times 1 \times 5}{2} - \frac{1 \times 1 \times 3}{2} \right] \times 900 \text{ ft}$

$$\frac{900 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 33 \text{ cy} \rightarrow \boxed{100 \text{ cy}}$$

Remaining Fill \rightarrow Runway $\left[\frac{4 \times 4 \times 5}{2} - \frac{1 \times 1 \times 5}{2} \right] \times 900 \text{ ft}$

$$\frac{33,750 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 1250 \text{ cy} \rightarrow \boxed{1300 \text{ cy}}$$

Total Runway Fill $\boxed{1,400 \text{ cy}}$

b) Rock Armour. 8" THICK

$$\left[\frac{4.67 \times 4.67 \times 5}{2} - \frac{4 \times 4 \times 5}{2} \right] \times 900$$

$$\frac{13,070 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 484 \text{ cy} \rightarrow \boxed{500 \text{ cy}}$$

No Toe Apron No Fill



Volume Calculation Cell 2
 (Cont)

11) Cell 2 West Dike Slope #3

- Average Height 2 ft
- Length 500 ft.

a) Random Fill

Wedge $\left[\frac{2 \times 2 \times 5}{2} - \frac{2 \times 2 \times 3}{2} \right] \times 500 = 2000 \text{ ft}^3$
 $= 74 \text{ cy} \rightarrow \boxed{100 \text{ cy}}$

Remaining Random Fill $\left[\frac{5 \times 5 \times 5}{2} - \frac{2 \times 2 \times 5}{2} \right] \times 500$
 $= \frac{26,250 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 972 \text{ cy} \Rightarrow \boxed{1000 \text{ cy}}$

b) Rock Armor

$\left[\frac{5.67 \times 5.67 \times 5}{2} - \frac{5 \times 5 \times 5}{2} \right] \times 500$
 $= \frac{8936 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} \approx 331 \text{ cy} \rightarrow \boxed{400 \text{ cy}}$

Total $\boxed{1100 \text{ cy}}$

Toe Apron (?) \rightarrow not required for slope 10' Long - Drainage from Cell goes south to Cell 3 and then off of South Slope of Cell 3

12) Cell 2 East Dike (Slope #4)

- Average height 2 ft
- Length = 1,250 ft
-

a) Random Fill

Wedge Form # 10 $1 \text{ ft}^3/\text{LF}$

$1 \text{ ft}^3/\text{LF} \times 1250' = 1250 \text{ ft}^3$
 $= 46 \text{ cy} \rightarrow \boxed{100 \text{ cy}}$

Remaining Random Fill - Form # 10 $37.5 \text{ ft}^3/\text{LF}$

$\frac{37.5 \text{ ft}^3/\text{LF} \times 1250 \text{ LF}}{27 \text{ ft}^3/\text{cy}} = 1736 \text{ cy} \rightarrow \boxed{1800 \text{ cy}}$

Total - Random Fill $\boxed{1900 \text{ cy}}$



Volume Calculation Cell 2
(cont)

12' (cont) Rock Armor 9" (1.67') Thick

Using #10 14.52 ft³/LF DICE

$$14.52 \frac{\text{ft}^3}{\text{LF}} \times 1250 \text{ LF} = 18,153 \text{ ft}^3$$

$$\frac{18,153 \text{ ft}^3}{27 \frac{\text{ft}^3}{\text{cy}}} \Rightarrow 672 \text{ cy} \rightarrow \boxed{700 \text{ cy}}$$

NO TOE APRON →

13) South Slope Cell 2 Common with Cell 3

- Average Height 3 ft
- Length 3500 ft

a) Random Fill - Wedge → $\left[\frac{3 \times 3 \times 5}{2} - \frac{3 \times 3 \times 3}{2} \right] \times 3500$

$$= \frac{31500 \text{ ft}^3}{27} = 1167 \text{ cy} \rightarrow \boxed{1200 \text{ cy}}$$

b) Clay Layer $\left[\frac{4 \times 4 \times 5}{2} - \frac{3 \times 3 \times 5}{2} \right] \times 3500$

$$\frac{61250 \text{ ft}^3}{27} = 2268 \text{ cy} \rightarrow \boxed{2300 \text{ cy}}$$

c) Random Fill (upper) $\left(\frac{6 \times 6 \times 5}{2} - \frac{4 \times 4 \times 5}{2} \right) \times 3500$

$$\frac{175,000 \text{ ft}^3}{27} = 6481 \text{ cy} \rightarrow \boxed{6500 \text{ cy}}$$

D) Rock Armor -

$$\left(\frac{6.67 \times 6.67 \times 5}{2} - \frac{6 \times 6 \times 5}{2} \right) \times 3500$$

$$\frac{74,278 \text{ ft}^3}{27} = 2751 \text{ cy} \rightarrow \boxed{2800 \text{ cy}}$$

NO TOE APRON -

CELL 2 VOLUME CALCULATIONS

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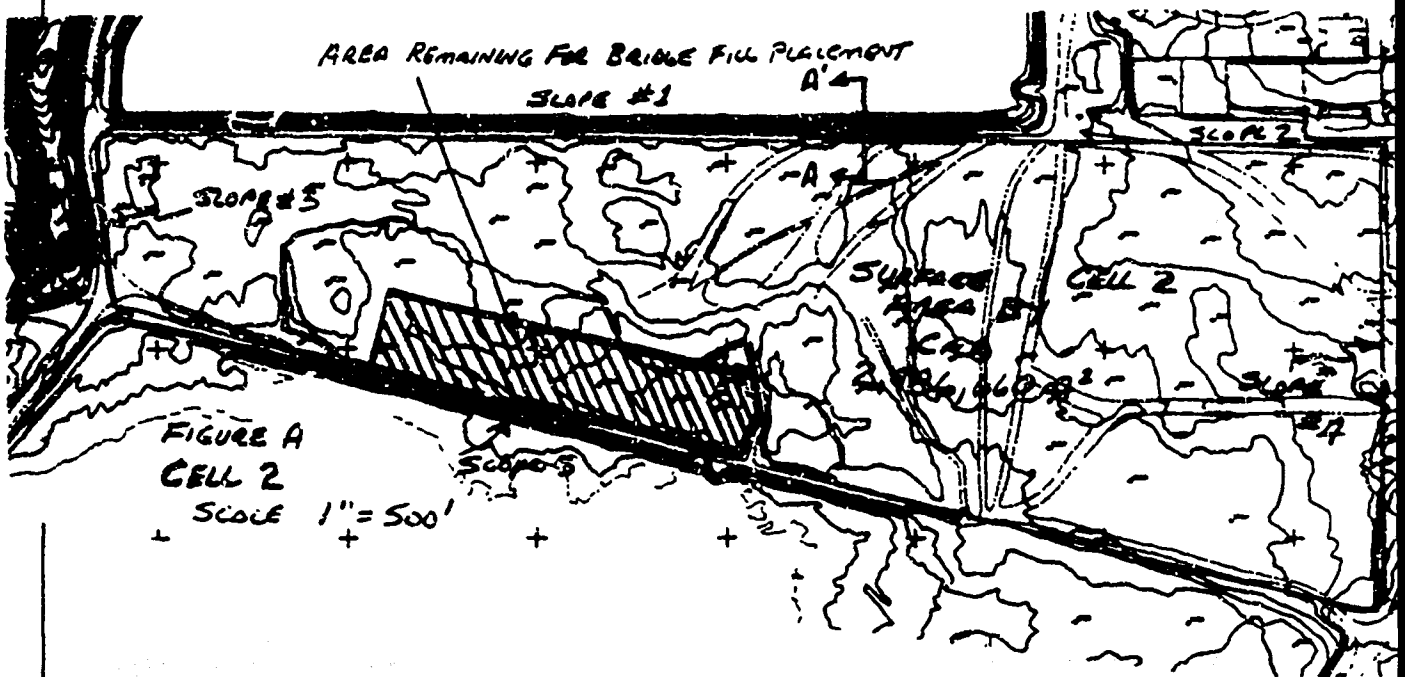
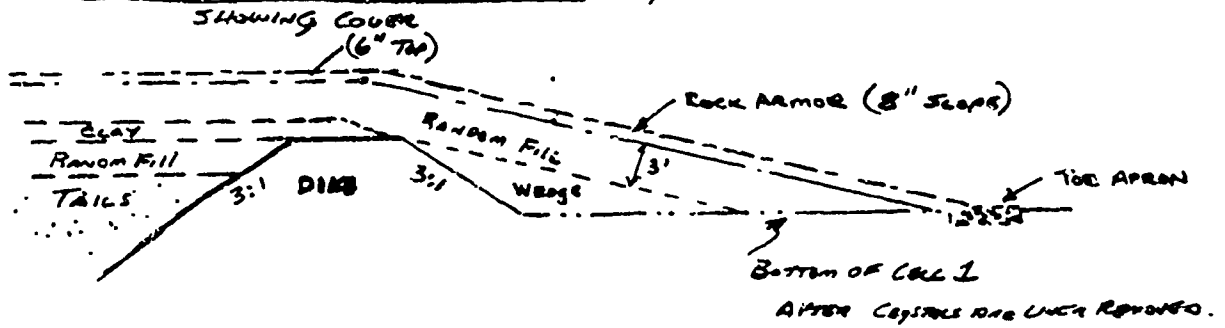


FIGURE A
CELL 2
SCALE 1" = 500'

SECTION A-A (NOT TO SCALE) TYPICAL SECTION THRU EXTERIOR DIKE



A

A'

Volume Calculations
Cell 2

Volume Summary.

	Rocky Layer	Lower Rotten	CLAY	Upper Rotten	Removal
TOP OF CELL	23,000	110,700	110,700	221,300	55,400
NORTH (slope #1)		13,900	—	19,500	6,400
NORTH (slope #2)		100	—	1,300	500
WEST (slope #3)		100	—	1,000	400
EAST (slope #4)		100	—	1,800	700
SOUTH (slope #5)		1200	2,300	6,500	2800
TOTALS	23,000	126,100	113,000	251,400	66,200

No. 5505
Engineer's Computation Pad



PROJECT QUANTITIES

Cell Slopes Slope No.	Height feet	Length feet	EXISTING DIKE "A"		WEDGE "B"		RANDOM FILL "C"		RANDOM FILL "D"		RIPRAP "E"	
			AREA	VOL (CY)	AREA	VOL (CY)	AREA	VOL (CY)	AREA	VOL (CY)	AREA	VOL (CY)
1	12	2,600	216.0	20,800	144.0	13,867	62.5	6,019	140.0	13,481	51.7	4,976
2	1	900	1.5	50	1.0	33	7.5	250	30.0	1,000	15.0	500
3	2	500	6.0	111	4.0	74	12.5	231	40.0	741	18.3	340
4	1	1,250	1.5	69	1.0	46	7.5	347	30.0	1,389	15.0	694
5	3	3,500	0.0	0	9.0	1,167	17.5	2,269	50.0	6,481	30.7	3,976
Cell 2 Slope Totals				21,031		15,187		9,116		23,093		10,485
6	2	1,100	6.0	244	4.0	163	12.5	509	40.0	1,630	18.3	747
7	16	1,750	384.0	24,889	256.0	16,593	32.5	5,347	180.0	11,667	65.0	4,213
8	39	1,700	2,281.5	143,650	1,521.0	95,767	197.5	12,435	410.0	25,815	141.7	8,920
9	6	800	54.0	1,600	36.0	1,067	32.5	963	80.0	2,370	31.7	938
Cell 3 Slope Totals				170,383		113,589		19,255		41,481		14,819
Total Material Requirements (CY)				191,414		128,776		28,370		64,574		25,304

NOTE:

Values shown in the "Area" column are the CROSS SECTIONAL AREA for the component in SQUARE FEET
 Values shown in the "Volume" column are the component's area x length converted to CUBIC YARDS.

CELL 2 RECLAMATION

CAT 637 RESOURCE REQUIREMENTS

	Volume	Route	Yds/Hr	%	Equip hrs
Cell 2 Bridging Lift					
Tailings Surface	23,000	5	296	100%	77.7
				TOTAL	77.7
Cell 2 Lower Random fill					
Tailings surface	110,700	5	296	67%	250.6
Tailings Surface	110,700	4	368	33%	99.3
Slope 1	13,900	5	296	100%	47.0
Slope 2	100	4	368	100%	0.3
Slope 3	100	5	296	100%	0.3
Slope 4	100	4	368	100%	0.3
Slope 5	1,200	5	296	100%	4.1
				TOTAL	401.7
Cell 2 Upper Random Fill					
Tailings surface	221,300	5	296	67%	500.9
Tailings Surface	221,300	4	368	33%	198.4
Slope 1	19,520	5	296	100%	65.9
Slope 2	1,300	4	368	100%	3.5
Slope 3	100	5	296	100%	0.3
Slope 4	1,800	4	368	100%	4.9
Slope 5	6,500	5	296	100%	22.0
				TOTAL	796.0
Cell 2 Rock Armour use Highway Trucks					

WHITE MESA MILL REC '99

Clay Production

Homage From Section 16

Have Profile From Section 16 - LOROSO

#	Segment Length	Grass		LOROSO	Empty
1	2000'	4%	600 m.	1 min	.65
2	1900'	11%	540 m	1.8 min	1 min
3	4200'	1.8%	1260 m	1.4 min	1.2 min
4	5600'	0.5%	1600 m	1.6 min	1.5 min
5	5700'	1.4%	1710 m	1.75 min	1.68 min
6	5200'	0.8%	1560 m	1.5 min	1.48 min
	<u>24,500'</u>				

9.05 min 7.43 m

4.6 mile TRIP LOROSO

16.48 min

9.2 mile ROAD TRIP

Clay = 2800⁴/cy LOROSO

FIXED TRUCKS - LOADING -
900' 7cy bucket 3 passes to
.5 min/cycle = 13.5 min/cycle

1.5 minutes to load x 8 trucks = 12 minutes
Cycle is 18 minutes → 6 minutes to space

Dump → Heavy Duty Dumps → Container

OFF ROAD APPLICATION 22 cy/6000

Cycle time = 18 minutes/truck
50 minutes/hr = 2.7 cycles/hr

22 cy/cycle x 2.7 cycles/hr x 8 tons
= 475.2 cy/hr.

Cost 2 = 118,000⁴ Clay = 27 hrs LOROSO + homage + 2280
(DOROSO RPT 500 cy/hr / 500 =)



297 hrs (8 trucks) spacing + connecting to the place
on 300 hrs 60 minutes hours.

TRUCK	300 x 1 = 300 hrs	297 hrs	2376 hrs
DOROSO	300 x 1 = 300 hrs	297 hrs	2376 hrs
LOROSO	237 x 1 = 237 hrs	297 hrs	2376 hrs
GRASS	237 x 1 = 237 hrs	297 hrs	2376 hrs
NA	200 x 1 = 200 hrs	297 hrs	2376 hrs
COMPACT			300 + 20

50 SHEETS
100 SHEETS
200 SHEETS



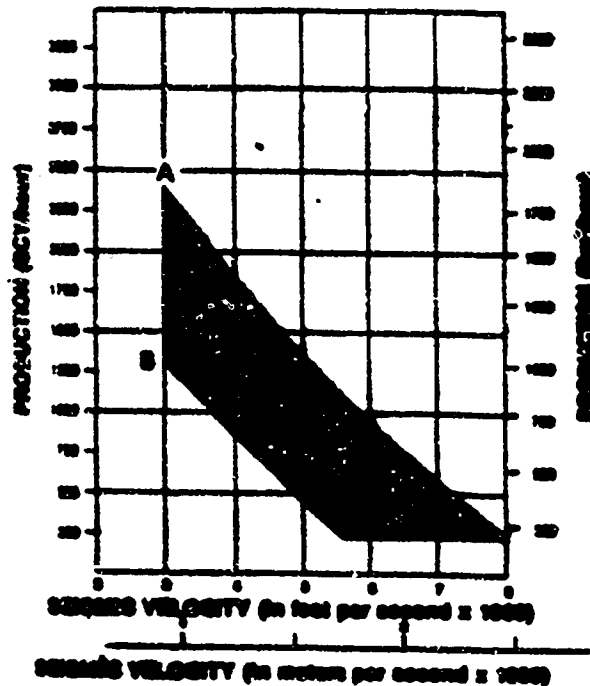
PROJECT WHITE MESA BELL DES. Calc by..... Sheet..... of

CLAY PRODUCTION COSTS
- SECTION 16 SOURCES -

1). CLAY PRODUCTION

- CLAYS WILL BE RIPPED FROM SOURCE @ SECTION 16
- APPROX 400 VERTICAL FEET OF BOUGHT BASIN @ 200 FT/HR
- FROM CAT HAND BOOK ...
MAX SEISMIC VELOCITY OF CLAY @ 6000 FT/SEC

OGL WITH SINGLE SHANK



KEY
A - OGL
B - AVERAGE

- BASED ON THE ABOVE, DB CAT SHOULD BE ABLE TO PRODUCE AT LEAST 250 BBL/HOUR WITH AN AVERAGE OF

500 BBL/HR

- WE WILL ASSUME THAT THE CAT IS UTILIZED EVERY DAY OF CLAY PRODUCTION FOR RIPPING AND OS DOING/BLENDING/PREPARATION.

RECLAMATION OF CELL 3

RECLAMATION OF CELL 3

Dewatering of Cell 3

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 3	hrs	\$0.48	62,400	\$30,000

Total Dewatering of Cell 3

\$30,000

Place Remainder of Bridging Lift

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,945	\$34,465
Cat 637 Scraper	hrs	\$140.50	865	\$121,536
Cat 825 Compactor	hrs	\$66.15	216	\$14,304
Cat D8N Dozer With Ripper	hrs	\$68.67	216	\$14,832
Cat D7 Dozer	hrs	\$57.90	216	\$12,507
Cat 651 Waterwagon	hrs	\$72.12	216	\$15,578
Cat 14G Motorgrader	hrs	\$48.93	216	\$10,568
Equipment Maintenance (Butler)	hrs	\$10.01	1,945	\$19,477

Total Place Remainder of Bridging Lift

\$243,268

Place Lower Random Fill (12")

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,745	\$30,913
Cat 637 Scraper	hrs	\$140.50	775	\$108,891
Cat 825 Compactor	hrs	\$66.15	194	\$12,816
Cat D8N Dozer With Ripper	hrs	\$68.67	194	\$13,322
Cat D7 Dozer	hrs	\$57.90	194	\$11,233
Cat 651 Waterwagon	hrs	\$72.12	194	\$13,991
Cat 14G Motorgrader	hrs	\$48.93	194	\$9,491
Equipment Maintenance (Butler)	hrs	\$10.01	1,745	\$17,470

Total Place Lower Random Fill (12")

\$218,127

Clay Layer

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	1,975	\$34,993
Cat 637 Scraper	hrs	\$140.50	0	\$0
Cat 825 Compactor	hrs	\$66.15	375	\$24,805
Cat D8N Dozer With Ripper	hrs	\$68.67	350	\$24,034
Cat D7 Dozer	hrs	\$57.90	0	\$0
Cat 651 Waterwagon	hrs	\$72.12	350	\$25,241
Cat 14G Motorgrader	hrs	\$48.93	375	\$18,347
Cat 980 Loader	hrs	\$64.99	350	\$22,746
5000 Gallon Water Truck	hrs	\$40.64	175	\$7,111
Highway Trucks	hrs	\$40.00	2,800	\$112,000
Truck Drivers	hrs	\$12.74	2,800	\$35,674
Equipment Maintenance (Butler)	hrs	\$10.01	4,775	\$47,811

Total Place Clay Layer

\$352,751

RECLAMATION OF CELL 3

Upper Randum Fill

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17 72	2,490	\$44 117
Cat 637 Scraper	hrs	\$140 50	996	\$139 943
Cat 825 Compactor	hrs	\$66 15	249	\$16,470
Cat D8N Dozer With Ripper	hrs	\$68 67	249	\$17,098
Cat D7 Dozer	hrs	\$57 90	249	\$14,418
Cat 651 Waterwagon	hrs	\$72 12	249	\$17,957
Cat 14G Motorgrader	hrs	\$48.93	249	\$12,182
5000 Gallon Water Truck	hrs	\$40.64	249	\$10,118
Equipment Maintenance (Butler)	hrs	\$10 01	2,490	\$24,932

Total Place Upper Randum Fill

\$297,236

Rock Armour

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17 72	948	\$16,796
Cat D7 Dozer	hrs	\$57 90	316	\$18,298
Cat 651 Waterwagon	hrs	\$72.12	316	\$22,789
Cat 14G Motorgrader	hrs	\$48.93	316	\$15,460
Rock Cost Delivered	CY	\$3 34	76,110	\$254,044
Equipment Maintenance (Butler)	hrs	\$10 01	948	\$9,492

Total Place Rock Armour

\$336,880

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,406	\$87,172

Total Quality Control

\$87,172

TOTAL RECLAMATION OF CELL 3

\$1,565,444

Volume Computations Case 3

1) Area of Top of Cell of Cell - 3,234,252 ft²

74.25 ACRES

2) Area of Bridging layer (lower dim) placed 1,030,000 ft²

25 ACRES

3) ASSUMPTIONS:

- Bridging layer (random fill) comes from random fill stockpiles near of Cells - using haul route #6.
- Stockpiles designated as "Clay" will be used for top 12" of lower random fill
- Clay for the radon barrier will be mined, blended, and hauler from Section 16 - 1/2 mile South of the mill. 8" on slopes, 6" on top + 2'x7' apron at bottom of south slopes
- 2 foot layer of upper random fill will come from lower area in random fill stockpiles and "Clay" stockpiles
- Rock armor for top, side slopes, and toe aprons will come from same source as Cell 2 Rock Armor - gravel pit north of Blm 10
- Clay layer extends over only the top of Cell NOT ON SLOPES.

4) Bridging layer left to place

$$\frac{(3,234,252 \text{ ft}^2 - 1,080,000 \text{ ft}^2) \times 3 \text{ ft}}{27 \text{ ft}^3/\text{CY}} = \text{CY}$$

$$\frac{2154252 \times 3}{27} = 239,361 \text{ CY}$$

239,400 CY

5) Brng lower random fill upto design elevations (assume 35% take area for estimate, in reality parts of east end of pond is up to elevation accuracy.)

$$\frac{3,234,252 \text{ ft}^2 \times 1 \text{ ft}}{27 \text{ ft}^3/\text{CY}} = 119,787 \text{ CY} \rightarrow \text{119,800 CY}$$



VOLUME CALCULATIONS CELL 3

- 6) Placement of Clay armor (for armor) over full area Top of Cell

$$\frac{3,234,252 \text{ ft}^2 \times 4 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 49,773 \text{ cy} \rightarrow \boxed{119,900 \text{ cy}}$$

[.8 one factor]

- 7) upper random fill volume over full area of Cell

$$\frac{3,234,252 \text{ ft}^2 \times 2 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 239,574 \text{ cy} \rightarrow \boxed{239,600 \text{ cy}}$$

- 8) Armor protection - Top of Cell 6" (.5 ft)

$$\frac{3,234,252 \text{ ft}^2 \times .5 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 59,894 \text{ cy} \rightarrow \boxed{59,900 \text{ cy}}$$

- 9) Cell 3 West slope (Slope #6) 2 foot high, 1100 feet long

- No Clay on slopes
- TOE Apron ONLY AT Base of Long Slopes or where drainage off of the Cells is directed

- Random fill wedge \rightarrow NO EXISTING DIRT \rightarrow SO TRANSITION from top CURVE

$$\left(\frac{2 \times 2 \times 5}{2} \times 1100 \text{ ft} \right) / 27 = 407 \text{ cy} \rightarrow \boxed{410 \text{ cy}}$$

- Random Fill $\left(\frac{5 \times 5 \times 5}{2} - \frac{2 \times 2 \times 5}{2} \right) \times 1100 \text{ ft} \rightarrow 57,750 \text{ ft}^3$

$$\frac{57,750 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 2138 \text{ cy} \rightarrow \boxed{2,200 \text{ cy}}$$

- Rock Armor

$$\left(\frac{5.67 \times 5.67 \times 5}{2} - \frac{5 \times 5 \times 5}{2} \right) \times 1100 \rightarrow 19,659 \text{ ft}^3$$

$$\frac{19,659 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 728 \text{ cy} \rightarrow \boxed{730 \text{ cy}}$$

Volumes Calculation (Cell 3)

10) Cell 3 South Dike (West End) Sump #7

- 16 ft average height
- 1750 feet long

Random Fill Wedge → 3:1 Slope Covered →

$$\left[\frac{16 \times 16 \times 5}{2} - \frac{16 \times 16 \times 3}{2} \right] \times 1750 \text{ ft} \rightarrow 443,000 \text{ ft}^3$$

$$\frac{443,000 \text{ ft}^3}{27 \frac{1}{3} \text{ cy}} = 16,592 \text{ cy} \rightarrow \boxed{16,600 \text{ cy}}$$

Random Fill - 1

$$\left[\frac{19 \times 19 \times 5}{2} - \frac{16 \times 16 \times 5}{2} \right] \times 1750 = 459,375 \text{ ft}^3$$

$$\frac{459,375 \text{ ft}^3}{27 \frac{1}{3} \text{ cy}} = 17,013 \text{ cy} \rightarrow \boxed{17,100 \text{ cy}}$$

Rock Armor -
SLOPE = 8" THICK

$$\left[\frac{19.67 \times 19.67 \times 5}{2} - \frac{19 \times 19 \times 5}{2} \right] \times 1750 \rightarrow$$

$$\frac{113,351 \text{ ft}^3}{22 \frac{1}{3} \text{ cy}} = 4198 \text{ cy} \rightarrow \boxed{4200 \text{ cy}}$$

Rock Armor at top of slope

$$\frac{2' \text{ THICK} \times 7' \text{ WIDE} \times 1750' \text{ Long}}{27 \frac{1}{3} \text{ cy}} = 907 \text{ cy} \rightarrow \boxed{1000 \text{ cy}}$$

11) Cell 3 South Dike (East End Common with Cell 4A) Sump #5

- 39 ft average height
- 1700 ft long
- TSS across full length

Random Fill Wedge

$$\left[\frac{39 \times 39 \times 5}{2} - \frac{39 \times 39 \times 3}{2} \right] \times 1700 \text{ ft} \rightarrow 2,585,700 \text{ ft}^3$$

$$\frac{2,585,700 \text{ ft}^3}{27 \frac{1}{3} \text{ cy}} = 95,766 \text{ cy} \rightarrow \boxed{95,800 \text{ cy}}$$



12:10 Calculation Cell 3

20.77

11) CONT

Upper Rammed E.

$$\left[\frac{42 \times 42 \times 5}{2} - \frac{39 \times 39 \times 5}{2} \right] \times 1700 \rightarrow 1,032,750 \text{ ft}^3$$

$$\frac{1,032,750 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} \rightarrow 38,250 \text{ cy} \rightarrow \boxed{38,800 \text{ cy}}$$

Rock Armor

$$\left[\frac{42.67 \times 42.67 \times 5}{2} - \frac{42 \times 42 \times 5}{2} \right] \times 1700 = 241,098 \text{ ft}^3$$

$$\frac{241,098 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 8930 \text{ cy} \rightarrow \boxed{8950 \text{ cy}}$$

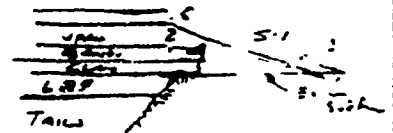
Rock Toe Armor

$$\frac{2 \text{ ft} \times 7 \text{ ft} \times 1700 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 900 \text{ cy} \rightarrow \boxed{900 \text{ cy}}$$

Total Rock 9850 cy

12) Cell 3 East Side

- Average height 4 feet
- 300 feet long



Rammed E (no ex. by dike) - $\frac{4 \times 4 \times 5}{2} \times 300 = 32,000 \text{ ft}^3$

$$\frac{32,000 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} = 1185 \text{ cy} \Rightarrow \boxed{1200 \text{ cy}}$$

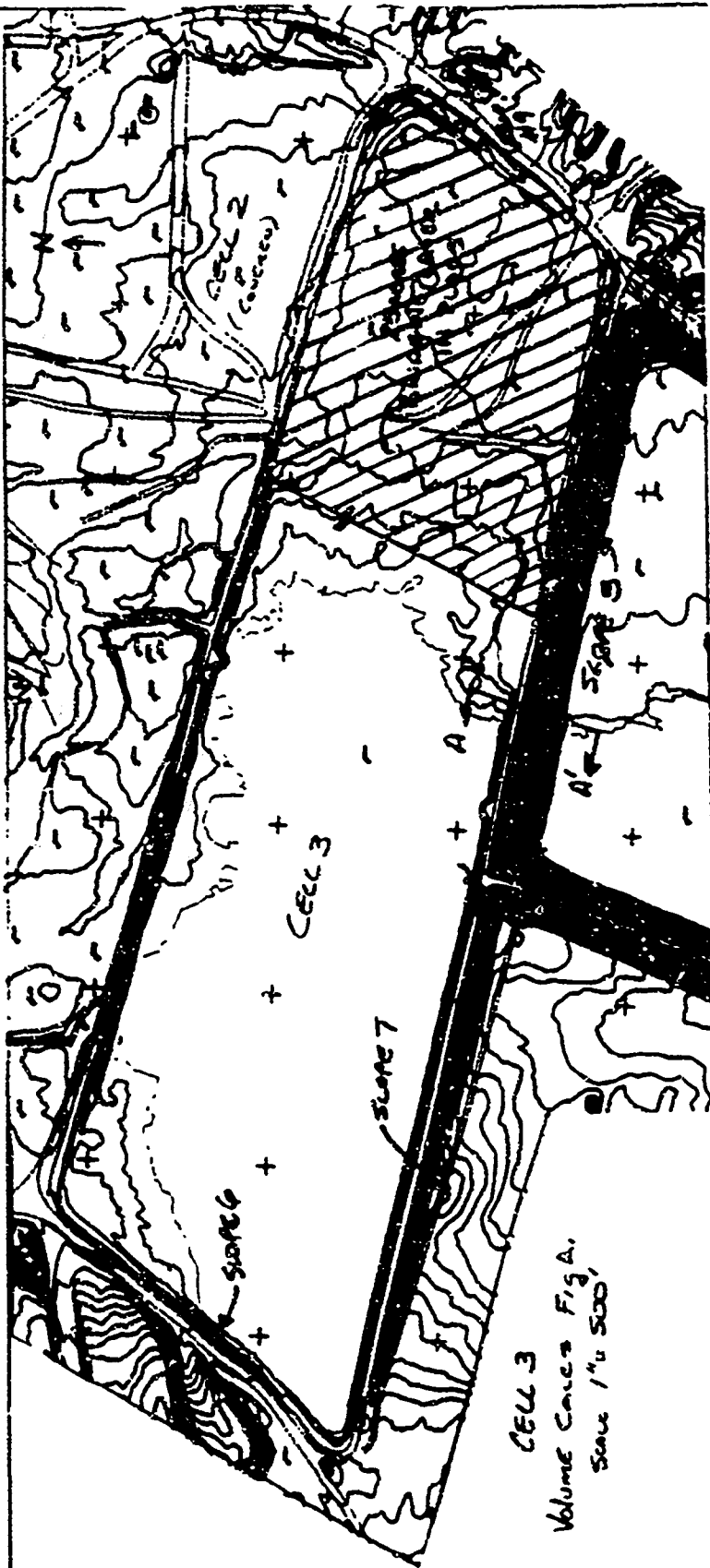
Rock armor - $\left(\frac{4.67 \times 4.67 \times 5}{2} - \frac{4 \times 4 \times 5}{2} \right) \times 300 = 11,618 \text{ ft}^3$

$$\frac{11,618 \text{ ft}^3}{27 \text{ ft}^3/\text{cy}} \Rightarrow \boxed{430 \text{ cy}} \rightarrow$$

NO TOE ARMOR

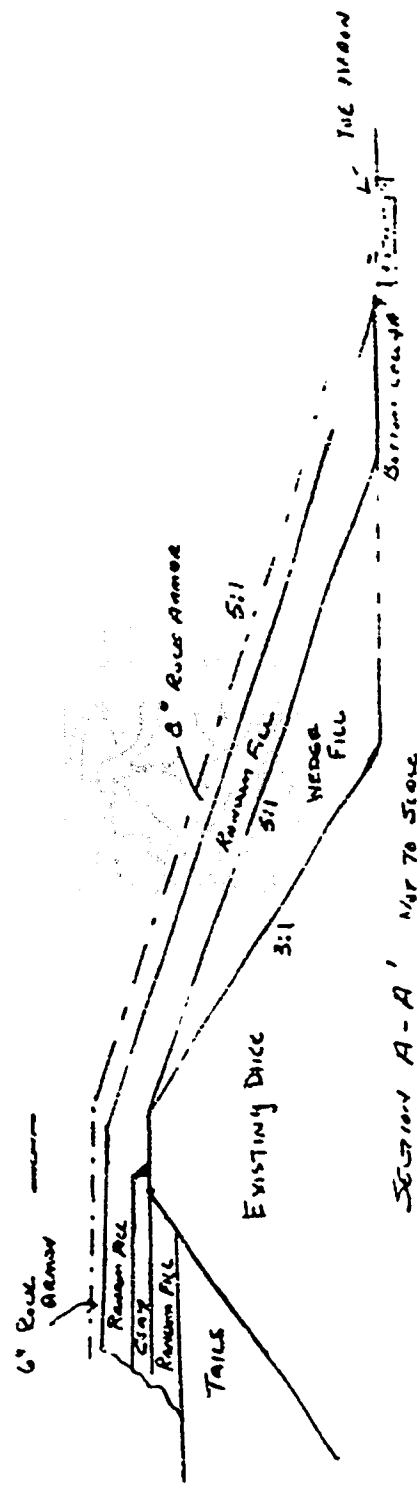


No. 5505
Engineer's Computation Pad



CELL 3

Volume Calcul Fig. A.
Scale 1/4" = 500'



SECTION A-A' NOT TO SCALE

Volume Calculation Cell 3

Volume Summary

	Bridge Layer	Lower Road	Clay	Upper Roadway	Grass
TOP OF CELL	239,400	119,800	119,800	239,400	59,900
WEST SLOPE (#6)	—	410	—	2,200	730
SOUTH DIKE (#7)	—	16,600	—	17,100	5,200
SOUTH DIKE (#8)	—	95,800	—	38,300	9,850
EAST SLOPE (#9)	—	—	—	1,200	480
TOTALS (c)	239,400	232,610	119,800	298,200	76,110

No. 5505
Engineer's Computation Pad



CELL 3 PRODUCTION
(USE SAME ASSUMPTION AS CELL 2)

CLAY

Clay Volume = $\frac{119,900 \text{ cy}}{.8 \text{ Swell factor}} = 149,750 \text{ LCY}$

TRUCKING 475 LCY/hr - 8 TRUCKS + 1 LOADER

$\frac{149,750 \text{ LCY}}{475 \text{ LCY/hr}} \approx 316 \text{ hr} + 17\% \Rightarrow \text{USE } 350 \text{ hrs}$

$350 \times 8 \text{ Trucks} = 2800 \text{ hrs}$

930 Loader - 350 hrs

D5H Dozer w/ripper - 350 hrs

CAT 651 NW 350 hrs

CAT 825 Compactor 375 hrs

CAT 14G Grader 375 hrs

5000 Gallon Water Tank 175 hrs

ROCK ARMOR

Rock Armor Volume = 76,110 cy - 33 cy/truck x 8 Trucks

304 cy/hr - Dr. 10000

Say 25% extra time to

fill in exposure -

241 cy/hr \rightarrow 316 hrs



CELL 3 RECLAMATION

CAT 437 RESOURCE REQUIREMENTS

	Volume	Route	Yds/Hr	%	Equip hrs
Cell 3 Bridging Lift					
Tailings Surface	239,400	6	277	100%	864.3
				TOTAL	864.3
Cell 3 Lower Random Fill					
Tailings surface	119,800	6	296	100%	404.7
Slope 6	410	6	296	100%	1.4
Slope 7	16,600	6	368	100%	45.1
Slope 8	95,800	6	296	100%	323.6
Slope 9	0	6	368	100%	0.0
				TOTAL	774.9
Cell 3 Upper Random fill					
Tailings surface	239,400	6	296	100%	808.8
Slope 6	2,200	6	296	100%	7.4
Slope 7	17,100	6	368	100%	46.5
Slope 8	38,300	6	296	100%	129.4
Slope 9	1,200	6	368	100%	3.3
				TOTAL	995.3
Cell 3 Rock Armour use Highway Trucks					

CELL 4A CLEANUP

CELL 4A CLEANUP

Dewatering of Cell 4A

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 4A	hrs	\$0.48	11,500	\$5,529

Total Dewatering of Cell 4A

\$5,529

Remove Fencing

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Cat 988 Loader	hrs	\$95.68	40	\$3,827
Equipment Operators	hrs	\$17.72	40	\$709
Equipment Maintenance (Butler)	hrs	\$10.01	40	\$401
Laborers	hrs	\$10.35	150	\$1,655

Total Remove Fencing

\$6,592

Remove Liner & Contaminated Material to Cell 3

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	303	\$5,369
Cat 769 Truck	hrs	\$60.52	606	\$36,677
Truck Driver	hrs	\$12.74	606	\$7,721
Cat 988 Loader	hrs	\$95.68	303	\$23,990
Equipment Maintenance (Butler)	hrs	\$10.01	909	\$9,102

Total Remove Liner & Contaminated Material to Cell 3

\$87,858

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	325	\$20,150

Total Quality Control

\$20,150

TOTAL CELL 4A CLEANUP

\$120,128

PROJECT..... DISE..... CALC BY..... SHEET..... OF

CELL 4B WORK

1) ASSUMPTIONS

- ANY XTALS SEE PILED UP WITH LIME
- DITCHES OR 1 FOOT UNDER LINES WILL GO TO CELL 3
- ALL DISE MATERIAL IS UNCONTAMINATED & CAN BE UTILIZED FOR CELL 3 COVER; THEREFORE, NO COST IS FACTED AGAINST ITS REMOVAL
- AREA OF CELL 4B VOLUME ESTIMATED IS 1,909 M²
- CRUSTALS ESTIMATED TO BE 6" THICK OVER ENTIRE AREA

Therefore

QUANTITY OF CONTAMINATED MATERIAL:

$$[1,909,000 \times [6/12 + 12/12]] \div 27 \text{ ft}^3/\text{yd}^3 = 106,055$$

say 106,100 yd³

and

BASED ON HALL ROUTE 8 RADIUS, EFFICIENCY = 175 yd³/truck hour

$$106100 \text{ yd}^3 \div 175 \text{ yd}^3 = 606 \text{ Truck Hours}$$

$$= 303 \text{ Fleet Hours (2 T)}$$

RECLAMATION OF CELL 1

RECLAMATION OF CELL 1

Dewatering of Cell 1

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Dewatering of Cell 1	hrs	\$9.48	62,400	\$30,000

Total Dewatering of Cell 1

\$30,000

Crystal Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	2,695	\$47,749
Cat 769 Truck	hrs	\$60.52	2,157	\$130,548
Truck Drivers	hrs	\$12.74	2,157	\$27,481
Cat 988 Loader	hrs	\$95.68	539	\$51,570
Cat D8N Dozer With Ripper	hrs	\$68.67	539	\$37,012
Cat 375 Excavator	hrs	\$123.76	539	\$66,709
Cat 651 Waterwagon	hrs	\$72.12	539	\$38,872
Cat 14G Motorgrader	hrs	\$48.93	539	\$26,371
Equipment Maintenance (Butler)	hrs	\$10.01	4,852	\$48,582

Total Crystal Removal

\$474,893

Contaminated Materials Removal

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	616	\$10,914
Cat 637 Scraper	hrs	\$140.50	308	\$43,275
Cat D8N Dozer With Ripper	hrs	\$68.67	77	\$5,287
Cat 825C Compactor	hrs	\$66.15	77	\$5,093
Cat 651 Waterwagon	hrs	\$72.12	77	\$5,553
Cat 14G Motorgrader	hrs	\$48.93	77	\$3,767
Equipment Maintenance (Butler)	hrs	\$10.01	616	\$6,168

Total Contaminated Materials Removal

\$80,058

Topsoil Application

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	280	\$4,961
Cat 637 Scraper	hrs	\$140.50	160	\$22,481
Cat D8N Dozer With Ripper	hrs	\$68.67	40	\$2,747
Cat 651 Waterwagon	hrs	\$72.12	40	\$2,885
Cat 14G Motorgrader	hrs	\$48.93	40	\$1,957
Equipment Maintenance (Butler)	hrs	\$10.01	280	\$2,804

Total Topsoil Application

\$37,834

RECLAMATION OF CELL 1

Construct Channel

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	889	\$15,751
Cat 637 Scraper	hrs	\$140.50	200	\$28,101
Cat 769 Truck	hrs	\$60.52	325	\$19,670
Truck Drivers	hrs	\$12.74	325	\$4,141
Cat 988 Loader	hrs	\$95.68	163	\$15,595
Drilling & Blasting Contractor	BCY	\$1.50	64,800	\$97,200
Cat 14G Motorgrader	hrs	\$48.93	263	\$12,867
Cat D8N Dozer With Ripper	hrs	\$68.67	263	\$18,060
Equipment Maintenance (Butler)	hrs	\$10.01	1,214	\$12,155

Total Construct Channel

\$223,540

Rock Protection

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	45	\$797
Cat D7 Dozer	hrs	\$57.90	15	\$869
Cat 651 Waterwagon	hrs	\$72.12	15	\$1,082
Cat 14G Motorgrader	hrs	\$48.93	15	\$734
Rock Cost Delivered	CY	\$3.34	2,810	\$9,379
Equipment Maintenance (Butler)	hrs	\$10.01	45	\$451

Total Place Rock Armour

\$13,311

Quality Control

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Quality Control Contractor	hrs	\$62.00	1,186	\$73,532

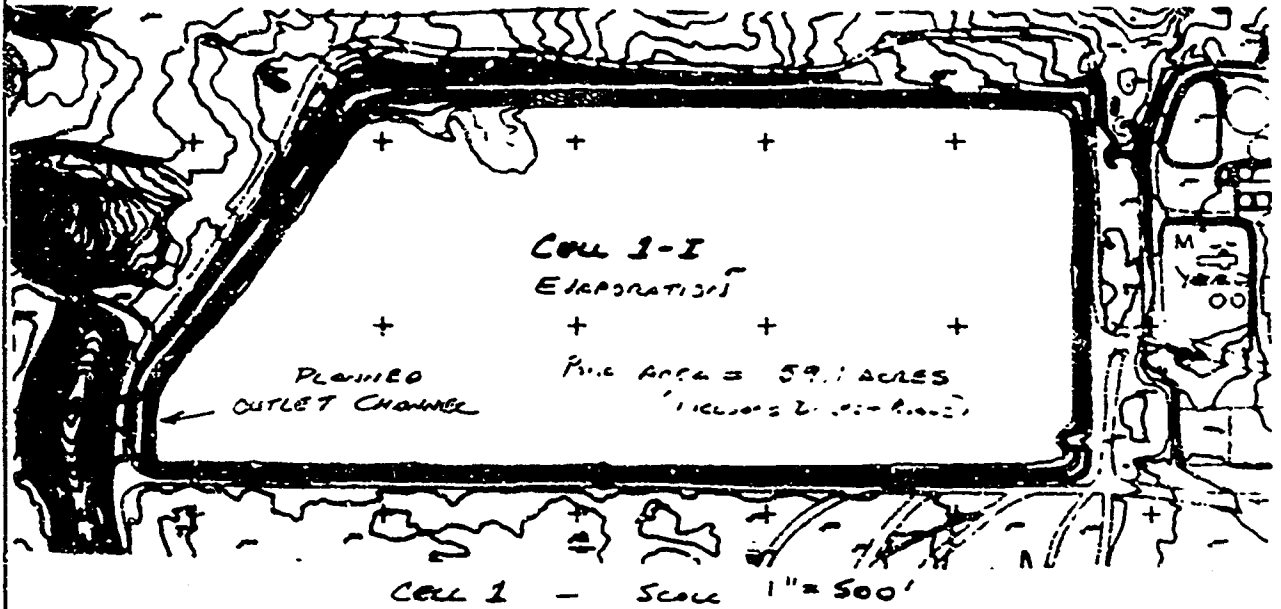
Total Quality Control

\$73,532

TOTAL RECLAMATION OF CELL 1

\$933,159

CELL 1 VOLUME CALCULATIONS



22-141 50 SHEETS
22-142 100 SHEETS
22-143 200 SHEETS



1) Crystal Volume + Liner Cover

- Crystal thickness based on historical elevation of top of crystal layer and aerial mapping → Assume 3 ft thick
- Soil cover over PVC. Liner 1 1/2' by design and as built.
- Liner crystals and soil cover all piled up at same time.

$$\text{Area of Area} \quad \frac{2,575,703 \text{ ft}^2 \times (3 \text{ ft} + 15 \text{ ft})}{27 \text{ ft}^3/\text{cy}} = 429,253$$

→ 429,300 cy

2) Volume of Contaminated material under Liner

- Assume for purposes of this estimate that 1 ft of contaminated material must be removed from under liner for whole cell

$$\frac{2,575,703 \text{ ft}^2 \times 1 \text{ ft}}{27 \text{ ft}^3/\text{cy}} = 95,396 \text{ cy} \rightarrow \text{95,800 cy}$$

- 3) Time Required to haul Xyts + Liner Cover Assuming the use of 4-769 Trucks, a 235L Tractor, 988 Loader. Assume haul route # 1 for production (199 cy/hr/truck/hr)

$$\frac{429,300 \text{ cy}}{199 \text{ cy/hr}} = 2157 \text{ truck hrs} \quad - \quad 539 \text{ hrs/truck}$$

CELL VOLUME CALCULATIONS

4)

Time Required To Remove Material From UNDER LAYER IN PLACE IN CELL #3 - USE HAUL ROUTE #2 - 4 SCRAPERS

$$\frac{95,500 \text{ cy}}{310 \text{ cy/hr/scraper}} = 308 \text{ scraper hours} \quad 4 \text{ scrapers} = 77 \text{ hr.}$$

5)

TOP SOIL VOLUMES → place 6" of top soil over area of

$$\text{Cell 1} - \frac{2,575,703 \text{ ft}^2 \times .5 \text{ ft}}{27 \frac{1}{2} \text{ cy}} \approx 47,123 \text{ cy}$$

$$\rightarrow 48,000 \text{ cy}$$

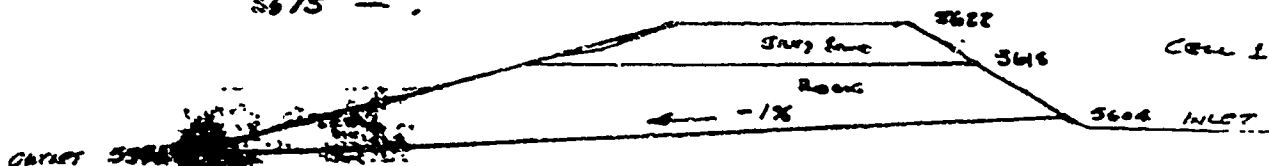
USE SCRAPER FLOOR ASSUME ROUTE 1 → 310 cy/hr

$$\frac{48,000 \text{ cy}}{310 \text{ cy/hr/scraper}} \Rightarrow 155 \text{ hrs using one scraper}$$

$$\text{if use 4 scrapers} \approx 40 \text{ hr/unit}$$

6) DISCHARGE CHANNEL VOLUME →

- Channel will have base width of 150 ft - side slope 3:1
- Channel from LWS will drop at .01 ft/ft (1%)
- Rock elevation based on Drill holes + Construction Report is at 5615 -



Random fill and top soil stockpiles will be used in the construction of Cells 2 + 3 and the mill year before discharge channel is built.

50 SHEETS
100 SHEETS
200 SHEETS

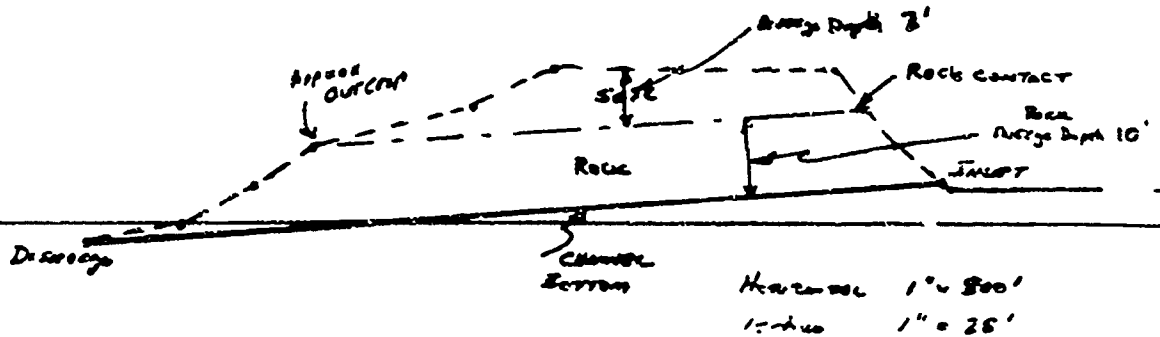
22-141
22-142
22-144



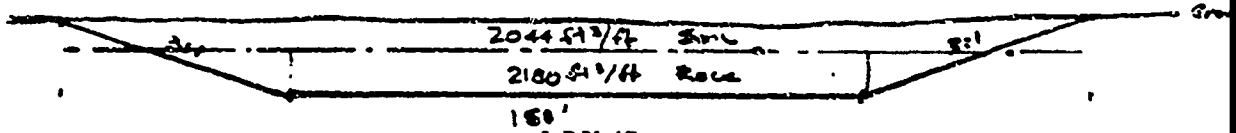
Case 1 Volume Calculations

OUTLET CHANNEL SECTIONS

Section A-A'



1552.9



• Assume

Bank = 81 cy/ft canal length
 Soil = 76 cy/ft canal length

150 ft canals

64,800 cy Rock
 60,800 cy Soil

• Use Scissors on Soil Removal

• Drill and Blast Rock Use Trunks to Hold Drilling
 Based on EPA's Experience being constructed - Rock does not Rip
 Blasting is required.

• Assume Route 1 for Trunks + Scissors

Trunks - 179 cy/trunk/ft
 Scissors - 310 cy/ft

22-101 50 SHEETS
 22-102 100 SHEETS
 22-103 200 SHEETS



Channel Excavation (Continued)

Soil → $\frac{69,900 \text{ cy}}{310 \text{ cy/hr}} = 196 \text{ Scooper hrs} \Rightarrow 50 \text{ hr/inches} \times 4 \text{ Scoopers}$

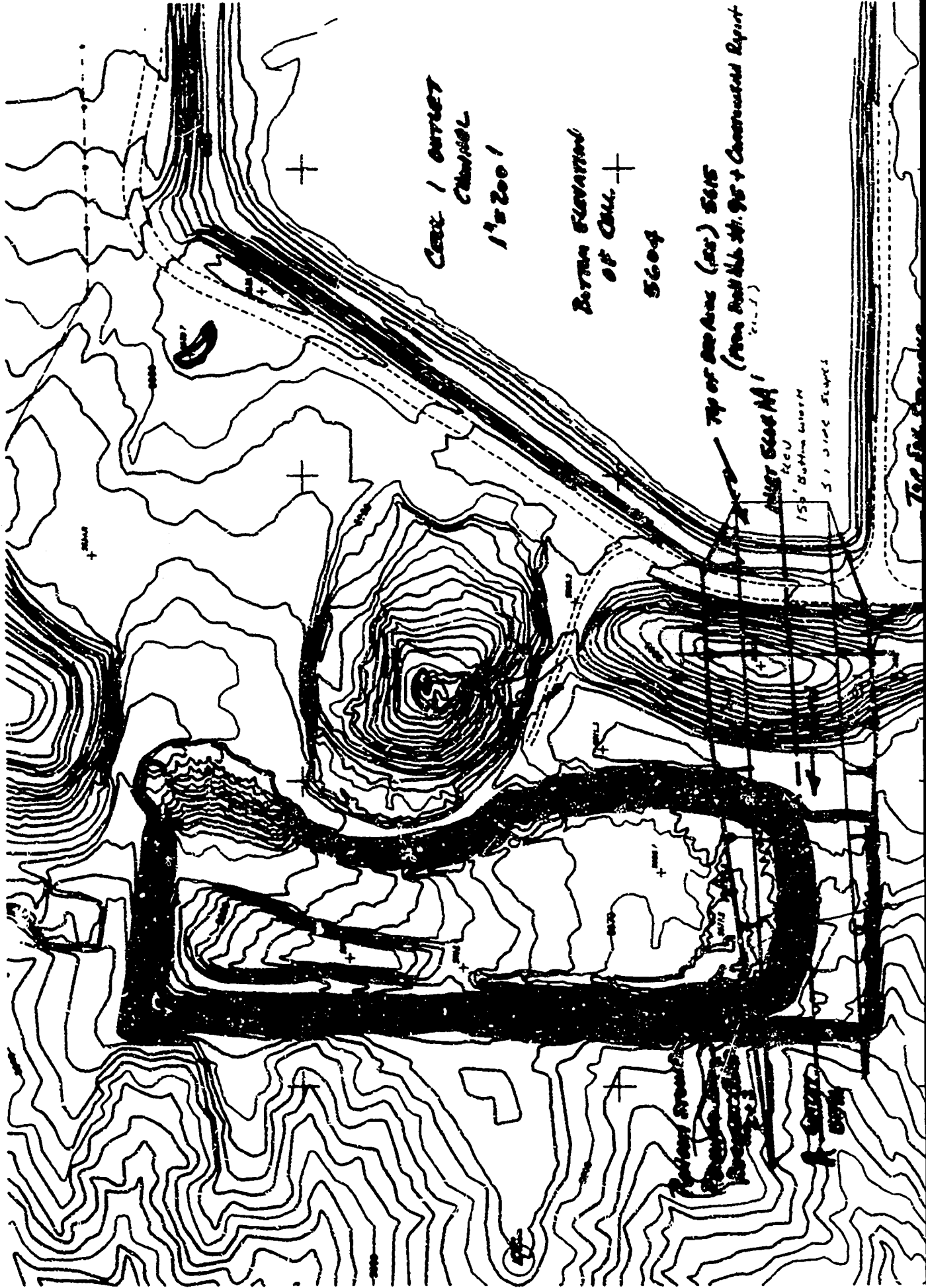
Rock → $\frac{64,800 \text{ cy}}{199 \text{ cy/hr}} = 325 \text{ Trucker hrs} \Rightarrow 2 \text{ trucks} = 1.63$

Drilling + Blasting Rock → 10 ft average Depth → \$1.50/cy
Based on Recent Contractor Quote

50 SHEETS
100 SHEETS
200 SHEETS

22-141
22-142
22-144





Case 1 OUTLET
CHANNEL

1' x 200'

Bottom Elevation
of Chl. +

5604

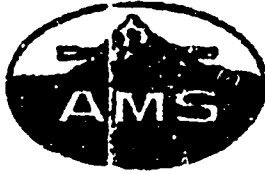
Top of Dam Area (see) 5615
(from Bull Mt. St. 95 + Contoural Report
2-1-5)

Water Level M1

15' Bottom Water

5' Side Slopes

Top of Dam Area



AMERICAN MINE SERVICES

*BOB
HEMBREE
(303) 389-412*

August 13, 1998

Vis Fax:

Attn: Mark Kerr, KLG Associates, Inc.

Re: Drilling and Blasting Limestone, Mill Creek, Oklahoma

We are please to submit the following proposal to provide all equipment, labor and materials for the above referenced project as follows:

Description	Unit Price	Est. Quantity
Mobilization	\$8,000.00	1
Drill and Blast Cuts >20' Deep	\$ 1.35/CY	30,000 CY
Seismic Monitoring	\$300.00/EA	2

General Clarifications:

- > Layout and grade control by others
- > Excavation by others
- > Explosives storage on site
- > Pricing assumes two 10 hour drilling shifts per day for 6 days per week
- > If bonding is required add 1%
- > Night working lights by others
- > Pricing assumes dry hole conditions, add \$.15 per CY if wet hole conditions are encountered
- > Pricing is based on a minimum of 30,000 CY shot during a 10 day period

If you have any questions or need additional information, please feel free to contact me at 303 499-4770.

Sincerely,

C. B. Shaffer, Project Manager

*Recent
QUOTE FOR
Drill + Blast
USE \$1.50 / CY*

MISCELLANEOUS ITEMS

MISCELLANEOUS ITEMS

Equipment Mobilization

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Butler Machinery Mobilization	LS	\$148,200.00	1	\$148,200
Other Equipment Mobilization	LS	\$2,500.00	1	\$2,500

Total Equipment Mobilization **\$150,700**

Office Facilities

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Run New Powerline	LS	\$15,000.00	1	\$15,000
Utilities for Offices	months	\$1,000.00	36	\$36,000

Total Temporary Office Facilities **\$51,000**

Wheel Wash Facility

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Laborers	hrs	\$10.35	8,320	\$86,084
Construct Wheel Wash Facility	LS	\$50,000.00	1	\$50,000

Total Wheel Wash Facility **\$136,084**

MANAGEMENT/SUPPORT

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Manager/Engineer	hrs	\$48.69	6,240	\$303,326
Radiation Safety Officer	hrs	\$37.87	6,240	\$236,309
Secretary	hrs	\$15.01	6,240	\$93,680
Clerk	hrs	\$12.51	4,866	\$60,877
Environmental Technician	hrs	\$20.02	4,866	\$97,403
Maintenance Foreman	hrs	\$27.51	6,240	\$171,661
Chemist	hrs	\$22.52	2,080	\$46,840
Security	hrs	\$7.78	18,720	\$145,583
Safety Engineer	hrs	\$20.02	4,160	\$83,271
Misc. Materials & Supplies	hrs	\$38.45	6,240	\$227,448
Health Physics Costs	hrs	\$64.81	2,080	\$134,800

Total Management/Support **\$1,801,696**

TOTAL MISCELLANEOUS ITEMS

\$1,939,480

ROCK PRODUCTION COST

Assumptions:

Rock is obtained from gravel source north of Blanding, UT that is a BLM Public pit
 Rock is processed by screening only, no crushing is required 1 25 CY of feed for 1 CY of product
 Rock is produced and stockpiled at the site
 Site is 7 road miles from the mill, 6 miles of which is paved public highway
 Rock will be hauled in 22 CY bellydump trucks, contract haulers (\$45.00/hr)
 Rock will be dumped in windrows on Cells by trucks, spread by grader, and compacted by D7 Dozer
 Trucks can average 30 MPH (1 75 rounds/hr)

	Product Required (CY)	Reject Factor	Material Feed to Plant (CY)	Plant Throughput (CY/hr)	Plant Operating Hours
Material fed to plant	146,000	25.0%	182,500	122	1 500

PRODUCTION OF RIPRAP

Resource Description	Units	Cost/Unit	Task Units	Task Cost
Equipment Operators	hrs	\$17.72	2,340	\$41,460
Laborer	hrs	\$10.35	1,500	\$15,520
Cat D8N Dozer With Ripper	hrs	\$68.67	365	\$25,034
Cat 980 Loader	hrs	\$64.99	1,975	\$128,353
Screening Plant w/conveyors	hrs	\$55.00	1,500	\$82,500
Contract Highway Trucks - Bellydumps	hrs	\$45.00	3,800	\$171,000
Equipment Maintenance (Butler)	hrs	\$10.01	2,340	\$23,430

Total Production of RipRap **\$487,326**

RIPRAP COST PER CUBIC YARD DELIVERED **\$3.34**

EQUIPMENT COSTS

**WHITE MESA HILL RECLAMATION COST
HOURLY EQUIPMENT COSTS 1999 DOLLARS**

Actual equipment rates quoted from Butler Machinery 6 month rental period
November 3, 1998

Units	RATE		MTCE EXPENDABLES	FUEL USAGE	FUEL @ 94%	TOTAL COST	Mob/Demob per machine	Mob/Demob Totals	Operating Hrs per Month
	MONTHLY	HOURLY							
637E Scraper	21,200	120.45	2.05	24.0	18.00	\$140.50	\$10,800.00	\$43,200.00	704
D8N Dozer	10,800	61.36	0.93	8.5	6.38	\$68.67	\$7,400.00	\$7,400.00	176
D7H Dozer	9,100	51.70	0.95	7.0	5.25	\$57.50	\$6,400.00	\$6,400.00	176
825C Compactor	9,800	54.55	1.10	14.0	10.50	\$68.15	\$7,300.00	\$7,300.00	176
980 F Loader	10,000	56.82	1.42	9.0	6.75	\$64.98	\$7,300.00	\$7,300.00	176
988 F Loader	15,000	85.23	1.45	12.0	9.00	\$95.88	\$8,600.00	\$8,600.00	176
769C Haul Truck	9,700	52.27	1.50	9.0	6.75	\$60.52	\$7,400.00	\$29,600.00	704
375 Excavator	13,600	111.36	1.90	14.0	10.50	\$123.76	\$15,000.00	\$15,000.00	176
651 Water Wagon	10,000	56.82	1.80	18.0	13.50	\$72.12	\$8,000.00	\$8,000.00	176
5000 gal Water Truck	5,700	32.39	0.75	10.0	7.50	\$40.84	\$3,000.00	\$3,000.00	176
14G Motor Grader	7,700	43.75	1.05	5.5	4.13	\$48.83	\$5,600.00	\$5,600.00	176
16G Motor Grader	11,000	62.50	1.20	8.5	6.38	\$70.08	\$6,800.00	\$6,800.00	176
								\$148,200.00	3,168

Equipment Rental Rate Quoted by Power Motive, Denver, Colorado (2/2899) for PC-400 Komatsu Excavator with LaBounty MSD 70R Shear

PC-400 w Shear 22,950.00 130.40 18.94 14.0 10.50 **\$159.84**

Small tools allocation - Demolition -
\$1.25/mechanic labor hour for
oxygen/acetylene, expendables

\$1.25

Total Equipment Mobilization

\$150,700.00

Monthly	Planned	Maintenance	Operating	Availability	Maintenance
Rate	Hour:month	Factor	Hour	Factor	Cost per
\$28,500.00	3,168	0.93	\$10.01		

Butler Equipment Maintenance Cost

MONTHLY	HOURLY	MTCE EXPENDABLES	FUEL USAGE	FUEL @ 94%	TOTAL COST
7,500	42.61	2.05	15.0	11.25	\$55.91
5,500	31.25	2.05	10.0	7.50	\$40.80

Crane Rental Rates
30 ton Hydraulic Crane
65 ton Hydraulic Crane



Butler Machinery Co.

Butler Machinery Co.
1351 Page Dr.
PO Box 9559
Fargo, ND 58106

(701) 232-0033
FAX (701) 298-1717

DATE: 11-3-98
 TO: Bob HEMBREE
 COMPANY: INTERNATIONAL URANIUM CORP
 FROM: OSCAR SWENSON
 DIRECT DIAL (AUDD): 701-298-1733
 ACKNOWLEDGE RECEIPT OF THIS FAX YES NO
 NUMBER OF PAGES: 5
 (INCLUDING THIS COVER SHEET)

NOTES:

Locations: Bismarck, Fargo, Grand Forks, Minot, Aberdeen, Rapid City, Sioux Falls



Butler



Butler Machinery Company • (701) 232-0033 • FAX (701) 298-1717 • 1351 Page Dr. • Box 8558 • Fargo, ND 58105

NOVEMBER 3, 1998

INTERNATIONAL URANIUM CORPORATION
ATTN: BOB HEMBREE
1050 SEVENTEENTH ST. SUITE 950
DENVER CO 80265

DEAR BOB:

THANK YOU FOR THE INVITATION TO QUOTE INTERNATIONAL URANIUM CORPORATION (IRC) THE EQUIPMENT NEEDED FOR THEIR MINING PROJECT IN BLANDING, UTAH. BUTLER MACHINERY COMPANY (BUTLER) RESPECTFULLY SUBMITS OUR PROPOSAL FOR A MAINTAINED FLEET OF CATERPILLAR MACHINES.

LISTED ON ATTACHMENT A, YOU WILL FIND THE MODELS, QUANTITIES, MONTHLY RENTAL RATES, HOURS ALLOWED PER MONTH, EXCESS HOUR CHARGE, GUARANTEED NUMBER OF MONTHS RATES ARE BASED UPON, TOTAL FREIGHT CHARGES AND THE MAINTENANCE RATE PER HOUR FOR MATERIALS ONLY.

ALL RATES SHOWN ON ATTACHMENT A DO NOT INCLUDE ANY STATE, LOCAL, PROPERTY OR ANY OTHER TAXES THAT MAY BE APPLICABLE.

RATES ARE BASED UPON ELECTRIC HOUR METER READINGS WHICH ARE ATTACHED TO THE DASH OF EACH MACHINE. RATES ARE BASED ON 176 HOURS OF USE EACH MONTH. EXCESS HOUR CHARGES, IF ANY, WILL BE CALCULATED AND INVOICED AT THE END OF THE PROJECT. THERE WOULD BE NO CREDIT ISSUED FOR ANY HOURS UNDER THE ALLOWED DURING THE TERM OF THIS PROPOSAL. IF IRC ELECTS TO DOUBLE SHIFT MACHINES, THEN BUTLER WOULD INVOICE THOSE HOURS AT THE END OF EACH MONTH. (TO FIGURE THE DOUBLE SHIFT RATES, TAKE THE EXCESS HOUR RATE SHOWN ON ATTACHMENT A TIMES THE NUMBER OF HOURS).

RATES ARE BASED UPON A MINIMUM GUARANTEE OF 6 MONTHS AND A PACKAGE DEAL.

MAINTENANCE:

THE MAINTENANCE RATES PER HOUR LISTED ON ATTACHMENT A INCLUDES THE MATERIAL PART ITEMS ONLY, SUCH AS AIR, OIL, AND FUEL FILTERS, LUBRICANT OILS, GREASE, ANTI-FREEZE, BATTERIES, FAN BELTS, LIGHTS AND MAKE-UP OILS. BUTLER WOULD INVOICE IRC ACTUAL HOURS USED ON MACHINES AT THE END OF EACH MONTH.

Fargo, ND 58104
3482 38th Ave. S.
P.O. Box 8888

Charlottesville, VA 22902
3630 Albemarle Ave.
P.O. Box 757

Minneapolis, MN 55412
1500 Hennepin Ave. S.
P.O. Box 1000

Grand Forks, ND 58201
1200 E. 4th St.
P.O. Box 1200

Grand Coulee, WA 99130
3650 Grand Coulee Ave. N.
P.O. Box 2076

Sioux Falls, SD 57101
3220 N. Lincoln Ave.
P.O. Box 1387

Abilene, TX 79602
4800 E. Highway 12
P.O. Box 30

NOVEMBER 3, 1998
PAGE 2

OUR MONTHLY MAINTENANCE CHARGE WOULD BE \$29,500.00, WHICH INCLUDES OUR LABOR, SPECIALIZED LUBE TRUCKS, SUPPORT VEHICLES AND EQUIPMENT, SPECIALIZED TOOLING, SCHEDULED OIL SAMPLING, PARTS TRAILERS AND INVENTORIES, MILEAGE AND TRAVEL EXPENSE. BUTLER WILL PROVIDE TWO (2) FULL-TIME MAINTENANCE TECHNICIANS ON SITE FIFTY (50) HOURS PER WEEK ON A SCHEDULE TO BE DETERMINED, MONDAY THROUGH FRIDAY. IRC WOULD HAVE TO SCHEDULE THE MACHINES AVAILABLE FOR A TIME FRAME YET TO BE DETERMINED ADEQUATE FOR BUTLER MAINTENANCE PERSONNEL TO PERFORM THE REQUIRED MAINTENANCE. BUTLER WOULD INVOICE IRC FOR THE MONTHLY MAINTENANCE CHARGE AT THE BEGINNING OF EACH MONTH.

REPAIRS:

BUTLER WOULD BE RESPONSIBLE FOR ALL REPAIRS INCLUDING PARTS AND LABOR ON OUR MACHINES OTHER THAN FAILURES CAUSED BY DAMAGES OR MIS-USE. REPAIRS INCLUDE ITEMS AS MINOR AS STARTERS, ALTERNATORS, WATER PUMPS, HYDRAULIC HOSES, ETC. TO THE MAJOR ITEMS SUCH AS ENGINES, TRANSMISSIONS, DIFFERENTIALS, BRAKES, HYDRAULIC PUMPS AND CYLINDERS, ETC. IF TIME PERMITS AND IRC REQUESTS BUTLER'S TECHNICIAN TO PERFORM REPAIRS OR MAINTENANCE ON THEIR MACHINES, OUR HOURLY CHARGE WOULD BE \$47.00 PER HOUR PLUS MATERIALS.

FREIGHT:

FREIGHT CHARGES INCLUDE BOTH DELIVERY AND RETURN, ASSEMBLY, AND DISASSEMBLY OF EQUIPMENT.

IRC'S RESPONSIBILITIES INCLUDE:

OPERATORS. PROVIDE THE OPERATORS AS NEEDED TO OPERATE MACHINES AS STATED IN CATERPILLAR'S OPERATING GUIDE. BUTLER WILL PROVIDE, AT NO EXPENSE TO IRC, QUALIFIED TRAINING INSTRUCTORS FOR THE PURPOSES OF TRAINING OPERATORS. THIS TRAINING WOULD TAKE PLACE ON THE JOBSITE AT THE INITIAL START UP OF THE JOB AND WOULD INCLUDE CLASSROOM, WALK AROUND, AND IN IRON DEMONSTRATIONS.

FUEL. SUPPLY AND FILL ALL FUEL FOR EQUIPMENT INCLUDING BUTLER'S SERVICE VEHICLES.

DAMAGES. THIS INCLUDES GLASS BREAKAGE, BENT HANDRAILS, STEP LADDERS, FENDERS, ETC. BUTLER'S NORMAL POLICY FOR REPAIRING DAMAGES TO RENTAL MACHINES IS TO REPAIR THEM WHEN THE RENTAL PERIOD IS COMPLETED, HOWEVER, IF THE DAMAGED ITEM IS OF A SAFETY CONCERN, WE WOULD REPAIR THE DAMAGES AS SOON AS POSSIBLE AFTER THEY OCCURRED. AN ITEMIZED LIST OF THE PARTS AND LABOR REQUIRED WOULD BE PROVIDED TO IRC PRIOR TO STARTING THE REPAIR, AND INVOICED AT CURRENT LIST PRICES PLUS FREIGHT UPON COMPLETION.

NOVEMBER 3, 1998
PAGE 3

UNDERCARRIAGE AND TIRES: IRC WOULD BE RESPONSIBLE FOR ALL TIRE WEAR INCLUDING TIRE DAMAGES ON THE MACHINES WITH AN ASTERISK LISTED ON ATTACHMENT A. EQUIPMENT WOULD HAVE TO BE RETURNED WITH SAME BRAND AND MODEL TIRES AS WHEN DELIVERED, OR PRORATED ACCORDINGLY BY PERCENTAGE OF TIRE WEAR AND CONDITION AT TERMINATION OF RENTAL PERIOD.

UPON DELIVERY OF MACHINES, A REPRESENTATIVE OF BUTLER, A REPRESENTATIVE OF IRC AND A REPRESENTATIVE FROM AN INDEPENDENT TIRE DEALER OR MANUFACTURER WOULD JOINTLY VERIFY IN WRITING THE CONDITION, PERCENTAGE OF WEAR, AND TIRE VALUE. UPON TERMINATION OF RENTAL, WE WOULD AGAIN HAVE THE REPRESENTATIVES MENTIONED ABOVE DETERMINE THE CONDITION, PERCENTAGE OF WEAR, AND TIRE VALUES. ANY DIFFERENCES NOTED, WOULD THEN BE CHARGED OR CREDITED TO IRC INCLUDING BOTH MATERIALS AND LABOR.

UNDERCARRIAGE WEAR ON ALL TRACK TYPE MACHINES WOULD BE BUTLER'S EXPENSE.

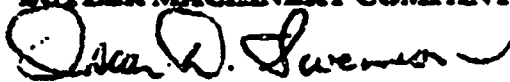
GROUND ENGAGING TOOLS:

IRC WOULD BE RESPONSIBLE FOR ALL PARTS RELATING TO GROUND ENGAGING TOOLS (G.E.T.), I.E. CUTTING EDGES, RIPPER TIPS AND PROTECTORS, BUCKET TIPS AND ADAPTERS, EDGES BETWEEN ADAPTERS, WEAR PLATES ON BOTTOM OF BUCKETS AND ALL MOUNTING HARDWARE. BUTLER WOULD INSTALL THESE ITEMS ON AN AS NEEDED BASIS AT THE CURRENT CATERPILLAR LIST PRICE PLUS FREIGHT AT NO ADDITIONAL LABOR COSTS. ALL MACHINES WOULD BE DELIVERED WITH NEW G.E.T. ITEMS AND ARE TO BE RETURNED WITH NEW.

WE WISH TO THANK IRC AND YOU FOR GIVING US THE OPPORTUNITY TO PRESENT OUR PROPOSAL AND FOR ALL THE CONSIDERATION WE RECEIVE.

SINCERELY YOURS,

BUTLER MACHINERY COMPANY



**OSCAR D. SWENSON
RENTAL FLEET MARKETING MANAGER**

ODS/dsl

cc: JOEL NIKLE, RENTAL FLEET MANAGER

ATLANTA
INTERNATIONAL URANIUM CORPORATION
EQUIPMENT NEEDED FOR JOB IN BLANDING, UTAH
NOVEMBER 3, 1998

MODEL	QTY	MONTHLY RENTAL RATE	HOURS ALLOWED	EXCESS HOUR CHARGE	MINIMUM GUARANTEED NUMBER OF MONTHS RATED UPON LEASE	TOTAL** FREIGHT CHARGES TO & FROM	MAINTENANCE RATE PER HOUR
*637E	4	\$21,200 EA.	176 EA.	\$66 EA.	6 EA.	\$10,800 EA	\$2.05 EA.
D9N/RIPPER	1	13,300	176	42	6	8,600	1.40
D6N/RIPPER	1	10,800	176	34	6	7,400	1.15
D7H/RIPPER	1	9,100	176	28	6	6,400	.95
825C	1	9,600	176	30	6	7,300	1.10
980F	1	10,000	176	32	6	7,300	1.15
*988F	1	15,000	176	48	6	8,600	1.45
*769C	4	9,200 EA.	176 EA.	28 EA.	6 EA.	7,400 EA	1.50 EA.
375L	1	19,600	176	56	6	15,000	1.90
10,000 GALLON WATER WAGON	1	10,000	176	30	6	8,000	1.80
5,000 GALLON WATER WAGON	1	5,700	176	18	6	3,000	.75
14G/RIPPER	1	7,700	176	24	6	5,600	1.05
16G/RIPPER	1	11,000	176	34	6	6,800	1.20

* PLUS TIRE WEAR

** INCLUDES ASSEMBLY AND DISASSEMBLY

Date: Feb 22, 1988

INTERNATIONAL URANIUM

BLANDINGS UTAH

ATTN: WALLY BRICE

CONFIDENTIAL PRICE INFORMATION FAX # 1 435 678 2224

TERMS: NET 15 DAYS ON TRANSPORT LOADS

Red dyed diesel for off road use delivered in transport quantities to various sites

	<u>Blanding</u>	<u>Sunday Mine</u>	<u>La Sal Mine</u>	<u>Dave Creek</u>
Rack del #2	\$0.4280	\$0.3825	\$0.3825	\$0.4486
Freight	\$0.0480	\$0.0500	\$0.0550	\$0.0400
Taxes	\$0.0000	\$0.0083	\$0.0000	\$0.0083
Margin	\$0.0200	\$0.0200	\$0.0200	\$0.0200
Sales Tax	\$0.0000	\$0.0000	\$0.0000	\$0.0000
Total Price	\$0.4960	\$0.4608	\$0.4575	\$0.5169

Utah charges sales tax on diesel fuel .89%

Red dyed diesel for off road use delivered in bottled load (500-2000) to various sites

	<u>Blanding</u>	<u>Sunday Mine</u>	<u>La Sal Mine</u>	<u>Dave Creek</u>
Rack del # 2	\$0.4275	\$0.3825	\$0.3825	\$0.4486
Frt & Margin	\$0.1500	\$0.1500	\$0.1500	\$0.1500
Taxes	\$0.0000	\$0.0083	\$0.0000	\$0.0083
Sales Tax	\$0.0000	\$0.0000	\$0.0000	\$0.0000
Total Price	\$0.5775	\$0.6328	\$0.5325	\$0.6069

Utah Charges sales tax on dyed diesel .89%

No Lead Gasoline 88 octane gasoline delivered in transport loads to various sites

	<u>Blanding</u>	<u>Sunday Mine</u>	<u>La Sal Mine</u>	<u>Dave Creek</u>
Rack	\$0.4300	\$0.3800	\$0.3800	\$0.4480
Freight	\$0.0450	\$0.0500	\$0.0550	\$0.0400
Taxes	\$0.4290	\$0.4103	\$0.4290	\$0.4103
Margin	\$0.0200	\$0.0200	\$0.0200	\$0.0200
Total Price	\$0.9240	\$0.8703	\$0.8840	\$0.9183

No Lead Gasoline 88 octane delivered in bottled deliveries (500-2000) to various sites

	<u>Blanding</u>	<u>Sunday Mine</u>	<u>La Sal Mine</u>	<u>Dave Creek</u>
Rack	\$0.4300	\$0.3800	\$0.3800	\$0.4480
Frt & Margin	\$0.1500	\$0.1500	\$0.1500	\$0.1500
Taxes	\$0.4290	\$0.4103	\$0.4290	\$0.4103
Total Price	\$1.0390	\$0.9403	\$0.9590	\$1.0183

Propane Delivered Transport Loads Blanding Utah

	<u>Blanding</u>
Rack	\$0.2700
Freight	\$0.0450
Margin	\$0.0100
Taxes	\$0.0000

Total Price \$0.3250 + .88 % Utah Sales Tax except

Propane bottled loads delivered to various sites

	<u>Blanding</u>	<u>Sunday Mine</u>	<u>La Sal Mine</u>	<u>Dave Creek</u>
Rack	\$0.2700	\$0.2700	\$0.2700	\$0.2700
Frt & Margin	\$0.1500	\$0.1500	\$0.1500	\$0.1500
Taxes	\$0.0000	\$0.0000	\$0.0000	\$0.0000
Total Price	\$0.4200	\$0.4200	\$0.4200	\$0.4200

Utah charges .88% sales tax on propane

Colorado charges .83% sales tax

FROM: FRALEY & CO. INC CORTEZ COLORADO NEIL JONES 1 888 382 8878

(801) 201-7418

100 Ton Hydraulic
\$4800 Mob. & Demob. w/operator
200/hr. on site
\$100/Per Diem Not available 10/9/98

Blanding, UT

75 Ton Conventional w/operator
\$3900 Mob. & Demob.
\$180/hr. on site 200 hr/mo.
\$100 Per Diem Not available 10/9/98

40 Ton Rough Terrain (Our Operator)
\$6000/month
\$2200/week
\$1632 mob & demob Not available 10/9/98

Hewlett Packard

Laveryle & Son

Crane Service TO, 122.00

~~65~~ 65 Ton

\$7,500.00/month

\$3600.00 mob. & Demob.

50 Ton

\$7,000.00/month

\$3,600.00 mob & Demob.

POWER MOTIVE CORP

FAX Transmission

To: *Bob Emerite*
Company: *I.U.C.*
From: TERRY BERG

Date: *2/25/99*
C.C.
FAX #: *303.389.4163*

*FOLLOWING ARE THE SHOW CONFIGURATION
OF THE CEC SCREEN - ITS*

THE 4x10 SIZE RENTS @ 8,800.-/MO.

THE 5x12 SIZE RENTS @ 10,400.-/MO.

*3" ON TOP DECK & 1/2" ON BOTTOM
DECK IS A COMFORTABLE SET-UP
FOR EITHER PLANT.*

THANKS

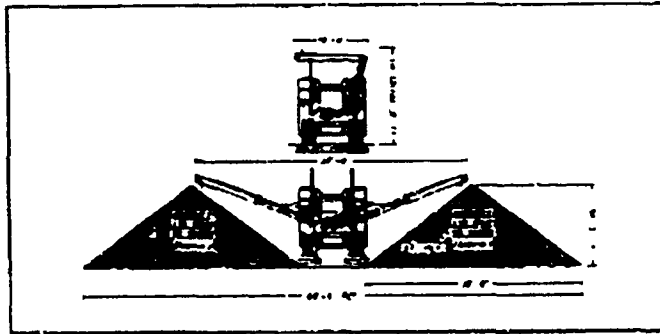
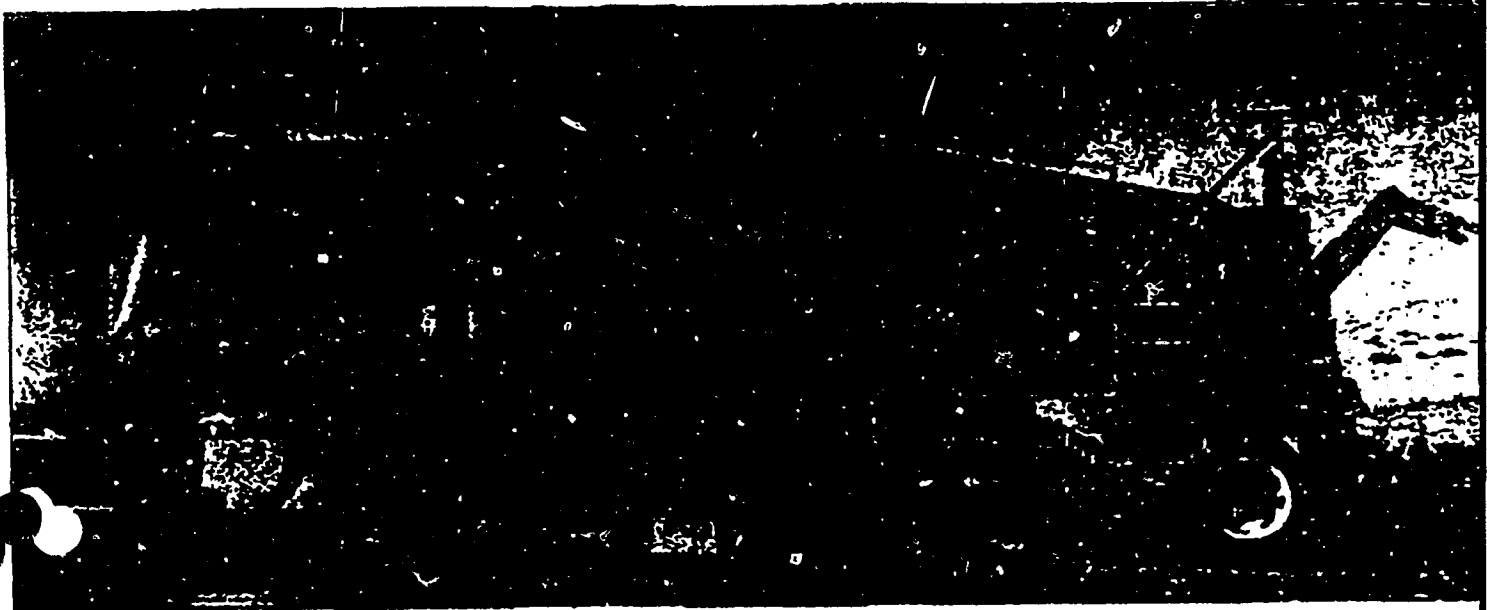
T. Berg

VOICE: 303-355-5900 FAX: 303-388-9328

1 of 7

**CEC****Construction Equipment Co.****SCREEN-IT 4 X 10**

2 of 7

**TRANSPORT**

Height: 13'6" Fifth Wheel Pull
Width: 10'0" Spring Suspension, air brakes
Length: 39' Lights, oil filled hubs

ENGINE

4 cylinder Deutz; 46 HP - Air Cooled
65 gallon fuel tank

OPTIONS

4 individual jacking legs
Shredder
Grizzly dump
Stacking Conveyors
Ball decks

HOPPER

5.5 cu. yard charging hopper
Height to load 12'3"
Side Loading width 12'0"

SCREEN

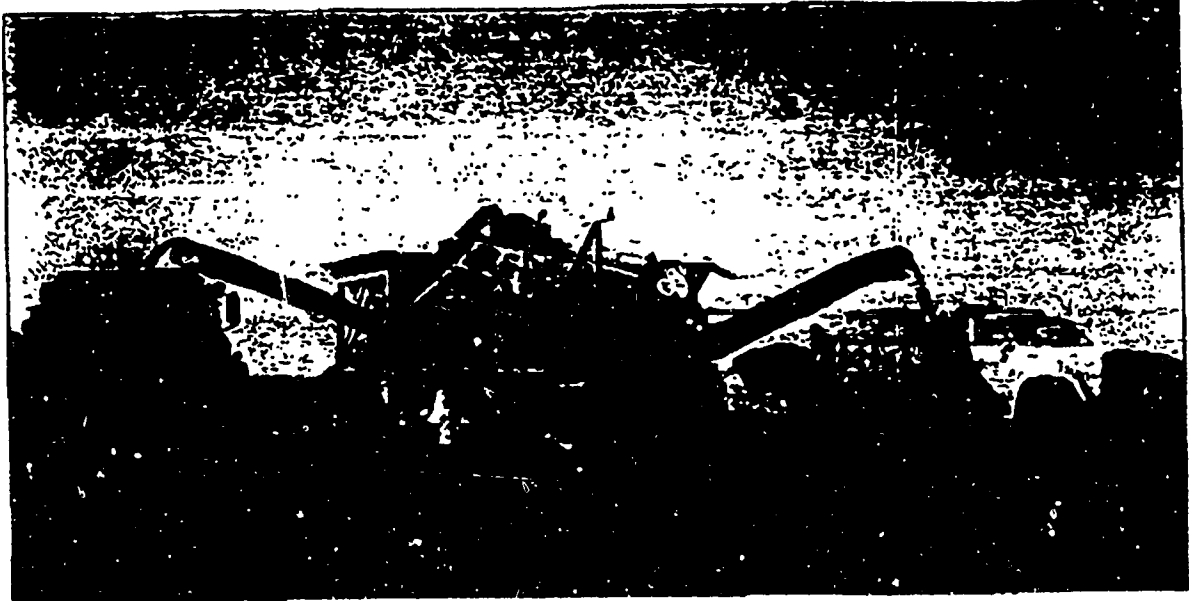
4 x 10; 2 Deck Screen
Hydraulic drive 5/8" Throw
Rubber Spring Suspension

CONVEYORS

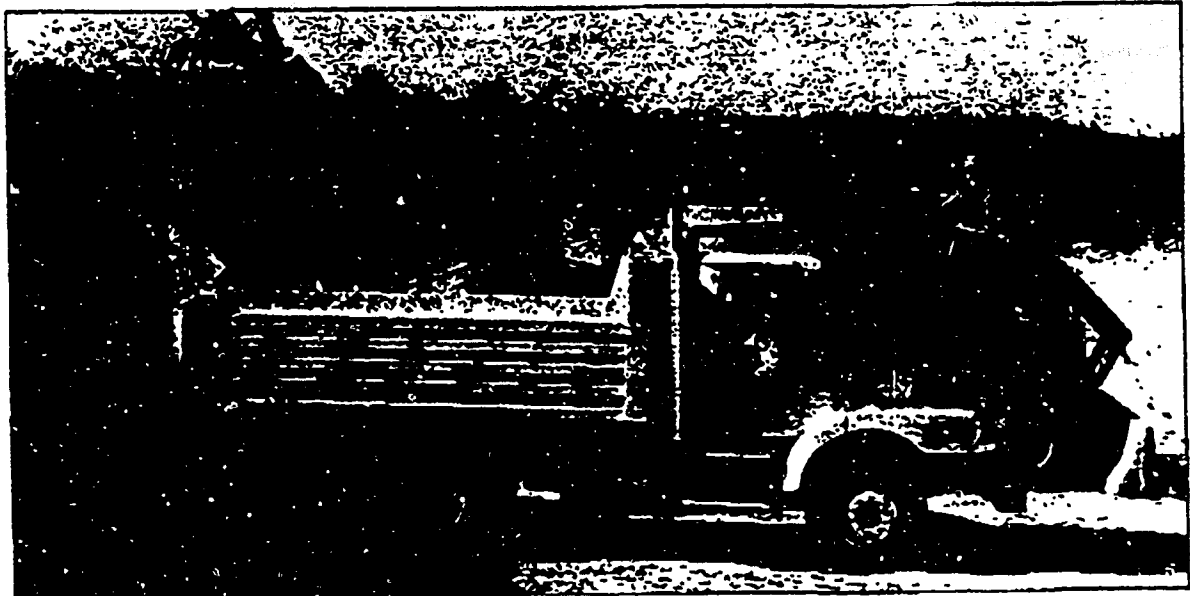
36" wide feed conveyor
36" wide under screen conveyor
24" side discharge conveyor
24" rear discharge conveyor

**Diesel Hydraulic-Self Contained
Portable and Easy to Set Up**

3 of 7



**High Production
Screens Sand and Gravel**



Conveyors Can Load Directly Into Truck



Construction Equipment Co.

18650 S.W. Pacific Hwy
Tualatin, OR 97062
503-692-9000
Fax 503-692-6220

Area Dealer

POWER MOTIVE
5000 VASQUEZ BLVD.
DENVER, CO 80216
PHONE: (303) 355-5900
FAX: (303) 384-9325

CEC

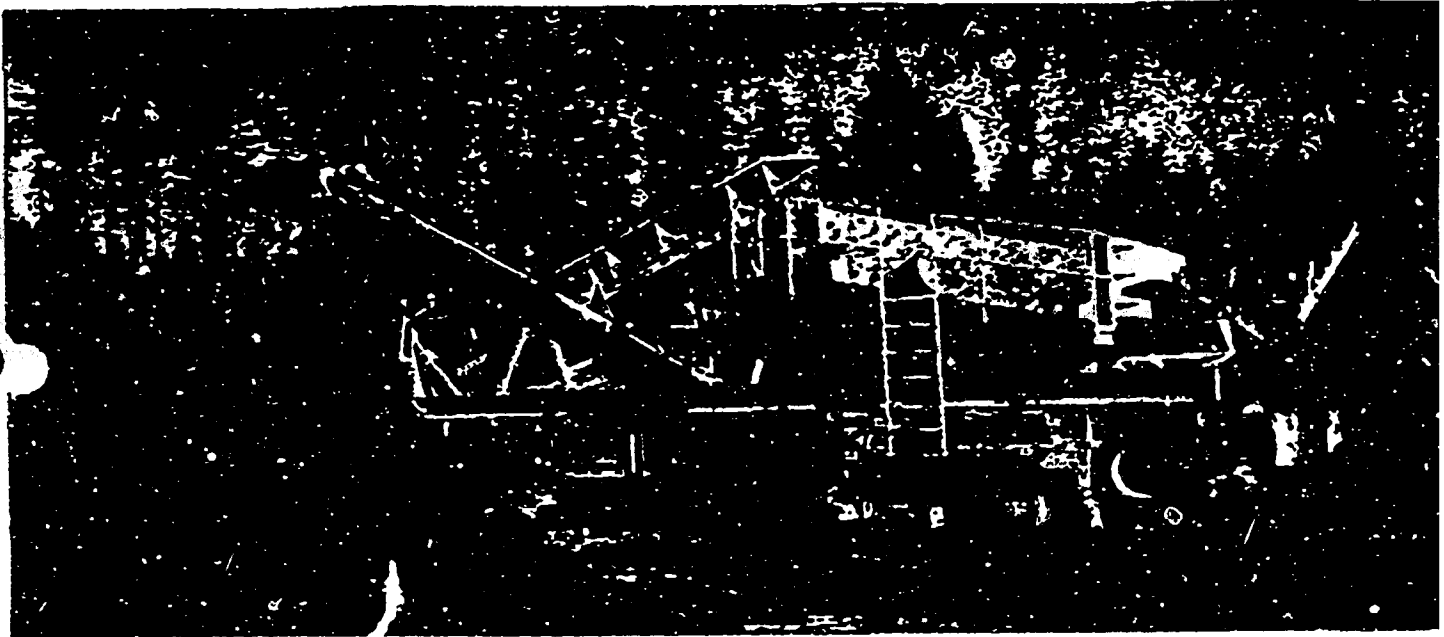
Construction Equipment Co.

SCREEN IT - Series II

Highly Portable - All Hydraulic Setup

Produces Three Different Products

4 01



SCREENS COMPOST 120-140 YARDS PER HOUR
SCREENS GRAVEL UP TO 600 TONS PER HOUR

SCREENS: LOG YARD WASTE, COMPOST, BARK, TOP SOIL,
SAND & GRAVEL, TRASH, C & D, STUMPS, CONCRET
ROCK AND MANY RECYCLE MATERIALS

Patent #5:

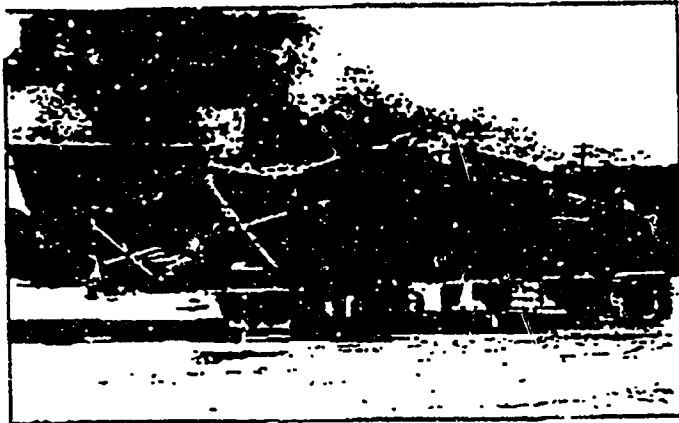


Construction Equipment Co.
P.O. Box 1271
Lake Grove, Oregon 97035
503-635-4427
Fax 503-635-7819

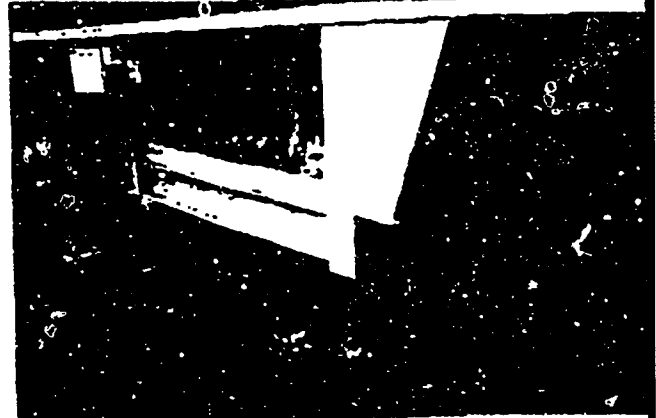
Area Dealer

ALL HYDRAULIC FOLD AND SET UP

5 of 7



Travel position of the SCREEN IT in which feed conveyor and hopper hydraulically slide back and lower down to transportation height, while hopper wings fold in.



Hydraulic jacking legs are standard for cantilever style blocking, but four (4) individual jacking legs can be an option.



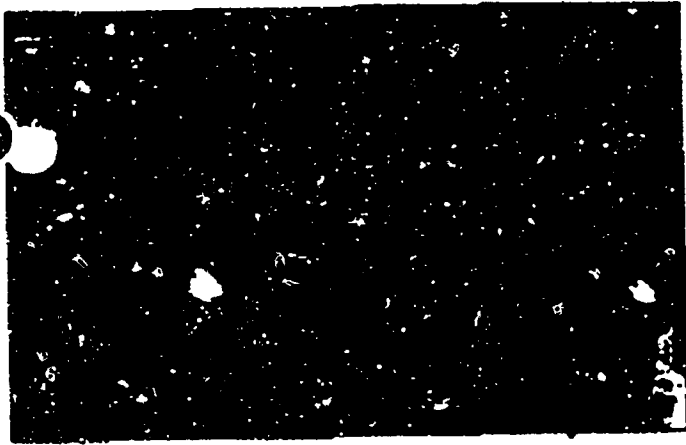
Side and rear discharge conveyors hydraulically fold out to the height of 14'.



Feed conveyor moves up and forward hydraulically, while the hopper wing walls extend for operation.



Feed conveyor hydraulically moves back and down for transport.



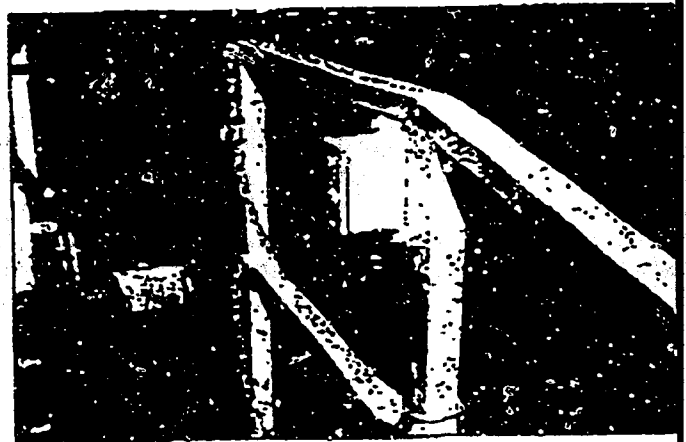
The charging hopper folds out to the width of 14' while in its working position.



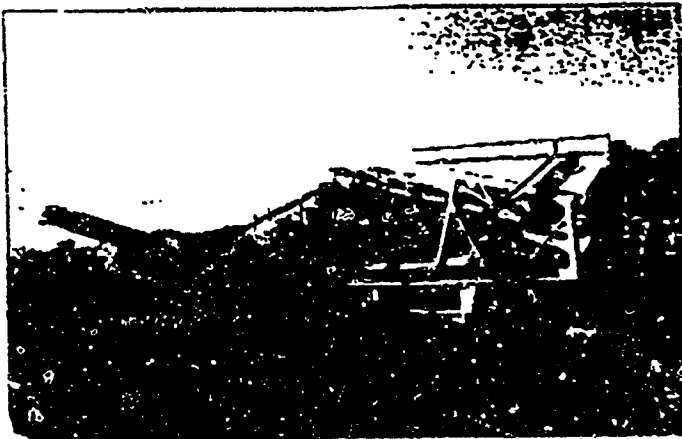
A 48" wide variable feed conveyor with 20" rubber lagged head pulley feeds a 5 x 12 2 Deck screen



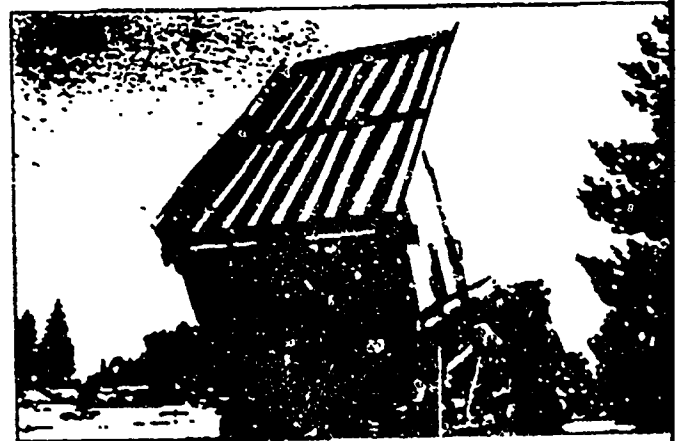
Control panel and hydraulic controls are all located in turnkey area. Powered by a Deutz 4 cylinder, 70 HP diesel engine.



Actuator switch to control speed of feed conveyor is located on the catwalk platform along with kill switch. Actuator switch also located at control panel.



The SCREEN IT has an optional 14 foot long by 8 foot wide hydraulic dumping grizzly. An operator controlled remote dumping system is also available.

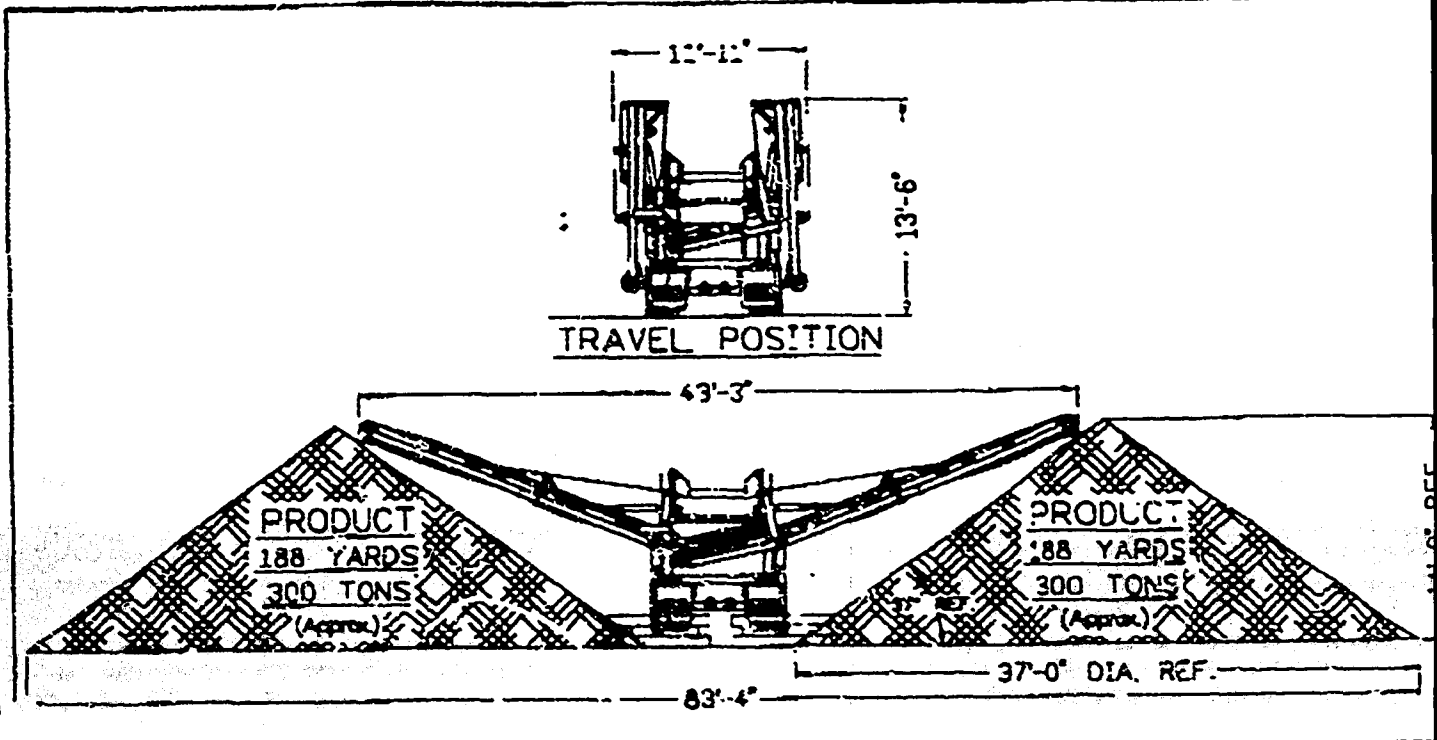


The optional grizzly dumps to the rear of the plant.

SCREENING,

Topsoil To 250 yds./hr.
Sand & Gravel To 600 Tons/hr.

7 of 7



HYDRAULIC DRIVE

TRANSPORT

Height: 13' 6" Fifth wheel pull
 Width: 11' 11" Spring suspension, air brakes
 Length: 43' 0" Lights, oil filled hubs
 Weight: 38,800 Transport speed 65 mph

HOPPER

14.5 cu. yard charging hopper
 Height to load 13' 6"
 Width at rear 14' - Working position
 Width at rear 8' - Travel position

ENGINE

4 cylinder Deutz
 70 HP • Air Cooled
 65 gallon fuel tank
 110 gallon hydraulic tank

SCREEN

5 x 12, 2 Deck with step deck
 Hydraulic drive with 3/8" to 5/8" throw
 Rubber spring suspension

OPTIONS

4 individual jacking legs
 Shredder
 Grizzly Dump
 Stacking conveyors
 73 HP Turbo Diesel (Water Cooled)
 98 HP Turbo Diesel (Air Cooled)

CONVEYORS

48" wide feed conveyor 23' 10" long
 42" wide under screen conveyor
 30" side discharge conveyor 18' 4" long
 30" rear discharge conveyor 18' 4" long

637 SCRAPER EFFICIENCY

NOMINAL CAPACITY

31

HAUL ROUTE	TRAVEL TIME	FIXED TIME	EFFICIENCY	MINUTES PER TRIP	TRIPS/HOUR	YARDS/HOUR
1	3.90	1.20	85%	6.0	10.0	310
2	3.25	1.20	85%	5.2	11.5	355
3	4.30	1.20	85%	6.5	9.3	287
4	3.10	1.20	85%	5.1	11.9	368
5	4.15	1.20	85%	6.3	9.5	296
6	4.50	1.20	85%	6.7	8.9	277
7	3.75	1.20	85%	5.8	10.3	319

CAT 637 SCRAPER

TRAVEL TIMES FOR CAT 637 SCRAPERS BASED ON PROJECTED HAUL ROUTES

Haul Segment	Distance Feet	Distance Meters	Rolling Resistance	Grade %	Ave Speed MPH	Time Min
1a	200	67	7.5	0.0	9.1	0.25
1b	500	167	5.0	0.0	12.6	0.45
1c	200	67	3.0	2.5	9.1	0.25
1d	1400	467	3.0	0.0	18.7	0.85
1e	250	83	3.0	0.0	9.5	0.30
1f	250	83	3.0	0.0	11.4	0.25
1g	1400	467	3.0	0.0	21.2	0.75
1h	200	67	3.0	(2.5)	11.4	0.20
1i	400	133	5.0	0.0	13.0	0.35
1j	200	67	7.5	0.0	9.1	0.25
						3.90

2a	200	67	7.5	0.0	9.1	0.25
2b	2150	717	3.0	(0.5)	22.2	1.10
2c	250	83	5.0	6.0	9.5	0.30
2d	250	83	5.0	0.0	11.4	0.25
2e	2250	750	3.0	+0.5	23.2	1.10
2f	200	67	7.5	0.0	9.1	0.25
						3.25

3a	250	83	7.5	0.0	8.1	0.35
3b	3300	1100	3.0	-0.5	23.4	1.60
3c	250	83	5.0	0.0	9.5	0.30
3d	250	83	5.0	0.0	11.4	0.25
3e	3300	1100	3.0	+0.5	25.0	1.50
3f	250	83	7.5	0.0	9.5	0.30
						4.30

4a	350	117	7.5	-3.5	11.4	0.35
4b	1450	483	3.0	0.0	19.4	0.85
4c	250	83	5.0	0.0	9.5	0.30
4d	250	83	5.0	0.0	11.4	0.25
4e	1700	567	3.0	0.0	22.7	0.85
4f	500	167	7.5	+3.5	11.4	0.50
						3.10

CAT 63⁺ SCRAPER

Haul Segment	Distance Feet	Distance Meters	Rolling Resistance	Grade %	Ave Speed MPH	Time Min
5a	1400	467	7.5	-2.75	15.9	1.00
5b	1350	450	3.0	0.0	19.2	0.80
5c	250	83	5.0	0.0	9.5	0.30
5d	250	83	5.0	0.0	11.4	0.25
5e	2250	750	3.0	0.0	23.2	1.10
5f	700	233	7.5	-5.5	11.4	0.70
						4.15

6a	600	200	7.5	0.0	11.4	0.60
6b	900	300	3.0	-3.3	20.5	0.50
6c	1450	483	3.0	0.0	19.4	0.85
6d	400	133	5.0	0.0	11.4	0.40
6e	400	133	5.0	0.0	11.4	0.40
6f	1450	483	3.0	0.0	22.0	0.75
6g	900	300	3.0	-3.3	17.0	0.60
6h	450	150	7.5	0.0	12.8	0.40
						4.50

7a	750	250	7.5	-1.5	12.2	0.70
7b	1600	533	3.0	0.0	20.2	0.90
7c	350	117	5.0	0.0	11.4	0.35
7d	350	117	5.0	0.0	11.4	0.35
7e	1600	533	3.0	0.0	22.7	0.80
7f	750	250	7.5	+1.5	13.1	0.65
						3.75

769C TRUCK EFFICIENCY

NOMINAL CAPACITY

2

HAUL ROUTE	TRAVEL TIME	FIXED TIME	EFFICIENCY	MINUTES PER TRIP	TRIPS/HOUR	YARDS/HOUR
1	3.90	2.50	85%	7.5	8.0	199
2	3.05	2.50	85%	6.5	9.2	230
3	4.00	2.50	85%	7.6	7.8	196

CAT '69 TRUCKS

TRAVEL TIMES FOR CAT 769C TRUCKS BASED ON PROJECTED HAUL ROUTES

Haul Segment	Distance Feet	Distance Meters	Rolling Resistance	Grade %	Ave Speed MPH	Time Min
1a	200	67	7.5	0.0	7.6	0.30
1b	500	167	5.0	0.0	12.6	0.45
1c	200	67	3.0	2.5	9.1	0.25
1d	1400	467	3.0	0.0	18.7	0.85
1e	250	83	3.0	0.0	9.5	0.30
1f	250	83	3.0	0.0	11.4	0.25
1g	1400	467	3.0	0.0	22.7	0.70
1h	200	67	3.0	(2.5)	11.4	0.20
1i	400	133	5.0	0.0	13.0	0.35
1j	200	67	7.5	0.0	9.1	0.25
						3.90
2a	200	67	7.5	0.0	7.6	0.30
2b	2150	717	3.0	(0.5)	24.4	1.00
2c	250	83	5.0	0.0	9.5	0.30
2d	250	83	5.0	0.0	11.4	0.25
2e	2250	750	3.0	+0.5	26.9	0.95
2f	200	67	7.5	0.0	9.1	0.25
						3.05
3a	250	83	7.5	0.0	8.1	0.35
3b	3300	1100	3.0	-0.5	25.0	1.50
3c	250	83	5.0	0.0	9.5	0.30
3d	250	83	5.0	0.0	11.4	0.25
3e	3300	1100	3.0	+0.5	28.8	1.30
3f	250	83	7.5	0.0	9.5	0.30
						4.00
4a	350	117	7.5	-3.5	11.4	0.35
4b	1450	483	3.0	0.0	19.4	0.85
4c	250	83	5.0	0.0	9.5	0.30
4d	250	83	5.0	0.0	11.4	0.25
4e	1700	567	3.0	0.0	22.7	0.85
4f	500	167	7.5	+3.5	11.4	0.50
						3.10

CAT '69 TRUCKS

Haul Segment	Distance Feet	Distance Meters	Rolling Resistance	Grade %	Ave Speed MPH	Time Min
5a	1400	467	7.5	-2.75	15.9	1.00
5b	1350	450	3.0	0.0	19.2	0.80
5c	250	83	5.0	0.0	9.5	0.30
5d	250	83	5.0	0.0	11.4	0.25
5e	2250	750	3.0	0.0	23.2	1.10
5f	700	233	7.5	+5.5	11.4	0.70
						4.15

6a	600	200	7.5	0.0	11.4	0.60
6b	900	300	3.0	-3.3	20.5	0.50
6c	1450	483	3.0	0.0	19.4	0.85
6d	400	133	5.0	0.0	11.4	0.40
6e	400	133	5.0	0.0	11.4	0.40
6f	1450	483	3.0	0.0	22.0	0.75
6g	900	300	3.0	+3.3	17.0	0.60
6h	450	150	7.5	0.0	12.8	0.40
						4.50

7a	750	250	7.5	-1.5	12.2	0.70
7b	1600	533	3.0	0.0	20.2	0.90
7c	350	117	5.0	0.0	11.4	0.35
7d	350	117	5.0	0.0	11.4	0.35
7e	1600	533	3.0	0.0	22.7	0.80
7f	750	250	7.5	+1.5	13.1	0.65
						3.75

LABOR COSTS

Specified Wages

Heavy Construction

1998 Estimate Labor Rates**

0 1397

0 2128

Labor Classification	Base Rate	Mandated Fringe	Labor Burden		Fringe Costs	Labor Cost/HR
			(FICA SUI FUI etc)	Company Benefits (medical life insure etc)		
Boiler Makers	\$19 60	\$8 78	\$2 74	no added cost	\$11 50	\$31 10
Millwrights	\$19 83	\$5 25	\$2 77	\$0 97	\$6 99	\$26 82
Ironworkers	\$19 92	\$6 66	\$2 78	no added cost	\$9 44	\$29 36
Carpenters	\$10 81		\$1 51	\$2 30	\$3 81	\$14 62
Cement Masons	\$11 52		\$1 61	\$2 45	\$4 06	\$15 58
Electricians	\$14 52	\$2 71	\$2 03	\$0 38	\$5 12	\$19 64
Ironworkers - Reinforcing	\$11 10		\$1 54	\$2 30	\$3 68	\$14 88
Laborers (including pipelayers)	\$7 65	\$1 60	\$1 07	\$0 03	\$2 70	\$10 35
Pipefitters	\$12 60		\$1 78	\$2 68	\$4 44	\$17 04
POWER EQUIPMENT OPERATORS						
Backhoes	\$13 00		\$1 40	\$2 13	\$3 53	\$13 53
Cranes	\$13 43		\$1 48	\$2 22	\$3 68	\$14 11
Dozers**	\$13 10		\$1 83	\$2 79	\$4 62	\$17 72
Graders	\$12 67		\$1 77	\$2 70	\$4 47	\$17 14
Loaders	\$11 28		\$1 57	\$2 40	\$3 97	\$15 23
Scrapers*	\$10 00		\$1 40	\$2 13	\$3 53	\$13 53
Trackhoes	\$10 00		\$1 40	\$2 13	\$3 53	\$13 53
Tractors	\$9 42		\$1 32	\$2 00	\$3 32	\$12 74
TRUCK DRIVERS	\$9 42		\$1 32	\$2 00	\$3 32	\$12 74

Note: Base rates do not include FICA, worker comp, unemployment, or company benefits which increase the cost per hour

** General Decision UT980029 - Modification 0 - 2/13/98

** Operator Rate used in 1999 estimate

LABOR COSTS

Nonspecified Wages	Base Rate	Mandated Fringe	Labor Burden	Company	Fringe Costs	Labor Cost HR
			(FICA SUI FUI etc)	Benefits (medical Life insure etc)		
Survey Crew Member	\$9 75	\$0 00	\$1 36	\$2 07	\$3 44	\$13 19
Sample Crew Member	\$9 75	\$0 00	\$1 36	\$2 07	\$3 44	\$13 19
Mechanic (Demolition)	\$10 20	\$0 00	\$1 42	\$2 17	\$3 60	\$13 80
Manager/Engineer	\$36 00	\$0 00	\$5 03	\$7 66	\$12 69	\$48 69
Radiation Safety Officer	\$28 00	\$0 00	\$3 91	\$5 96	\$9 87	\$37 87
Secretary	\$11 10	\$0 00	\$1 55	\$2 36	\$3 91	\$15 01
Clerk	\$9 25	\$0 00	\$1 29	\$1 97	\$3 26	\$12 51
Engineer	\$28 00	\$0 00	\$3 91	\$5 96	\$9 87	\$37 87
Environmental Technician	\$14 80	\$0 00	\$2 07	\$3 15	\$5 22	\$20 02
Safety Engineer	\$14 80	\$0 00	\$2 07	\$3 15	\$5 22	\$20 02
Maintenance Foreman	\$20 34	\$0 00	\$2 84	\$4 33	\$7 17	\$27 51
Security Personnel	\$5 75	\$0 00	\$0 80	\$1 22	\$2 03	\$7 78
Chemist	\$16 85	\$0 00	\$2 33	\$3 54	\$5 87	\$22 52



INTERNATIONAL
URANIUM (USA)
CORPORATION

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 To: w.deal@ciena.com
 Date: Fri, Nov 13, 1998 11:21 AM
 Subject: Heavy Construction Davis-Bacon wages

Heavy Construction Projects
 Modification Number 0 Publication Date 02/13/1998

County (es)	Rate	Fringes
Beaver	19.60	8.76
Carbon	19.60	8.76
DeWitt	19.60	8.76
Emery	19.60	8.76
Garfield	19.60	8.76
Grand	19.60	8.76
Iron	19.60	8.76
Juab	19.60	8.76
Kane	19.60	8.76
Plata	19.60	8.76
San Juan	19.60	8.76
San Pete	19.60	8.76
Sevier	19.60	8.76
Utah	19.60	8.76
Washington	19.60	8.76
Wayne	19.60	8.76
Boilermakers	19.60	8.76
Millwrights	19.63	3.25
Ironworkers: Structural	18.92	6.66
Carpenters	10.81	
Cement Masons	11.52	
Electricians	14.52	2.71
Ironworkers: Reinforcing	11.00	
Laborers (including pipelayers)	7.65	1.60
Pipefitters	12.60	
Power Equipment Operators:		
Backhoes	10.00	
Cranes	10.43	
Dozers	13.10	
Graders	12.87	
Loaders	11.26	
Scrapers	10.00	
Trackhoes	10.00	
Tractors	9.42	
Truck Drivers	9.42	

Let me know if this works out o.k.
 Shauna :)

PAGE 9
 PREPARED: 03:14 PM 03-Feb-99
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INTERNATIONAL URANIUM (USA) CORP
 SALARY ALLOCATION JOURNAL ENTRY SUPPORT
 JAN 31 1999
 (FINAL)

	SALARY	PENSN	BONUS	TAXES	INSUR	VACAT	HOLIDY	SICK	OTHER	DEMOHD	TOTAL	PRPTY	VACAT	HOLIDY	SICK	OTHR
249 3H	[REDACTED] 1,280.00	12.50		168.38	234.00	32.57	65.23	13.01		1,805.69	1,727.45		78.24			
294 3H	[REDACTED] 1,296.00			212.26	234.00	33.57	67.03	13.47		1,856.33	1,775.93		80.40			
307 3H	[REDACTED] 1,576.00			238.17	234.00	39.36	78.84			2,166.37	2,071.81		94.56			
214 3H	[REDACTED] 1,612.00			243.51	234.00	40.13	80.37	16.03		2,226.04	2,129.64		96.40			
306 3H	[REDACTED] 1,649.09			247.45	234.00	40.93	81.97	18.44		2,271.88	2,173.56		98.32			

OPERATIONS - HOURLY 602.15 28,185.40 5,682.11 1,900.32 0.00 249,341.32 12,032.88 616 1/2
 201,681.02 0.00 24,948.00 9,781.64 0.00 272,780.64 10,466.12 324.00

1.353
 055000 H 28,185.40
 Bureau H 2,914.22
 Taxes
 .1397
 .21708

LONG TERM CARE CALCULATION

Long Term Care Calculation

Base Amount (Starting in Dec. 1978)	\$250,000
CPI-U December, 1978	67.7
CPI-U January, 1999	164.3

Adjusted Long Term Care = $\$250,000 \times (\text{CPI-U most recent} / \text{CPI-U Dec., 1978})$

Adjusted Long Term Care	\$606,721
-------------------------	-----------

Consumer Price Indexes



Table 1. Consumer Price Index for All Urban Consumers (CPI-U): U. S. City Average, by expenditure category and commodity and service group

1982=100. Seasonally adjusted. Annual percentage change in prices from 1982 to 1983. For more information, see the text on page 2.

Expenditure category	1982=100	1983=100	Annual % change
All items	100.0	100.0	0.0
All items less shelter	100.0	100.0	0.0
Food and beverages	100.0	100.0	0.0
Food at home	100.0	100.0	0.0
Breads, bakery, fish, and eggs	100.0	100.0	0.0
Meats and poultry	100.0	100.0	0.0
Dairy and related products	100.0	100.0	0.0
Fruits and vegetables	100.0	100.0	0.0
Alcoholic beverages and tobacco	100.0	100.0	0.0
Other food	100.0	100.0	0.0
Food away from home	100.0	100.0	0.0
Alcoholic beverages	100.0	100.0	0.0
Shelter	100.0	100.0	0.0
Rent of primary residence	100.0	100.0	0.0
Living away from home	100.0	100.0	0.0
Owners' equivalent rent of primary residence	100.0	100.0	0.0
Repairs and maintenance	100.0	100.0	0.0
Fuels and utilities	100.0	100.0	0.0
Fuels	100.0	100.0	0.0
Fuel oil and other fuels	100.0	100.0	0.0
Gas, pipes and electricity	100.0	100.0	0.0
Telephone services and postal services	100.0	100.0	0.0

Consumer Price Indexes



Table 1. Consumer Price Index for All Urban Consumers (CPI-U): U. S. City Average, by expenditure category and commodity and service group

Table 1. Consumer Price Index for All Urban Consumers (CPI-U): U.S. city average, by expenditure category and commodity and service group

(1982-84=100, unless otherwise noted)

CPI-U	Relative importance, December 1998	Unadjusted indexes per cent		
		Dec. 1998	Jan. 1999	Jan. 1999
Expenditure category				
All items	100.000	163.9	164.3	1
All items (1967=100)	-	491.0	492.3	
Food and beverages	16.408	162.7	163.8	2
Food	15.422	162.3	163.6	2
Food at home	9.691	162.6	164.3	2
Cereals and bakery products	1.544	182.3	184.2	1
Meats, poultry, fish, and eggs	2.569	147.3	146.4	-1
Dairy and related products (1)	1.088	157.6	161.2	3
Fruits and vegetables	1.440	200.7	208.6	3
Nonalcoholic beverages and beverage materials	1.049	131.7	133.5	-1
Other food at home	2.002	152.4	153.0	2
Sugar and sweets377	150.1	151.7	1
Fats and oils309	151.9	150.8	-1
Other foods	1.316	166.9	167.7	1
Other miscellaneous foods (1) (2)320	104.9	104.1	3
Food away from home (1)	5.730	163.0	163.5	2
Other food away from home (1) (2)175	103.3	103.5	3
Alcoholic beverages986	167.2	167.6	1
Housing	39.828	161.3	161.8	2
Shelter	30.283	184.0	184.7	3
Rent of primary residence (3)	7.007	174.9	175.3	3
Lodging away from home (2) (3)	2.376	103.8	107.1	1
Owners' equivalent rent of primary residence (3) (4)	20.529	190.7	191.0	3
Tenants' and household insurance (1) (2)371	99.9	99.7	-2
Fuels and utilities	4.735	126.6	126.2	-2
Fuels	3.801	111.4	110.9	-3
Fuel oil and other fuels227	86.1	86.6	-10
Gas (piped) and electricity (3)	3.574	118.9	118.3	-2
Household furnishings and operations	4.810	126.6	126.8	1

Apparel	100.0	100.0	100.0	
Men's and boys' apparel	100.0	100.0	100.0	
Women's and girls' apparel	100.0	100.0	100.0	
Infants' and toddlers' apparel 1	100.0	100.0	100.0	
Footwear	100.0	100.0	100.0	
Transportation	16.399	141.7	141.4	
Private transportation	15.633	131.1	136.1	
New and used motor vehicles 2	7.843	100.9	100.6	
New vehicles	4.963	144.1	144.4	
Used cars and trucks 1	1.314	133.1	130.8	
Motor fuel	2.493	86.2	85.0	
Gasoline all types	2.476	85.7	84.8	
Motor vehicle parts and equipment549	101.2	100.8	
Motor vehicle maintenance and repair	1.624	169.6	173.8	
Public transportation (1)	1.346	188.4	181.4	
Medical care	5.713	245.0	246.6	
Medical care commodities	1.252	225.6	225.9	
Medical care services	4.461	249.6	220.3	
Professional services 3)	2.854	224.6	225.9	
Hospital and related services (3)	1.354	291.4	294.4	
Recreation (2)	6.120	101.2	101.7	
Video and audio 1 (2)	1.749	100.7	101.4	
Education and communication (2)	5.478	100.7	100.9	
Education (2)	2.694	104.7	105.0	
Educational books and supplies203	257.3	258.4	
Tuition, other school fees, and childcare	2.492	301.7	302.4	
Communication (1) (2)	2.783	97.1	97.3	
Information and information processing (1) (2)	2.580	96.9	96.9	
Telephone services (1) (2)	2.327	100.3	100.7	
Information and information processing other than telephone services (1) (5)253	34.8	33.8	
Personal computers and peripheral equipment (1) (2)148	64.2	61.4	
Other goods and services	4.624	250.3	255.4	
Tobacco and smoking products	1.159	331.2	354.2	
Personal care (1)	3.465	158.3	158.9	
Personal care products (1)742	148.7	149.9	
Personal care services (1)973	168.3	168.8	
Miscellaneous personal services	1.491	237.8	238.9	
Commodity and service group				
Commodities	42.109	142.2	142.5	
Food and beverages	16.408	162.7	163.9	
Commodities less food and beverages	25.702	130.2	129.9	
Nondurables less food and beverages	14.345	132.1	131.8	
Apparel	4.831	130.7	127.9	
Nondurables less food, beverages, and apparel	9.514	137.8	138.8	
Durables	11.356	127.4	127.1	
Services	57.891	185.7	186.3	
Rent of shelter (4)	29.912	191.5	192.3	
Transportation services	6.963	188.4	188.8	
Other services	10.768	219.5	220.5	
Special indexes				
All items less food	84.578	164.2	164.5	
All items less shelter	69.717	157.8	158.1	

All items less medical care	141.17	141.17	141.17
Commodities less food	139.14	139.14	139.14
Nondurables less food	138.31	138.31	138.31
Nondurables	139.80	139.80	139.80
Services less rent of shelter (4)	27.979	27.979	27.979
Services less medical care services	83.429	83.429	83.429
Energy	6.294	6.294	6.294
All items less energy	93.706	93.706	93.706
All items less food and energy	78.284	78.284	78.284
Commodities less food and energy commodities	23.967	23.967	23.967
Energy commodities	2.720	2.720	2.720
Services less energy services	54.316	54.316	54.316
Purchasing power of the consumer dollar	-	\$.610	\$.608
Purchasing power of the consumer dollar - old base	-	\$.204	\$.203

1 Not seasonally adjusted.

2 Indexes on a December 1997=100 base.

3 This index series was calculated using a Laspeyres estimator. All other series use a geometric means estimator in January, 1999.

4 Indexes on a December 1982=100 base.

5 Indexes on a December 1988=100 base.

- Data not available.

NOTE: Index applies to a month as a whole, not to any specific date.



[Table of Contents](#)



[Consumer Price Indexes](#)

Bureau of Labor Statistics

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Consumer Price Index

Table of Contents

- [Consumer Price Index Summary](#)
- [Table 1. Consumer Price Index for All Urban Consumers \(CPI-U\): U.S. City Average by expenditure category and commodity and service group](#)
- [Table 2. Consumer Price Index for All Urban Consumers \(CPI-U\) Seasonally adjusted U.S. City Average, by expenditure category and commodity and service group](#)
- [Table 3. Consumer Price Index for All Urban Consumers \(CPI-U\) Selected areas, all items index](#)
- [Table 4. Consumer Price Index for Urban Wage Earners and Clerical Workers \(CPI-W\) U.S. City Average, by expenditure category and commodity and service group](#)
- [Table 5. Consumer Price Index for Urban Wage Earners and Clerical Workers \(CPI-W\) Seasonally adjusted U.S. City Average, by expenditure category and commodity and service group](#)
- [Table 6. Consumer Price Index for Urban Wage Earners and Clerical Workers \(CPI-W\) Selected areas, all items index](#)
- [Table 1\(LAS\). Consumer Price Index for All Urban Consumers \(CPI-U-XL\) U.S. city average, by expenditure category and commodity and service group using a Laspeyres Estimator](#)
- [Table 2\(LAS\). Consumer Price Index for Urban Wage Earners and Clerical Workers \(CPI-W-XL\) U.S. city average, by expenditure category and commodity and service group using a Laspeyres Estimator](#)
- [Table 3\(LAS\). Consumer Price Index for All Urban Consumers \(CPI-U-XL\) Selected areas, all items index using a Laspeyres Estimator](#)
- [Table 4\(LAS\). Consumer Price Index for Urban Wage Earners and Clerical Workers \(CPI-W-XL\) Selected areas, all items index using a Laspeyres Estimator](#)
- [Text version of entire news release](#)



[Consumer Price Indexes](#)



[Data Home Page](#)



[BLS Home Page](#)

Bureau of Labor Statistics

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Last modified: Friday, February 19 1999

URL: /news.release/cpi.toc.htm

2-19-1999

U.S. Department of Labor
Bureau of Labor Statistics
Washington, D.C. 20212

Consumer Price Index
All Urban Consumers - CPI-U
U.S. city average
All items
1982-84=100

YEAR	JAN.	FEB.	MAR.	APR.	MAY	JUNE	JULY	AUG.	SEP.	OCT.	NOV.
1913	9.8	9.8	9.8	9.8	9.7	9.8	9.9	9.9	10.0	10.0	10.1
1914	10.0	9.9	9.9	9.8	9.9	9.9	10.0	10.2	10.2	10.1	10.1
1915	10.1	10.0	9.9	10.0	10.1	10.1	10.1	10.1	10.1	10.2	10.3
1916	10.4	10.4	10.5	10.6	10.7	10.8	10.8	10.9	11.1	11.3	11.5
1917	11.7	12.0	12.0	12.6	12.8	13.0	12.8	13.0	13.3	13.5	13.6
1918	14.0	14.1	14.0	14.2	14.5	14.7	15.1	15.4	15.7	16.0	16.3
1919	16.5	16.2	16.4	16.7	16.9	16.9	17.4	17.7	17.8	18.1	18.5
1920	19.3	19.5	19.7	20.3	20.6	20.9	20.8	20.3	20.0	19.9	19.5
1921	19.0	18.4	18.3	18.1	17.7	17.6	17.7	17.7	17.5	17.5	17.4
1922	16.9	16.9	16.7	16.7	16.7	16.7	16.8	16.6	16.6	16.7	16.5
1923	16.8	16.8	16.8	16.9	16.9	17.0	17.2	17.1	17.2	17.3	17.3
1924	17.3	17.2	17.1	17.0	17.0	17.0	17.1	17.0	17.1	17.2	17.2
1925	17.3	17.2	17.3	17.2	17.3	17.5	17.7	17.7	17.7	17.7	18.0
1926	17.9	17.9	17.8	17.9	17.8	17.7	17.5	17.4	17.5	17.6	17.7
1927	17.5	17.4	17.3	17.3	17.4	17.6	17.3	17.2	17.3	17.4	17.3
1928	17.3	17.1	17.1	17.1	17.2	17.1	17.1	17.1	17.2	17.2	17.2
1929	17.1	17.1	17.0	16.9	17.0	17.1	17.3	17.3	17.3	17.3	17.3
1930	17.1	17.0	16.9	17.0	16.9	16.8	16.6	16.5	16.6	16.5	16.4
1931	15.9	15.7	15.6	15.5	15.3	15.2	15.1	15.1	15.0	14.9	14.7
1932	14.3	14.1	14.0	13.9	13.7	13.6	13.6	13.5	13.4	13.3	13.2
1933	12.9	12.7	12.6	12.6	12.6	12.7	13.1	13.2	13.2	13.2	13.2
1934	13.2	13.3	13.3	13.3	13.3	13.4	13.4	13.4	13.6	13.5	13.5
1935	13.6	13.7	13.7	13.8	13.8	13.7	13.7	13.7	13.7	13.7	13.5
1936	13.8	13.8	13.7	13.7	13.7	13.8	13.9	14.0	14.0	14.0	14.1
1937	14.1	14.1	14.2	14.3	14.4	14.4	14.5	14.5	14.6	14.6	14.5
1938	14.2	14.1	14.1	14.2	14.1	14.1	14.1	14.1	14.1	14.0	14.0
1939	14.0	13.9	13.9	13.8	13.8	13.8	13.8	13.8	14.1	14.0	14.0
1940	13.9	14.0	14.0	14.0	14.0	14.1	14.0	14.0	14.0	14.0	14.0
1941	14.1	14.1	14.2	14.3	14.4	14.7	14.7	14.9	15.1	15.3	15.4
1942	15.7	15.8	16.0	16.1	16.3	16.3	16.4	16.5	16.5	16.7	16.9
1943	16.9	15.9	17.2	17.4	17.5	17.5	17.4	17.3	17.4	17.4	17.4
1944	17.4	17.4	17.4	17.5	17.5	17.6	17.7	17.7	17.7	17.7	17.7
1945	17.8	17.8	17.8	17.8	17.9	18.1	18.1	18.1	18.1	18.1	18.1
1946	18.2	18.1	18.3	18.4	18.5	18.7	19.8	20.2	20.4	20.8	21.3

1947	21.4	21.5	21.6	21.7	21.8	21.9	22.0	22.1	22.2	22.3	22.4
1948	22.1	22.2	22.3	22.4	22.5	22.6	22.7	22.8	22.9	23.0	23.1
1949	24.1	24.2	24.3	24.4	24.5	24.6	24.7	24.8	24.9	25.0	25.1
1950	23.8	23.9	24.0	24.1	24.2	24.3	24.4	24.5	24.6	24.7	24.8
1951	25.4	25.7	25.9	25.8	25.9	25.9	25.9	25.9	26.1	26.1	26.4
1952	26.5	26.3	26.3	26.4	26.4	26.5	26.7	26.7	26.7	26.7	26.7
1953	26.6	26.5	26.6	26.6	26.7	26.8	26.8	26.9	26.9	27.1	27.3
1954	26.9	26.9	26.9	26.9	26.9	26.9	26.9	26.9	26.8	26.8	26.9
1955	26.7	26.7	26.7	26.7	26.7	26.7	26.8	26.8	26.9	26.9	26.9
1956	26.8	26.8	26.8	26.9	27.0	27.2	27.4	27.3	27.4	27.5	27.8
1957	27.6	27.7	27.8	27.9	28.0	28.1	28.3	28.3	28.3	28.3	28.4
1958	28.6	28.6	28.8	28.9	28.9	28.9	29.0	28.9	28.9	28.9	29.1
1959	29.0	29.9	29.9	29.0	29.0	29.1	29.2	29.2	29.3	29.4	29.4
1960	29.3	29.4	29.4	29.5	29.5	29.6	29.6	29.6	29.6	29.8	29.8
1961	29.8	29.8	29.8	29.8	29.8	29.8	30.0	29.9	30.0	30.0	30.1
1962	30.0	30.1	30.1	30.2	30.2	30.2	30.3	30.3	30.4	30.4	30.4
1963	30.4	30.4	30.5	30.5	30.5	30.6	30.7	30.7	30.7	30.8	30.8
1964	30.9	30.9	30.9	30.9	30.9	31.0	31.1	31.0	31.1	31.1	31.1
1965	31.2	31.2	31.3	31.4	31.4	31.6	31.6	31.6	31.6	31.7	31.7
1966	31.8	32.0	32.1	32.3	32.3	32.4	32.5	32.7	32.7	32.9	32.9
1967	32.9	32.9	32.9	33.1	33.2	33.3	33.4	33.5	33.6	33.7	33.9
1968	34.1	34.2	34.3	34.4	34.5	34.7	34.9	35.0	35.1	35.3	35.4
1969	35.6	35.8	36.1	36.3	36.4	36.6	36.8	37.0	37.1	37.3	37.5
1970	37.8	38.0	38.2	38.5	38.6	38.8	39.0	39.0	39.2	39.4	39.6
1971	39.8	39.9	40.0	40.1	40.3	40.6	40.7	40.8	40.8	40.9	40.9
1972	41.1	41.3	41.4	41.5	41.6	41.7	41.9	42.0	42.1	42.3	42.4
1973	42.6	42.9	43.3	43.6	43.9	44.2	44.3	45.1	45.2	45.6	45.9
1974	46.6	47.2	47.8	48.0	48.6	49.0	49.4	50.0	50.6	51.1	51.1
1975	52.1	52.5	52.7	52.9	53.2	53.6	54.2	54.3	54.6	54.9	55.3
1976	55.6	55.8	55.9	56.1	56.5	56.8	57.1	57.4	57.6	57.9	58.1
1977	58.5	59.1	59.5	60.0	60.3	60.7	61.0	61.2	61.4	61.6	61.9
1978	62.5	62.9	63.4	63.9	64.5	65.2	65.7	66.0	66.5	67.1	67.4
1979	68.3	69.1	69.8	70.6	71.5	72.3	73.1	73.8	74.6	75.2	75.7
1980	77.8	78.9	80.1	81.0	81.8	82.7	83.5	84.0	84.8	85.8	86.8
1981	87.0	87.9	88.5	89.1	89.8	90.5	91.6	92.3	93.2	93.4	93.7
1982	94.3	94.6	94.5	94.9	95.8	97.0	97.5	97.7	97.9	98.2	98.0
1983	97.8	97.9	97.9	98.6	99.2	99.5	99.9	100.2	100.7	101.0	101.1
1984	101.9	102.4	102.6	103.1	103.4	103.7	104.1	104.5	105.0	105.3	105.5
1985	105.5	106.0	106.4	106.9	107.3	107.6	107.8	108.0	108.3	108.7	109.0
1986	109.6	109.3	108.8	108.6	108.9	109.5	109.5	109.7	110.2	110.3	110.4
1987	111.2	111.6	112.1	112.7	113.1	113.5	113.8	114.4	115.0	115.3	115.4
1988	115.7	116.0	116.5	117.1	117.5	118.0	118.5	119.0	119.8	120.2	120.3
1989	121.1	121.6	122.3	123.1	123.8	124.1	124.4	124.6	125.0	125.6	125.9
1990	127.4	128.0	128.7	128.9	129.2	129.9	130.4	131.6	132.7	133.5	133.8
1991	134.6	134.8	135.0	135.2	135.6	136.0	136.2	136.6	137.2	137.4	137.8
1992	138.1	138.6	139.3	139.5	139.7	140.2	140.5	140.9	141.3	141.8	142.0
1993	142.6	143.1	143.6	144.0	144.2	144.4	144.4	144.8	145.1	145.7	145.9
1994	146.2	146.7	147.2	147.4	147.5	148.0	148.4	149.0	149.4	149.5	149.7
1995	150.3	150.9	151.4	151.9	152.2	152.5	152.5	152.9	153.2	153.7	153.6
1996	154.4	154.9	155.7	156.3	156.6	156.7	157.0	157.3	157.8	158.3	158.6
1997	159.1	159.6	160.0	160.2	160.1	160.3	160.5	160.8	161.2	161.6	161.8
1998	161.6	161.9	162.2	162.5	162.8	163.0	163.2	163.4	163.6	164.0	164.0
1999	164.3										

ATTACHMENT D

RECLAMATION MATERIAL CHARACTERISTICS

PREPARED BY

INTERNATIONAL URANIUM (USA) CORP.

INDEPENDENCE PLAZA

1050 17TH STREET, SUITE 950

DENVER, CO 80265

Attachment D - Reclamation Material Characteristics

Material proposed for use in the reclamation of the White Mesa Mill tailings cells is available from stockpiles on the site, which were generated from construction of the existing cells. In the case of clay material for radon barrier, it is available to supplement the onsite material from the Section 16 borrow site located approximately 3 miles to the south of the existing cells.

The characteristics of the materials are generally described in the text of the Reclamation Plan. In addition, test work was completed on the clay borrow material as well as the onsite stockpiles.

The Section 16 clay material was originally tested in 1982 by D'Appolonia Consulting Engineers, Inc. This test work included:

- Classification
 - Grain size, sieve and hydrometer
 - Atterberg limits
 - Specific gravity
- X-ray diffraction
- Cation Exchange Capacity
- Exchangeable Cations
- Modified Proctor
- Permeability

A copy of the full D'Appolonia Report is included in this Attachment

The onsite random fill and clay stockpiles were sampled and characterized in a program detailed in the April 15, 1999, submittal to the NRC, "Additional Clarifications to the White Mesa Mill Reclamation Plan". A copy of this sampling and testing program are included in this Attachment as well as the results of the characterization work. The samples were characterized for:

- Classification
 - Grain size and sieve
 - Atterberg limits
- Standard Proctor

The results of these tests for the onsite stockpiled material are included in this Attachment.

D'APPOLONIA

CONSULTING ENGINEERS, INC

March 8, 1982

Project No. RM78-682B

Mr. H. R. Roberts
Energy Fuels Nuclear, Inc.
1515 Arapahoe Street
Three Park Central, Suite 900
Denver, Colorado 80202

Letter Report
Section 16 Clay Material Test Data
White Mesa Uranium Project
Blanding, Utah

Dear Harold:

This report presents the results of field investigations and laboratory tests performed on Section 16 clay material. The material tested was obtained from borings and test pits made in April 1979. The laboratory tests were performed and the data retained in our files until your recent request for the data.

Field Investigations

The area of investigation is a canyon located in Section 16, about three miles south of the mill site. Seven borings were drilled as part of the field investigations. These borings, 100 through 106, are located approximately as shown on Figure 1.

The borings were drilled with a rig provided by Energy Fuels using the rotary method with air pressure to flush out the cuttings. Samples were obtained by sampling the cuttings on five foot intervals. Only qualitative information on the subsurface materials is available because of the method of drilling and sampling utilized. However, the qualitative information and samples obtained are suitable to provide preliminary data on the character of the subsurface materials present.

Three test pits (1-3) were excavated to obtain bulk samples for laboratory testing. The location of the test pits is shown on Figure 1.

Samples from Boring 2-16 drilled by Energy Fuels in November 1978 were also provided to D'Appolonia for testing. The location of Boring 2-16 is shown on Figure 1.

7400 SOUTH ALTON COURT, ENGLEWOOD, CO 80112 TELEPHONE. 303/771-3464 TELEX 45-4565
BECKLEY, WV CHESTERTON, IN. CHICAGO, IL HOUSTON, TX .AGUNA NIGUEL CA.
PITTSBURGH, PA WILMINGTON, NC BRUSSELS, BELGIUM SE... KOREA

Subsurface Conditions

The subsurface conditions in the canyon, based on the boring data, are shown on Cross Sections A-A' and B-B' presented on Figures 2 and 3, respectively. The plan locations of these cross sections is shown on Figure 1. As shown on the cross sections, the subsurface consists of a surficial layer of red clayey and silty sand about five feet thick. The underlying material is mostly a red or gray silty clay. The consistency of the silty clay layer varies from stiff to hard, based on observations of the drillers and rig during drilling. A lense or layer of very hard silt was noted in Boring 105. This layer appears to be a well cemented unit from the cutting samples obtained. In Boring 106, the surficial sand layer was about 20 feet thick and a clayey sand layer was also encountered at a depth of about 30 feet.

The laboratory soil classifications for the tested samples are also shown on Cross Sections A-A' and B-B'. The testing program is discussed in detail in the following section, however, the testing results indicate that the silty clay layer is mostly a CL or CH material with one sample being a SM and two a ML. These test results show the material is basically a fine grained soil with a varying amount of silt and clay size particles. The plasticity characteristics of the material vary from low to high. Further discussion of the test results and material characteristics is given below.

Water in the borings was not noted except for Boring 104 for which a depth of about 43 feet was measured. This depth is not considered completely reliable since it was measured only one day after drilling and the water level may not have had time to stabilize.

Laboratory Test Results

The laboratory testing program conducted on samples from the borings and test pits included the following types of tests:

- o Classification
 - Grain size, sieve and hydrometer
 - Atterberg limits
 - Specific gravity
- o X-Ray Diffraction
- o Cation Exchange Capacity
- o Exchangeable Cations
- o Modified Proctor Compaction Density
- o Permeability

The results of the classification tests are given on Table 1. The soil classifications given are shown on Cross Sections A-A' and B-B' (Figures 2 and 3) and were discussed above.

The cation exchange capacity (CEC) and exchangeable ions were conducted to evaluate the type of clays present and the chemical effects resulting from contact with the tailings liquid. Tests were run on samples from Test Pits 2 and 3 samples and Boring 103 (15-20 foot depth). Soil from each sample was treated by soaking in simulated tailings liquid for 48 hours before testing. Both treated and untreated (as received) samples were tested and the results are presented on Table 2. Results of the testing are summarized as follows:

- o The untreated samples indicate pH (1:1) values between 7.40 and 8.35 with CEC values in the 45-56 meq/100g range. The predominate exchangeable ions are calcium and sodium for Test Pits 2 and 3 and calcium and magnesium for Boring 103 (15-20 ft).
- o The treated samples indicate pH (1:1) values between 1.70 and 2.35 with CEC values in the 90-100 meq/100g range. The predominate exchangeable ions are hydrogen, calcium, and magnesium for all the samples.

These results indicate that exposure to the tailings water causes:

- the pH (1:1) of the material to decrease.
- the exchangeable hydrogen and magnesium to increase.
- the exchangeable calcium and sodium to decrease.
- the CEC to increase by a factor of about two due primarily to the large increase in exchangeable hydrogen.

The effects of these changes on clay material properties, particularly permeability, is discussed in the following paragraphs.

The X-ray diffraction tests were run on material from the same three samples as tested for CEC and exchangeable ions. The x-ray diffraction testing was conducted to evaluate the type of clay minerals occurring in the material. The results of the testing are given on Table 3. As shown, about 50 percent of the material is quartz, 25 percent montmorillonite, 25 percent illite, and minor percentages of other minerals. Montmorillonite is an active clay mineral which typically has a low coefficient of permeability. Illite is also a clay mineral, but it is typically relatively inactive with a somewhat higher coefficient of permeability.

Modified Proctor compaction tests were conducted on four different samples. Test Pits 1, 2 and 3 samples were tested and a composite sample from Boring 2-16 (85 to 210 feet depth). The results of the modified Proctor tests are given on Table 1. The average maximum dry density measured is 107 pounds per cubic foot and the average optimum water content is 17.5 percent.

Permeability tests were conducted on compacted samples of material from Boring 2-16 (composite 85-120 feet), Boring 101 (composite 0-25 feet), Boring 103 (composite 0-25 feet) and Test Pit 2. The tests were conducted in permeability cells with a confining pressure applied around the sample which is encased in a rubber membrane. A differential pressure was applied across the sample and flow of fluid through the sample measured. Both distilled water and simulated tailings liquid were used in the tests. The tests on Borings 101 and 103, and Test Pit 2 were conducted over a period of about five months to assess the effects of tailings liquid on the permeability of the material. The tests were conducted with distilled water for about two months to establish saturation and steady state flow. Tailings liquid was then introduced to the sample and the test continued for three more months. The results of the permeability tests are presented on Table 4 along with other pertinent sample data. The material has an average coefficient of permeability with water of 3.3×10^{-10} centimeters per second and 5.1×10^{-10} centimeters per second with simulated tailings liquid. The test results indicate that the permeability of the material was essentially the same with distilled water and tailings liquid and no degradation of the material was indicated.

Conclusions and Recommendations

Based on the field and laboratory investigations discussed above, conclusions which can be made regarding the materials in Section 16 are:

- o The material is mostly a silty clay (CL to CH) with slight variation in properties. The clay minerals are mostly kaolinitic with some illite.
- o The material varies laterally with some layers or lenses of sand and silt. The consistency of the material also varies from stiff to hard or very hard.
- o The permeability values of the material are very low and long-term permeability tests conducted with simulated tailings liquid indicate little change in permeability with time. This result is in good agreement with the results of the CEC, exchangeable ion tests and x-ray diffraction test results.
- o The clay material is suitable for use as borrow for use as a clay liner or in situ as a natural liner layer.

Recommendations for further assessment of the clay for use as a borrow area or in situ clay liner source are:

- o Geotechnical borings with split spoon samples to assess the material characteristics more specifically, including consistency, natural water content, and classification.

Mr. H. R. Roberts

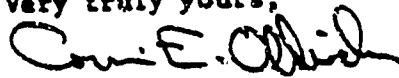
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March 8, 1982

- o Field permeability tests (falling or rising head) in the borings to measure the in situ permeability.
- o Installation of piezometers to determine the ground water level.

Additional discussion of the above recommendations can be provided as necessary depending on your needs.

Very truly yours,



Corwin E. Oldweiler
Project Engineer

CEO:par

TABLE 1
LABORATORY TEST RESULTS

WELLING/ TEST UNIT	SAMPLE DEPTH (FEET)	GRAIN SIZE ANALYSIS			ATTENUATION LIMITS			WCS CLASSIFICATION	SPECIFIC GRAVITY	OPTIMUM WATER CONTENT (%)	FLUIDITY INDEX
		SAND (PERCENT)	SILT (PERCENT)	CLAY (PERCENT)	LIQUID (PERCENT)	PLASTIC (PERCENT)	SHRINKAGE (PERCENT)				
101	0-5	61	38	17	34.0	18.5	5.5	GC-GM	-	-	-
	5-10	36	48	26	30.9	26.1	24.8	GM	-	-	-
	10-15	10	50	46	73.0	28.2	44.8	GM	-	-	-
	15-20	7	54	39	103.0	31.2	71.0	GM	2.59	-	-
102	0-5	-	-	-	-	67	67	ML	-	-	-
	5-10	-	-	-	-	67	67	ML	-	-	-
	10-15	-	-	-	20.3	10.2	10.1	CL	-	-	-
	15-20	-	-	-	17.0	15.9	7.1	SM	3.97	-	-
103	0-5	70	18	12	73.0	24.9	48.9	GM	-	-	-
	5-10	15	28	47	59.8	26.6	32.2	GM	-	-	-
	10-15	13	49	38	71.0	31.6	49.4	GM	-	-	-
	15-20	13	50	37	18.4	16.5	16.0	CL	-	-	-
104	0-5	55	30	15	31.2	11.0	23.9	CL	-	-	-
	5-10	30	45	27	-	-	-	-	-	-	-
	10-15	64	17	17	37.7	11.0	23.9	CL	-	-	-
	15-20	37	31	32	-	-	-	-	-	-	-
105	0-5	50	27	20	-	-	-	-	-	-	-
	5-10	65	17	10	-	-	-	-	-	-	-
	10-15	62	17	21	24.0	12.0	12.9	SC	-	-	-
	15-20	17	26	47	71.0	10.2	52.1	GM	-	-	-
1(1)	-	17	40	43	100.0	25.0	63.0	GM	-	99.7	19.9
	1(1)	37	50	33	141.2	10.4	122.0	GM	-	119.5	15.0
	1(1)	3	42	55	115.0	23.0	92.0	GM	2.60	101.0	20.1
	2-16	-	-	-	33.6	13.8	16.2	CL	-	-	-
2-16	1-5	7	63	50	37.5	25.9	31.6	GM	-	-	-
	100	-	-	-	148.5	33.3	123.0	GM	-	-	-
	CONCRETE	95	3	0	-	-	-	GM-SC	-	-	-
	CONCRETE	10	47	35	-	-	-	CL-MI	2.72	145.0	16.7

TABLE 2

CATION EXCHANGE CAPACITY AND EXCHANGEABLE CATION
TEST RESULTS

PARAMETER	UNITS	UNTREATED SAMPLES			TREATED SAMPLES ⁽¹⁾		
		TEST 2	PIT TEST 3	PIT BORING 103	TEST 2 ⁽²⁾	PIT TEST 3	PIT BORING 103
pH (1:1)	-	8.35	7.40	7.60	2.30	2.35	1.7
Buffer pH	-	NA	NA	NA	2.28	2.20	2.1
Exchangeable:							
H	meq/100g	0	0	0	56.6	57.6	58.2
Ca	meq/100g	19.5	21.1	25.8	12.3	13.5	18.7
Mg	meq/100g	4.3	4.9	15.4	17.0	20.3	17.8
Na	meq/100g	20.0	28.0	6.5	3.7	6.5	2.6
K	meq/100g	1.2	2.5	0.6	0.8	1.6	0.5
Cation Exchange Capacity (CEC)	meq/100g	45	56	43	73	100	98

- (1) Samples soaked in simulated tailings liquid for 48 hours before testing.
 (2) Represents triplicate results.

TABLE 3

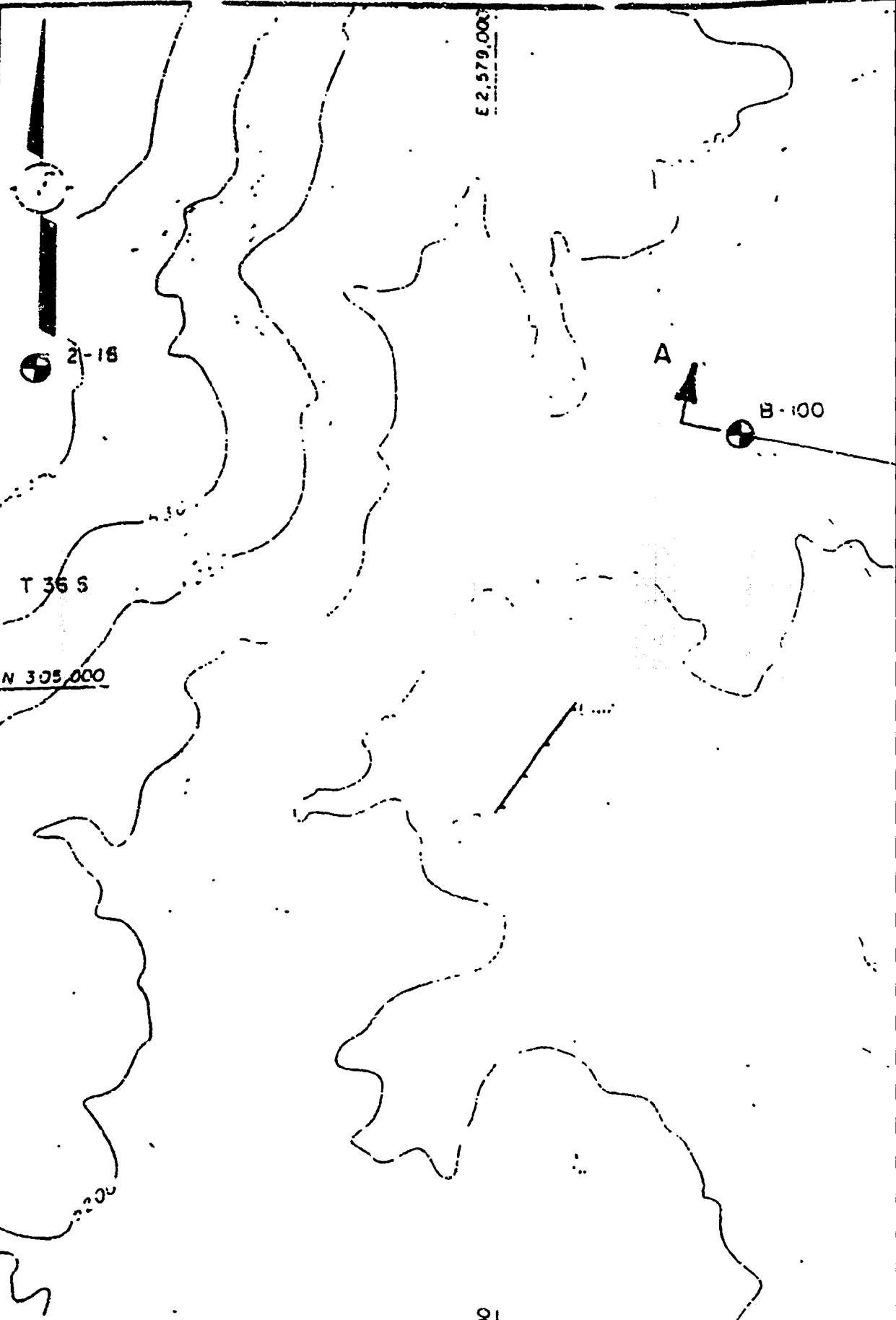
X-RAY DIFFRACTION SEMI-QUANTITATIVE RESULTS

SAMPLE	QUARTZ	ANDESINE	MONTMORILLONITE	ILLITE	MIXED LAYER
Test Pit 3	50%+	-5%	10-25%	10-25%	5-10%
Test Pit 3	50%+	5-10%	10-25%	10-25%	5-10%
Boring 101 (15'-20' Depth)	50%+	5-10%	25-50%	Trace	-5%

TABLE 4
PERMEABILITY TEST RESULTS

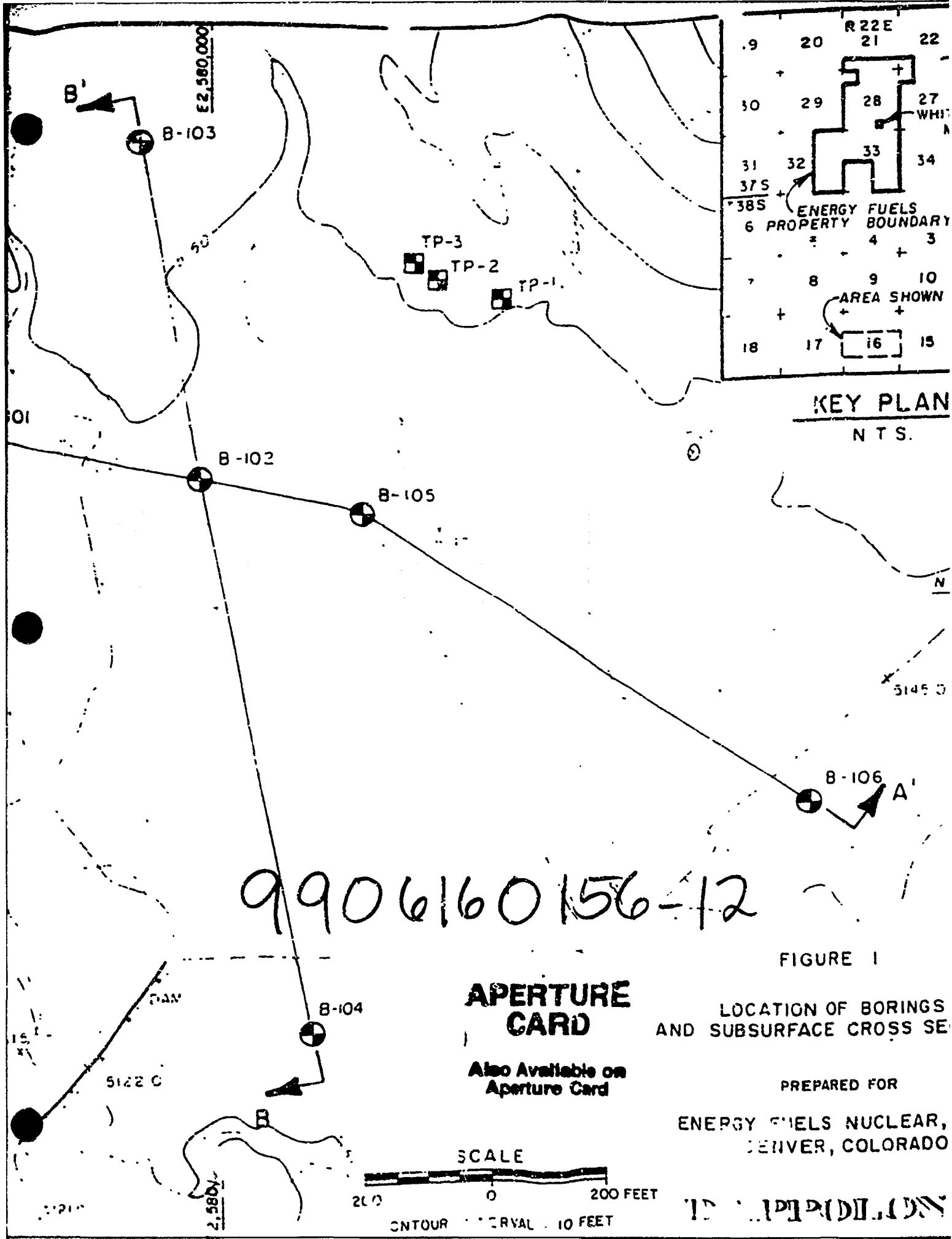
RING/ TEST PIT	SAMPLE DEPTH (FEET)	INITIAL CONDITIONS		COEFFICIENTS OF PERMEABILITY	
		DRY DENSITY (PCF)	WATER CONTENT (PERCENT)	WITH DISTILLED WATER (CM/SEC)	WITH TAILINGS LIQUID (CM/SEC)
103	C-25	116.7	13.3	1.2×10^{-9}	9.4×10^{-10}
101	C-25	117.5	14.6	5.2×10^{-10}	7.5×10^{-10}
2	-	116.7	14.7	4.7×10^{-10}	2.3×10^{-10}
2-16	85-210	101	15	-	1.0×10^{-10}
2-16	85-210	110	15	-	5.5×10^{-10}

DRAWING NUMBER 682-89
 CHECKED BY
 DRAWN BY
 DATE

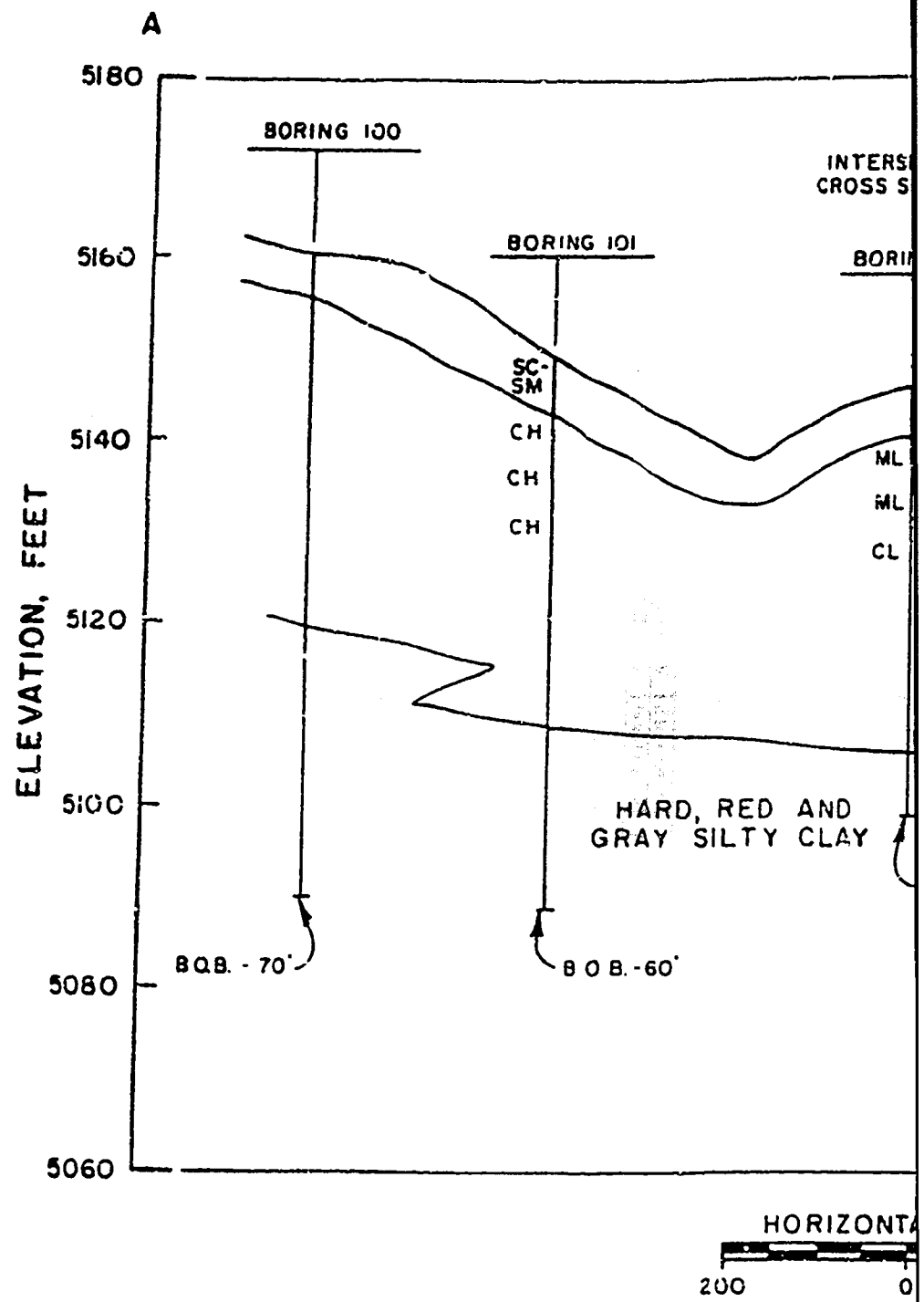


REFERENCE
 TOPOGRAPHIC MAP OF BLANDING MILL
 SITE, SHEET 4, BY DELTA AERIAL
 SURVEYS, INC., 12-8-76

SECTION 16
 R 22 E



DRAWING NUMBER RM78-682-87
 CHECKED BY [Signature]
 APPROVED BY [Signature]
 DRAWN BY [Signature]

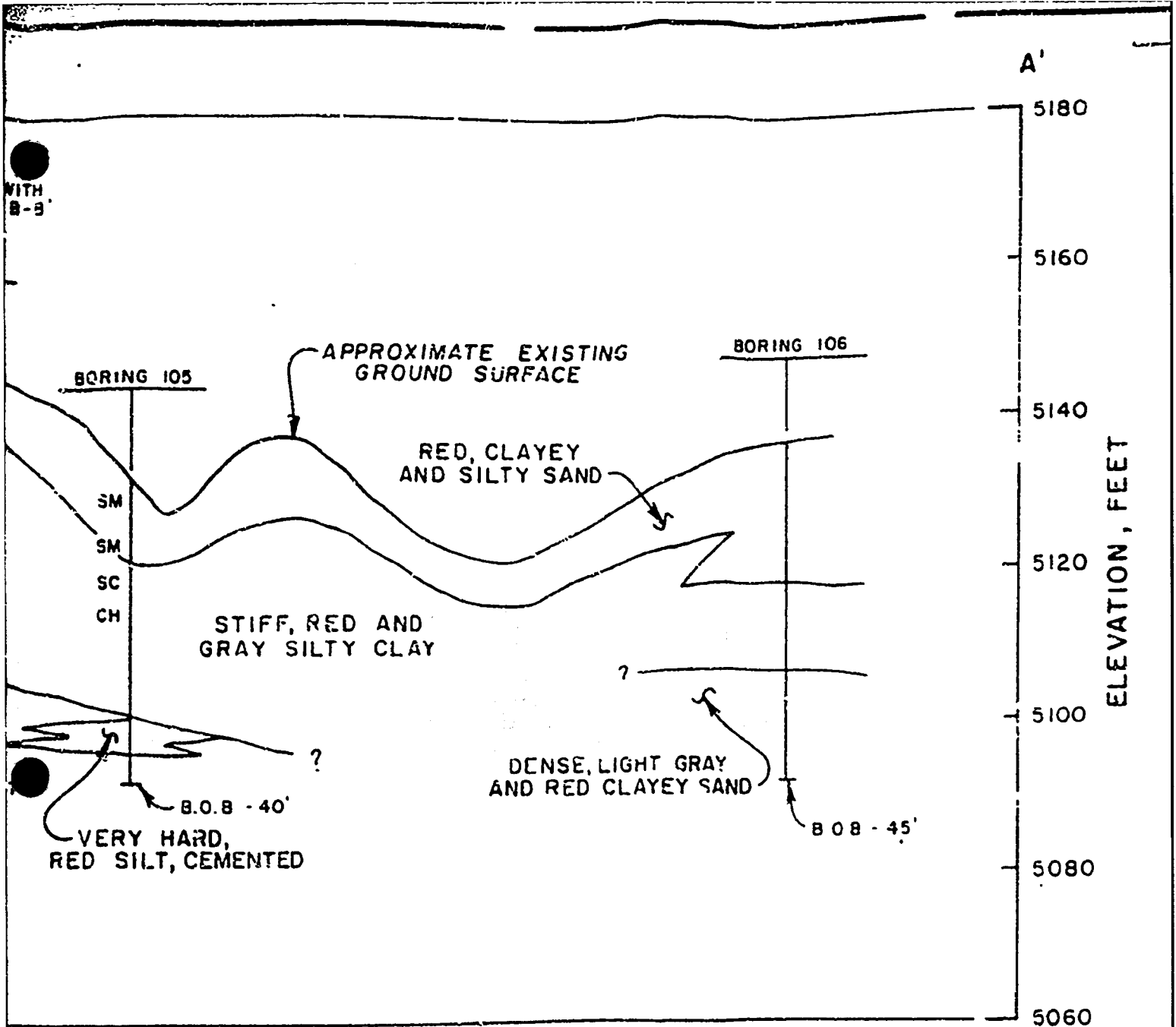


THE DEPTH AND THICKNESS OF THE SUBSURFACE STRATA INDICATED ON THE SECTIONS WERE GENERALIZED FROM AND INTERPOLATED BETWEEN THE TEST BORINGS INFORMATION ON ACTUAL SUBSURFACE CONDITIONS EXISTS ONLY AT THE LOCATION OF THE TEST BORINGS AND IT IS POSSIBLE THAT SUBSURFACE CONDITIONS BETWEEN THE TEST BORINGS MAY VARY FROM THOSE INDICATED

LEGEND

CH - LABORATORY SOIL CLASSIFICATION

(UNIFIED SOIL CLASSIFICATION



SCALE
 200 FEET (LOOKING NORTH)
 VERTICAL SCALE
 20 0 20 FEET

APERTURE CARD

FIGURE 2

Also Available on Aperture Card

SUBSURFACE CROSS SECTION

NOTES:

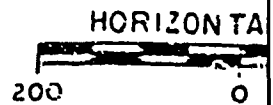
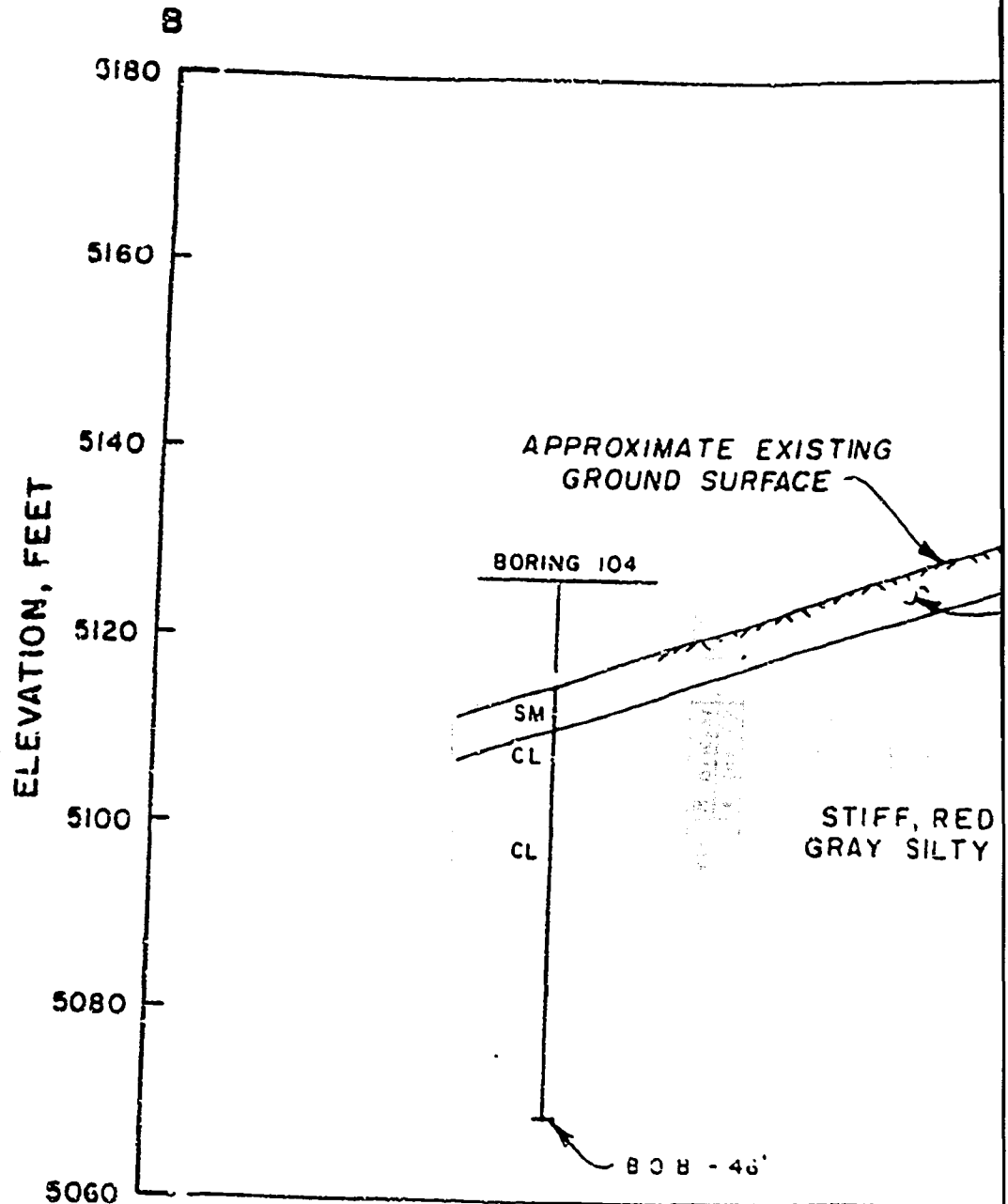
1. FOR PLAN LOCATION OF CROSS SECTION, SEE FIGURE 1.
2. VERTICAL EXAGGERATION EQUALS 10X

PREPARED FOR

ENERGY FUELS NUCLEAR
 DENVER, COLORADO

9906160156-13

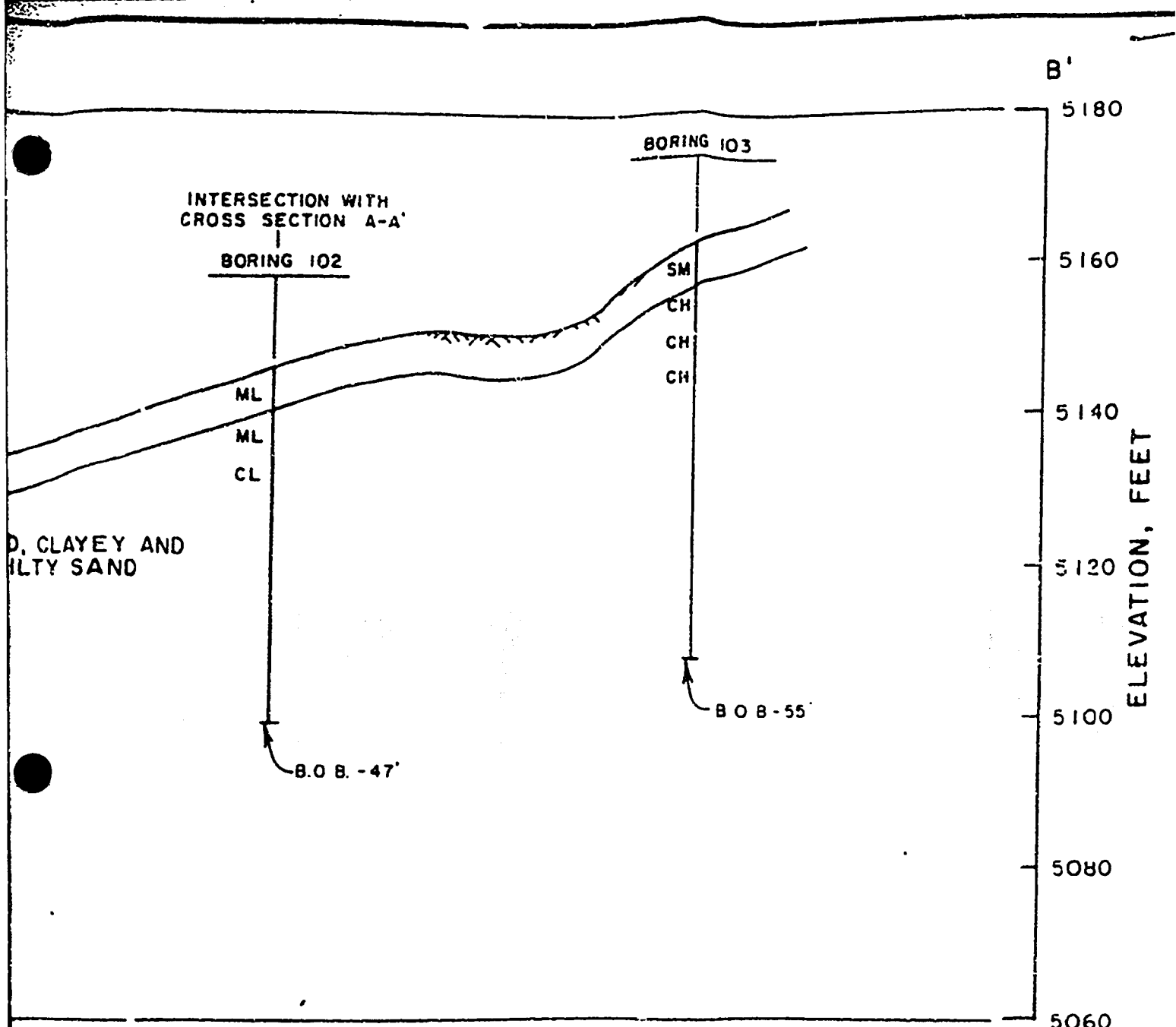
DRAWING RM78-682-BB
 NUMBER
 3/9/82
 CHECKED BY
 APPROVED BY
 DRAWN BY
 R Bricker
 4 Mar 82



THE DEPTH AND THICKNESS OF THE SUBSURFACE STRATA INDICATED ON THE SECTIONS WERE GENERALIZED FROM AND INTERPOLATED BETWEEN THE TEST BORINGS INFORMATION ON ACTUAL SUBSURFACE CONDITIONS EXISTS ONLY AT THE LOCATION OF THE TEST BORINGS AND IT IS POSSIBLE THAT SUBSURFACE CONDITIONS BETWEEN THE TEST BORINGS MAY VARY FROM THOSE INDICATED

LEGEND

CH - LABORATORY CLASSIFICATION (UNIFIED CLASSIFICATION)



APERTURE CARD

Also Available on Aperture Card

FIGURE 3

NOTES.

1. FOR PLAN LOCATION OF CROSS SECTION, SEE FIGURE 1
2. VERTICAL EXAGGERATION EQUALS 10 X.

SUBSURFACE CROSS SECTION

PREPARED FOR

ENERGY FUELS NUCLEAR
DENVER COLORADO

9906160156-14

IDENTIFICATION

Soil Sampling and Testing Program - White Mesa Mill

The purpose of this Soil Sampling and Testing Program is to verify the soil classification, gradation and compaction characteristics (standard proctor) of the stockpiled random fill and clay materials that will be used for cover materials on the tailings cells at the White Mesa Mill. Additionally this program will verify the compaction characteristics and gradation of the random fill materials utilized in the platform fill previously placed on Cells 2 and 3.

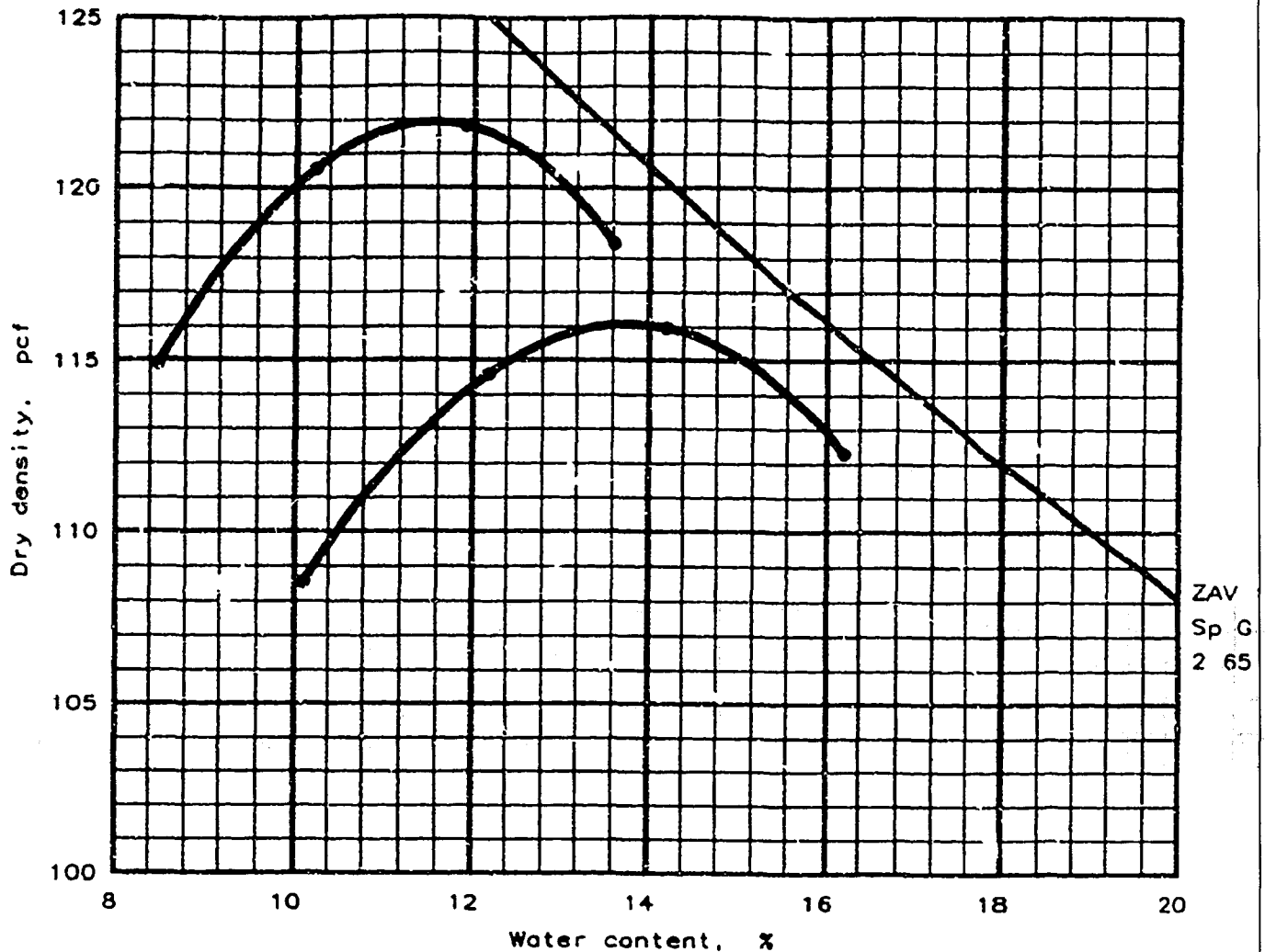
Sampling

Sampling will take place on each of six stockpiles of random fill (designated RF-1 through RF-6 on Exhibit A), two clay material stockpiles (C-1 and C-2 on Exhibit A), and on platform fill areas in Cells 2 & 3. A total of 9 samples will be taken from the random fill stockpiles. Two (2) samples will be taken from the clay stockpiles and three (3) samples will be taken from the covered areas of the cells. Samples will be taken from test pits excavated by a backhoe. Samples will be taken from a depth of 8 feet in stockpiles and from 2 foot depth in cells. One backhoe bucket full of material will be taken from the test pit at the specified depth and dumped separately. This sample will be quartered and one quarter will be screened to minus 2" (rocks over 8" will be removed prior to screening). Two five gallon sample buckets will be filled with sample randomly selected from the screened fraction. Oversized material remaining after the screening of the sample will be visually classified and then weighed. Sample locations will be indicated on a site map and sample descriptions will be recorded and maintained in the facility's records. A total of fourteen samples will be submitted for testing during this program.

Testing

Samples will be packaged and shipped to a certified commercial testing laboratory for testing. Tests will be run on each sample for standard proctor (ASTM D698), particle size analysis (ASTM C117 and ASTM C136), soil classification (ASTM D2487) and plasticity index (Atterberg limits ASTM D4318).

MOISTURE-DENSITY RELATIONSHIP TEST



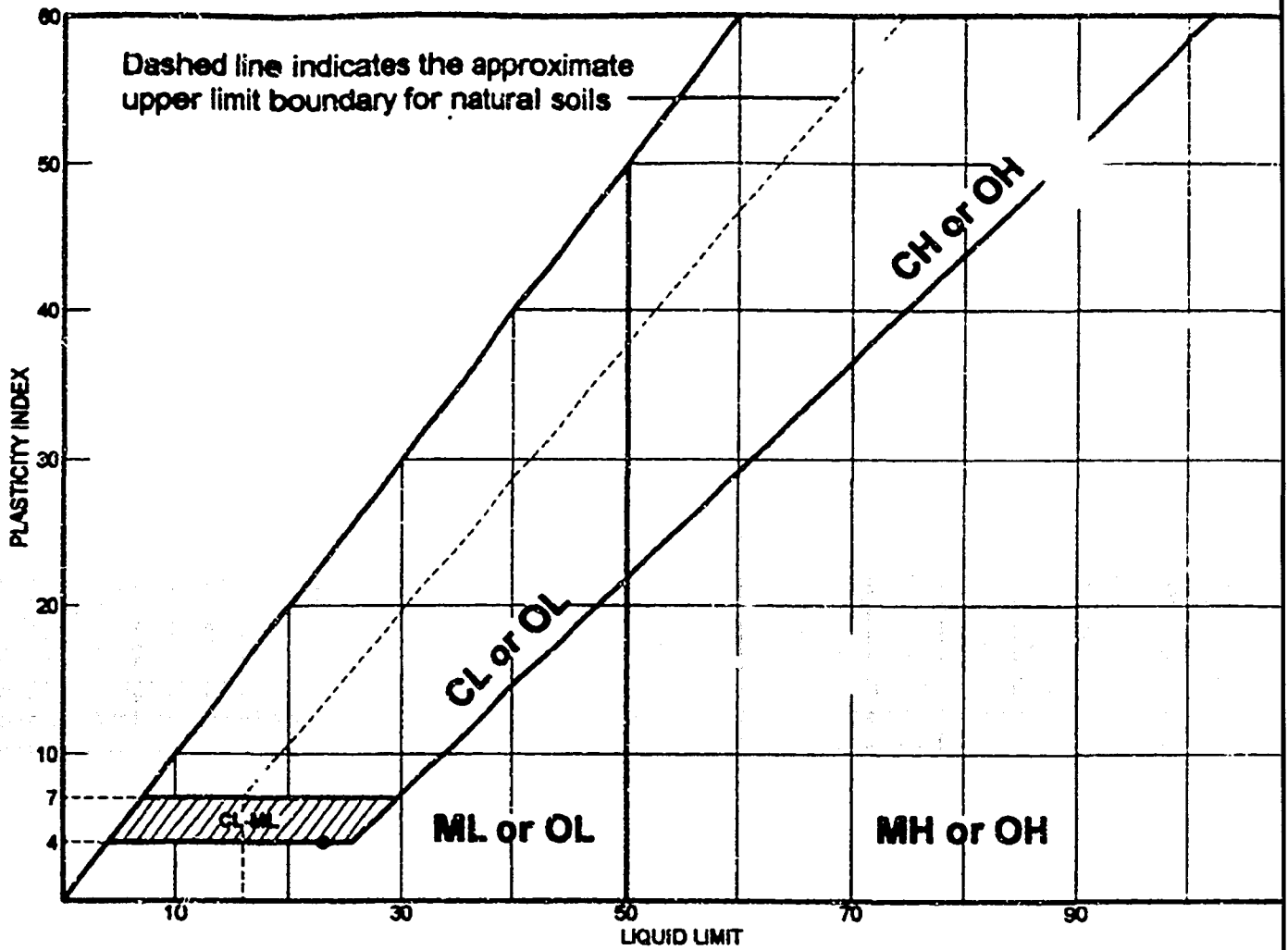
Test specification: ASTM D 698-91 Procedure B, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/8 in	% No. 20
	USCS	AASHTO						
			N/A %	2.65			16.1 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 122.0 pcf Optimum moisture = 11.6 %	116.1 pcf 13.8 %	2-1-W Sand, clayey, grvly, br

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
MOISTURE-DENSITY RELATIONSHIP TEST WESTERN COLORADO TESTING, INC.	
Fig. No. <u>7</u>	

LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USCS
• Sand, very clayey, silty, red	23	19	4	56.9	25.1	SM

Project No. 804899 Client: International Uranium Corporation

Project: Soil Sample Testing

• Source: _____ Sample No.: 2-1-W

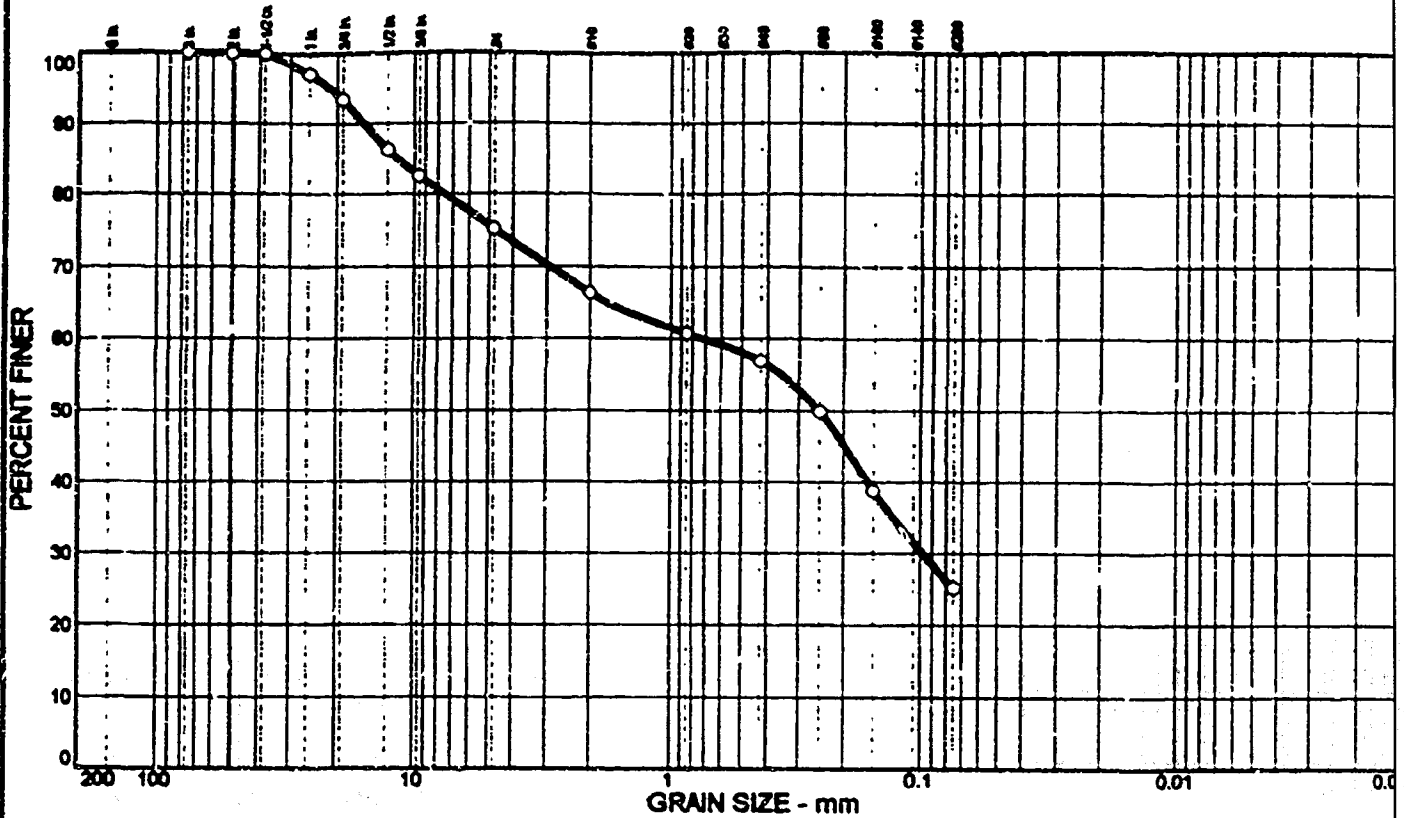
Remarks:

• Tested By: JH

LIQUID AND PLASTIC LIMITS TEST REPORT

WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT

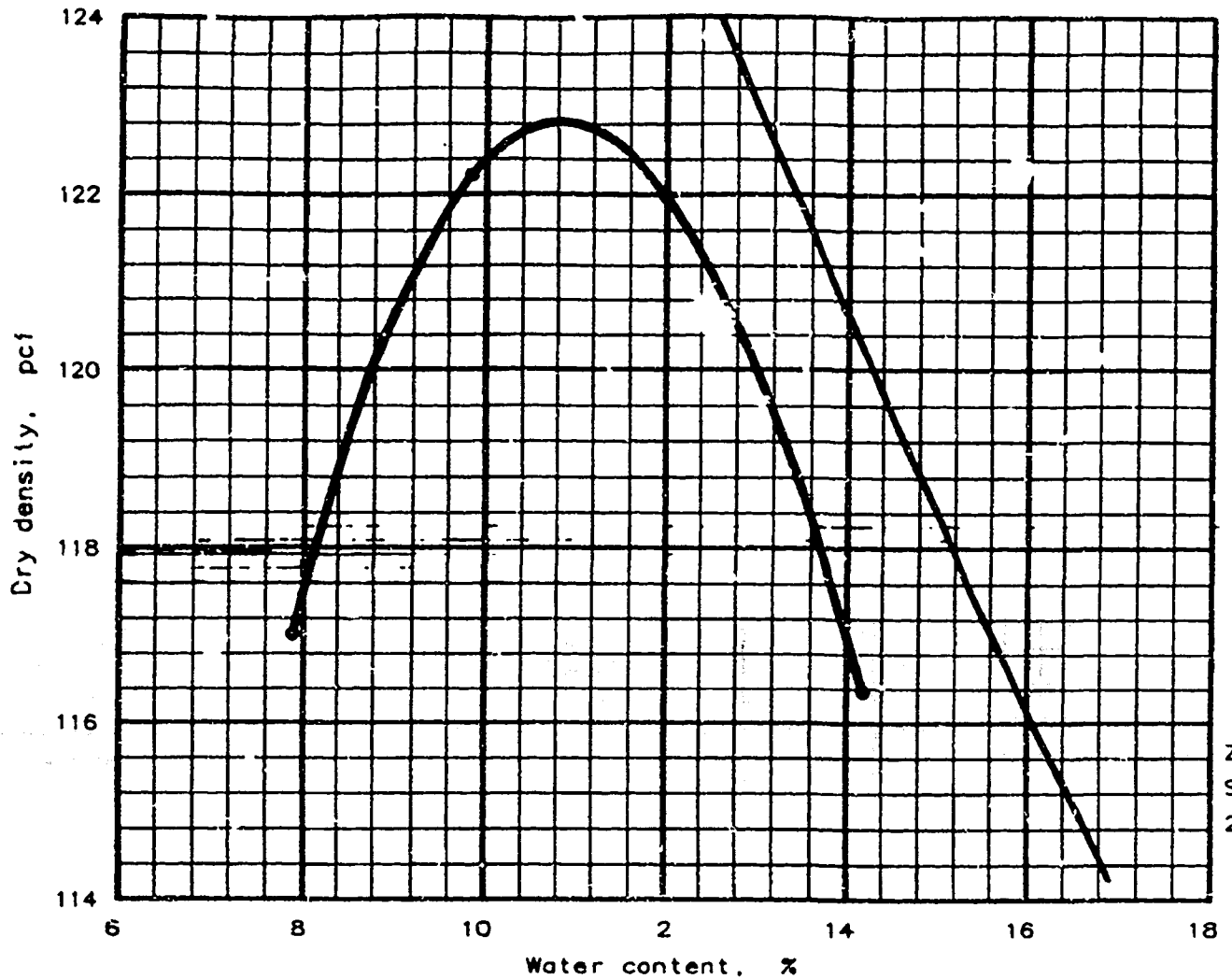


% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LI
0	24.8	50.1			SM	A-2-4(0)	19	25

SIEVE Inch mm	PERCENT FINER			SIEVE number mm	PERCENT FINER			SOIL DESCRIPTION
	○				○			
3	100.0			#4	75.2			○ Sand, very clayey, silty, red REMARKS: ○ Tested By: JH
2	100.0			#10	66.3			
1.5	100.0			#20	60.7			
1	97.1			#40	56.9			
3/4	93.4			#60	49.9			
1/2	86.3			#100	38.8			
3/8	82.6			#200	25.1			
GRAIN SIZE								
D ₆₀	0.726							
D ₃₀	0.0973							
D ₁₀								
COEFFICIENTS								
C _u								
C _w								

○ Source: _____ Sample No.: 2-1-W

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV
Sp G
2 65

Test specification: ASTM D 698-91 Procedure B, Standard
Oversize correction applied to each point

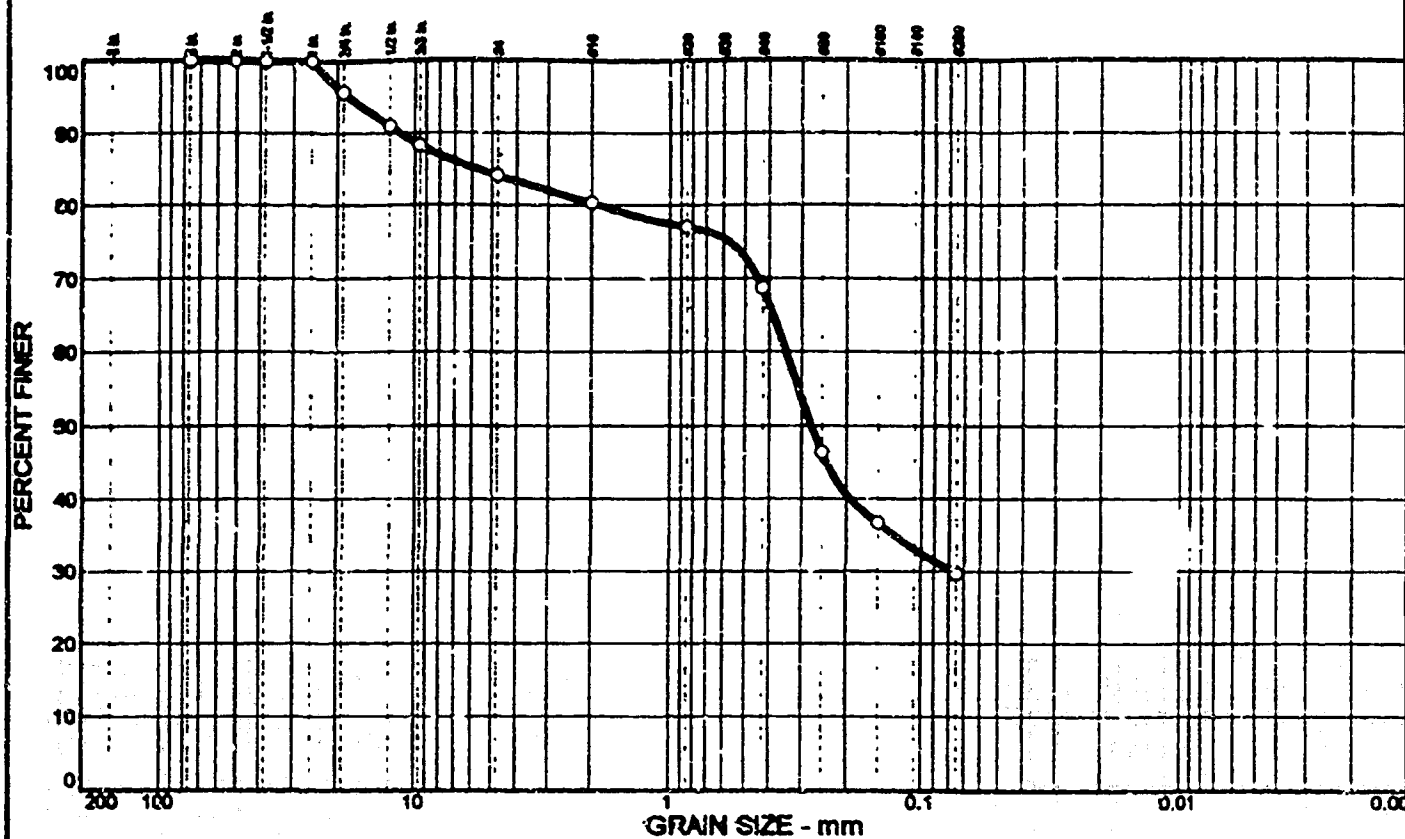
Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/8 in	% No.
	USCS	AASHTO						
			N/A %	2.65			13.4 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 122.8 pcf Optimum moisture = 10.8 %	122.8 pcf 10.8 %	2W-7C Sand, silty, gravelly, b

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

MOISTURE-DENSITY RELATIONSHIP TEST WESTERN COLORADO TESTING, INC.	Fig. No. <u>8</u>
---	-------------------

PARTICLE SIZE DISTRIBUTION TEST REPORT



% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	15.9	54.5			SM	A-2-4(0)	NP	

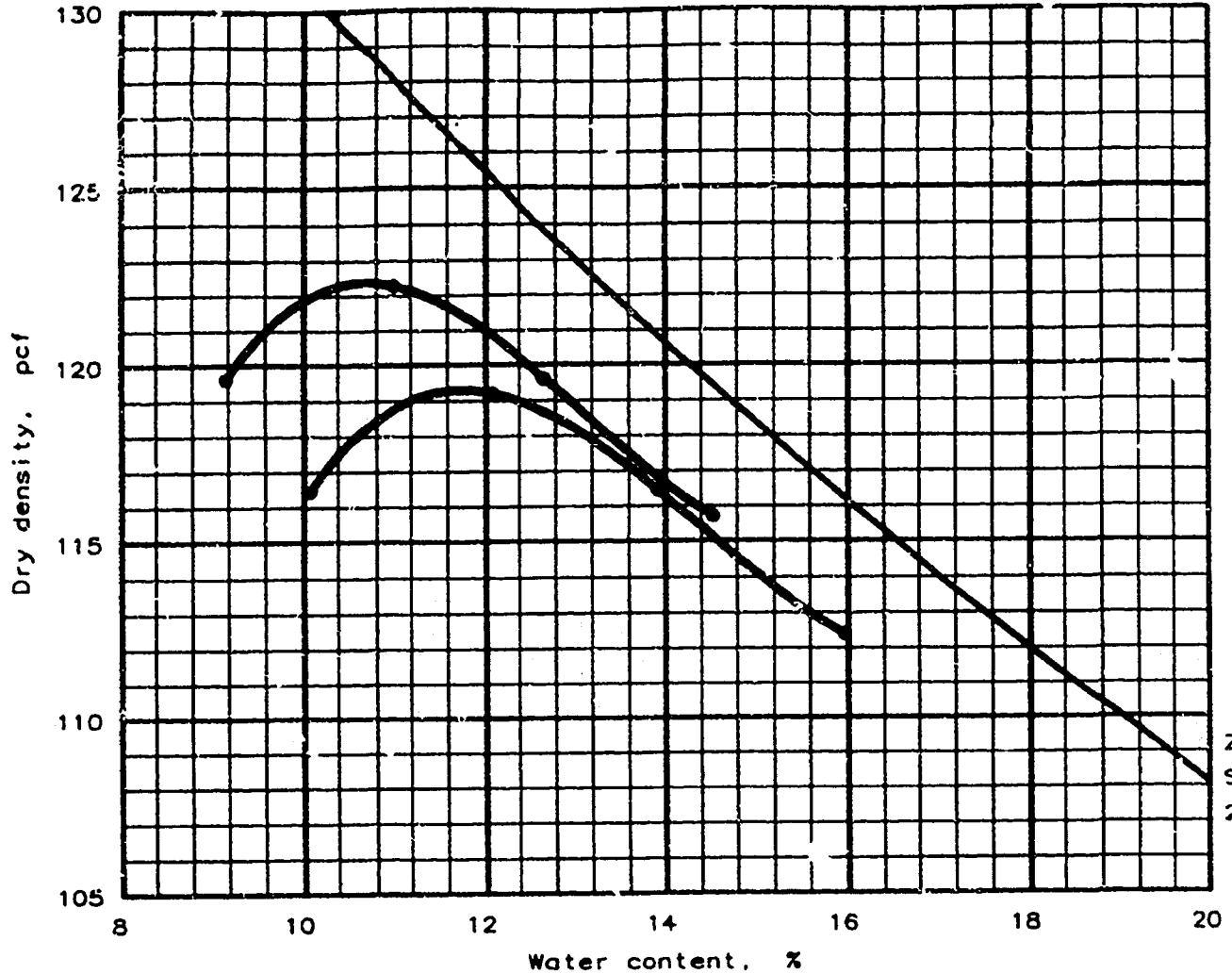
SIEVE	PERCENT FINER		SIEVE	PERCENT FINER		SOIL DESCRIPTION
Inches size	○		number size	○		○ Sand, silty, gravelly, brown
3	100.0		#4	84.1		
2	100.0		#10	80.3		
1.5	100.0		#20	77.0		
1	100.0		#40	68.6		
3/4	95.7		#60	46.4		
1/2	91.0		#100	37.7		
3/8	88.3		#200	29.6		
GRAIN SIZE						
D ₆₀	0.344					REMARKS: ○ Tested By: JH
D ₃₀	0.0781					
D ₁₀						
COEFFICIENTS						
C _c						
C _u						

○ Source:

Sample No.: 2W-7C

<p>WESTERN COLORADO TESTING, INC.</p>	<p>Client: International Uranium Corporation Project: Soil Sample Testing Project No.: 804899</p>
--	---

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV fo
Sp G =
2.65

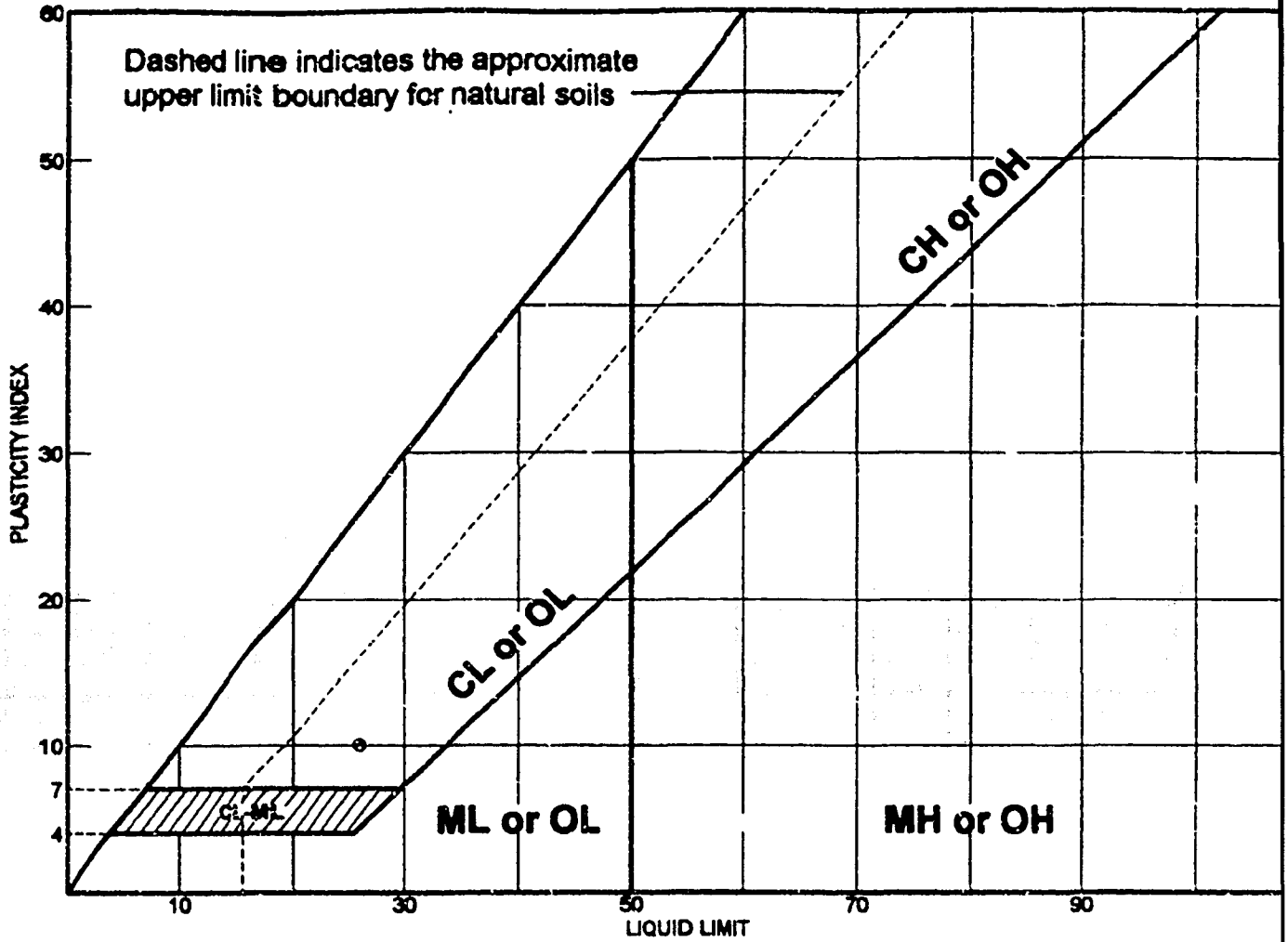
Test specification: ASTM D 698-91 Procedure C, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No. 20
	USCS	AASHTO						
			N/A %	2.65			9.0 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 122.4 pcf Optimum moisture = 10.7 %	119.3 pcf 11.8 %	3-1C Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

LIQUID AND PLASTIC LIMITS TEST REPORT

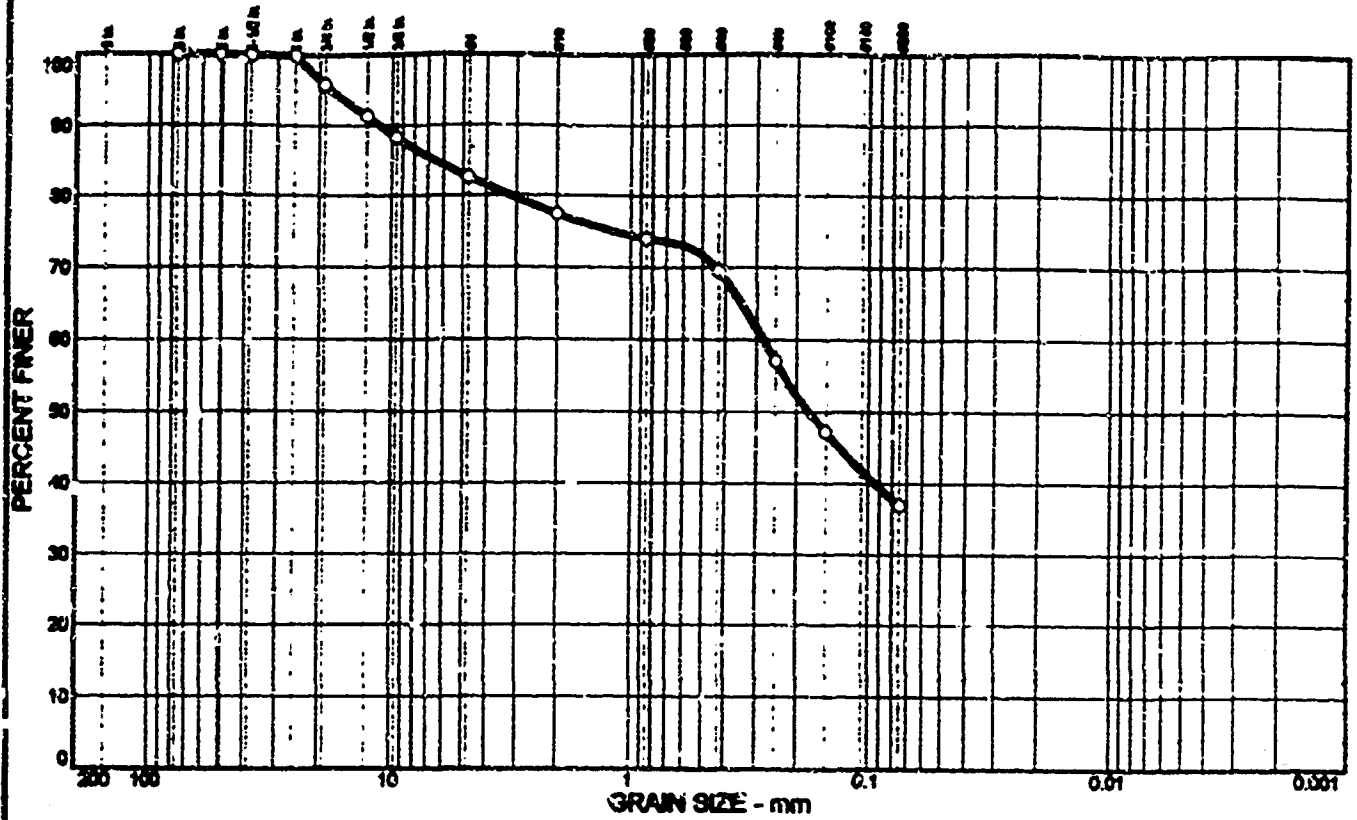


MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USC
● Sand, clayey, gravelly, brown	26	16	10	69.5	35.9	SM

Project No. 804899 Client: International Uranium Corporation
 Project: Soil Sample Testing
 ● Source: _____ Sample No.: 3-1C

Remarks:
 ● Tested By: JH

PARTICLE SIZE DISTRIBUTION TEST REPORT



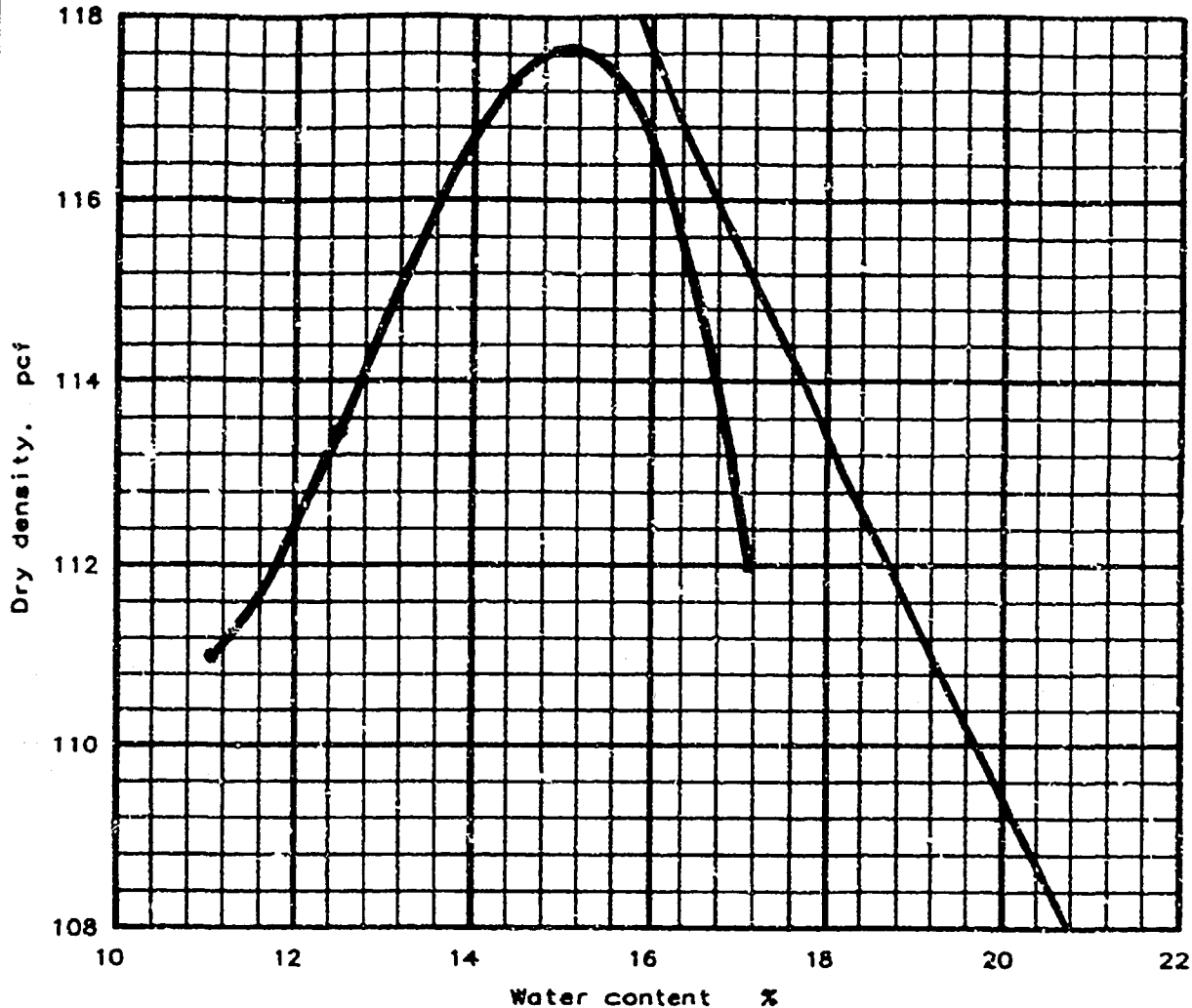
% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
	37.4	45.7			SM	A-4(0)	16	26

SIEVE No. mm	PERCENT FINER			SIEVE number mm	PERCENT FINER			SOIL DESCRIPTION O Sand, clayey, gravelly, brown
	O				O			
3	100.0			#4	82.6			
2	100.0			#10	77.4			
1.5	100.0			#20	74.0			
1	100.0			#40	69.5			
3/4	95.8			#60	57.0			
1/2	91.3			#100	47.2			
3/8	88.3			#200	36.9			
GRAIN SIZE								
D ₆₀	0.252							
D ₃₀								
D ₁₀								
COEFFICIENTS								
C _u								
C _z								

REMARKS:
O Tested By: JH

O Source: Sample No.: 3-1C

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp G. =
2.70

Test specification: ASTM D 698-91 Procedure A. Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	FI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.70				

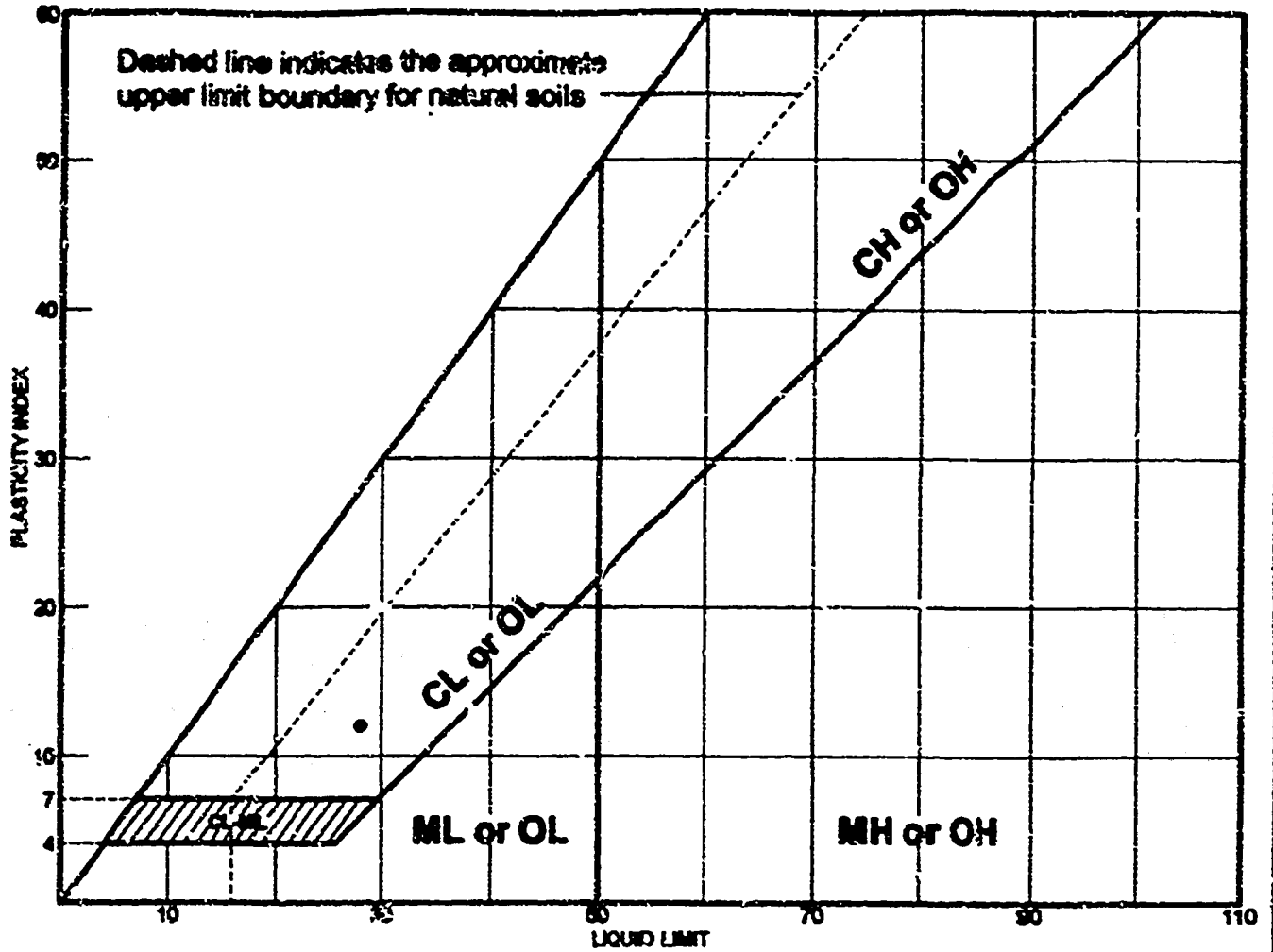
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 117.7 cf Optimum moisture = 15.1 %	117.7 pcf 15.1 %	C1-S1 Clay, v sandy, silty, rd

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 10

LIQUID AND PLASTIC LIMITS TEST REPORT

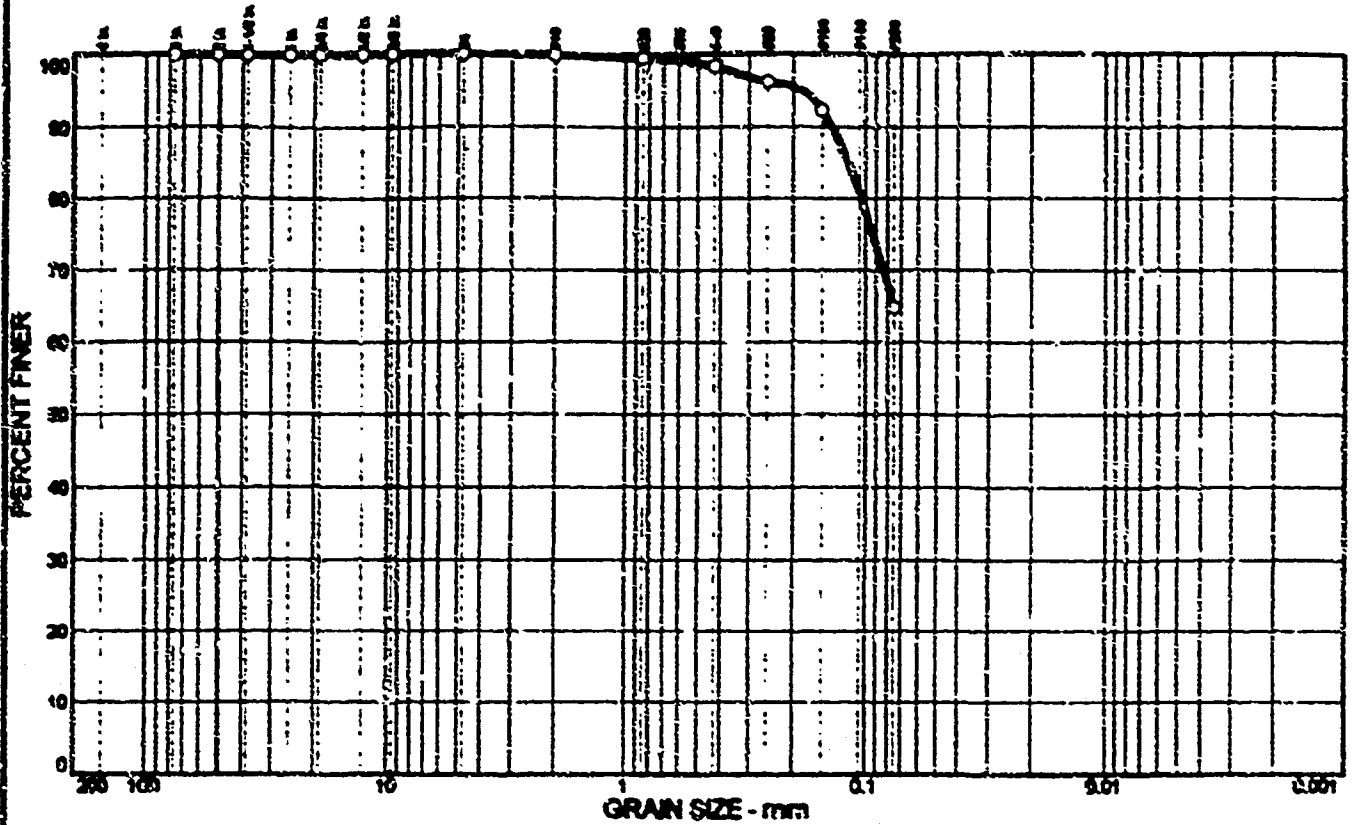


MATERIAL DESCRIPTION	LL	PL	PI	%<60	%<200	UNCS
● Clay, very sandy, silty, red	28	16	12	98.3	64.8	CL

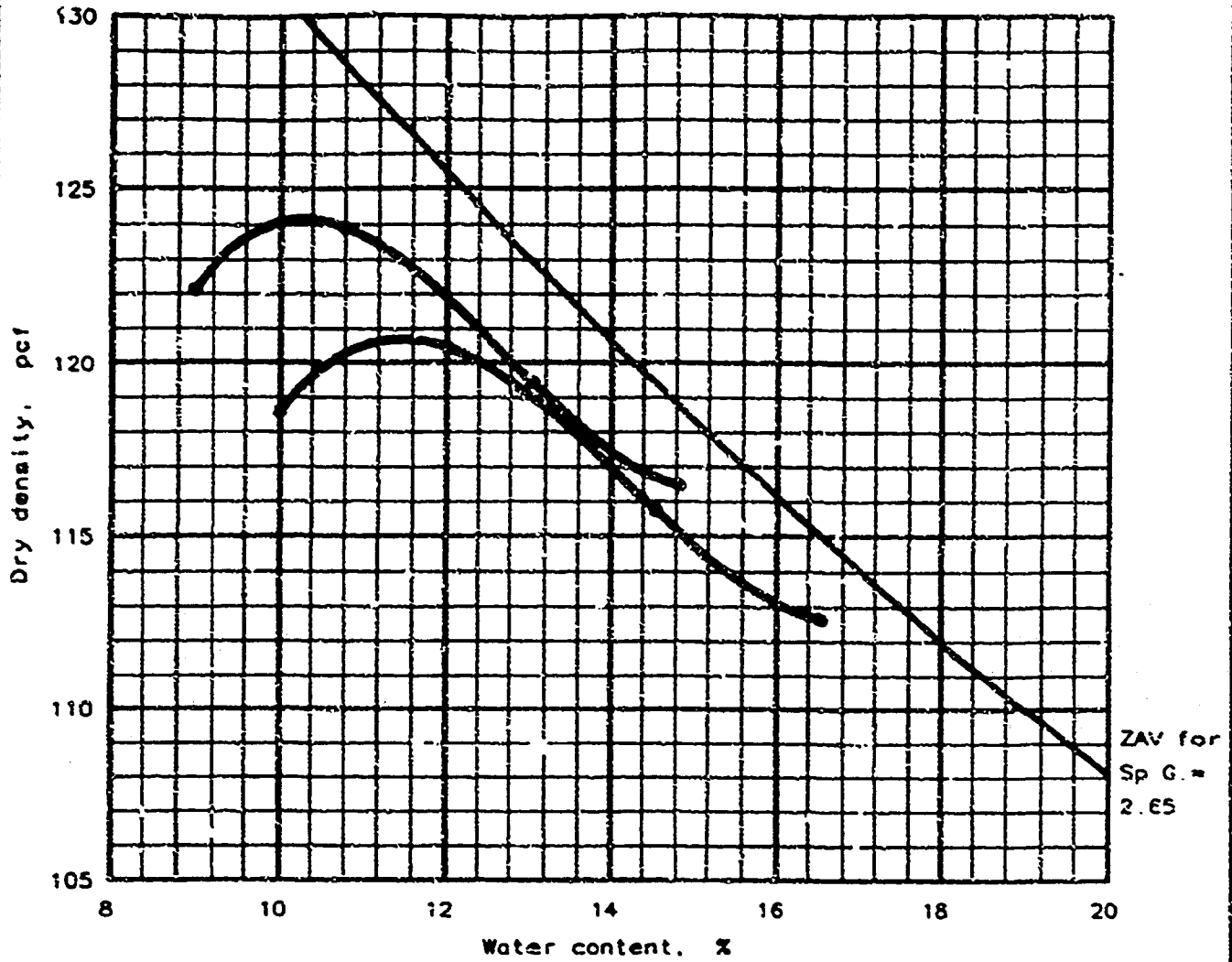
Project No. 904899 Project: Soil Sample Testing Source:	Client: International Uranium Corporation Sample No.: C1-S1	Remarks: ● Tested By: JH
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LIQUID AND PLASTIC LIMITS TEST REPORT
WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



MOISTURE-DENSITY RELATIONSHIP TEST



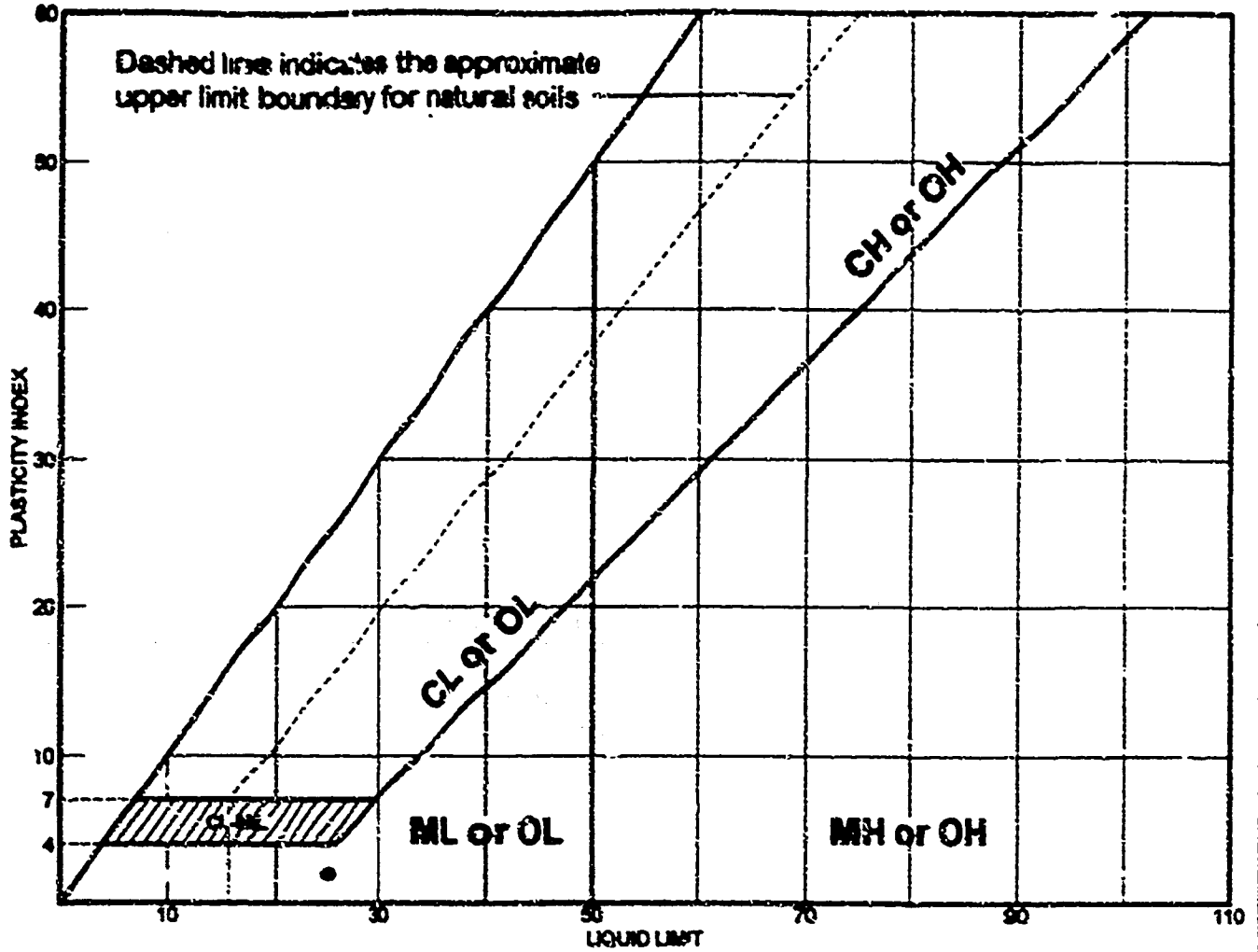
Test specification: ASTM D 698-91 Procedure C. Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			10.3 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION:
Maximum dry density = 124.2 pcf Optimum moisture = 10.3 %	120.7 pcf 11.3 %	C2-S1 Sand, clayey, grvly, brn

Project No.: 804399 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	%<#240	%<#200	UGCS
Sand, clayey, gravelly, brown	25	23	2	42.2	26.7	SM

Project No. 804899 Client: International Unicers Corporation

Project: Soil Sample Testing

Source:

Sample No.: C2-S1

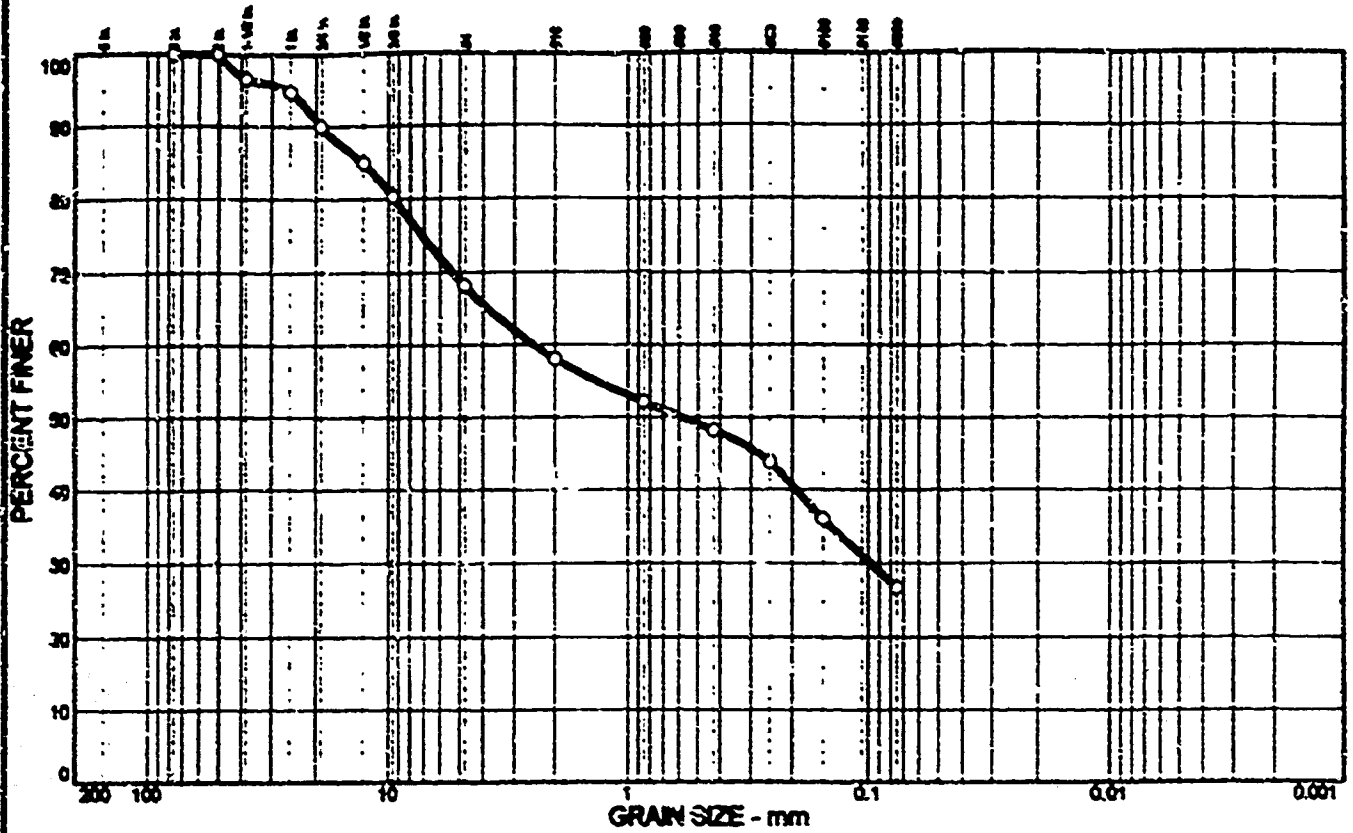
Remarks:

Tested By: JH

LIQUID AND PLASTIC LIMITS TEST REPORT

WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	31.9	41.4			SM	A-2-4(0)	23	25

SIEVE	PERCENT FINER		SIEVE	PERCENT FINER		SOIL DESCRIPTION
Number	0		Number	0		
3	100.0		#4	68.1		○ Sand, clayey, gravelly, brown
2	100.0		#10	58.0		
1.5	96.6		#20	52.1		REMARKS: ○ Tested By: R1
1	94.8		#40	48.2		
3/4	90.0		#60	43.8		
1/2	84.9		#100	36.0		
3/8	80.3		#200	26.7		
GRAD SIZE						
D ₆₀	2.48					
D ₃₀	0.0977					
D ₁₀						
COEFFICIENTS						
C _c						
C _u						

○ Source:

Sample No.: C2-S1

WESTERN COLORADO TESTING, INC.

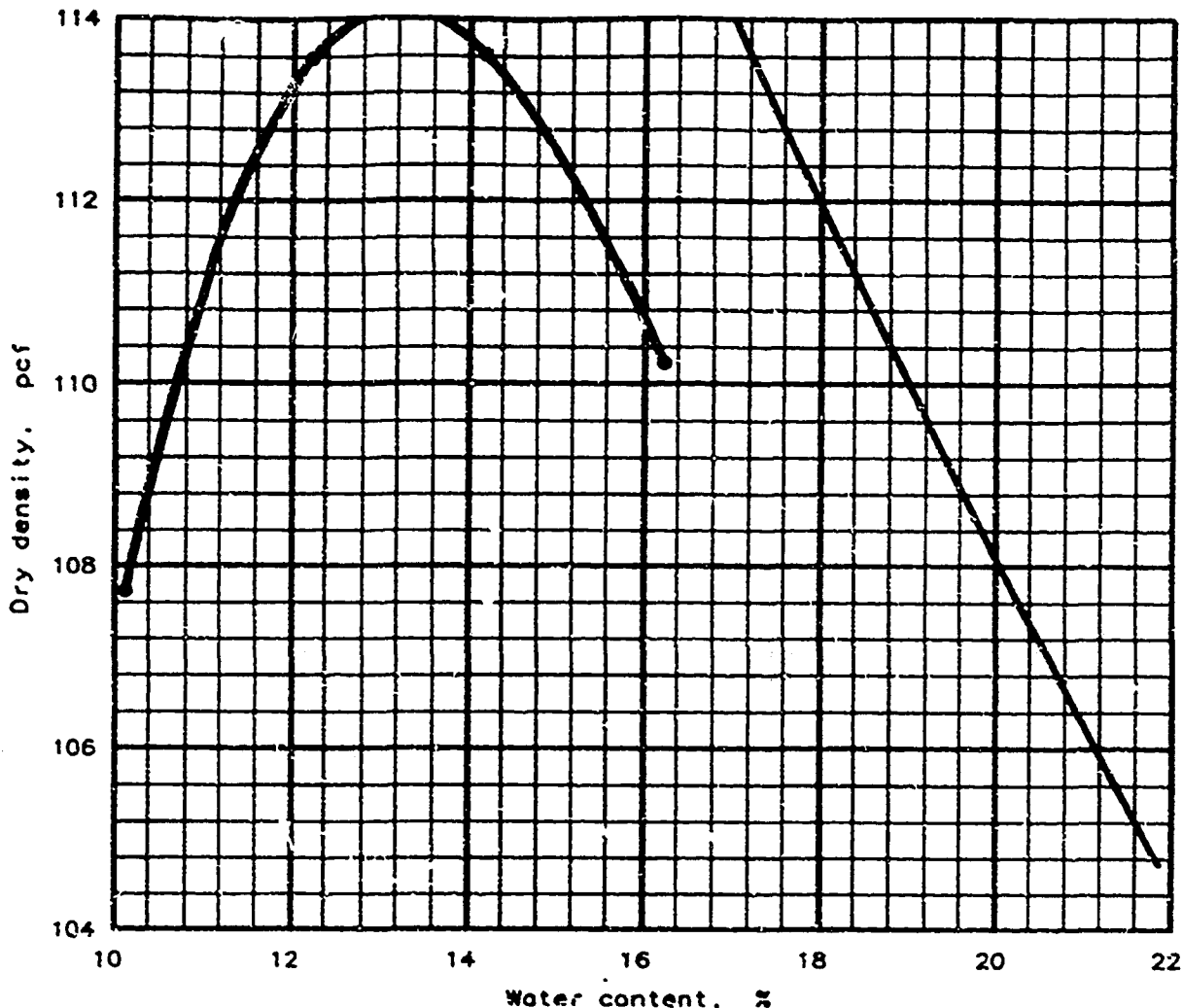
Client: International Uranium Corporation

Project: Soil Sample Testing

Project No.: 804922

Page 42

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp.G. =
2.65

Test specification: ASTM D 698-91 Procedure A, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

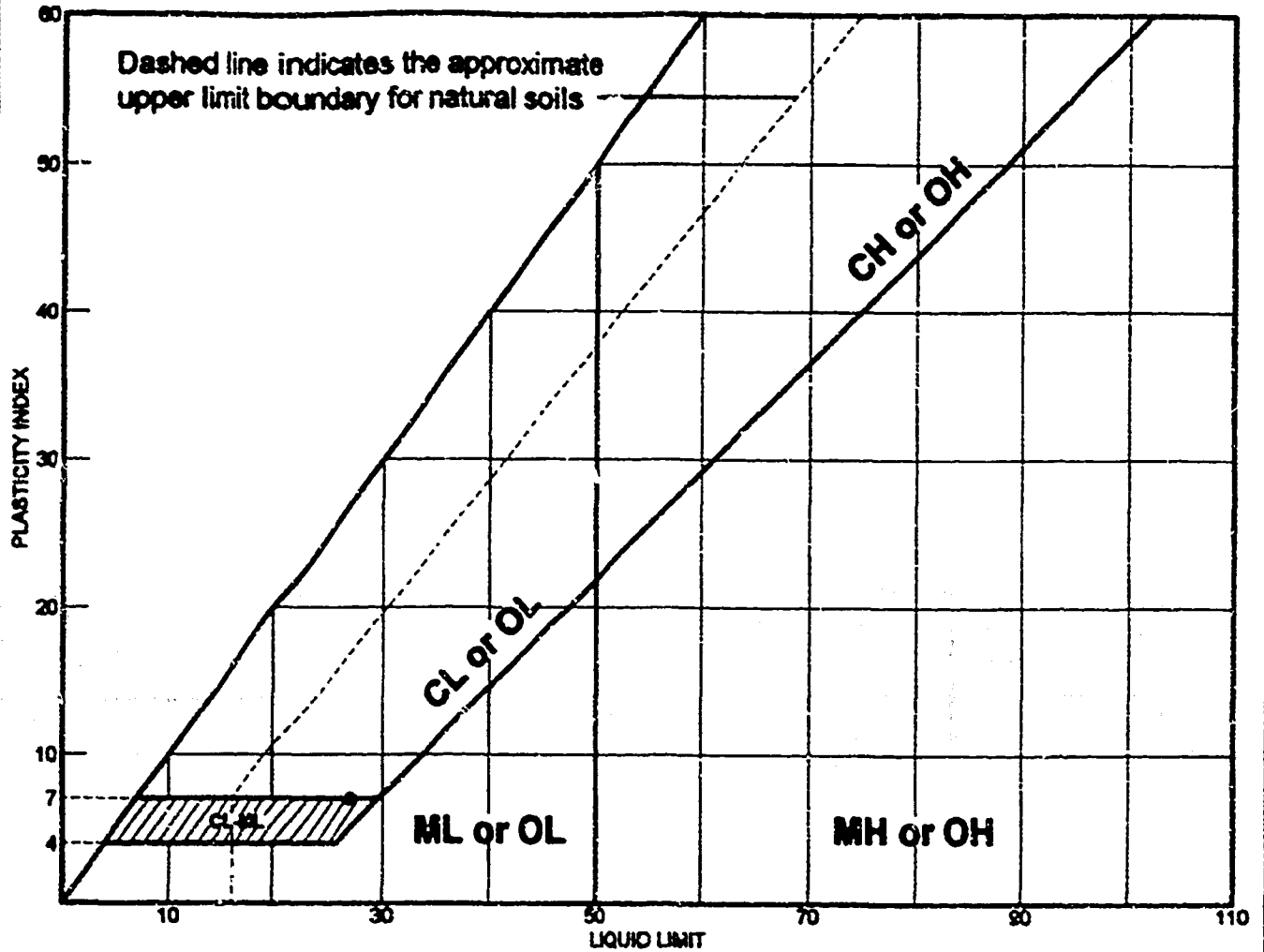
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 114.1 pcf Optimum moisture = 13.2 %	114.1 pcf 13.2 %	RF1-S1 Clay, silty, sandy, red

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 12

LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	% <#40	% <#200	USCS
Clay, silty, sandy, red	27	20	7	99.1	63.1	ML

Project No. 804399 Client: International Uranium Corporation

Project: Soil Sample Testing

Source:

Sample No.: RF1-S1

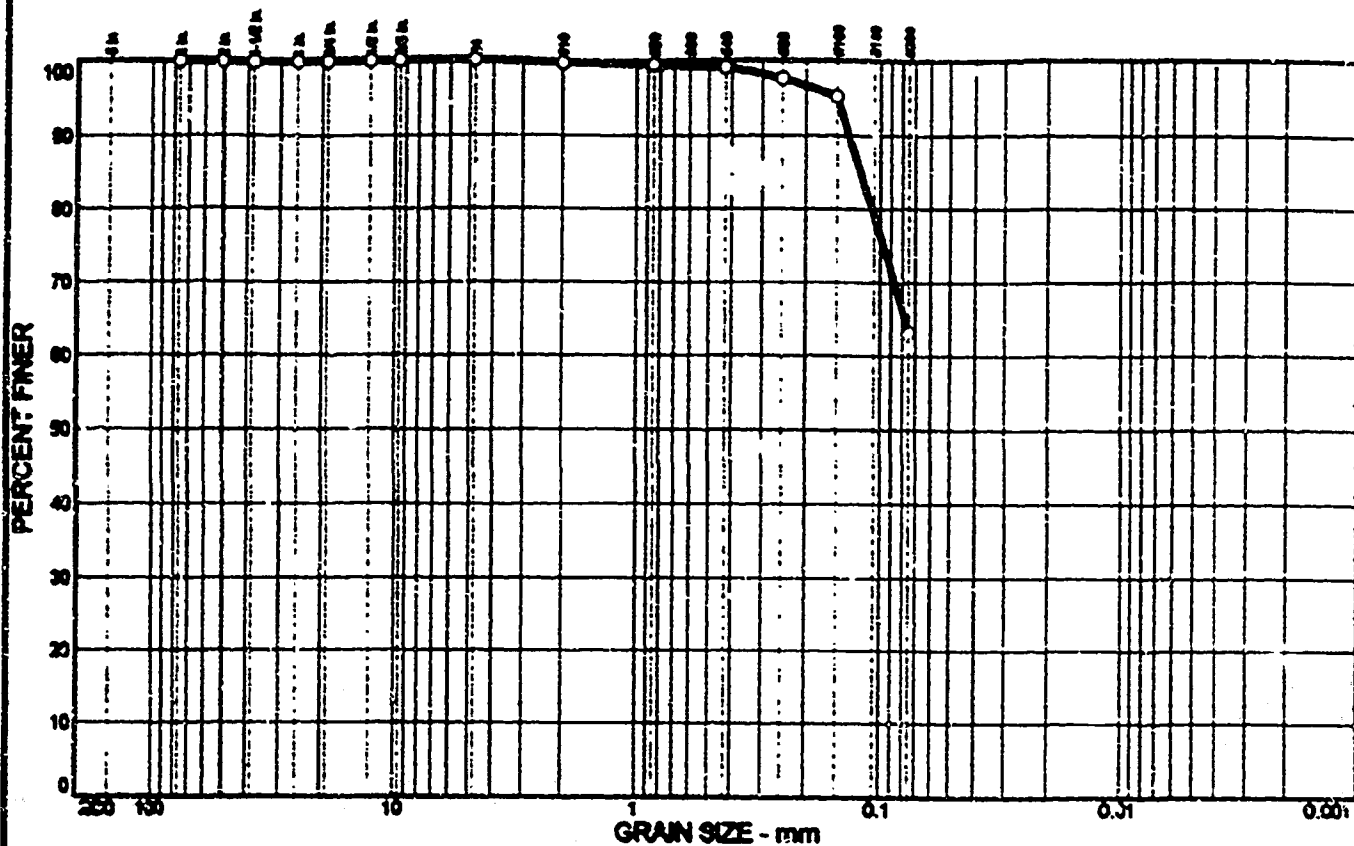
Remarks:

Tested By: JH

LIQUID AND PLASTIC LIMITS TEST REPORT

WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	0.0	36.9			ML	A-4(0)		

SIEVE Inches mm	PERCENT FINER		
	0		
3	100.0		
2	100.0		
1.5	100.0		
1	100.0		
3/4	100.0		
1/2	100.0		
3/8	100.0		
GRAIN SIZE			
D ₆₀			
D ₃₀			
D ₁₀			
COEFFICIENTS			
C _u			
C _c			

SIEVE number mm	PERCENT FINER		
	0		
#4	100.0		
#10	99.8		
#20	99.5		
#40	99.1		
#60	97.5		
#100	95.2		
#200	63.1		

SOIL DESCRIPTION
 O Clay, silty, sandy, red

REMARKS:
 O Tested By: JH

o Source:

Sample No.: RF1-S1

WESTERN COLORADO TESTING, INC.

Client: International Uranium Corporation

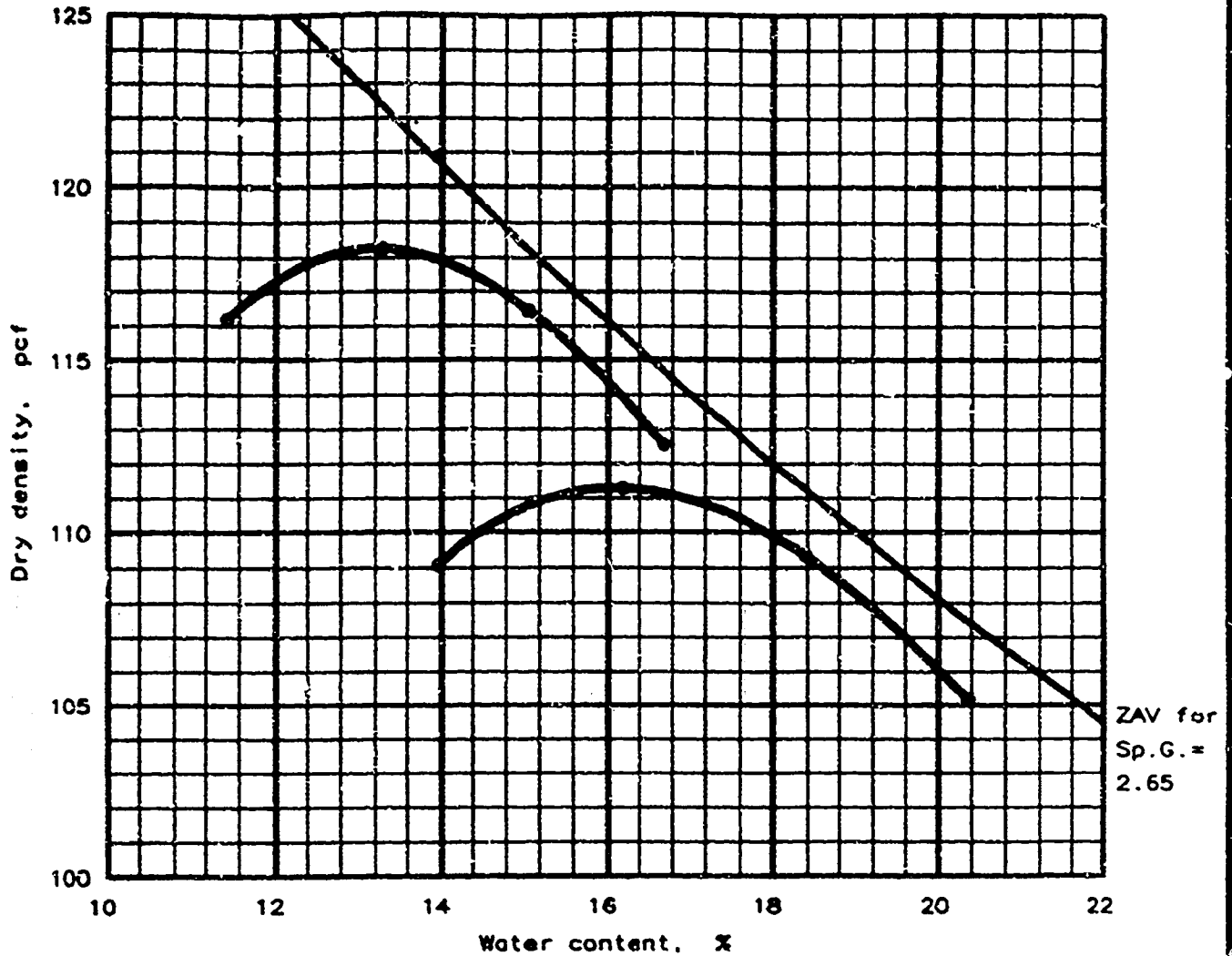
Project: Soil Sample Testing

Project No.: 804929

Form

43

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 638-91 Procedure B, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/8 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			18.0 %	

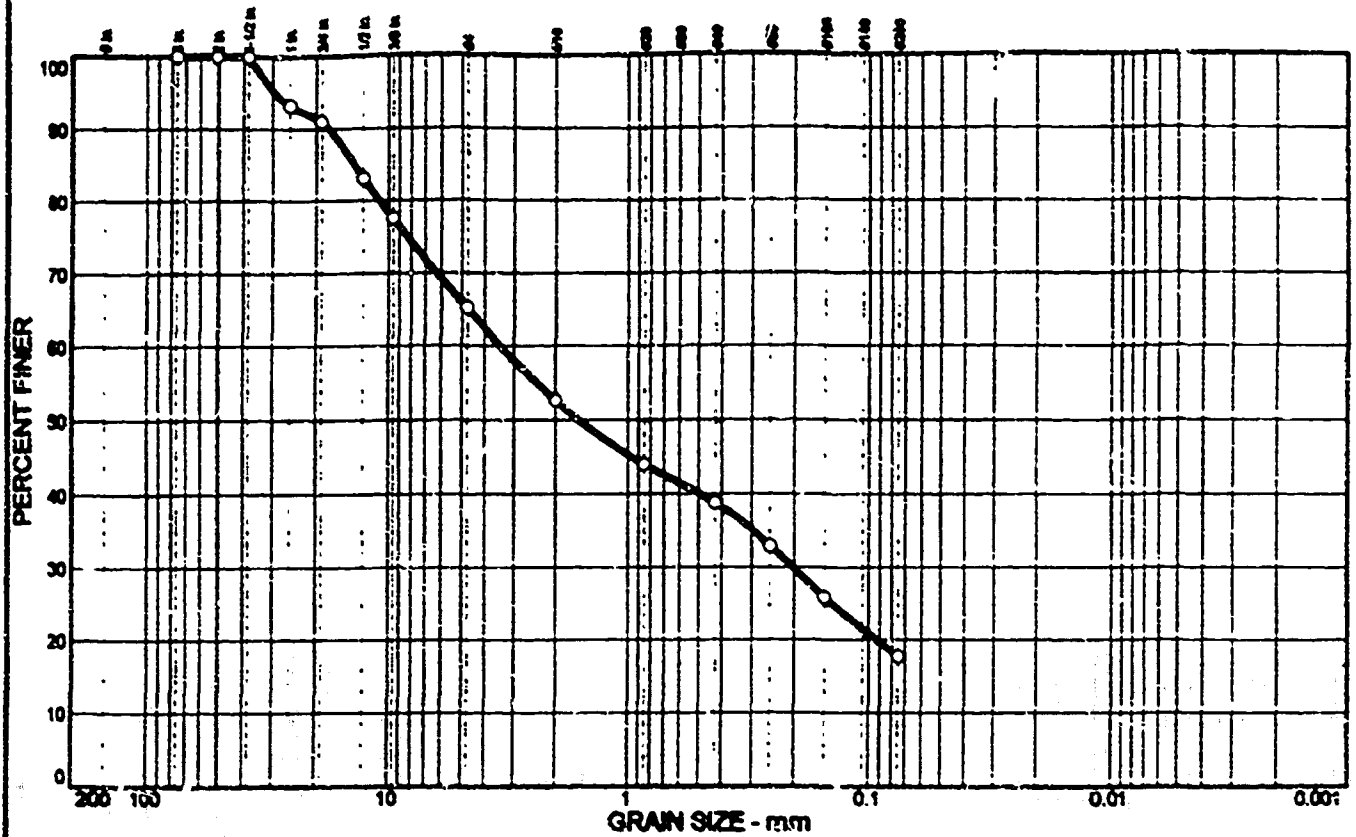
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 118.3 pcf Optimum moisture = 13.2 %	111.3 pcf 16.1 %	RF2-S1 Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
--	---

MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 13

PARTICLE SIZE DISTRIBUTION TEST REPORT



% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	34.8	47.5			SM	A-1-b	NP	NP

SIEVE Inches mm	PERCENT FINER	
	○	
3	100.0	
2	100.0	
1.5	100.0	
1	93.2	
3/4	91.0	
1/2	83.1	
3/8	77.5	
GRAIN SIZE		
D ₆₀	3.42	
D ₃₀	0.203	
D ₁₀		
COEFFICIENTS		
C _c		
C _u		

SIEVE number mm	PERCENT FINER	
	○	
#4	65.2	
#10	52.6	
#20	44.0	
#40	38.8	
#60	32.9	
#100	25.8	
#200	17.7	

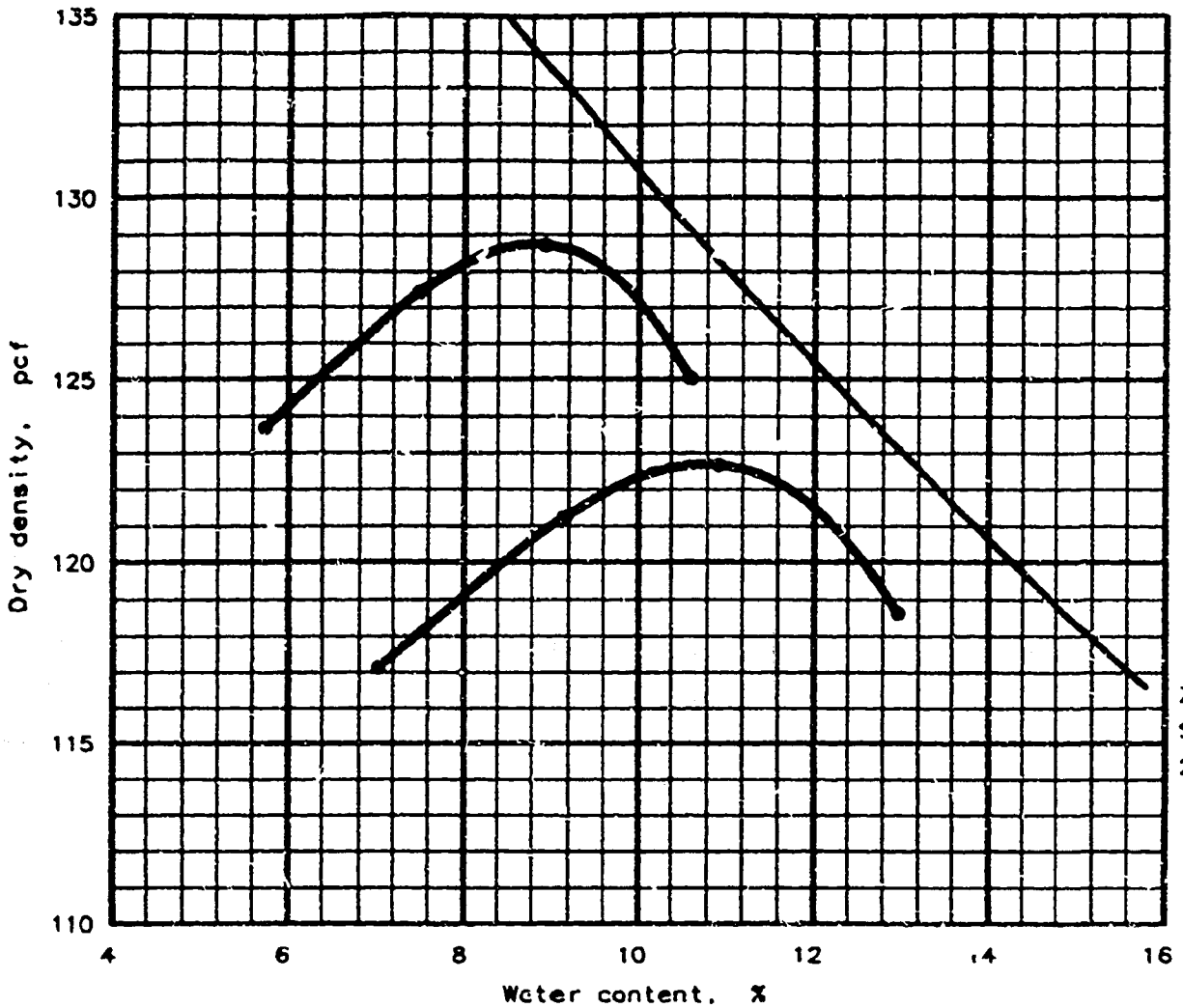
SOIL DESCRIPTION
 ○ Sand, silty clayey, gravelly, brown

REMARKS:
 ○ Tested By: RH

○ Source:

Sample No.: RF2-S1

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp G =
2.65

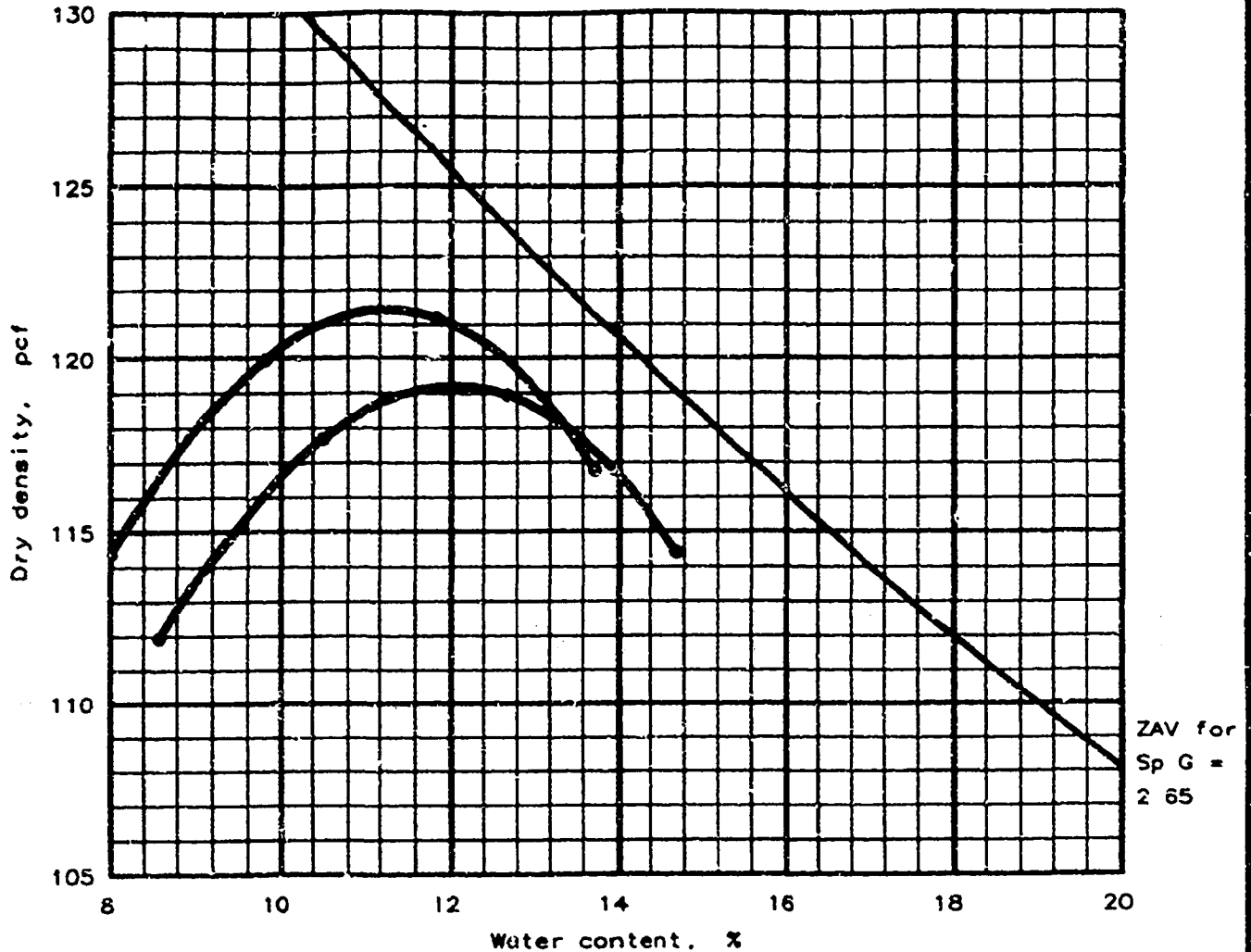
Test specification: ASTM D 698-91 Procedure C, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			18.2 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 128.7 pcf Optimum moisture = 8.8 %	122.7 pcf 10.8 %	RF2-S2 Sand, gravelly, brown

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure C, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			6.6 %	

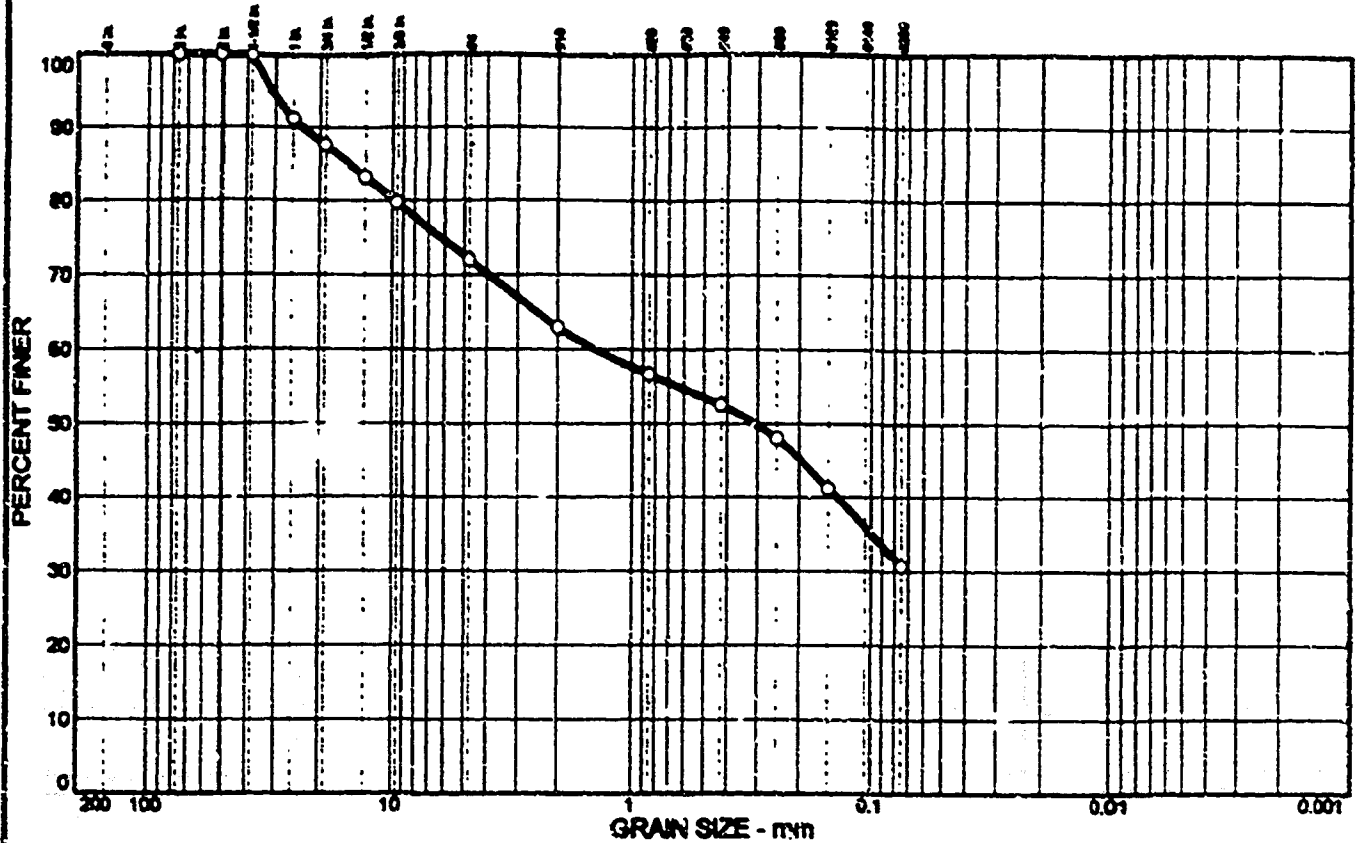
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 121.4 pcf Optimum moisture = 11.3 %	119.2 pcf 12.1 %	RF3-S1 Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 15

PARTICLE SIZE DISTRIBUTION TEST REPORT



% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	28.0	41.4			SM	A-2-4(0)	NP	

SIEVE Inches mm	PERCENT FINER		
	○		
3	100.0		
2	100.0		
1.5	100.0		
1	91.2		
3/4	87.6		
1/2	83.2		
3/8	79.8		
GRAN SIZE			
D ₆₀	1.41		
D ₃₀			
D ₁₀			
COEFFICIENTS			
C _c			
C _u			

SIEVE number mm	PERCENT FINER		
	○		
#4	72.0		
#10	62.9		
#20	56.6		
#40	52.5		
#60	48.0		
#100	41.2		
#200	30.6		

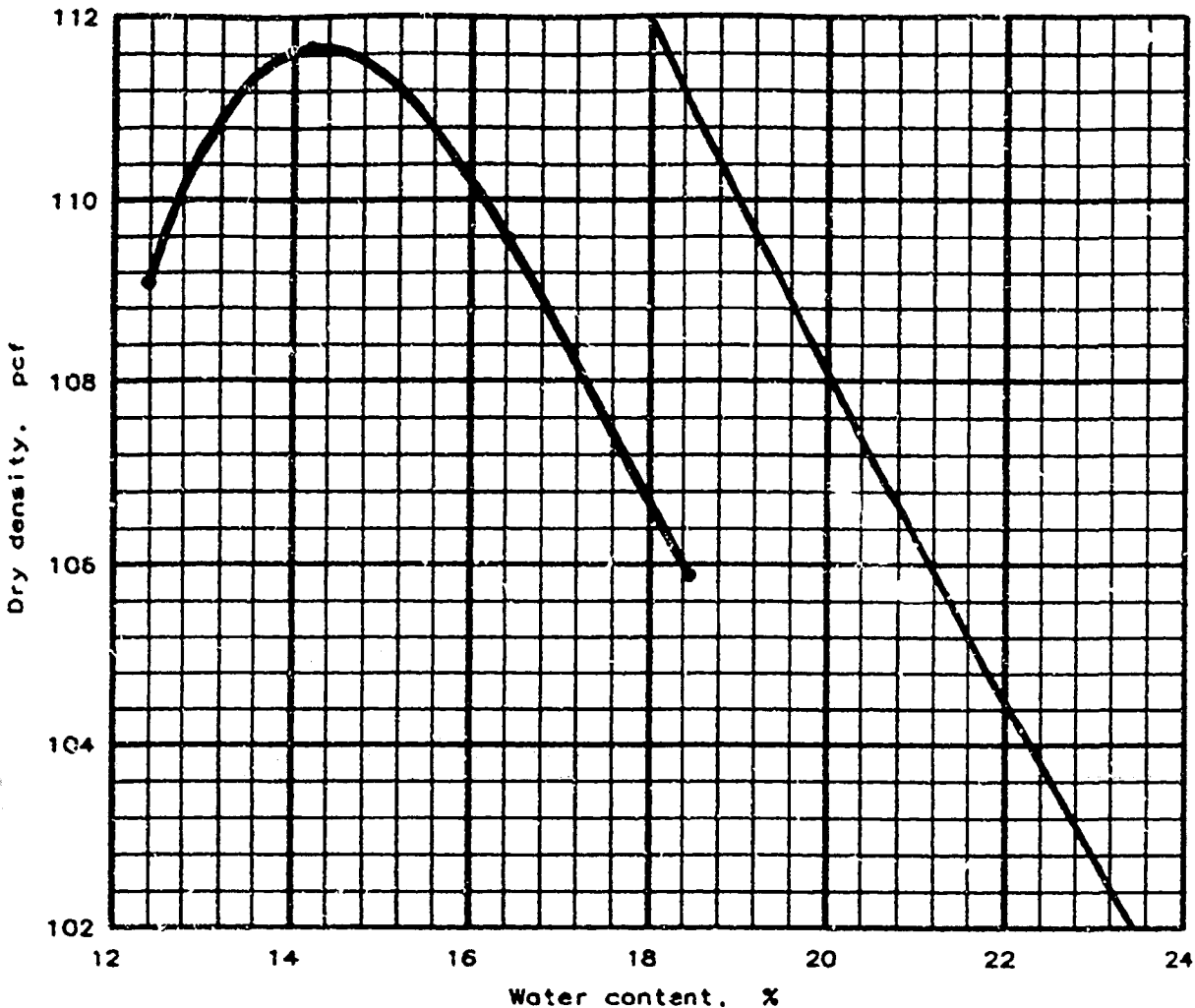
SOIL DESCRIPTION
 ○ Sand, of clayey, gravelly, brown

REMARKS:
 ○ Tested By: JH

○ Source:

Sample No.: RF3-S1

MOISTURE-DENSITY RELATIONSHIP TEST



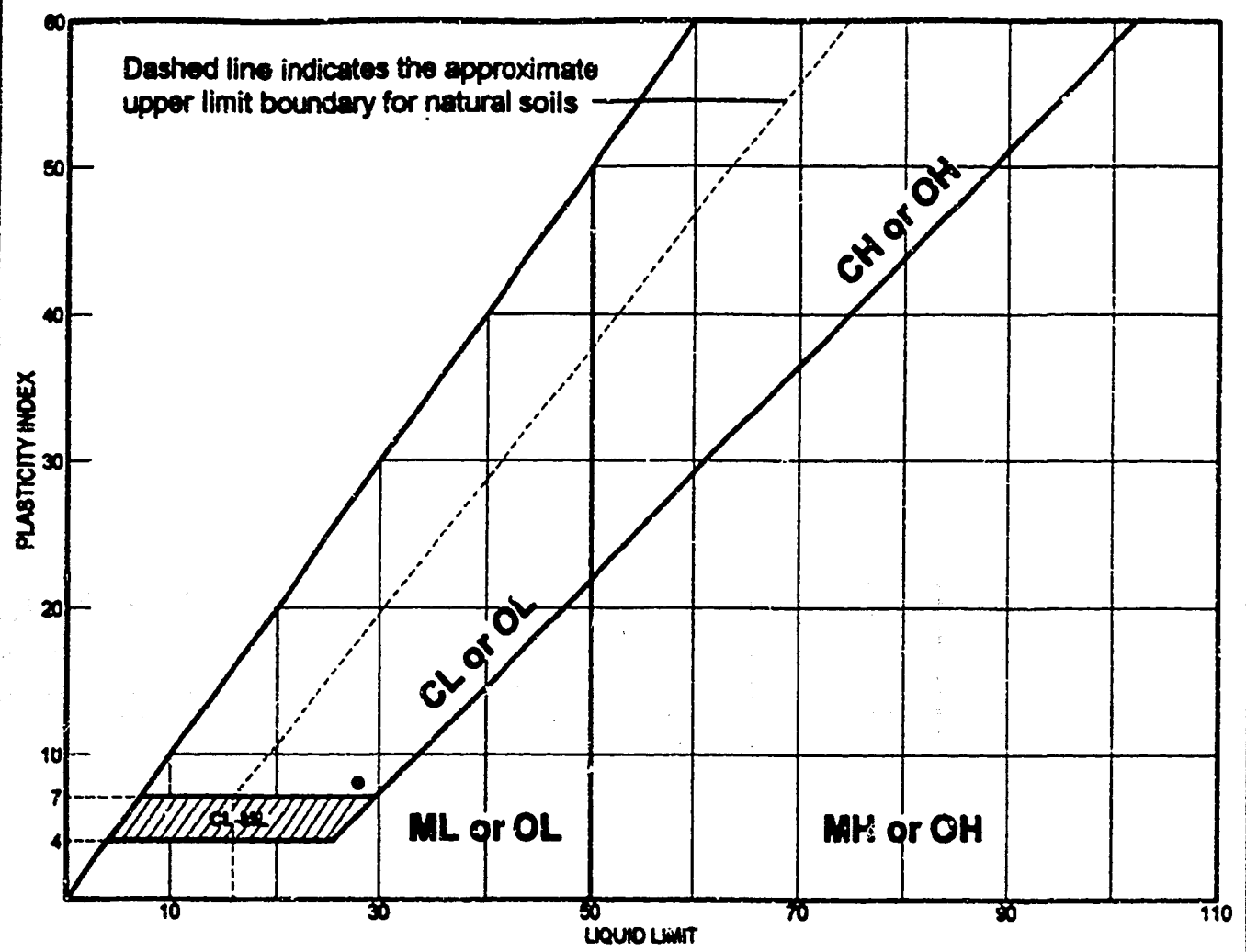
ZAV for
Sp G. =
2.65

Test specification: ASTM D 698-91 Procedure A, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 111.7 pcf Optimum moisture = 14.3 %	111.7 pcf 14.3 %	RF3-S2 Clay, v sandy, red
Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99		Remarks: SUBMITTED BY: Client TESTED BY: JH
MOISTURE-DENSITY RELATIONSHIP TEST WESTERN COLORADO TESTING, INC.		Fig. No. <u>16</u>

LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USCS
Clay, very sandy, red	28	20	8	69.0	39.0	SM

Project No. 804899 Client: International Uranium Corporation

Project: Soil Sample Testing

Source: _____ Sample No.: RF3-S2

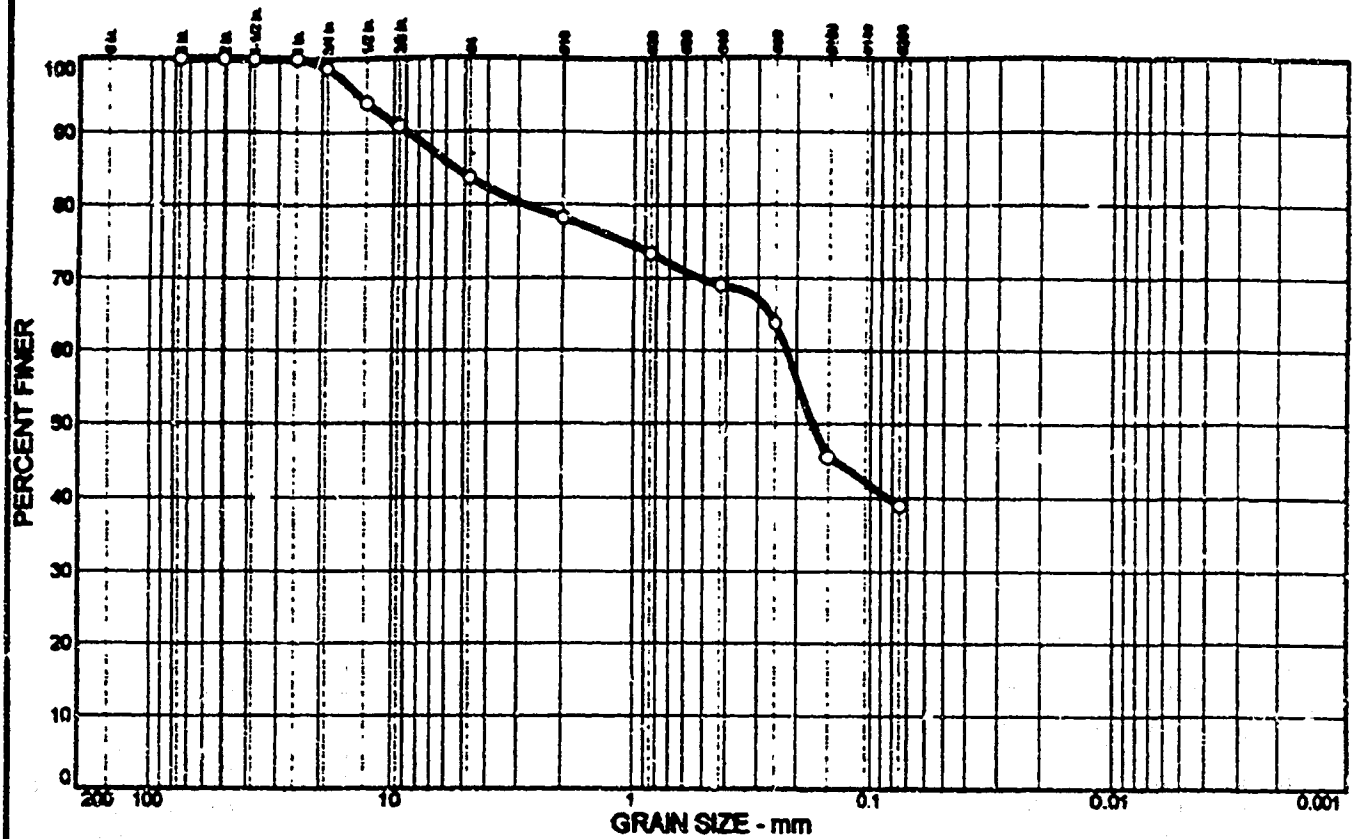
Remarks:

• Tested By: JH

LIQUID AND PLASTIC LIMITS TEST REPORT

WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	16.3	44.7			SM	A-4(0)		

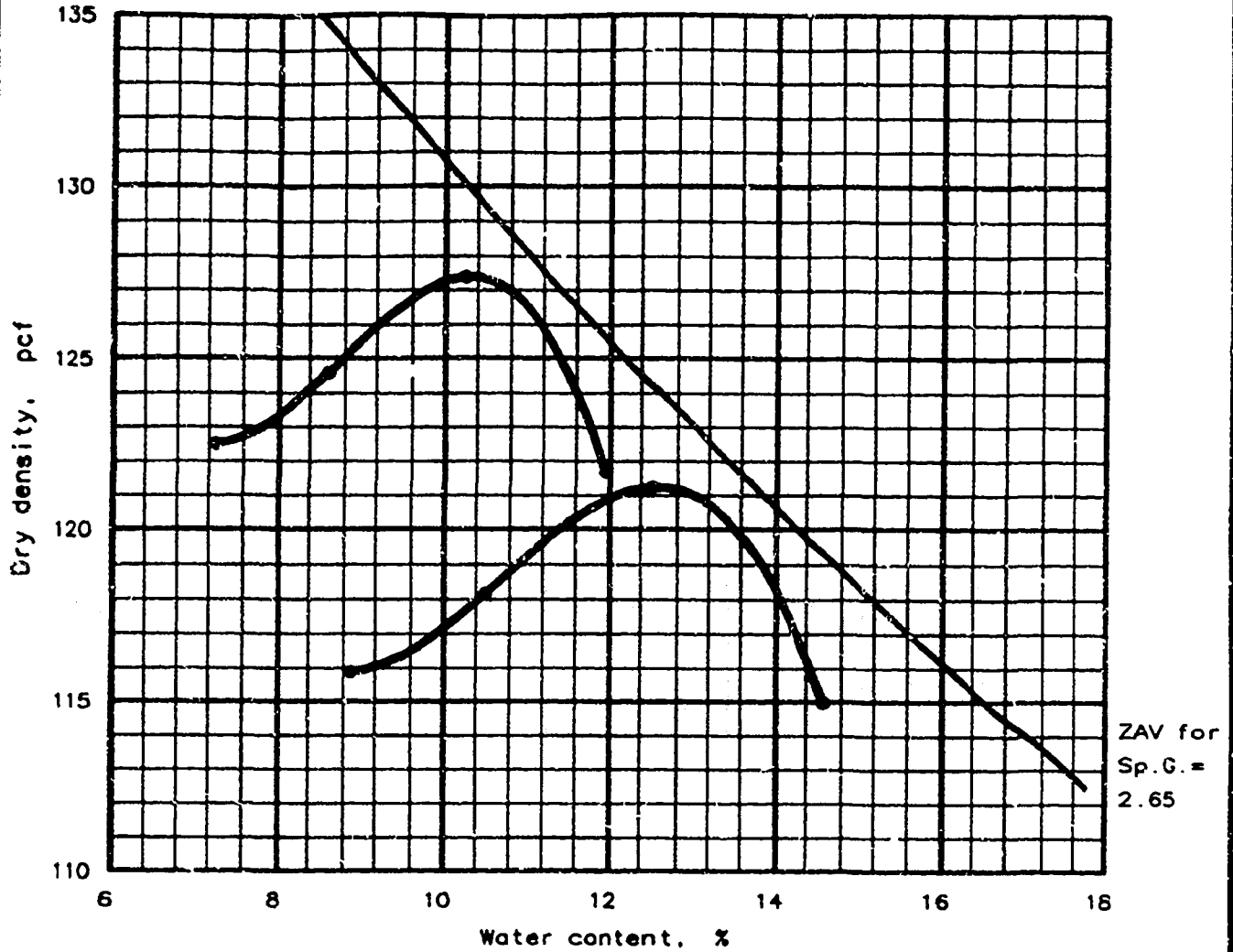
SIEVE Inches size	PERCENT FINER			SIEVE number size	PERCENT FINER			SOIL DESCRIPTION
3	100.0			#4	83.7			Clay, very sandy, red REMARKS: Tested By: JH
2	100.0			#10	78.2			
1.5	100.0			#20	73.4			
1	100.0			#40	69.0			
3/4	98.7			#60	63.7			
1/2	94.0			#100	45.5			
3/8	90.8			#200	39.0			
GRAIN SIZE								
	D ₆₀	0.222						
	D ₃₀							
	D ₁₀							
COEFFICIENTS								
	C _u							
	C _l							

Source:

Sample No.: RF3-S2

WESTERN COLORADO TESTING, INC.	Client: International Uranium Corporation Project: Soil Sample Testing Project No.: 804899
Page 47	

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure C, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			18.1 %	

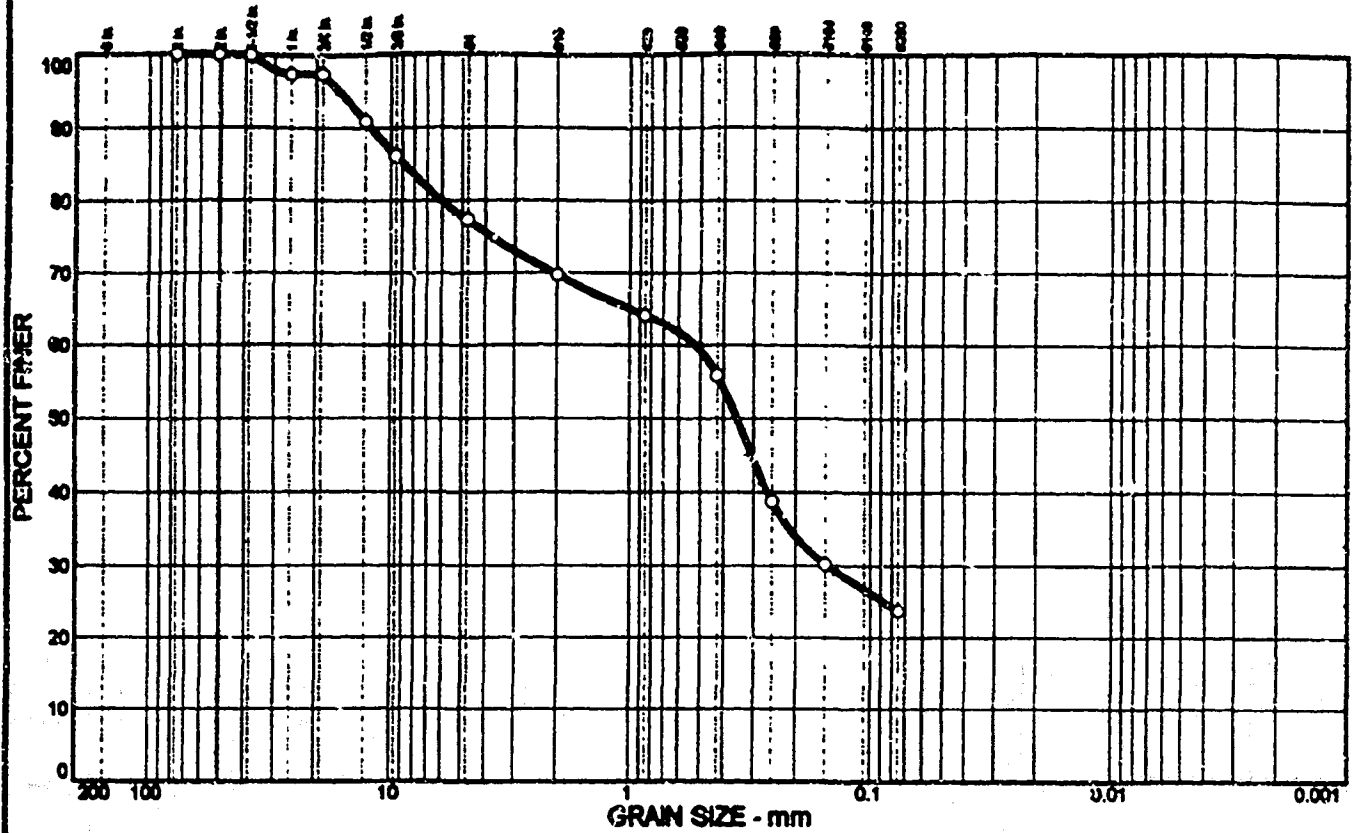
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 127.4 pcf Optimum moisture = 10.3 %	121.3 pcf 12.6 %	RF3-S3 Sand, clayey, grvly, brn

Project No : 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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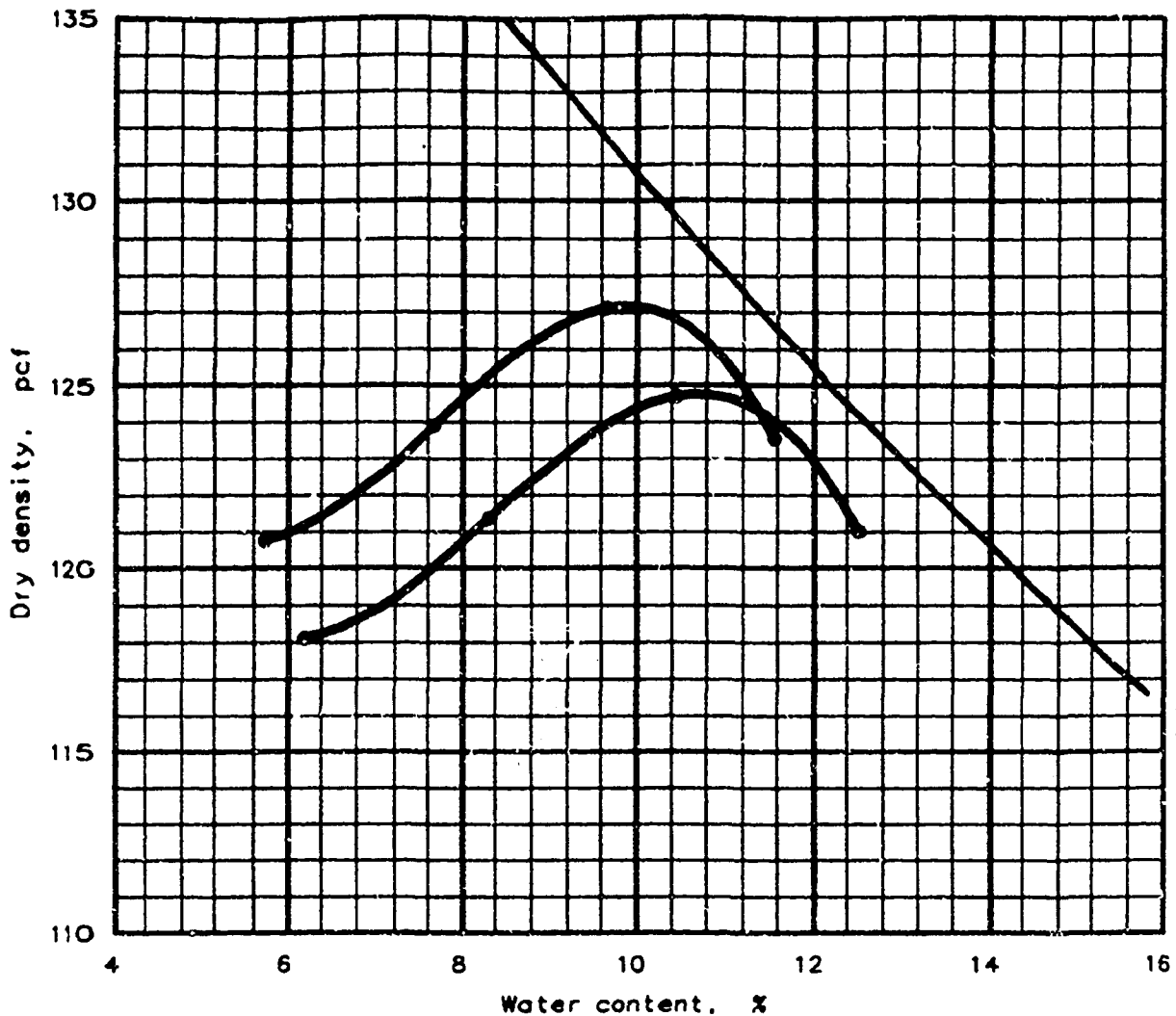
MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 17

PARTICLE SIZE DISTRIBUTION TEST REPORT



MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp G. =
2.65

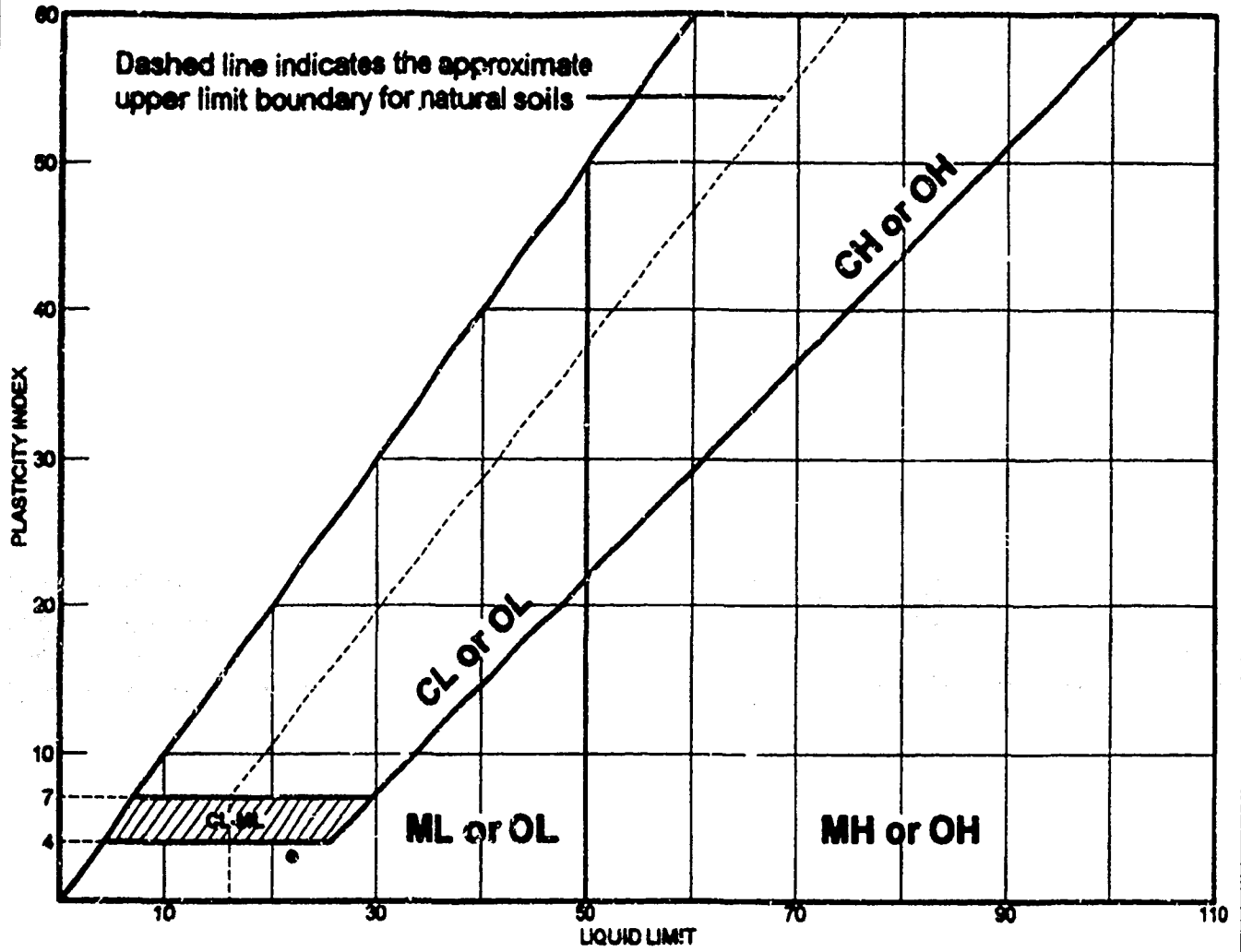
Test specification: ASTM D 698-91 Procedure C, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			7.7 %	

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 127.2 pcf Optimum moisture = 9.9 %	124.8 pcf 10.7 %	RF4-S1 Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USCS
• Sand, clayey, gravelly, brown	22	19	3	51.1	25.5	SM

Project No. 804399 Client: International Uranium Corporation

Project: Soil Sample Testing

• Source:

Sample No.: RF4-S1

Remarks:

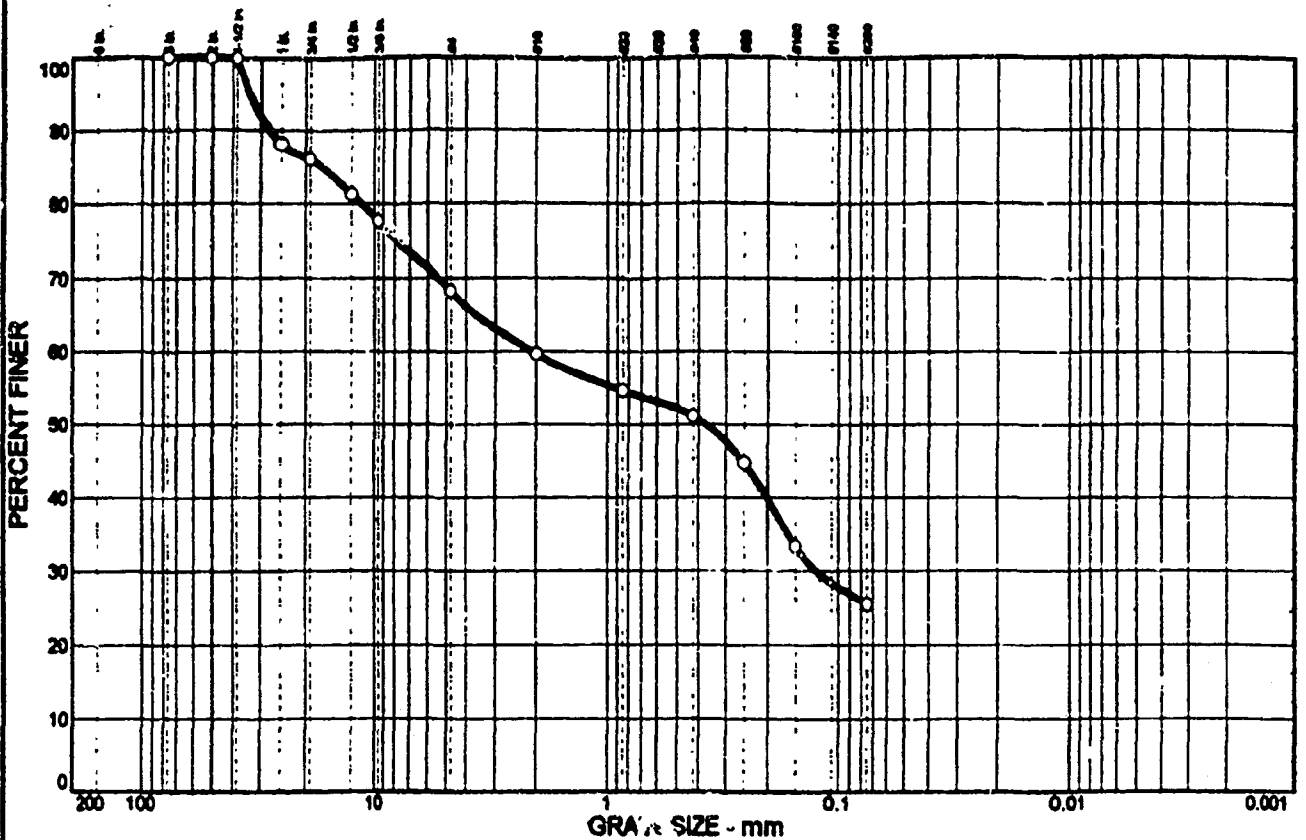
• Tested By: JH

LIQUID AND PLASTIC LIMITS TEST REPORT

WESTERN COLORADO TESTING, INC.

Figure 28

PARTICLE SIZE DISTRIBUTION TEST REPORT



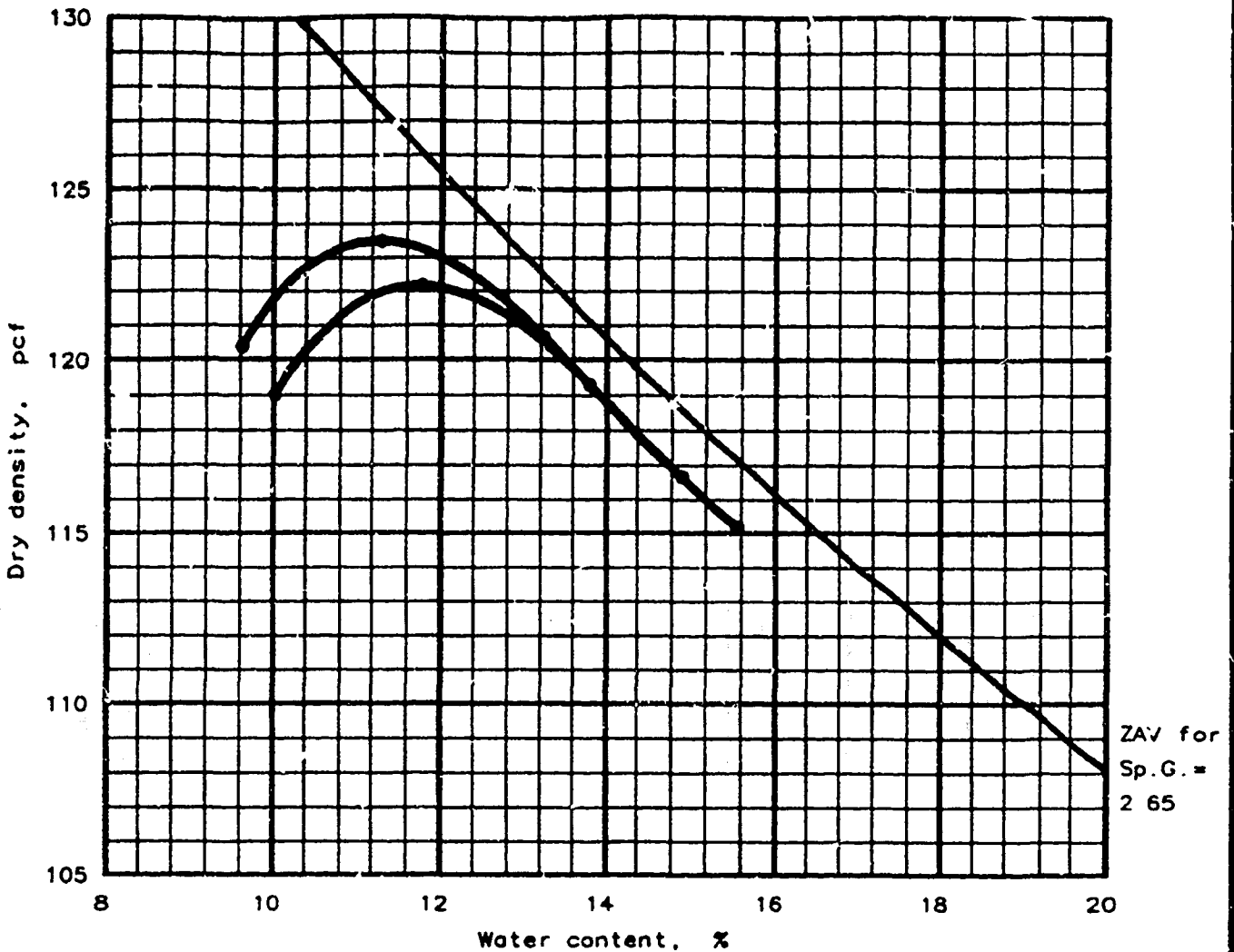
% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
	31.8	42.7			SM	A-2-4(0)		

SIEVE Inches mm	PERCENT FINER			SIEVE number mm	PERCENT FINER			SOIL DESCRIPTION
	O				O			O Sand, clayey, gravelly, brown REMARKS: O Tested By: JH
3	100.0			#4	68.2			
2	100.0			#10	59.6			
1.5	100.0			#20	54.6			
1	88.1			#40	51.1			
3/4	86.1			#60	44.7			
1/2	81.3			#100	33.3			
3/8	77.7			#200	25.5			
GRAIN SIZE								
D ₆₀	2.11							
D ₃₀	0.122							
D ₁₀								
COEFFICIENTS								
C _u								
C _w								

○ Source:

Sample No.: RF4-S1

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure B, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/8 in	% < No. 200
	USCS	AASHTO						
			N/A %	2.65			4.1 %	

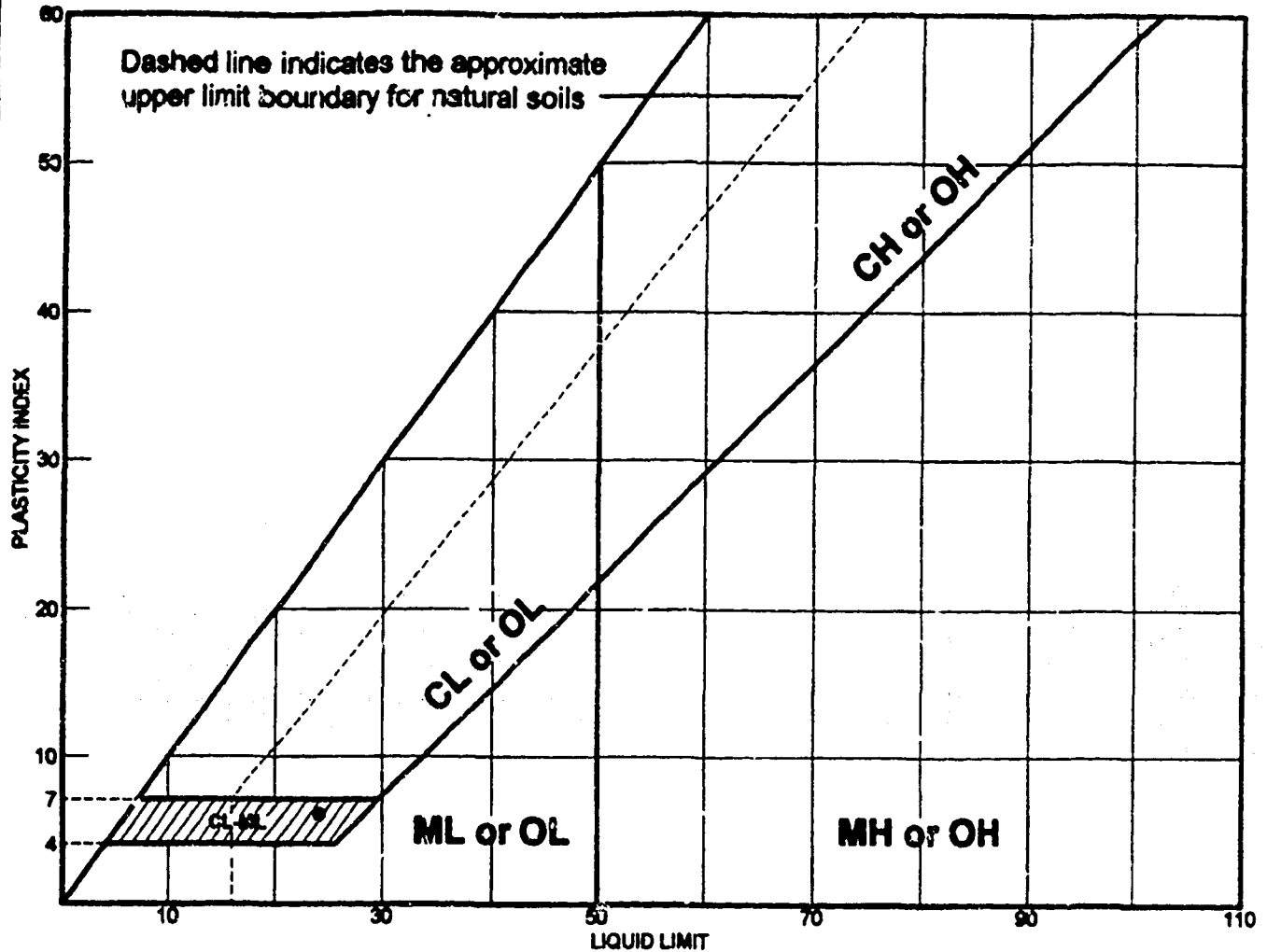
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 123.5 pcf Optimum moisture = 11.3 %	122.2 pcf 11.7 %	RF5-S1 Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 19

LIQUID AND PLASTIC LIMITS TEST REPORT

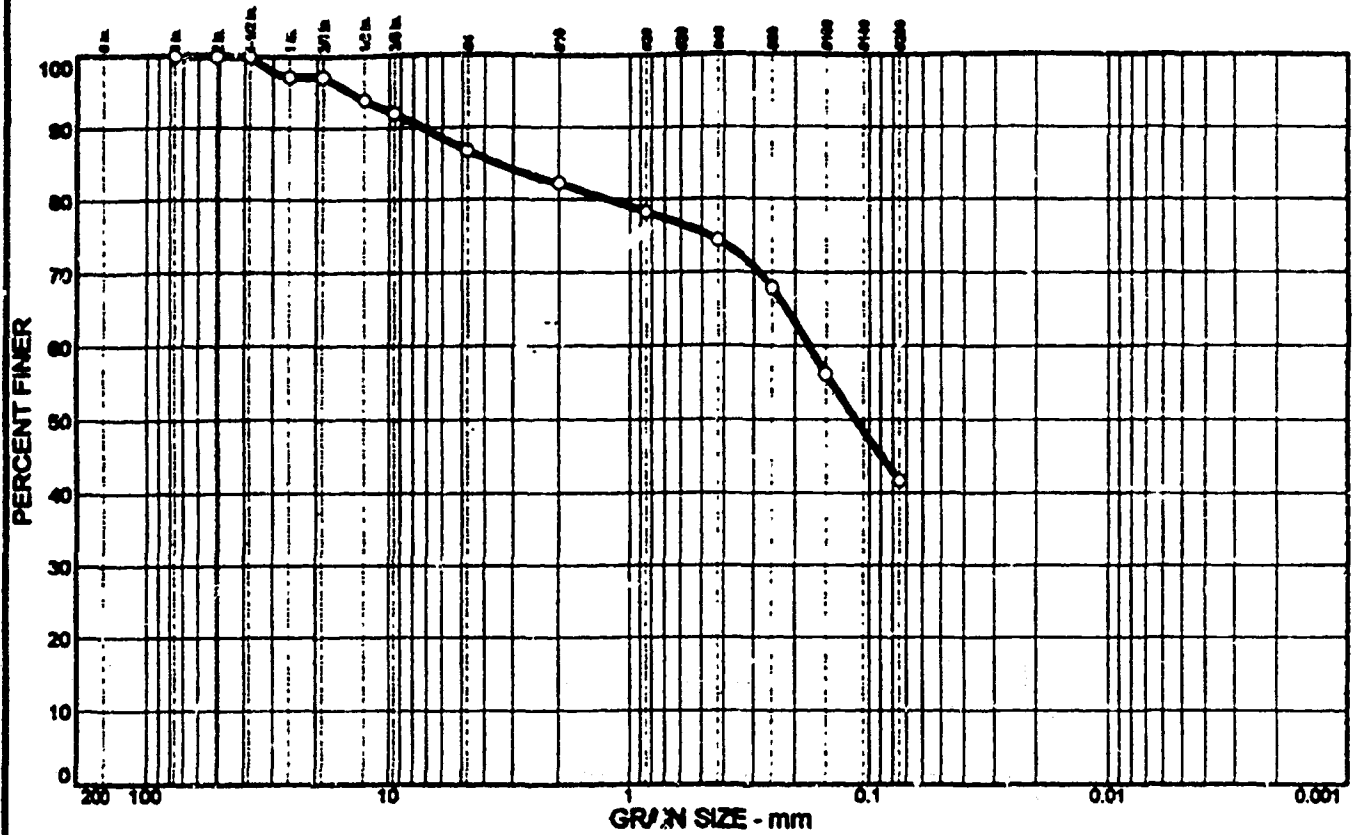


MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USCS
● Sand, clayey, gravelly, brown	24	18	6	74.3	41.6	SM

Project No. 804899 **Client:** International Uranium Corporation
Project: Soil Sample Testing
Source: _____ **Sample No.:** RFS-S1

Remarks:
 ● Tested By: JH

PARTICLE SIZE DISTRIBUTION TEST REPORT



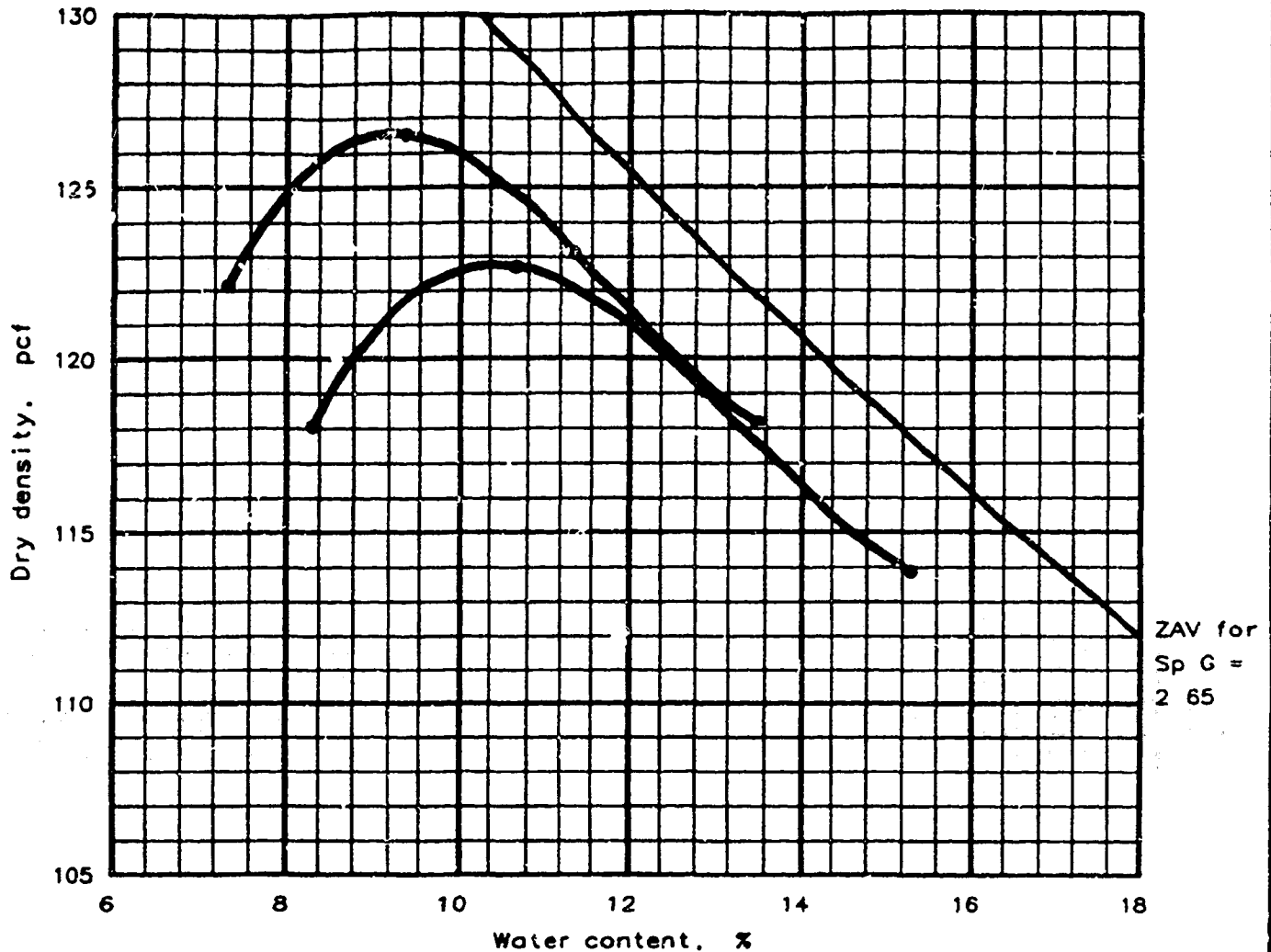
% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	13.2	45.2			SM	A-4(0)		

SIEVE Inches mm	PERCENT FINER			SIEVE number mm	PERCENT FINER			SOIL DESCRIPTION
	0				0			
3	100.0			#4	86.8			O Sand, clayey, gravelly, brown REMARKS: O Tested By: JH
2	100.0			#10	82.2			
1.5	100.0			#20	78.3			
1	97.2			#40	74.3			
3/4	97.2			#60	67.8			
1/2	93.9			#100	56.2			
3/8	92.0			#200	41.6			
GRAIN SIZE								
D ₆₀	0.176							
D ₃₀								
D ₁₀								
COEFFICIENTS								
C _u								
C _l								

O Source:

Sample No.: RF5-S1

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure C, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
			N/A %	2.65			11.7 %	

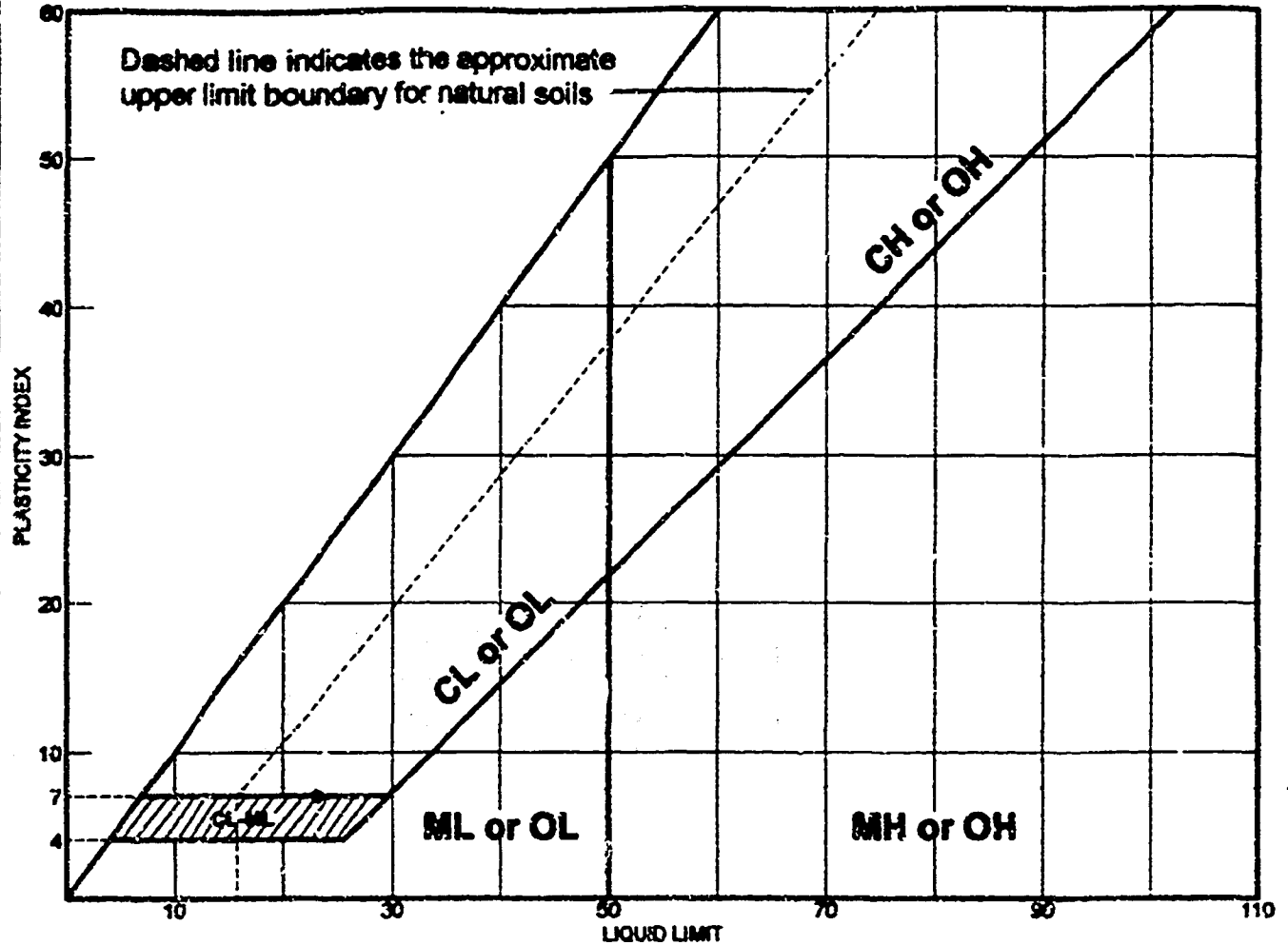
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 126.6 pcf Optimum moisture = 9.2 %	122.8 pcf 10.4 %	RF6-S1 Sand, clayey, grvly, brn

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 20

LIQUID AND PLASTIC LIMITS TEST REPORT



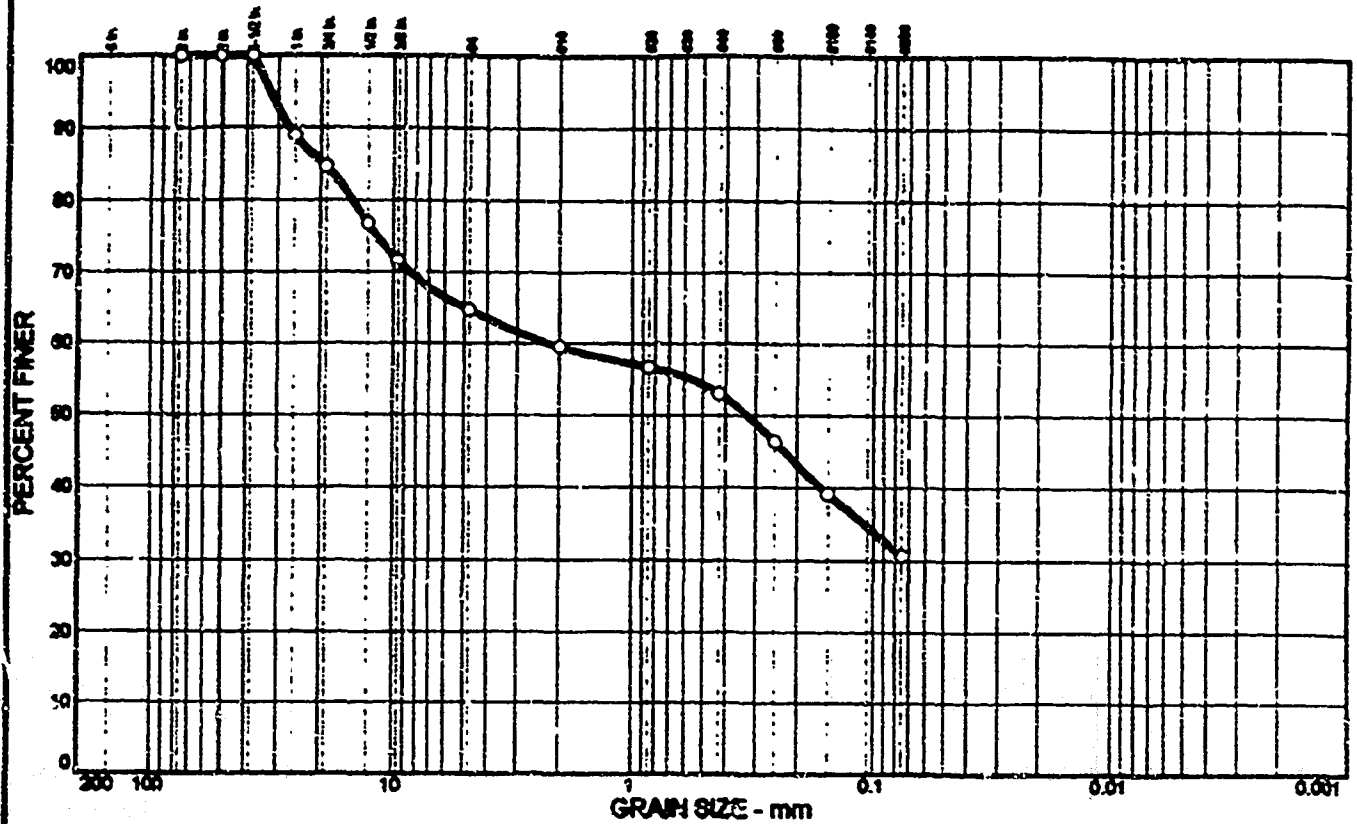
MATERIAL DESCRIPTION	LL	PL	PI	%<#200	%<#400	USCS
● Sand, clayey, gravelly, brown	23	16	7	53.0	30.6	GC-GM

Project No. 804899 Client: International Uranium Corporation
 Project: Soil Sample Testing

● Source: _____ Sample No.: RF6-S1

Remarks:
 ● Tested By: JH

PARTICLE SIZE DISTRIBUTION TEST REPORT



No.	% > 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0		35.3	34.1			GC-GM	A-2-4(0)	16	23

SIEVE Inches mm	PERCENT FINER		
	0		
3	100.0		
2	100.0		
1.5	100.0		
1	88.9		
3/4	84.7		
1/2	76.8		
3/8	71.6		
GRAIN SIZE			
D ₆₀	2.23		
D ₃₀			
D ₁₀			
COEFFICIENTS			
C _c			
C _u			

SIEVE Number	PERCENT FINER		
	0		
#4	64.7		
#10	59.5		
#20	56.7		
#40	53.0		
#60	46.4		
#100	39.1		
#200	30.6		

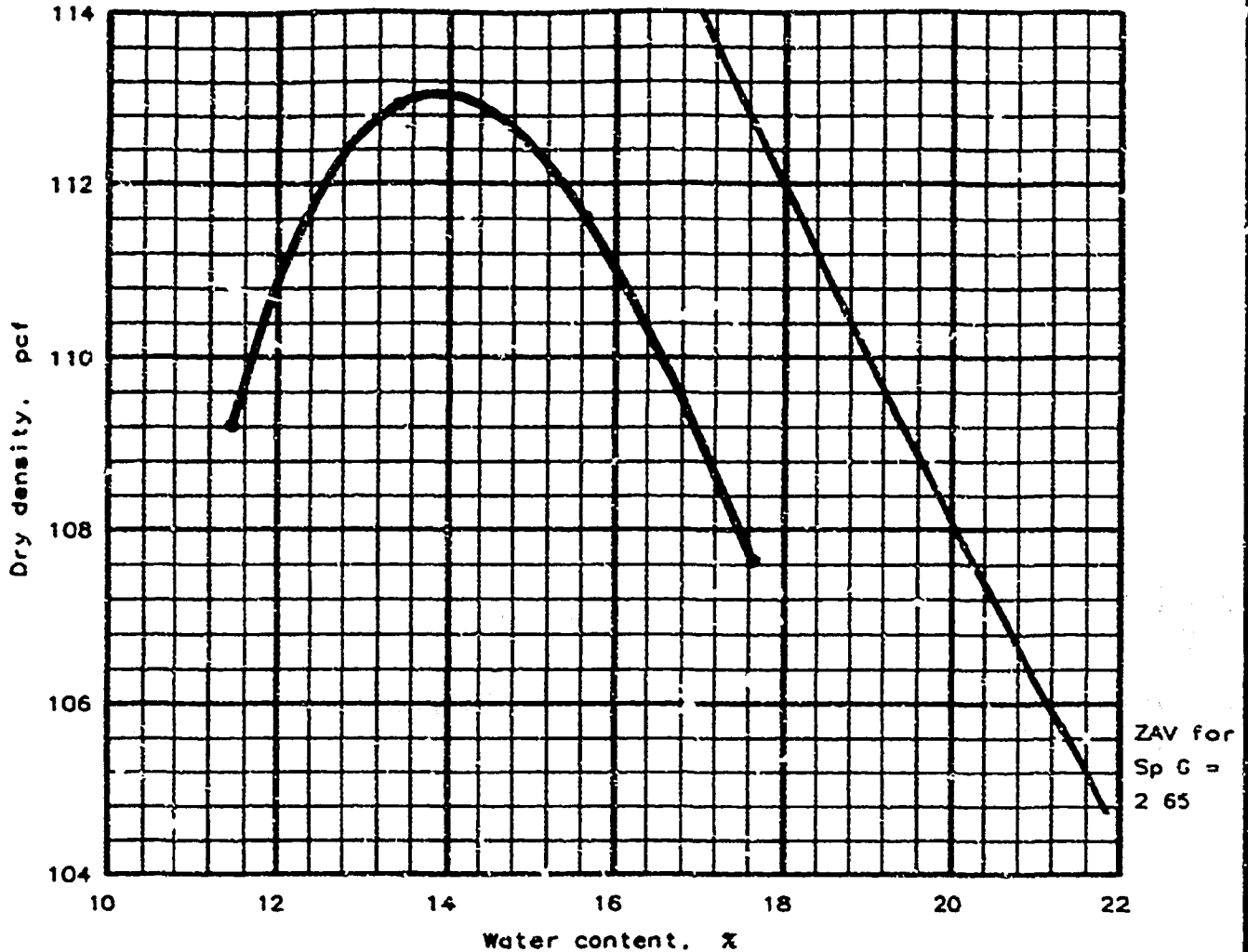
SOIL DESCRIPTION
 ○ Sand, clayey, gravelly, brown

REMARKS:
 ○ Tested By: JH

○ Source:

Sample No.: RF6-S1

MOISTURE-DENSITY RELATIONSHIP TEST



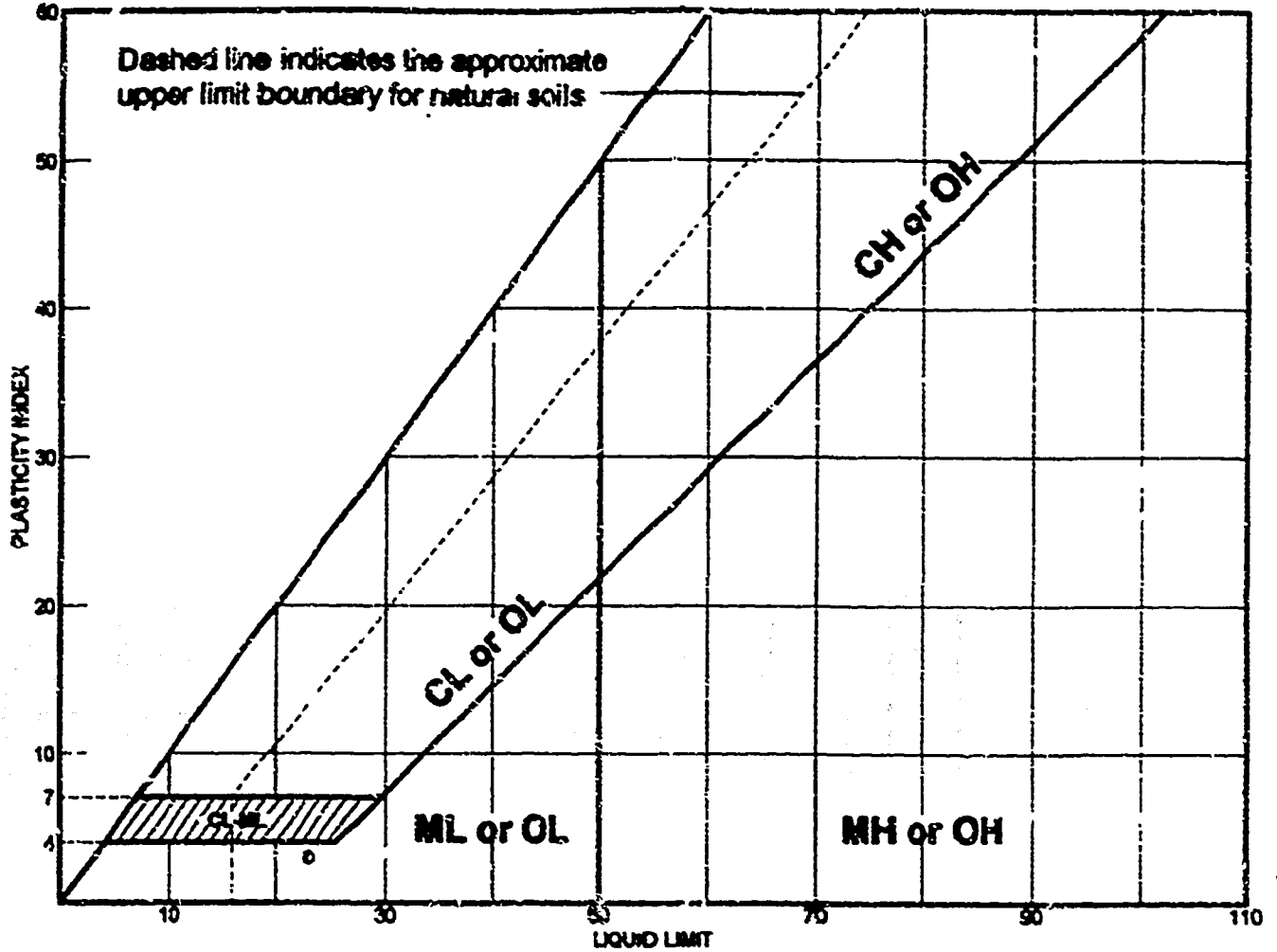
Test specification: ASTM D 698-91 Procedure A, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No.4	% < No.200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 113.1 pcf Optimum moisture = 13.9 %	113.1 pcf 13.9 %	RF7-S1 Clay, v sandy, silty, rd

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 5/3/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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LIQUID AND PLASTIC LIMITS TEST REPORT



MATERIAL DESCRIPTION	LL	PL	PI	%<40	%<200	USCS
Clay, very sandy, silty, red	23	20	3	88.6	56.8	ML

Project No. 804899 Client: International Uranium Corporation

Project: Soil Sample Testing

Remarks:

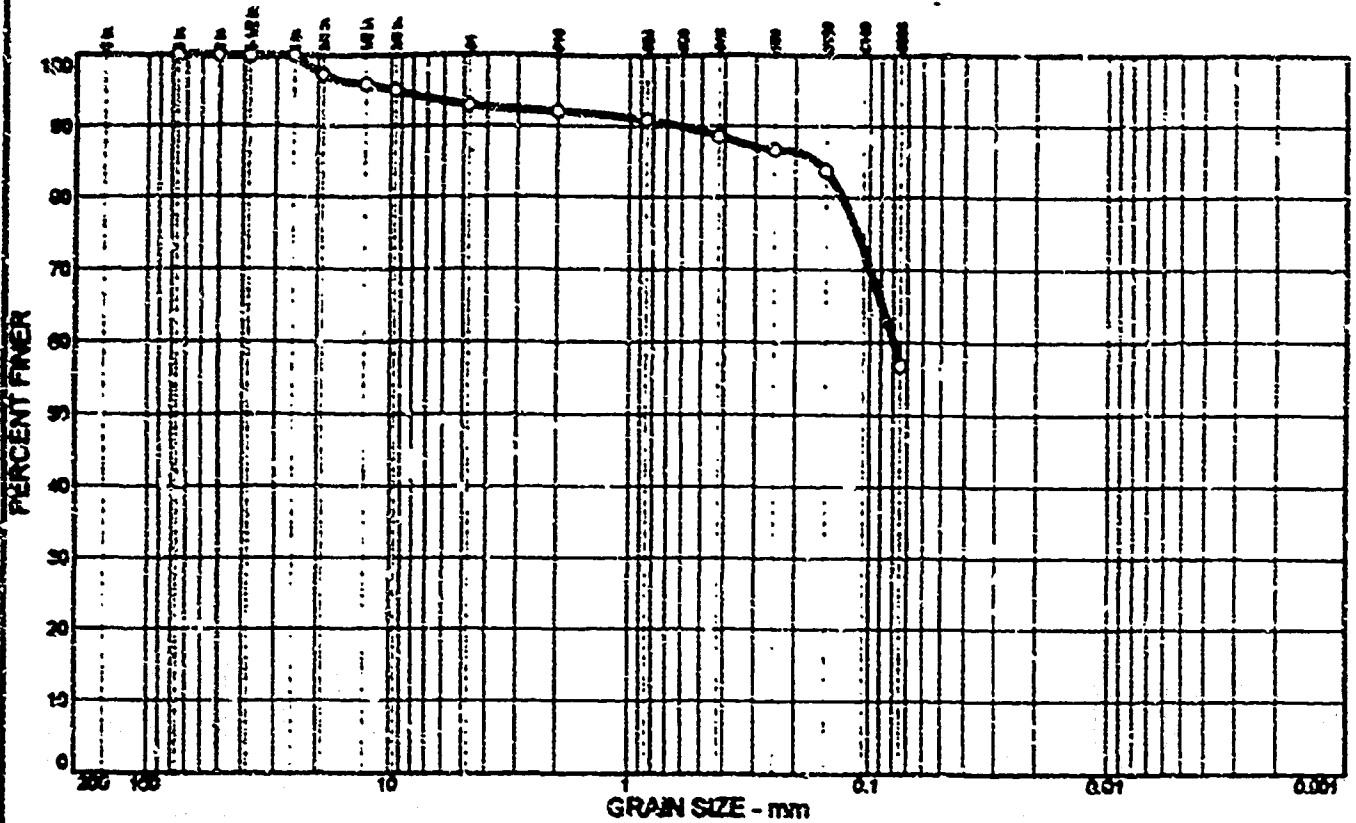
• Tested By: JH

• Source:

Sample No.: RF7-S1

LIQUID AND PLASTIC LIMITS TEST REPORT
WESTERN COLORADO TESTING, INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



% > 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
	7.1	36.1			ML	A-4(0)	70	23

SIEVE Label	PERCENT FINER			SIEVE number	PERCENT FINER			SOIL DESCRIPTION	
	○				○				
3	100.0			#4	92.9			○ Clay, very sandy, silty, red REMARKS: ○ Tested By: JH	
2	100.0			#10	92.1				
1.5	100.0			#20	90.9				
1	100.0			#40	88.6				
3/4	97.3			#60	85.6				
1/2	95.9			#100	83.7				
3/8	95.0			#200	56.8				
GRAIN SIZE									
D ₈₀	0.0801								
D ₃₀									
D ₁₀									
COEFFICIENTS									
C _u									
C _c									

○ Source: Sample No.: RF7-S1

EVALUATION OF POTENTIAL SETTLEMENT DUE TO EARTHQUAKE-INDUCED LIQUEFACTION
INTERNATIONAL URANIUM CORPORATION, WHITE MESA MILL
5/6/99

An evaluation of potential settlement due to earthquake-induced liquefaction of tailings at International Uranium Corporation's White Mesa mill has been performed, and the results are reported below. This analysis applies to cells #2 and #3 and uses conditions of those cells that existed before May 1999: ore sieve analyses, calculated average in-place density, seismic analyses by Knight Piesold and typical physical property values from the literature. Two analyses were performed using methods applied to the Maybell UMTRA site by Morrison-Knudsen Engineers (per information supplied by the NRC to IUC).

Method 1 is the Stress Ratio method of Takimatsu and Seed, 1987¹. This method uses the SPT blow counts (N) as input for the analysis. No N values are available for the White Mesa tailings, so N values were estimated (see page 2 of calculations) using the grain size properties determined in recent tests by Western Colorado Testing Inc. and the average in-place density determined by IUC from volumetric calculations. The N values are conservatively estimated to range from 0 at ground surface to 8 at 35 feet depth, values consistent with very loose to loose fine grained (relative density 0 to 35), non-plastic soils according to Terzaghi et al, 1996², and NAVFAC DM-7, 1971³. According to KME's UMTRA Design Procedures, Chap 11, App 11B, Fig 11B-2, this is conservative because under field conditions the minimum relative density should be about 36%. For additional conservatism, it was assumed that the tailings are completely saturated below ground surface. The results of this calculation, tabulated on page A2, indicate that the maximum settlement should be about one foot in 35 feet of tailings and that most of that settlement originates in the upper 15 feet. According to Boms and Mattson, 1999⁴, an earthen cover of the type used on tailings impoundments should not exhibit cracking in response to rapid settlement until differential settlement exceeds about 0.75%. At White Mesa, estimated differential settlements are not significant (less than 1%) over the tailing cell with the possible exception of the inslope areas where differential settlement, expressed as vertical feet of settlement over horizontal distance, could exceed 0.01 (1%) in the upper 5 feet and between 10 and 20 feet of the inslope depth. Differential settlements would be accommodated initially by plastic deformation of the cover, then by cracking, so not all of the differential

¹ Takimatsu, K. and H.B. Seed, 1987, "Evaluation of Settlements in Sands Due to Earthquake Shaking" Journal of Geotechnical Engineering, ASCE, Vol. 113, No. 8

² Terzaghi, K., R.B. Peck, and G. Mesri, 1996, *Soil Mechanics in Engineering Practice*, 3rd Edition, John Wiley & Sons

³ Dept. Of Navy, Navy Facilities Engineering Command, 1971, *Design Manual: Soil Mechanics, Foundations, and Earth Structures*, NAVFAC DM-7

⁴ Boms, D. and E. Mattson, 1999, "Simulated Subsidence of the Monticello Cover", Sandia National Laboratories Draft Report, 3/10/99

**EVALUATION OF LIQUEFACTION POTENTIAL
WHITE MESA MILL TAILINGS**

Testing Samples Parameters

from tests by Western Colorado Testing Inc., April 1999

Sample #	USCS	LL	PI	Max. Dry Density pcf	Optimum Moisture %	% #200
C2-ST1	SM	NP	NP	109.2	15.2	24.1
C2-TS2	ML	29	29	103.5	20.8	82.7
C2-TS3	SM	NP	NP	110.4	16.0	32.7
C2-TS4	SM	NP	NP	107.4	16.8	32.2
C3-TS1	ML	24	23	105.7	16.0	60.8
C3-TS2	SM	NP	NP	105.4	15.3	23.0
ave. for	SM	NP	NP	108.1	15.8	28.0
ave. for	ML	26.5	26	104.6	18.4	71.75

Seismic Parameters

Design Life	1000 yrs	from Knight Piesold (Julio Valera), 4/23/99
Return Period	10000 yrs	from Knight Piesold (Julio Valera), 4/23/99
Peak Horiz Accel.	0.15g	from Knight Piesold (Julio Valera), 4/23/99
Seismic Coeff.	0.12g	(DOE, 1989, Technical Approach Document, Revision II, Uranium Mill Tailings Remedial Action Project)

Tailing In-place Characteristics

From mill screen analyses:

Ore	Blanding #4	Anchutz #1	Hanksville #2A	Hanksville #1	Average
% #200	27.2	30.7	37.8	23.2	29.7

Ave. Dry Unit Wt. of all tailings, in pcf = 86.31 from IUC volumetric calcs.

From this value and ave. % #200, ave. unit wts of sand and silts would be:

Ave. pcf = $86.31 = SD_{pcf} \cdot .703 + SL_{pcf} \cdot .297$

settlement would be expressed by offset along fractures. However, it is conservative, assumed that a differential settlement is expressed in fracture offset. Then the largest offset would be about 0.75 feet (2 inches); about 30-45 feet from the top of the cell inslope. It is more likely that this differential settlement would result in some cover flexure or at worst several small fractures with offsets totaling not more than 2 inches.

The other method used for analysis, MKE's Method II, is from the Committee on Earthquake Engineering 1985³. It is based on evaluating the shear strain in the tailings caused by an earthquake. It relies not on N_v values but on shear wave velocities and shear modulus/maximum shear modulus ratio, both of which are estimated based on empirical data. This removes the effect of uncertainty associated with the lack of site-specific in-place tailings characterization. Using the same assumptions as in Method I, the estimated maximum settlement from liquefaction is 0.0581 feet, or 0.7 inches. The associated differential settlements are all well below the 0.75% threshold of concern for cracking of the cover.

The differences in settlement estimates of the two methods are substantial, about 17.5 times. However, the two estimates probably provide bounding limits for the range of likely liquefaction-induced settlement. If the Method I results are used, then the following consequences of the design earthquake liquefaction would be conservatively predicted:

maximum settlement - 1.015 feet in the deepest part of the cell, up to 0.4 feet along the cell margins over the inslope

maximum differential settlement - 2.7% within about 15 feet horizontal distance of the top of inslope
1.2% to 0.8% between 30 and 60 feet from top of inslope

impacts on cover - settlement of cover in response to tailing settlement, with maximum flexure over the upper half of the inslopes, where some cracking is possible with offsets less than two inches and probably less than one inch.

³ Committee on Earthquake Engineering, Commission on Engineering and Technical Systems, National Research Council, 1985, "Liquefaction of Soils During Earthquakes", National Academy Press.

EARTHQUAKE-INDUCED SETTLEMENT METHOD

per Tsunashima and Seed

5555

Parameters:

- τ_{av} = ave cyclic shear stress from earthquake, psi
 P_0 = total overburden pressure at depth considered, psi = $(86.31 + 0.624) \cdot \text{depth} = (86.31 + 0.478 \cdot 62.4) \cdot \text{depth} = 116 \cdot \text{pcf} \cdot \text{ft}$
 P_1 = effective overburden pressure at depth considered, psi = $P_0 - \text{depth} \cdot 62.4$
 r_s = stress reduction factor (1.0 at surface to 0.39 at 35) per Kovacs and Solomon, 1964
 a_{max} = peak acceleration at ground surface = 18g
 N = SPT N value normalized to an effective overburden pressure of 1 tsf and effective energy delivered to drill rods of 90% of theoretical free-fall energy
 $N_c = C_c \cdot N$
 $N = \text{SPT}^* N \text{ value}$
 C_c = correction factor based on effective overburden pressure at depth of SPT count

Assumptions:

- 1) N values are assumed to increase with depth, from 1 to 8 (see page 3)
- 2) Tailings are saturated to ground surface

Estimation of N Values:

No SPT tests have been performed, so N values are estimated using physical properties of samples, average in-place dry density, and standard soil mechanics references.

- 1) From NAVFAC DM-7, Fig. 3-7, relative density ranges from 0 to 35% for SM to ML soil with dry density of 86.31 pcf, and corresponding N values range from 1 to 8 (Fig. 4-2).
- 2) From ARKE LIMTRA Design Procedures, Chap. 11, App. 11B, Fig. 11B-2, minimum relative density under field conditions is about 36%, corresponding to $N_1 = 0$ and maximum relative density (100%) corresponds to N_1 of about 47
- 3) Based on 1 and 2 above, it is reasonable to estimate that the relative density of the SM/ML tailings in-place is at least 35% and that the N values range from 1 at the surface to 8 at 35 feet depth.

$$N_c = C_c \cdot N$$

- N_c = corrected SPT value
 N = recorded SPT value
 C_c = correction coeff.
 $= 0.77 \log_{10} (20(P_0/2000))$

z	N	P_0	C_c	N_c
5	1	288	1.67	1.67
10	2	537	1.44	2.88
15	3	806	1.31	3.92
20	4	1074	1.21	4.84
25	5	1343	1.14	5.68
30	6	1611	1.07	6.44
35	8	1880	1.02	8.18

Calculation of Settlement:

$$\text{shear stress ratio } \tau_{av}/P_0 = 0.05 \cdot (a_{max}/g) \cdot (P_0/P_1) \cdot r_s$$

Depth, z ft	N_c	P_0 pcf	P_1 pcf	P_0/P_1	r_s	τ_{av}/P_0	Vol. strain % (1)	Thickness of Layer ft	Settlement ft
5	1.67	288	288	2.182	1	0.2530	8	5	0.4
10	2.88	537	537	2.182	0.98	0.2479	5	10	0.5
15	3.92	806	806	2.182	0.96	0.2428	4.5	15	0.475
20	4.84	1074	1074	2.182	0.95	0.2423	4	20	0.8
25	5.68	1343	1343	2.182	0.93	0.2352	3.6	25	0.9
30	6.44	1611	1611	2.182	0.92	0.2327	3.2	30	0.96
35	8.18	1880	1880	2.182	0.89	0.2231	2.9	35	1.015

(1) from Fig 8, Tsunashima and Seed, 1987

Differential Settlements over Cell Invelopes:

Slopes are 3H:1V

Horizontal Distance over slope ft	Depth of Tailings over slope ft	Settlement ft	Differential Settlement, vertical ft/ horizontal ft
15	5	0.4	0.027
30	10	0.5	0.007
45	15	0.675	0.012
60	20	0.8	0.038
75	25	0.9	0.007
90	30	0.96	0.004
105	35	1.015	0.004

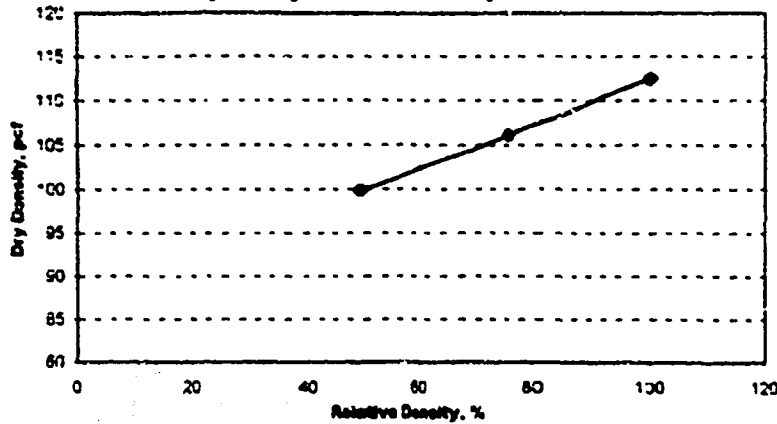
CORRELATION BETWEEN RELATIVE DENSITY AND ABSOLUTE DRY DENSITY OF SANDS

E. 244
5/6/99

after Terzaghi et al. 1996, Fig 44.1

Relative Density	Dry Density	
	pcf	Mg/m ³
49.5	96.89	1.6
76	106.1	1.7
100	112.4	1.8

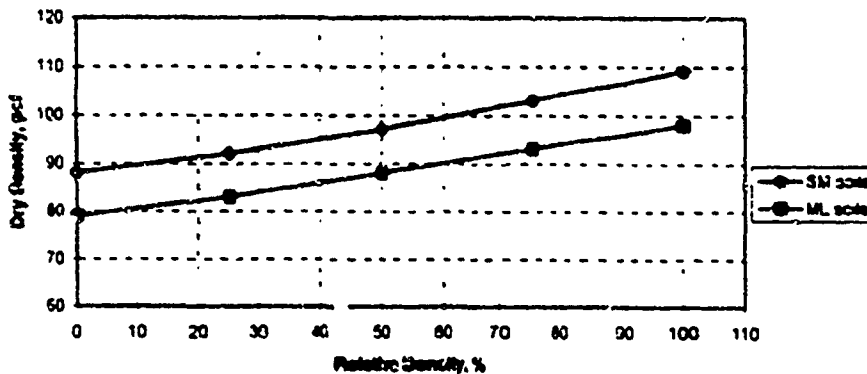
Dry Density VS Relative Density for Sand



after NAVFAC DM-7, 1971, Fig 3-7

Relative Density, %	Dry Density, pcf SM soils	Dry Density, pcf ML soils
0	88	79
25	92	83
50	97	88
75	103	93
100	109	98

DRY DENSITY VS RELATIVE DENSITY FOR SM AND ML SOILS



Based on these relationships, the average dry density of 86.31 pcf corresponds to relative density in the 0% to 40% range, depending on the amount of silt vs sand. Therefore, N values would range from 1 at ground surface to 8 at depths of 35-40 ft.

Parameters:

- T = peak shear stress from earthquake psi
- P_s = total overburden pressure at depth considered psi = w * z
- r_s = stress reduction factor (1.0 at surface to 0.9 at 30' 0.8 at 40')
- S = strain
- g = acceleration of gravity ft/sec²
- a = peak acceleration at ground surface = 0.18g
- w = unit weight, pcf
- z = depth, ft
- d = mass density
- G = shear modulus
- G/G_{max} = modulus reduction factor for strain
- V_s = shear wave velocity, fpe
- pr = Poisson's ratio
- E_a = axial strain
- h = thickness of layer, ft
- dh = settlement in layer, ft

Assumptions:

- 1) Tailings are saturated to ground surface
- 2) G/G_{max} = 0.80
- 3) V_s = 3000 fpe, per Committee on Earthquake Engineering, 1965
- 4) pr = 0.5
- 5) Shear wave travels path that is 45 degrees from vertical, so E_{max} = pr * E_a

Calculations:--

$$S = T/G = ((a/g) * P_s * r_s) / G = ((a/g) * (w * z) * r_s) / G = a * z * (w/g) * r_s / G$$

$$G_{max} = d * V_s^2 = (w/g) * V_s^2$$

$$d = G_{max} / V_s^2 = w/g$$

$$S = a * z * d * r_s / G = a * z * (G_{max} / V_s^2) * r_s / G = a * z * r_s / (V_s^2 * (G/G_{max}))$$

$$= a * z * r_s / (V_s^2 * 0.80) = 1.25 * a * z * r_s / V_s^2 = 1.25 * a * z * r_s / (3000)^2$$

$$= 1.25 * (0.18 * 32.2) * z * r_s / 90000 = 1.25 * (0.18 * 32.2) * z * r_s / 90000$$

$$S = 0.000806 * z * r_s$$

$$r_s = 1.0 \text{ at surface to } 0.9 \text{ at } 30', 0.8 \text{ at } 40' \quad (\text{Kovacs and Solomon, 1964})$$

$$E_a = S / (1 + pr) = dh/h = 0.0008 * z * r_s / 1.5$$

$$dh = 0.0008 * z * r_s / 1.5$$

Settlements:

Depth, z ft	r _s	Thickness of Layer, h, ft	Strain S	Axial Strain E _a	Settlement dh, ft
5	1	5	0.0004	0.00027	0.0013
10	0.98	10	0.0008	0.00052	0.0052
15	0.96	15	0.0012	0.00077	0.0115
20	0.95	20	0.0015	0.00101	0.0203
25	0.93	25	0.0018	0.00124	0.0310
30	0.92	30	0.0022	0.00147	0.0442
35	0.89	35	0.0025	0.00166	0.0581

Differential Settlements over Cell Invelopes:

Slopes are 3H:1V

Horizontal Distance over slope ft	Depth of Tailings over slope ft	Settlement ft	Differential Settlement, vertical ft/ horizontal ft
15	5	0.0013	0.0001
30	10	0.0052	0.0003
45	15	0.0115	0.0004
60	20	0.0203	0.0006
75	25	0.0310	0.0007
90	30	0.0442	0.0009
105	35	0.0581	0.0006

Memorandum

Date: April 23, 1999

International Uranium Corporation

To: Mr. Harold R. Roberts

From: Julio E. Valera

Re: **Probabilistic Seismic Risk Assessment**

As stipulated by the Nuclear Regulatory Commission (NRC) in their "Draft Standard Review Plan for the Review of a Reclamation Plan for Mill Tailings Sites under Title II of the Uranium Mill Tailings Radiation Control Act", (UMTRCA) - NUREG-1620, a probabilistic seismic hazard analysis (PSHA) may be considered as an acceptable method to a deterministic maximum credible earthquake (MCE) analysis for establishing the peak horizontal acceleration (PHA) for a site.

The NRC draft standard (Section 1.4) states the following. "An exceedance value no greater than 10^{-4} per year should be used in determining the PHA for the site. This 10^{-4} value represents a 1 in 10 chance of the site exceeding the PHA in a 1,000-year period, which is appropriate for a 1,000-year design life". Based on this understanding, Knight Piesold has performed a simplified seismic risk assessment for IUC's White Horse Mesa Uranium Mill Tailings Facility to establish the probabilistic PHA for the site. The simplified PSHA has made use of probabilistic seismic hazards maps recently developed for the contiguous USA as part of a joint effort by the Federal Emergency Management Agency (FEMA), and the U. S. Geological Survey (USGS) to develop new maps for use in seismic design. A detailed description of the development of the maps is contained in the USGS Open-File Report 96-532, National Seismic Hazards Maps: Documentation, June 1996 by Frankel et al (1996). The maps provide probabilistic ground motion design parameters with 2%, 5% and 10% probabilities of exceedance in 50 years, corresponding to recurrence intervals of 475, 975 and 2500 years, respectively. The maps were developed using a soft-rock site as the reference site condition which is reasonably representative of the conditions at White Horse Mesa mill site. A probability of exceedance of 10% for a 1,000 year design life as stipulated by the NRC corresponds to a recurrence interval of 10,000 years. A similar probability of exceedance for a 200 year design life corresponds to an earthquake recurrence interval of 2000 years.

The latitude and longitude for the White Horse Mill are $37^{\circ} 35' N$, and $109^{\circ} 30' W$, respectively. Using these coordinates, values of PHA were obtained from the USGS seismic hazards maps at the three recurrence intervals previously mentioned. These are plotted in the accompanying figure versus return period. A best-fit straight line and curve were fitted to the data to extrapolate to larger return periods. The following PHA values were obtained for the White Horse Mesa Mill site

<u>Design Life (yrs)</u>	<u>Return Period (yrs)</u>	<u>PHA (g)</u>
200	2,000	0.11
1,000	10,000	0.18

Mr. Harold R. Roberts
Probabilistic Seismic Risk Assessment

April 23, 1989

Thus based on extrapolation of the USGS data, a PHA equal to 0.18g would correspond to the 10,000 year event for the site.

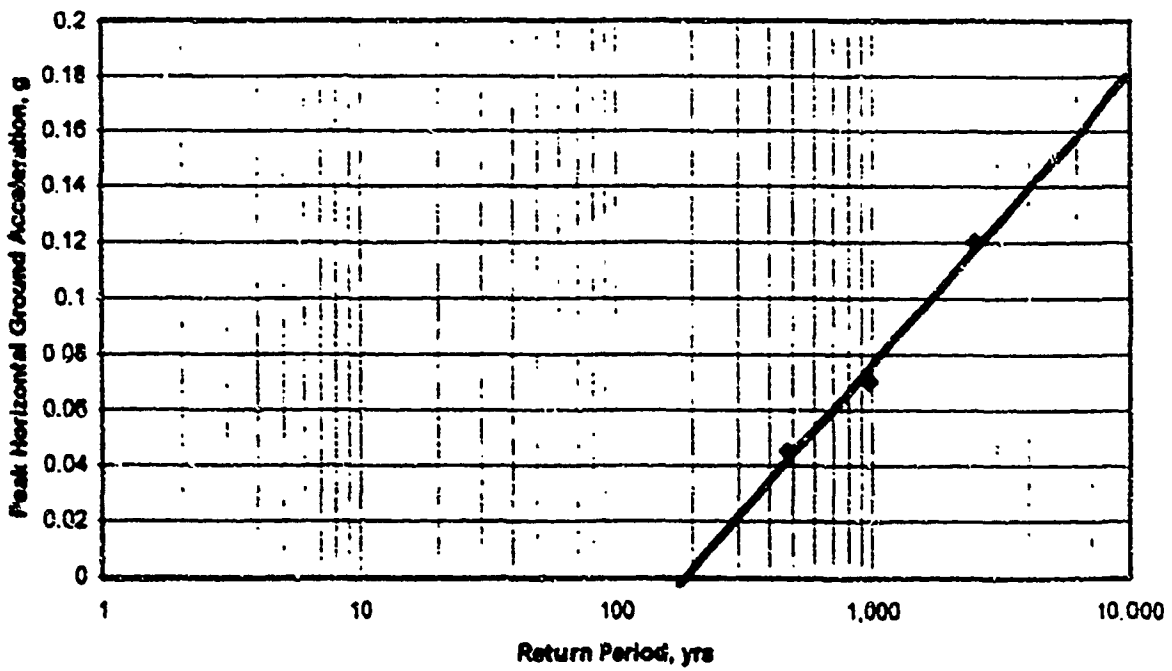
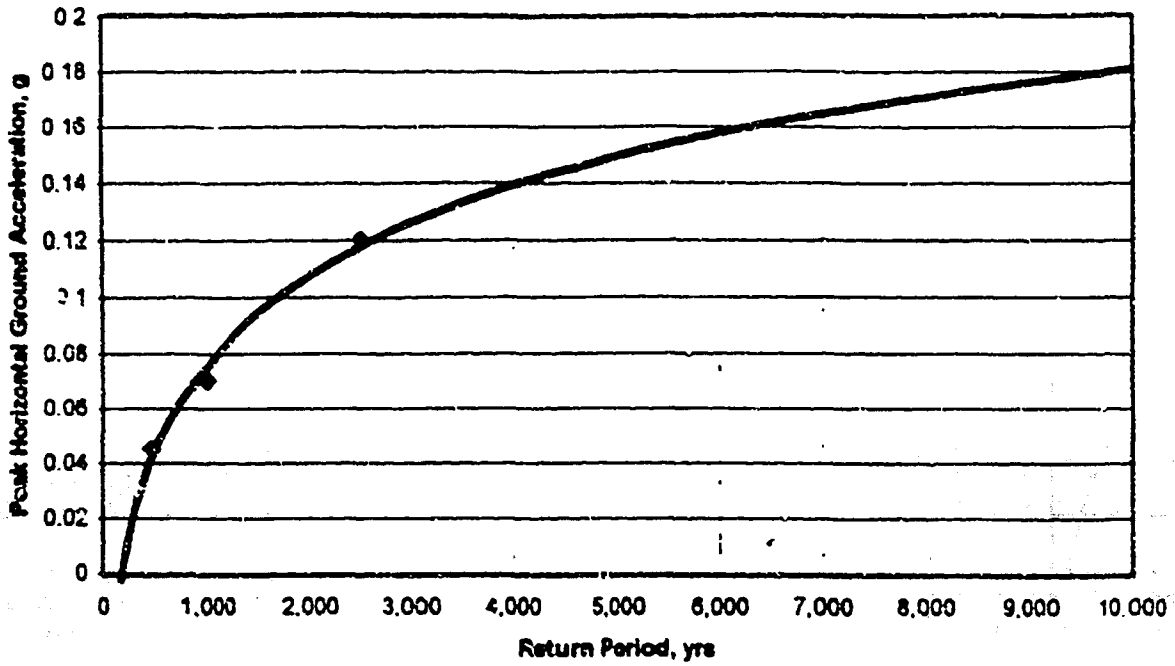
In Section 1.4.3 of NUREG-1620 the NRC states that in order "to assess potential site ground motion from earthquakes not associated with known tectonic structures (i.e., random or floating earthquakes), the largest floating earthquake reasonably expected within the tectonic province (no smaller than magnitude 6.2) should be identified". They also state that a site-to-source distance of 15 km should be used for floating earthquakes within the host tectonic province in a deterministic analysis.

In addition to the PHA, it is necessary to establish the magnitude of the corresponding earthquake in order to conduct a liquefaction assessment of the tailings impoundment. An estimate of this magnitude was obtained using the acceleration attenuation relationship developed by Campbell and Bozorgnia (1994) which is considered by the NRC as an acceptable relationship. The attenuation relationship used for this study assumed strike slip faulting and soft rock site conditions. A site-to-source distance of 15 km was also used with a PHA of 0.18g to establish the corresponding magnitude. By coincidence a magnitude of 6.2 was obtained.

Thus based on this simplified seismic risk assessment, a magnitude 6.2 earthquake producing a PHA of 0.18g at the mill site represents the 10,000 year event which has a 10% probability of exceedance during a mine life of 1000 years.

White Mesa
Ground accelerations from Frankel et al (1966).

return period, yrs	accel.
475	0.045
975	0.07
2500	0.12



White Mesa Mill - Soil Testing, tailings samples



WESTERN
COLORADO
TESTING,
INC.

529 25 1/2 Road, Suite 5-101
Grand Junction, Colorado 81505
(970) 241-7700 • Fax (970) 241-7783

May 4, 1999
WCT #804899

International Uranium USA Corporation
Independence Plaza, Suite 950
1050 17th Street
Denver, Colorado 80265

Subject: Soil Sample Testing

As requested, we have completed the soil laboratory work for International Uranium USA Corporation. The testing performed included the following:

- 21 Sieve Analyses
- 21 Atterberg Limit Tests
- 21 Standard Proctor Tests (ASTM D698)
- 6 Hydrometer Tests
- 6 Specific Gravity Tests

Data sheets are included for each test except for the specific gravities. The results of these are shown below:

<u>Sample</u>	<u>Avg. Bulk Specific Gravity</u>	<u>Avg. Bulk Specific Gravity (SSD)</u>	<u>Apparent Specific Gravity</u>	<u>Absorption Percent</u>
C2 - T81	2.337	2.488	2.673	5.372
C2 - T82	2.197	2.392	2.868	11.826
C2 - T83	2.157	2.350	2.705	8.398
C2 - T84	2.286	2.432	2.721	7.402
C3 - T81	2.458	2.562	2.748	4.294
C3 - T82	2.349	2.464	2.655	4.900

Page 2
International Uranium USA Corporation
WCT #804899
May 4, 1999

We have been happy to be of service. If you have any questions
or we may be of further assistance, please call.

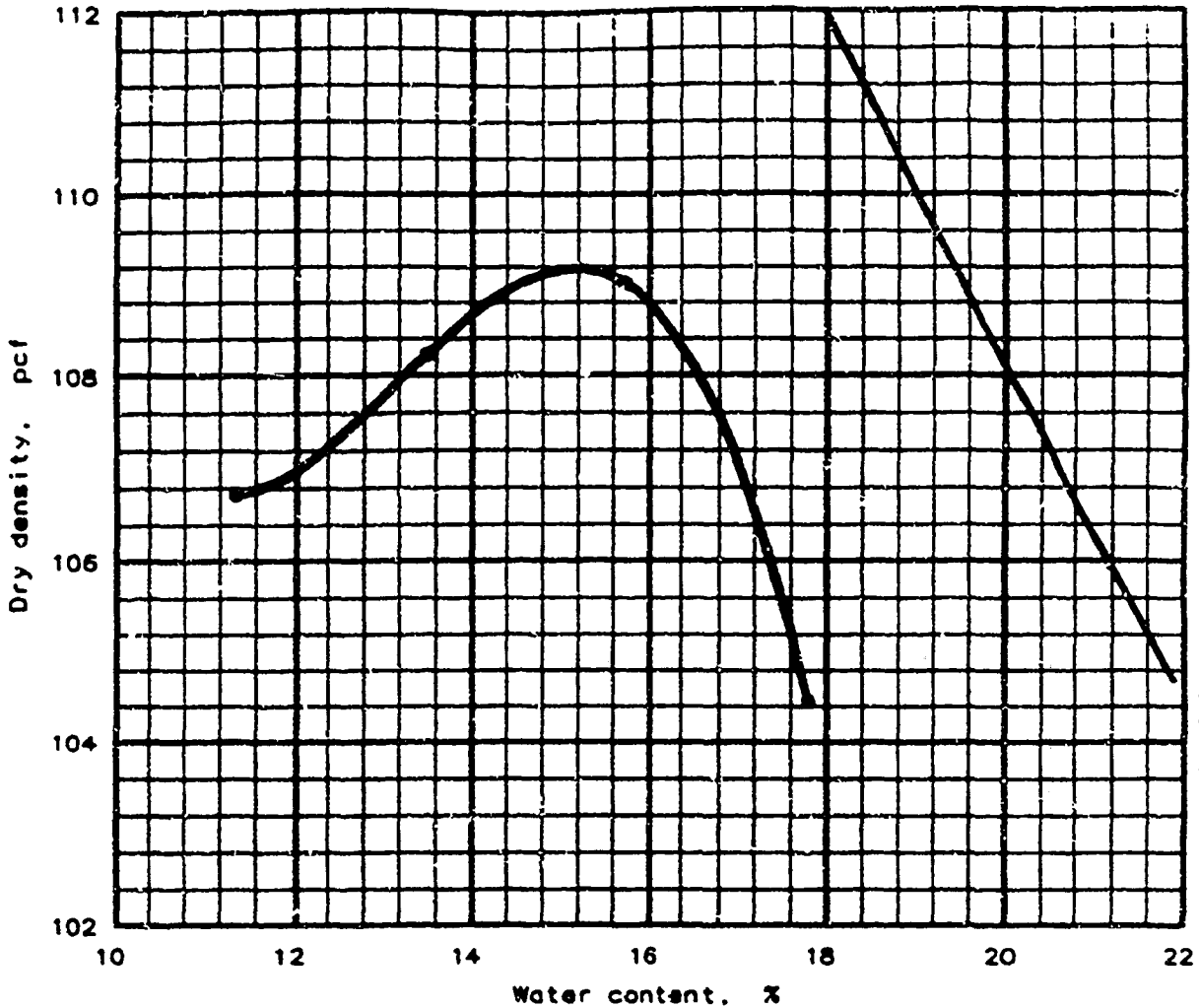
Respectfully Submitted:
WESTERN COLORADO TESTING, INC.

Wm. Daniel Smith

Wm. Daniel Smith, P.E.
Senior Geotechnical Engineer

WDS/mh
WESTERN COLORADO TESTING, INC.

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure A, Standard
 Oversize correction applied to each point

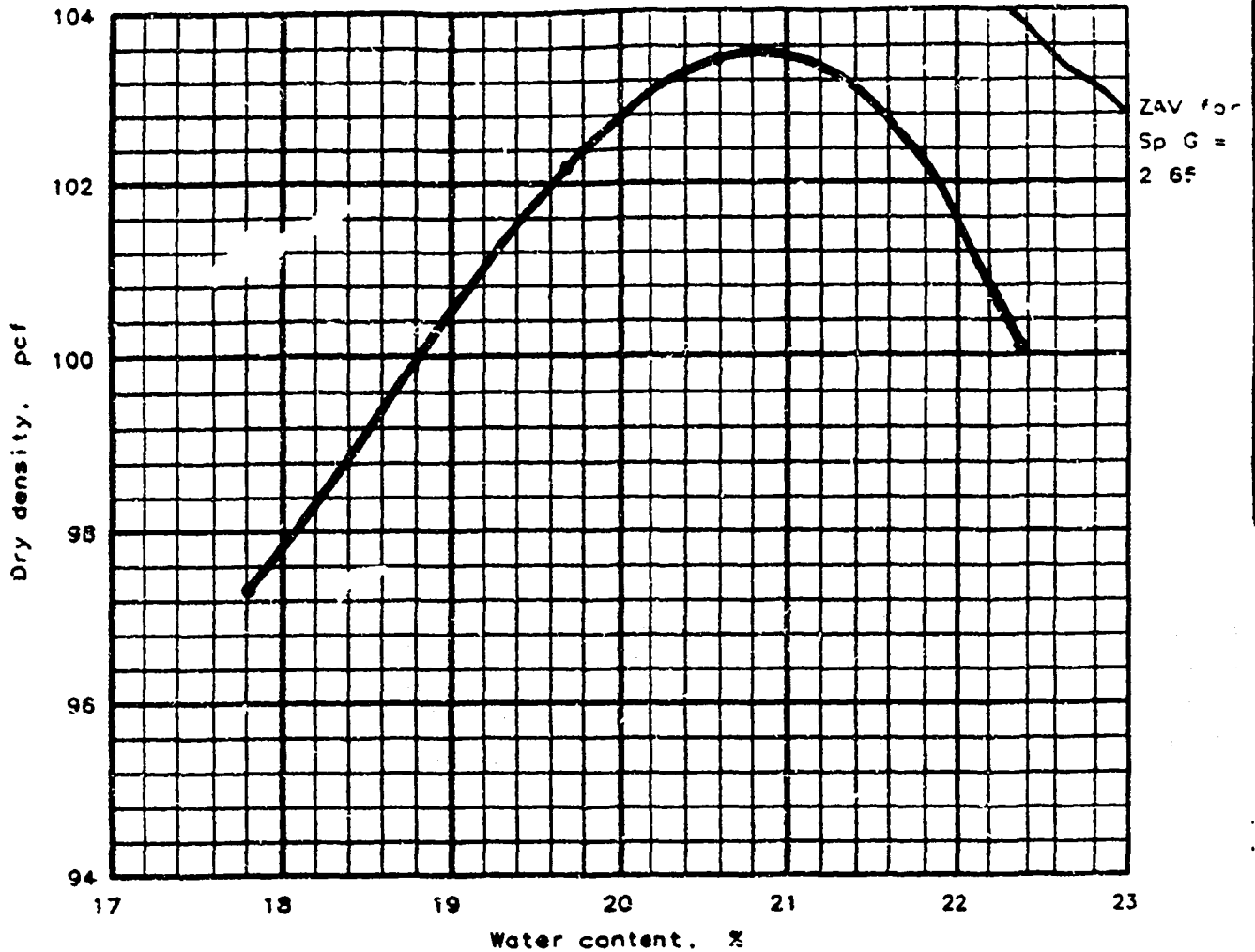
Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 109.2 pcf Optimum moisture = 15.2 %	109.2 pcf 15.2 %	C2-ST1

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 4/27/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST WESTERN COLORADO TESTING, INC.	Fig. No. <u>1</u>
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MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure A, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 103.5 pcf Optimum moisture = 20.8 %	103.5 pcf 20.8 %	C2-TS2

Project No.: 804899
 Project: International Uranium Corporation
 Location: Soil Sample Testing

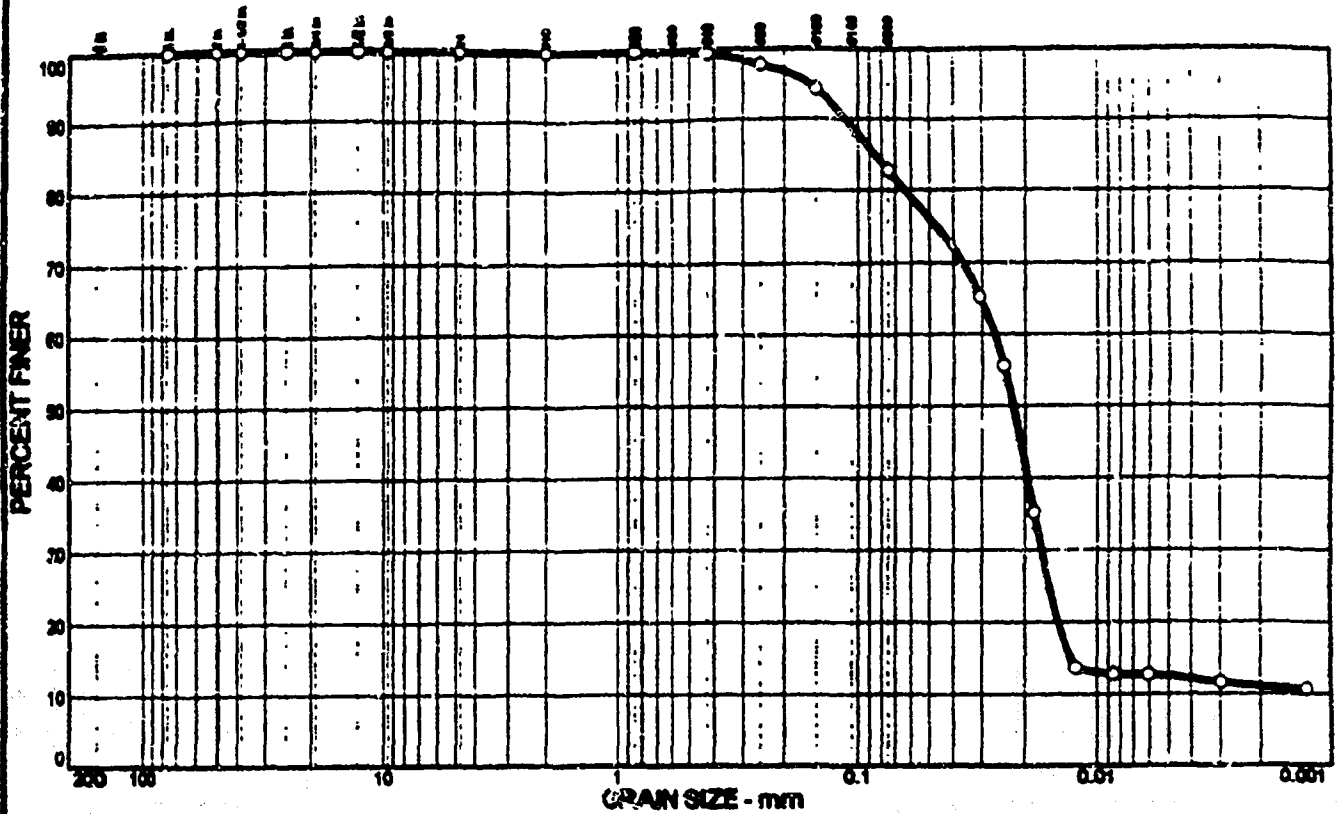
Date: 4/27/99

Remarks:
 SUBMITTED BY: Client
 TESTED BY: JH

MOISTURE-DENSITY RELATIONSHIP TEST
WESTERN COLORADO TESTING, INC.

Fig. No. 2

PARTICLE SIZE DISTRIBUTION TEST REPORT



% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0	0.0	17.3	70.2	12.5	ML	A-4(0)	29	29

SIEVE Inches mm	PERCENT FINER	
	○	
3	100.0	
2	100.0	
1.5	100.0	
1	100.0	
3/4	100.0	
1/2	100.0	
3/8	100.0	
GRAIN SIZE		
D ₆₀	0.0264	
D ₃₀	0.0170	
D ₁₀		
COEFFICIENTS		
C _u		
C _w		

SIEVE number mm	PERCENT FINER	
	○	
#4	100.0	
#10	100.0	
#20	99.9	
#40	99.4	
#60	97.8	
#100	94.3	
#200	82.7	

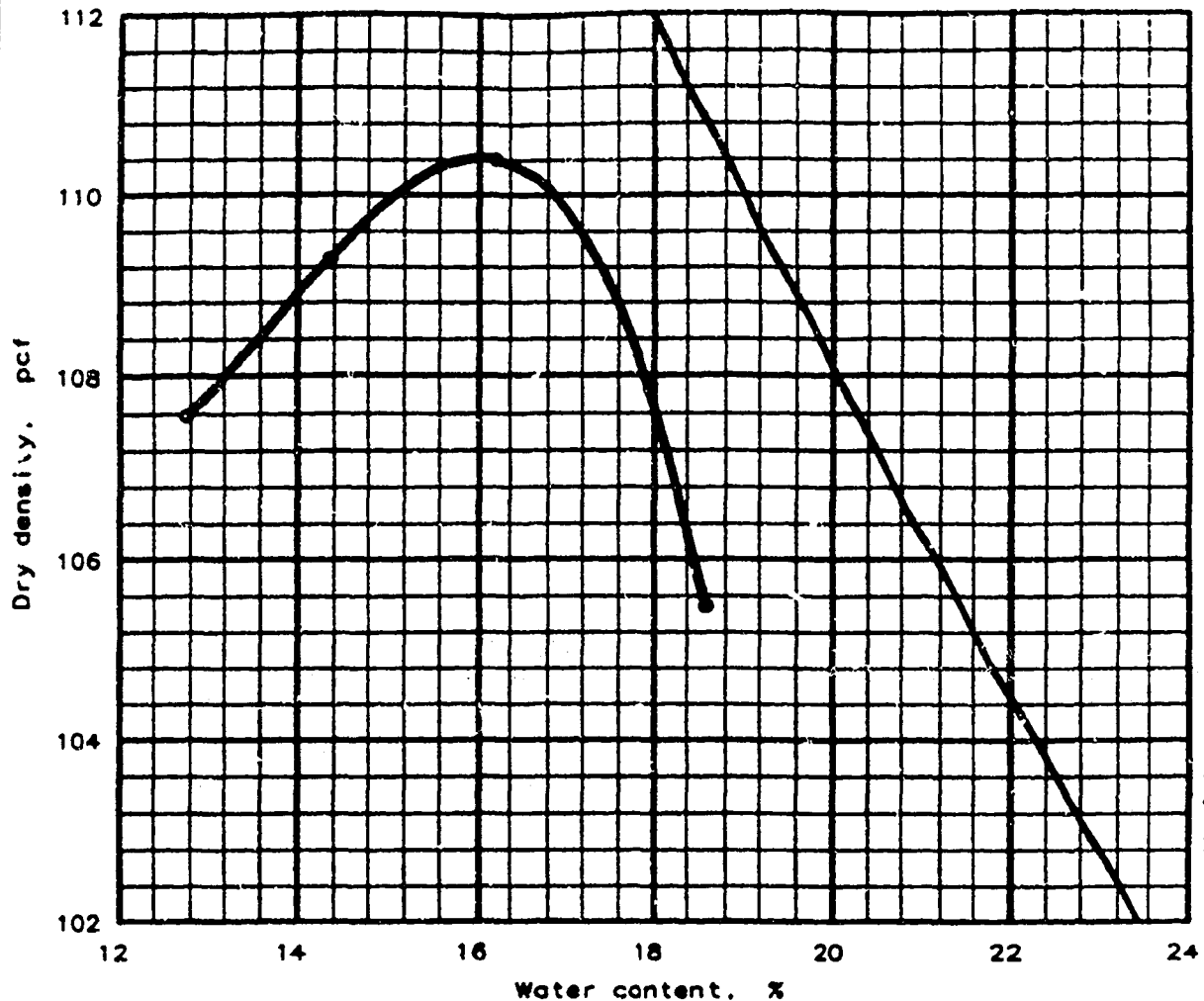
SOIL DESCRIPTION
 ○ Silty clayey, sandy, grey

REMARKS:
 ○ Tested By: JH

○ Source:

Sample No.: C2-TS2

MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp. G =
2.65

Test specification: ASTM D 698-91 Procedure A, Standard
Oversize correction applied to each point

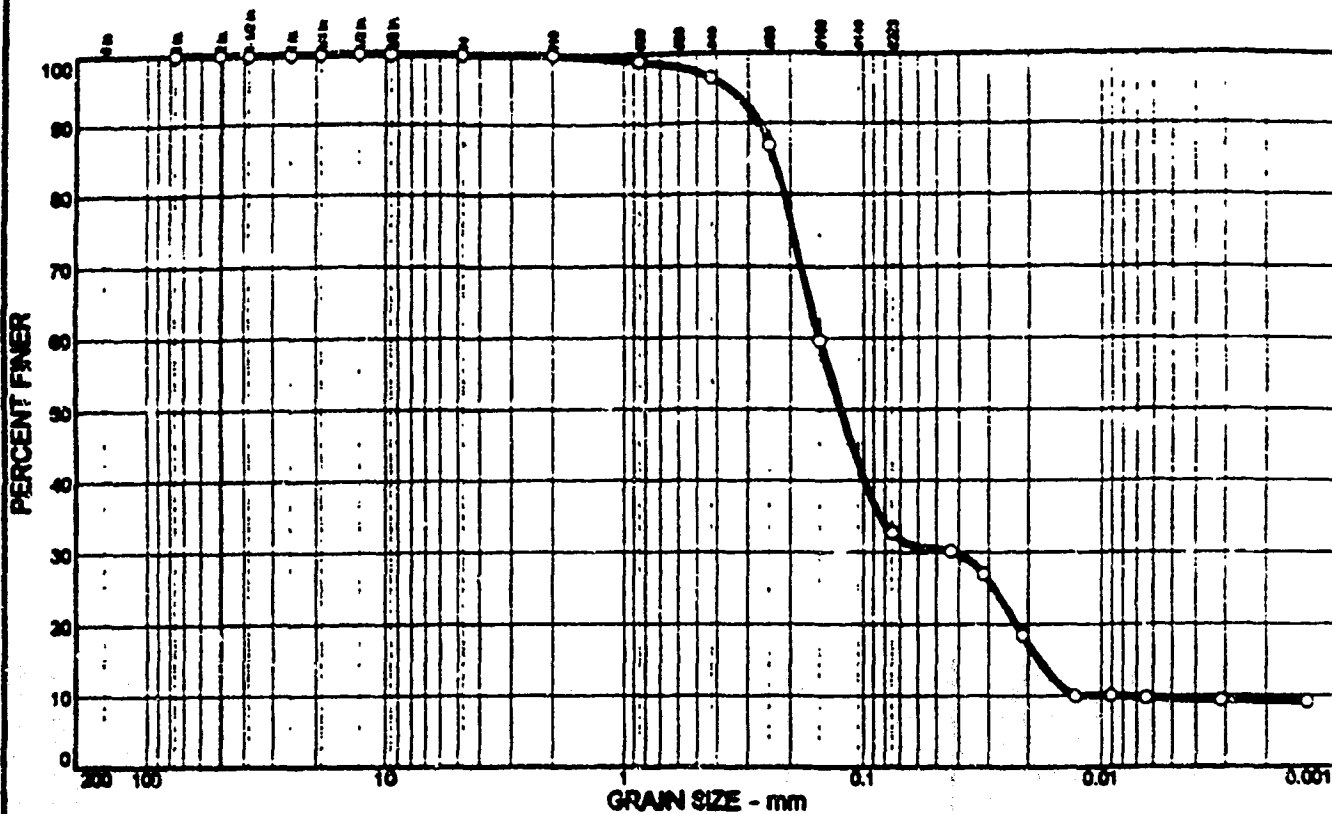
Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 110.4 pcf Optimum moisture = 16.0 %	110.4 pcf 16.0 %	C2-TS3

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 4/27/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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MOISTURE-DENSITY RELATIONSHIP TEST WESTERN COLORADO TESTING, INC.	Fig. No. <u>3</u>
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PARTICLE SIZE DISTRIBUTION TEST REPORT



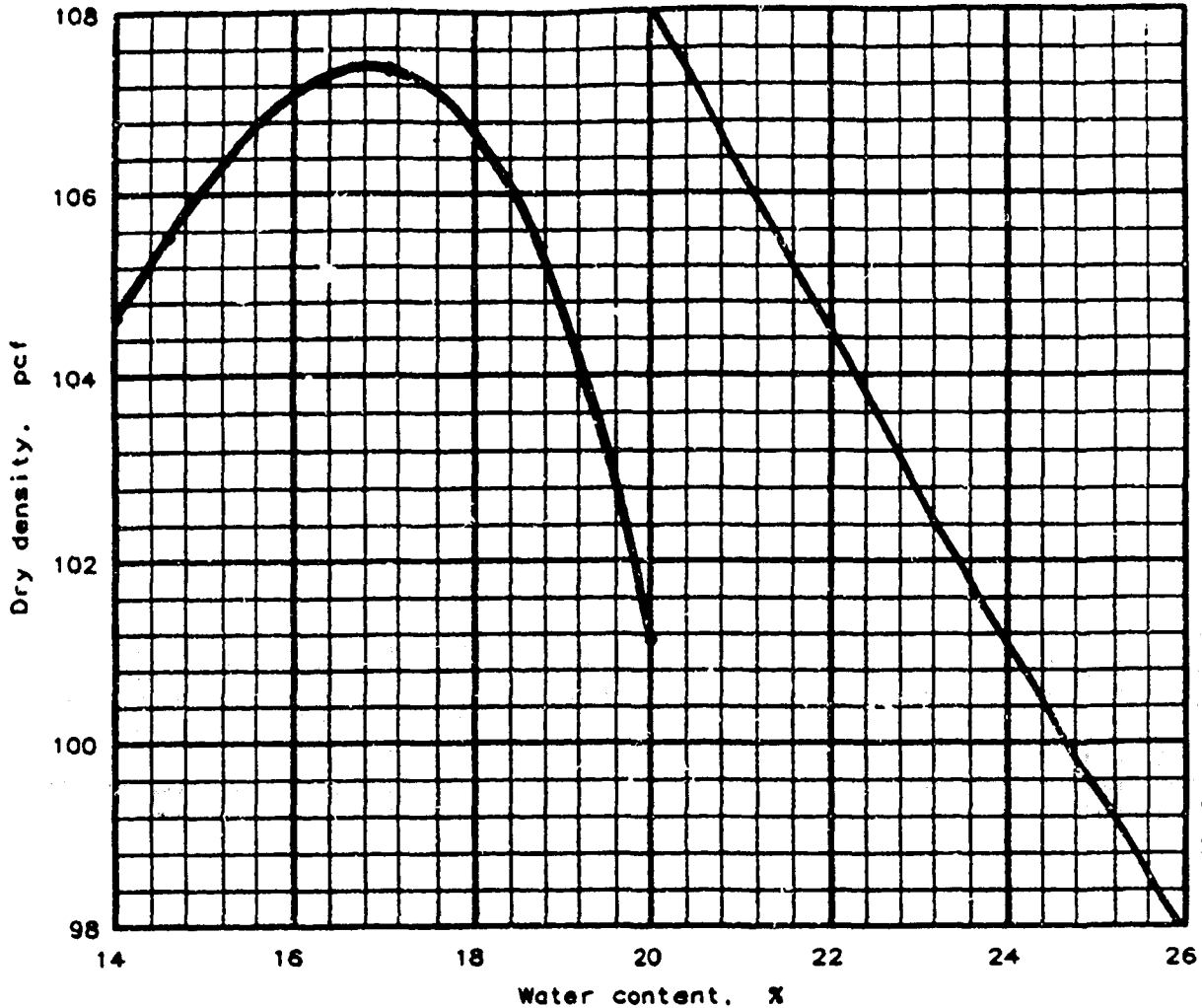
% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	UDCS	AASHTO	PL	LL
0	0.0	67.3	23.2	9.5	SM	A-2-4(0)	NP	NP

SIEVE Inches mm	PERCENT FINER		SIEVE number mm	PERCENT FINER		SOIL DESCRIPTION ○ Sand, silty, gray/brown
	○			○		
3	100.0		#4	100.0		
2	100.0		#10	100.0		
1.5	100.0		#20	98.9		
1	100.0		#40	96.4		REMARKS: ○ Tested By: JH
3/4	100.0		#60	86.9		
1/2	100.0		#100	59.6		
3/8	100.0		#200	32.7		
GRAIN SIZE						
D ₆₀	0.151					
D ₃₀	0.0425					
D ₁₀	0.0084					
COEFFICIENTS						
C _c	1.42					
C _u	18.03					

○ Scores:

Sample No.: C2-T33

MOISTURE-DENSITY RELATIONSHIP TEST



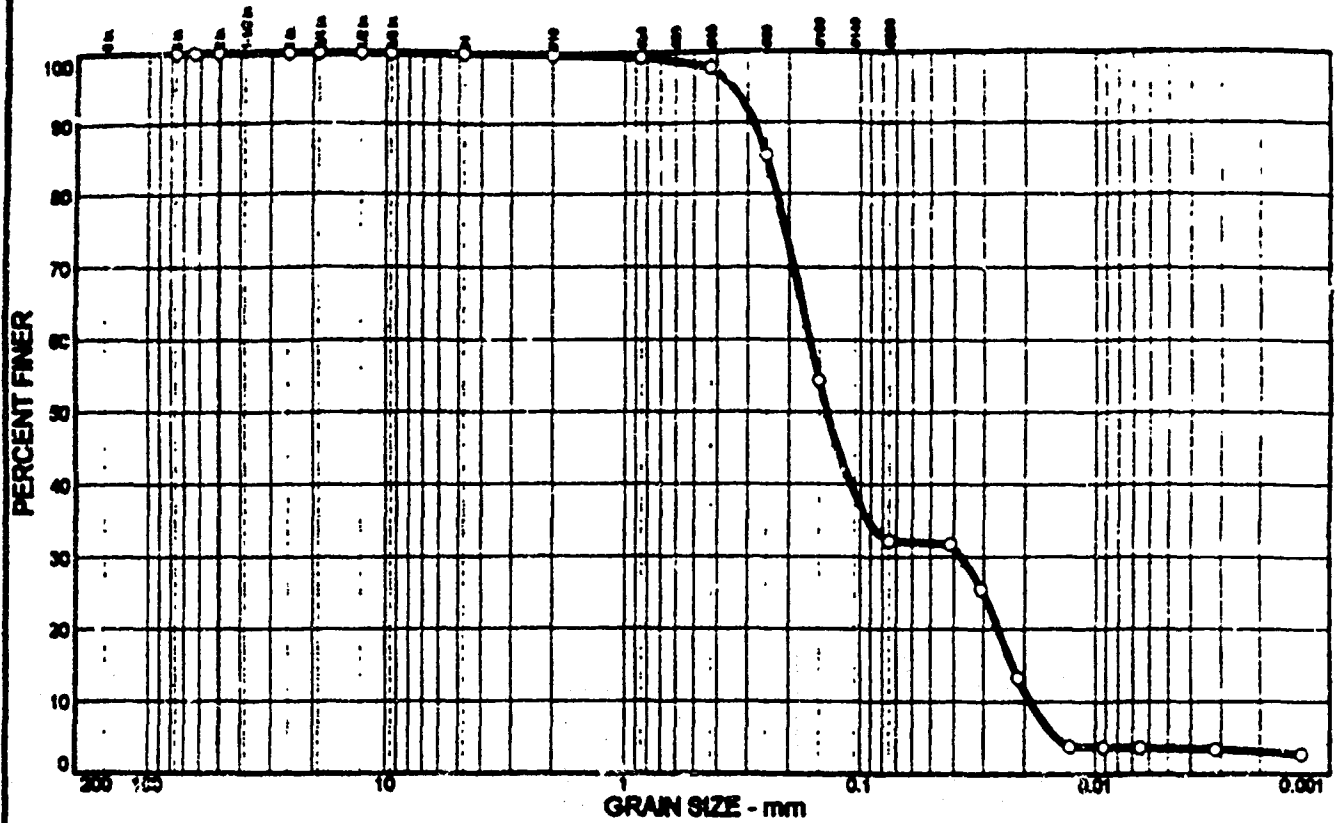
Test specification: ASTM D 698-91 Procedure A, Standard
 Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

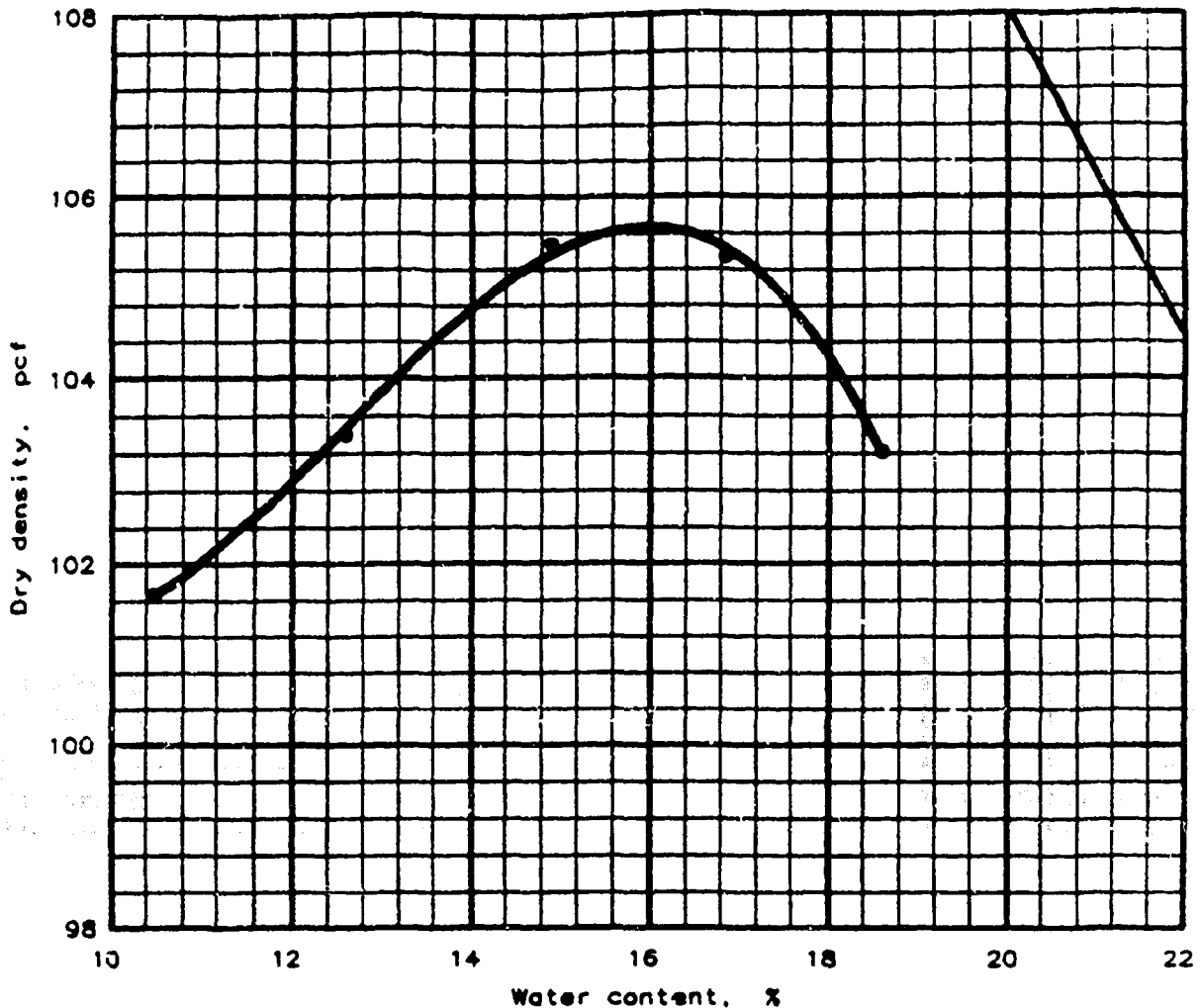
ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 107.4 pcf Optimum moisture = 16.8 %	107.4 pcf 16.8 %	C2-TS4

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 4/27/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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PARTICLE SIZE DISTRIBUTION TEST REPORT



MOISTURE-DENSITY RELATIONSHIP TEST



ZAV for
Sp G =
2.65

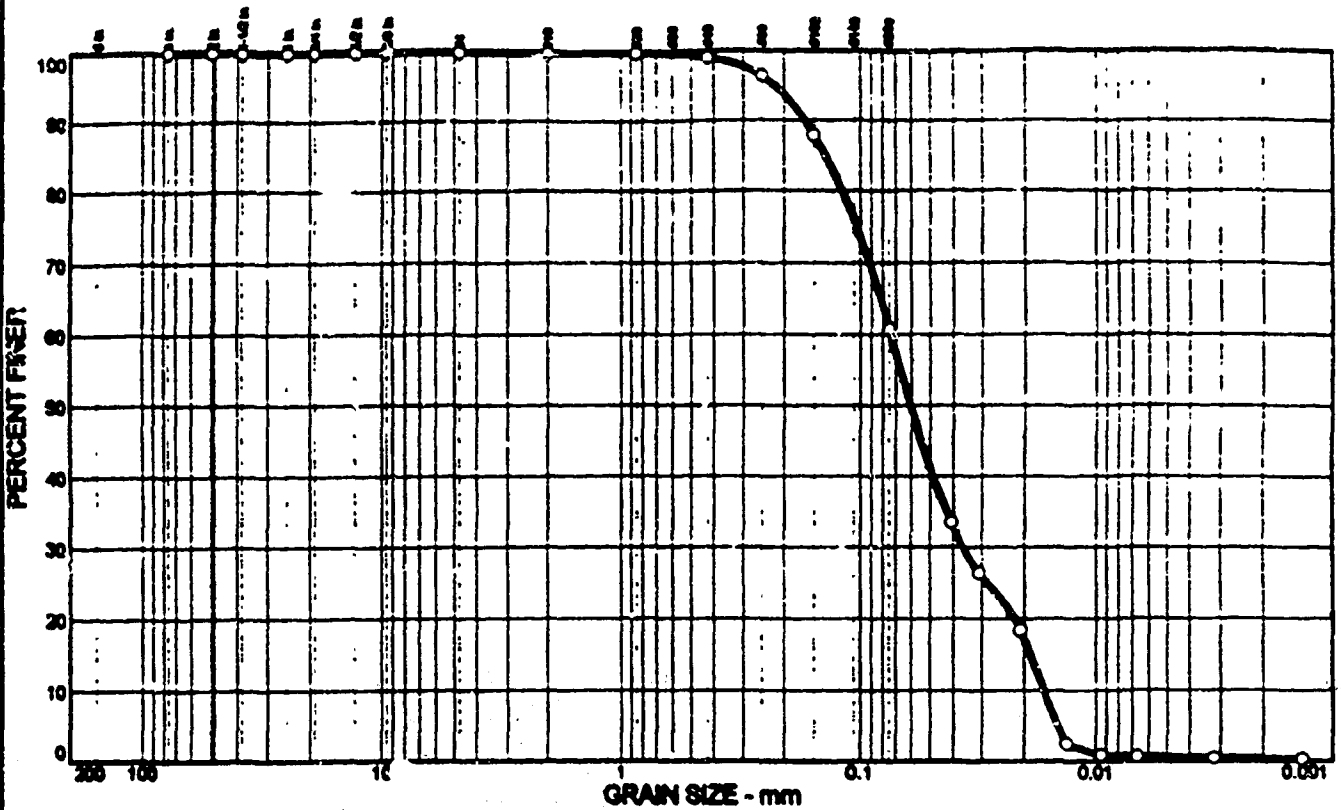
Test specification: ASTM D 698-91 Procedure A, Standard
Oversize correction applied to each point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			H/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 105.7 pcf Optimum moisture = 16.0 %	105.7 pcf 16.0 %	C3-TS1

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 4/27/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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PARTICLE SIZE DISTRIBUTION TEST REPORT



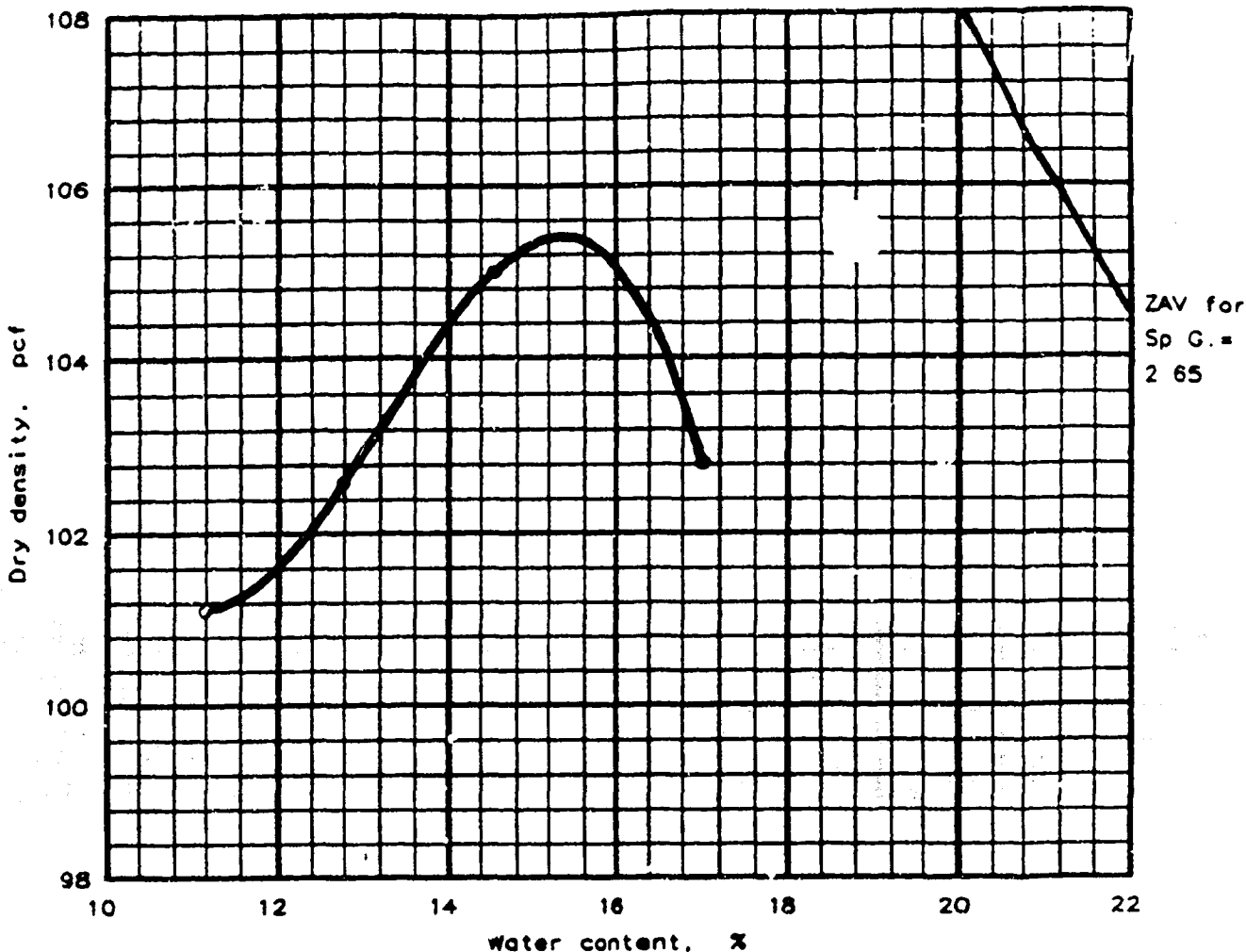
#	% + 3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	AASHTO	PL	LL
0		0.0	39.2	60.3	0.5	ML	A-4(0)	NP	NP

SIEVE Inches mm	PERCENT FINER		SIEVE number mm	PERCENT FINER		SOIL DESCRIPTION
	○			○		
3	100.0		#4	100.0		○ Silty, sandy, brown REMARKS: ○ Tested By: JH
2	100.0		#10	100.0		
1.5	100.0		#20	91.9		
1	100.0		#40	99.1		
3/4	100.0		#60	96.3		
1/2	100.0		#100	87.8		
3/8	100.0		#200	60.8		
GRAIN SIZE						
D ₆₀	0.0738					
D ₃₀	0.0364					
D ₁₀	0.0166					
COEFFICIENTS						
C _u	1.08					
C _u	4.45					

○ Sizes:

Sample No.: C3-TS1

MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-91 Procedure A, Standard
 Oversize correction applied to each point

Elev, Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
			N/A %	2.65				

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 105.4 pcf Optimum moisture = 15.3 %	105.4 pcf 15.3 %	C3-TS2

Project No.: 804899 Project: International Uranium Corporation Location: Soil Sample Testing Date: 4/27/99	Remarks: SUBMITTED BY: Client TESTED BY: JH
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Tailings Cell 2 - Dry Density Calculation

Cell 2 - Original Design Volume

2,380,000 tons @ 92 dpcf	=	1,916,264 yd ³
Design change to east end - + 5%	=	95,000 yd ³
Total as built volume	=	2,011,264 yd ³
Remaining storage volume	=	23,000 yd ³
		1,988,264 yd ³

Total Tailings to Date

As of October 23, 1989	2,299,708 tons
Cabot	12,000 tons
On-Site Waste	<u>5,000 tons</u>
	2,316,708 tons
	<u>2,316,708 tons</u>
	1,988,264 yd ³ = 86.31 dpcf

TO: Bill Deal
 FROM: Shannon Clark
 DATE: June 25, 1997
 SUBJECT: Cell 3 Calculated Capacity Left

I was asked by you, to find the original capacity of Cell 3 and the capacity we have left to fill. In the Environmental files I found where John Hamrick had listed the cells and capacities and off the 19 C's had calculated the from inception tons deposited to each cell.

Cell 2	2,299,708	
Cell 3	1,249,000	(+600,000 tons = License Amendment)

as of October 23, 1989.

I then went to Gary Richards to find the dry tons fed to the mill to date off of the 19C report Fed to the mill, inception to-date, is 3,757,344 tons. We have produced 14,050 tons of Yellowcake and 16,200 tons of Vanadium.

3,757,344	Dry tons fed to mill
<u>- 14,050</u>	YC produced in tons
3,743,294	Tons to tails
<u>- 16,200</u>	Vanadium Produced
3,727,094	Tons to tail
<u>- 2,299,708</u>	Tons deposited into Cell 2
1,427,386	Tons in Cell 3 at this point

2,091,717	Available tons in Cell 3 at time of construction
<u>- 1,427,386</u>	Tons deposited into Cell 3 as of now
664,331	Tons of space left in Cell 3 (in theory)

This calculates out to be 68% full.

White Mesa Mill - Screen Analysis of Ore Feed to Leach

Table 5

Screen Analysis of Feed Ore to Leach

Grind conditions:

Rod mill	7-5/8" diam x 9-1/2", steel, ribbed, 85/90 rpm
Rod charge	8.9 kg
Ore charge	1.00 kg, minus 6-mesh
% solids	50
Time	3 min

Size Mesh (Tyler)	Weight Distribution, %			
	Blanding No. 4 HRI-11868	Anschutz No. 1 HRI-11870	Hanksville No. 1 HRI-11175-1	Three-Ore Composite
+35	0.0	0.0	0.5	
35x48	2.5	0.2	1.9	1.2
48x65	16.2	7.4	15.3	12.7
65x100	25.0	25.2	26.2	28.9
100x150	18.7	21.9	19.5	20.1
150x200	10.4	14.6	13.4	13.7
200x270	4.5	7.6	6.2	6.0
270x325	1.5	2.8	1.8	2.9
-325	21.2	22.3	15.7	14.5
	100.0	100.0	100.0	100.0

✓ Data from June 15, 1977 report "Uranium Recovery from Hanksville and Blanding Station Ores."

Screen Analysis of Blanding No. 4, Anschutz No. 1, and
Hanksville No. 2A Ore Feed to Leach

Grinding conditions:

Mill	Rod, steel, 7-5/8" diam x 9-1/2", ribbed, 85/90 rpm
Rod charge	Steel rods, 9" in length
	Diam No. of Weight
	<u>inch Rods kg</u>
	1/4 6 0.54
	3/8 7 1.14
	1/2 16 4.49
	5/8 6 2.76
	<u>8.90</u>
Ore charge	1.0 kg, minus 6-mesh
H ₂ O	1.0 kg
Time	3 min

Screen analysis:

Size Mesh (Tyler)	Weight Distribution, %		
	Blanding No. 4 HRI-11868	Anschutz No. 1 HRI-11870	Hanksville No. 2A HRI-11869
+28			12.3
28x35	0.0	0.0	11.3
35x48	2.5	0.2	13.5
48x65	16.2	7.4	9.2
65x100	25.0	25.2	7.1
100x150	18.7	21.9	4.8
150x200	10.4	14.6	4.2
200x270	4.5	7.6	3.0
270x325	1.5	2.8	2.3
-325	<u>21.2</u>	<u>20.3</u>	<u>32.3</u>
	100.0	100.0	100.0

ATTACHMENT E

**EVALUATION OF POTENTIAL SETTLEMENT
DUE TO EARTHQUAKE-INDUCED LIQUEFACTION
AND
PROBABILISTIC SEISMIC RISK ASSESSMENT**

PREPARED BY

INTERNATIONAL URANIUM (USA) CORP.

INDEPENDENCE PLAZA

1050 17TH STREET, SUITE 950

DENVER, CO 80265

ATTACHMENT F

**RADON EMANATION CALCULATIONS
(REVISED)**

**PREPARED BY
INTERNATIONAL URANIUM (USA) CORP.
INDEPENDENCE PLAZA
1050 17TH STREET, SUITE 950
DENVER, CO 80265**

Memorandum

Date: April 15, 1999

1626B

To: File 1626B

From: Roman Popielak and Pete Duryea

Re: **Radon Emanation Calculations (Revised)**

At the request of International Uranium (USA) Corporation (IUC), we have completed a series of analyses of the expected levels of radon flux from the White Mesa uranium tailings facility for the tailings cover design. These analyses accounted for recent comments from the United States Nuclear Regulatory Commission (NRC).

Analysis Methodology and Input Parameters

The analyses conducted and described herein adopted the methods and approach detailed in NRC Regulatory Guide 3.64 and more specifically the computer code RADON Version 1.2. The code, which considers one-dimensional steady state gas diffusion, requires input data including layer thickness, porosity, dry density, radium activity, emanation coefficient, gravimetric water content and radon diffusion coefficient. These input data were based exclusively on available data from previous work by others including Rogers and Associates Engineering Corporation, Advanced Terra Testing, Chen and Associates, D'Appolonia Consulting Engineers Inc and TITAN Environmental. Key laboratory data and a summary of parameters selected for these analyses are presented in the attached Table 1.

The current cover design includes 2.0 feet of random fill (frost barrier fill) over 1.0 foot of compacted clay which in turn overlies 3.0 feet of random fill (platform fill). In the analyses, the thickness of final cover was reduced by 6.8 inches to 1.4 feet to account for the depth of frost penetration as evaluated by TITAN Environmental. The actual tailings thickness is on the order of 44 feet, which meets the NRC guidelines for an infinitely thick source, and hence it could be modeled in program RADON as a 500.0-centimeter thick layer. Available data on the in-situ density of the tailing was used. All available historical Proctor compaction results for the other materials were evaluated to select appropriate maximum dry densities for the clay and random fill.

The clay layer and frost barrier fill, which are to be placed and compacted as engineered fill materials, were modeled with 95-percent standard Proctor compaction. The platform fill material is dumped and spread directly on top of the tailing surface. Once in place, the material is compacted by selective routing of equipment traffic, and it then provides a working surface for subsequent operations such as placement and compaction of the clay layer and frost barrier fill. The compaction of material comprising the platform is expected to be higher at its top than at its contact with the tailings.

File 1626B

Radon Emanation Calculations (Revised)

Within the platform fill, the surficial material is likely to exhibit fairly high compaction given the influence of the contact stresses exerted by equipment traffic and later by the compaction of overlying material. Such stresses diminish with depth, so lower portions of the platform fill will not have experienced as significant a compactive effort. Compaction of the platform fill is therefore likely to range from about 80-percent of standard Proctor at the base of the random fill immediately above the tailing to 90- to 95-percent of standard Proctor compaction at the top of the platform fill immediately below the equipment loads just described.

The porosity of each of the materials/sublayers was calculated from its dry density and specific gravity of soil solids. Radium activities and emanation coefficients were selected for each soil type from available lab data, and the long term water contents were selected for the analyses as follows. In the absence of other data, the tailing was modeled with a 60 percent by weight moisture content, as the NRC recognizes that value as a practical lower bound for soils in the western United States. Long term moisture content can be conservatively modeled as the residual (or irreducible) water content from capillary moisture retention data since a lower value is more critical, that is it yields a higher radon flux. Such data was provided and used for the random fill and the clay.

The final, and one of the more critical parameters, was the radon diffusion coefficient. This parameter is dependent upon the porosity and degree of saturation of the soil, and although lab data was available, it was for conditions other than those modeled. So in the absence of diffusion coefficient data at the porosities and degrees of saturation of interest, a correlation provide by the NRC was employed to compute the diffusion coefficients adopted for the analyses. These values ranged from 0.0071 to 0.0507 cm²/sec. It should be noted that the resultant values did seem to match well with the trends observed in the available laboratory data.

Results and Conclusions

Since there were not data available describing the degree and distribution of compaction in the platform fill, a series of analyses were conducted based on varying assumptions about the condition of that material. In each of those cases, the platform fill was divided into a series of sublayers whose thickness and degree of compaction were selected based upon engineering judgement and previous experience with similar situations.

The two cases of distribution of compaction considered to represent the conditions anticipated at White Mesa are presented in attached Figure 1 as Case I and Case II. The results of the radon flux evaluation for those two cases are attached. For the reasonably conservative input parameters listed herein and an interim cover comprising 1.0 foot each at 80-, 90 and 95-percent compaction as shown as Case I in Figure 1, a radon flux at the ground surface of 18.2 pCi/m²/sec is expected. For Case II with 0.5 foot of 95-percent compaction material overlying 1.0 feet of 90-percent compaction material and 1.5 feet of 85-percent compaction material, the radon flux at the ground surface is 19.8 pCi/m²/sec. Both of these results are within the 20.0 pCi/m²/sec limit specified by the NRC.

April 15, 1999

File 1626B
Radon Emanation Calculations (Revised)

Therefore, it appears that the cover design should be acceptable assuming that the conditions described herein do not vary significantly from those in the field.

In conclusion, empirical knowledge of the site conditions should be taken under consideration in evaluation of the model results. At present, approximately 80-percent of Cell No 2 is covered with the random fill (platform fill). This fill supports traffic of the heavy, 30 ton haulers. Hence the degree of compaction of the layer(s) as represented in the radon flux models (see Figure 1) may have already been achieved in certain locations within the cell. The platform fill has been very effective to date in attenuating the radon flux, which as currently recorded is 7.4 pCi/m²/sec which is well below the standard of 20.0 pCi/m²/sec. Based on these observations, it would appear that the performance of the tailings cover, which will ultimately include the clay layer and frost barrier fill in addition to the fill currently in place, as a barrier controlling radon flux is anticipated to meet the regulatory requirements.

Table 1
Laboratory and Model Input Data

LABORATORY DATA

Material	Specific Gravity G_s	Max. Dry Unit Wt. γ_{max} (pcf)	Max. Dry Density ρ_{max} (g/cm ³)	95% Max. Dry Density $\rho_{95\%max}$ (g/cm ³)	Purity ⁽¹⁾ n	Dry Density ρ_{dry} (g/cm ³)	Radium Activity (pCi/g)	Emanation Coefficient	Water Content w (% by wt.)	Diffusion Coefficient D (cm ² /sec)	Saturation ⁽²⁾ S	Diffusion Coefficient D (cm ² /sec)
Tailings	2.85	104.0	1.67	1.58	0.491	1.45	981.0	0.19	13.2	2.00E-02	0.980	2.07E-02
	2.85	104.0	1.67	1.58	0.495	1.44	981.0	0.19	19.1	8.40E-03	0.556	1.06E-02
Rnd. Fill (Comp)	2.67	120.2	1.93	1.83	0.107	1.85	1.9	0.19	6.5	1.60E-02	0.392	1.63E-02
	2.67	120.2	1.93	1.83	0.111	1.84	1.9	0.19	12.5	4.50E-04	0.740	1.99E-04
Clay (Site #1)	2.69	121.3	1.94	1.85	0.312	1.85	2.2	0.20	8.1	1.40E-02	0.480	1.12E-02
	2.69	121.3	1.94	1.85	0.316	1.84	2.2	0.20	12.6	1.40E-03	0.714	2.11E-01
Clay (Site #4)	2.75	108.7	1.74	1.65	0.400	1.65	2.0	0.11	15.4	1.10E-02	0.635	5.48E-01
	2.75	108.7	1.74	1.65	0.400	1.65	2.0	0.11	19.3	4.20E-04	0.796	1.44E-01
Clay (UT-1)	2.39	113.5	1.82	1.73	0.280	1.72	1.5	0.22	14.5	9.10E-03	0.890	2.80E-01

SELECTED MODEL INPUT DATA

Material	Specific Gravity G_s	Max. Dry Unit Wt. γ_{max} (pcf)	Max. Dry Density ρ_{max} (g/cm ³)	Specified Dry Density ρ_{spec} (g/cm ³)	Purity ⁽¹⁾ n	Dry Density ρ_{dry} (g/cm ³)	Radium Activity (pCi/g)	Emanation Coefficient	Water Content w (% by wt.)	Diffusion Coefficient D (cm ² /sec)	Saturation ⁽²⁾ S
Tailings	2.85	N/A	N/A	N/A	0.583	1.19	981.0	0.19	6.0	5.07E-02	0.122
Rnd. Fill @ 80% Std	2.67	120.2	1.93	1.54	0.423	1.54	1.9	0.19	9.8	2.12E-02	0.357
Rnd. Fill @ 85% Std	2.67	120.2	1.93	1.64	0.387	1.64	1.9	0.19	9.8	1.62E-02	0.415
Rnd. Fill @ 90% Std	2.67	120.2	1.93	1.71	0.351	1.71	1.9	0.19	9.8	1.51E-02	0.484
Rnd. Fill @ 95% Std	2.67	120.2	1.93	1.81	0.315	1.81	1.9	0.19	9.8	7.05E-03	0.570
Clay @ 95% Std	2.72	100.0	1.60	1.52	0.440	1.52	1.9	0.18	14.1	1.30E-02	0.488

(1) $n = 1 - (\rho_{dry}/G_s/\rho_w)$

(2) $S = w \cdot G_s \cdot \rho_{dry} / \rho_w \cdot (G_s \cdot \rho_w - \rho_{dry})$

(3) $D = 0.17 \exp(-1(S \cdot \sin^2 \theta))$ per NRC correlation

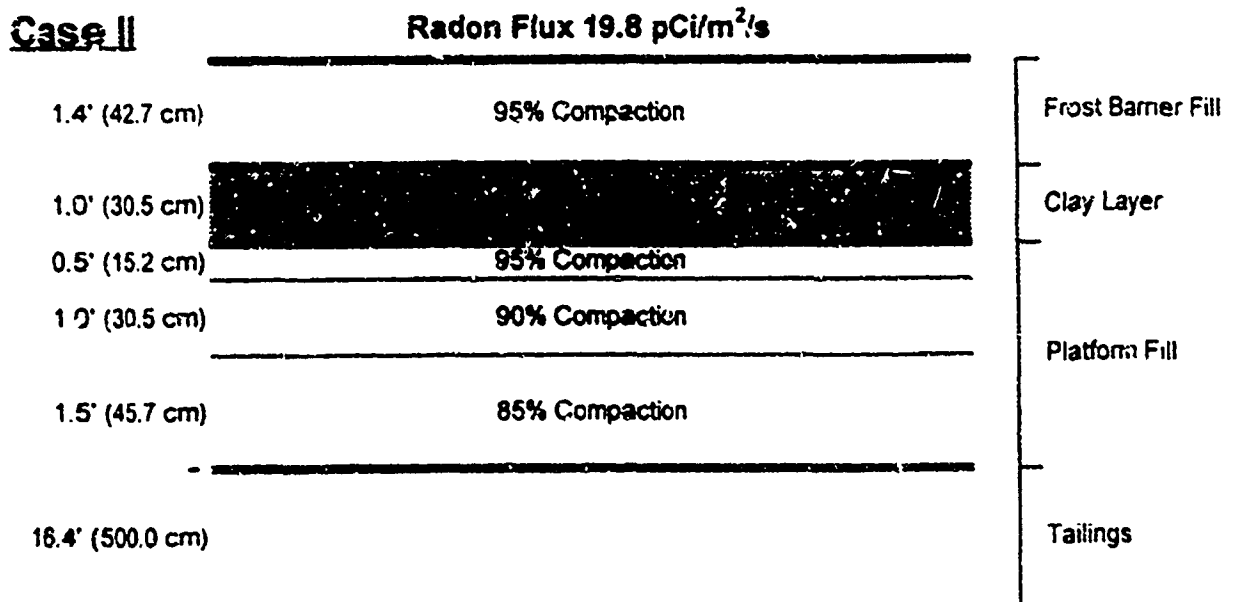
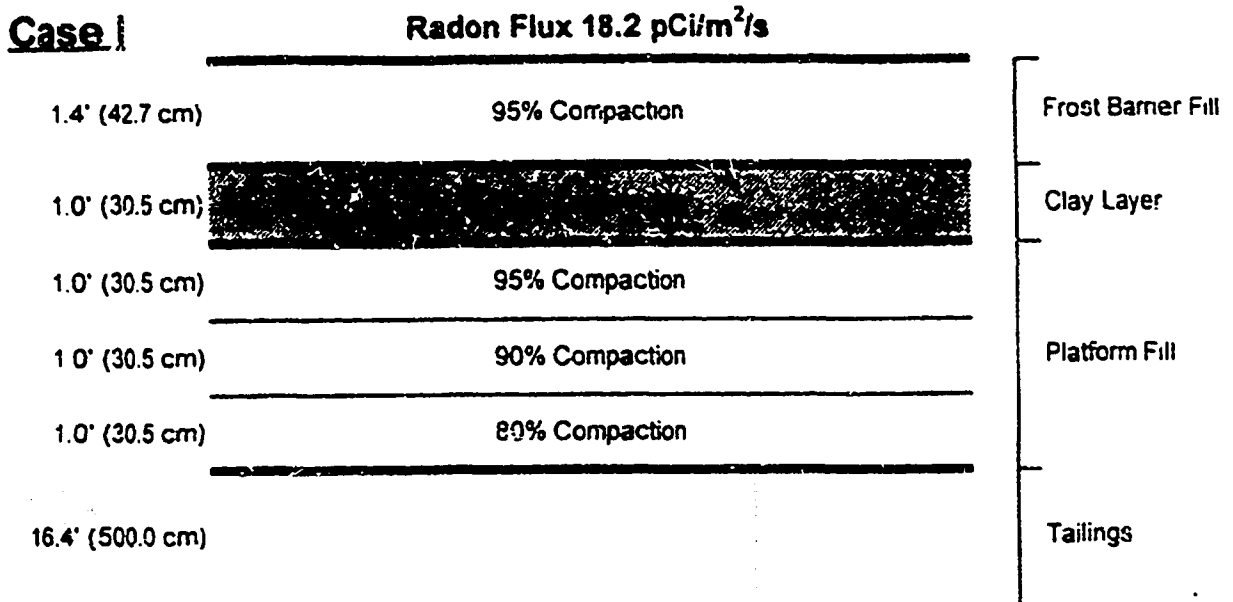
(4) Tailings based on 74.2 pcf Rnd. Fill ranges from 80 to 95% Std. Proctor. Clay based on 95% Std. Proctor

(5) Tailings based on $w=6\%$ per NRC. Others based on capillary moisture data. Rnd. Fill $w=9.8\%$ and Clay $w=14.1\%$ (average of two tests)

(6) Values for clay are an average of test results

(7) Individual lab test results

Figure 1
Cover Cross Sections for Radon Flux Models



Note. Percent compaction is based upon the maximum dry density by standard Proctor

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 U.S. Nuclear Regulatory Commission Office of Research

**RADON FLUX, CONCENTRATION AND TAILINGS COVER THICKNESS
 ARE CALCULATED FOR MULTIPLE LAYERS**

WHITE MESA CASE I

CONSTANTS

RADON DECAY CONSTANT	.0000021	s ⁻¹
RADON WATER/AIR PARTITION COEFFICIENT	.26	
SPECIFIC GRAVITY OF COVER & TAILINGS	2.65	

GENERAL INPUT PARAMETERS

LAYERS OF COVER AND TAILINGS	6	
DESIRED RADON FLUX LIMIT	20	pCi m ⁻² s ⁻¹
LAYER THICKNESS NOT OPTIMIZED		
DEFAULT SURFACE RADON CONCENTRATION	0	pCi l ⁻¹
SURFACE FLUX PRECISION	0	pCi m ⁻² s ⁻¹

LAYER INPUT PARAMETERS

LAYER 1

THICKNESS	500	cm
POROSITY	.583	
MEASURED MASS DENSITY	1.19	g cm ⁻³
MEASURED RADIUM ACTIVITY	981	pCi/g ⁻¹
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	7.990D-04	pCi cm ⁻³ s ⁻¹
WEIGHT % MOISTURE	6	%
MOISTURE SATURATION FRACTION	.122	
MEASURED DIFFUSION COEFFICIENT	.0507	cm ² s ⁻¹

LAYER 2

THICKNESS	30.5	cm
POROSITY	.423	
MEASURED MASS DENSITY	1.54	g cm ⁻³
MEASURED RADIUM ACTIVITY	1.9	pCi/g ⁻¹
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	2.760D-06	pCi cm ⁻³ s ⁻¹
WEIGHT % MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.357	
MEASURED DIFFUSION COEFFICIENT	.0212	cm ² s ⁻¹

LAYER 3

THICKNESS	30.5	cm
POROSITY	.351	
MEASURED MASS DENSITY	1.73	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	3.737D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT & MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.483	
MEASURED DIFFUSION COEFFICIENT	.0115	$\text{cm}^2 \text{ s}^{-1}$

LAYER 4

THICKNESS	30.5	cm
POROSITY	.315	
MEASURED MASS DENSITY	1.83	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	4.404D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT & MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.569	
MEASURED DIFFUSION COEFFICIENT	.0071	$\text{cm}^2 \text{ s}^{-1}$

LAYER 5

THICKNESS	30.5	cm
POROSITY	.44	
MEASURED MASS DENSITY	1.52	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.18	
CALCULATED SOURCE TERM CONCENTRATION	2.481D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT & MOISTURE	14.1	%
MOISTURE SATURATION FRACTION	.487	
MEASURED DIFFUSION COEFFICIENT	.013	$\text{cm}^2 \text{ s}^{-1}$

LAYER 6

THICKNESS	42.7	cm
POROSITY	.315	
MEASURED MASS DENSITY	1.83	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	4.404D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT & MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.569	
MEASURED DIFFUSION COEFFICIENT	.0071	$\text{cm}^2 \text{ s}^{-1}$

DATA SENT TO THE FILE 'RNDATA' ON DRIVE A:

N	F01	CN1	ICOST	CRITJ	ACC
6	-1.000D+00	0.000D+00	0	2.000D+01	0.000D+00

LAYER	DX	D	P	Q	XMS	RHC
1	5.000D+02	5.070D-02	5.830D-01	7.990D-04	1.275D-01	1.190
2	3.050D+01	2.120D-02	4.230D-01	2.760D-06	3.508D-01	1.540
3	3.050D+01	1.150D-02	3.510D-01	3.737D-06	4.830D-01	1.730
4	3.050D+01	7.100D-03	3.150D-01	4.404D-06	5.693D-01	1.830
5	3.050D+01	1.300D-02	4.400D-01	2.481D-06	4.871D-01	1.520
6	4.270D+01	7.100D-03	3.150D-01	4.404D-06	5.693D-01	1.830

BARE SOURCE FLUX FROM LAYER 1: 6.938D+02 pCi m⁻² s⁻¹

RESULTS OF THE RADON DIFFUSION CALCULATIONS

LAYER	THICKNESS (cm)	EXIT FLUX (pCi m ⁻² s ⁻¹)	EXIT CONC. (pCi l ⁻¹)
1	5.000D+02	1.417D+02	2.911D+05
2	3.050D+01	8.383D+01	1.976D+05
3	3.050D+01	5.158D+01	1.220D+05
4	3.050D+01	3.608D+01	5.146D+04
5	3.050D+01	2.274D+01	4.139D+04
6	4.270D+01	1.824D+01	0.000D+00

-----*****! RADON !*****-----

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**RADON FLUX, CONCENTRATION AND TAILINGS COVER THICKNESS
ARE CALCULATED FOR MULTIPLE LAYERS**

WHITE MESA CASE II

CONSTANTS

RADON DECAY CONSTANT	.0000021	s ⁻¹
RADON WATER/AIR PARTITION COEFFICIENT	.26	
SPECIFIC GRAVITY OF COVER & TAILINGS	2.65	

GENERAL INPUT PARAMETERS

LAYERS OF COVER AND TAILINGS	6	
DESIRED RADON FLUX LIMIT	20	pCi m ⁻² s ⁻¹
LAYER THICKNESS NOT OPTIMIZED		
DEFAULT SURFACE RADON CONCENTRATION	0	pCi l ⁻¹
SURFACE FLUX PRECISION	0	pCi m ⁻² s ⁻¹

LAYER INPUT PARAMETERS

LAYER 1

THICKNESS	500	cm
POROSITY	.583	
MEASURED MASS DENSITY	1.19	g cm ⁻³
MEASURED RADIUM ACTIVITY	981	pCi/g ⁻¹
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	7.990D-04	pCi cm ⁻³ s ⁻¹
WEIGHT & MOISTURE	6	%
MOISTURE SATURATION FRACTION	.122	
MEASURED DIFFUSION COEFFICIENT	.0507	cm ² s ⁻¹

LAYER 2

THICKNESS	45.7	cm
POROSITY	.387	
MEASURED MASS DENSITY	1.64	g cm ⁻³
MEASURED RADIUM ACTIVITY	1.9	pCi/g ⁻¹
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	3.213D-06	pCi cm ⁻³ s ⁻¹
WEIGHT & MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.415	
MEASURED DIFFUSION COEFFICIENT	.0162	cm ² s ⁻¹

LAYER 3

THICKNESS	30.5	cm
POROSITY	.351	
MEASURED MASS DENSITY	1.73	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	3.737D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT % MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.483	
MEASURED DIFFUSION COEFFICIENT	.0115	$\text{cm}^2 \text{ s}^{-1}$

LAYER 4

THICKNESS	15.2	cm
POROSITY	.315	
MEASURED MASS DENSITY	1.83	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	4.404D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT % MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.569	
MEASURED DIFFUSION COEFFICIENT	.0071	$\text{cm}^2 \text{ s}^{-1}$

LAYER 5

THICKNESS	30.5	cm
POROSITY	.44	
MEASURED MASS DENSITY	1.52	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.18	
CALCULATED SOURCE TERM CONCENTRATION	2.481D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT % MOISTURE	14.1	%
MOISTURE SATURATION FRACTION	.487	
MEASURED DIFFUSION COEFFICIENT	.013	$\text{cm}^2 \text{ s}^{-1}$

LAYER 6

THICKNESS	42.7	cm
POROSITY	.315	
MEASURED MASS DENSITY	1.83	g cm^{-3}
MEASURED RADIUM ACTIVITY	1.9	pCi/g^{-1}
MEASURED EMANATION COEFFICIENT	.19	
CALCULATED SOURCE TERM CONCENTRATION	4.404D-06	$\text{pCi cm}^{-3} \text{ s}^{-1}$
WEIGHT % MOISTURE	9.8	%
MOISTURE SATURATION FRACTION	.569	
MEASURED DIFFUSION COEFFICIENT	.0071	$\text{cm}^2 \text{ s}^{-1}$

DATA SENT TO THE FILE 'RNDATA' ON DRIVE A:

N	F01	CN1	ICOST	CRITJ	ACC
6	-1.000D+00	0.000D+00	0	2.000D+01	0.000D+00

LAYER	DX	D	P	Q	XMS	RHO
1	5.000D+02	5.070D-02	5.830D-01	7.990D-04	1.225D-01	1.190
2	4.570D+01	1.620D-02	3.870D-01	3.213D-06	4.153D-01	1.640
3	3.050D+01	1.150D-02	3.510D-01	3.737D-06	4.830D-01	1.730
4	1.520D+01	7.100D-03	3.150D-01	4.404D-06	5.693D-01	1.830
5	3.050D+01	1.300D-02	4.400D-01	2.481D-06	4.871D-01	1.520
6	4.270D+01	7.100D-03	3.150D-01	4.404D-06	5.693D-01	1.830

BARE SOURCE FLUX FROM LAYER 1: 6.938D+02 pCi m⁻² s⁻¹

RESULTS OF THE RADON DIFFUSION CALCULATIONS

LAYER	THICKNESS (cm)	EXIT FLUX (pCi m ⁻² s ⁻¹)	EXIT CONC. (pCi l ⁻¹)
1	5.000D+02	1.382D+02	2.930D+05
2	4.570D+01	7.131D+01	1.485D+05
3	3.050D+01	4.602D+01	9.400D+04
4	1.520D+01	3.921D+01	5.586D+04
5	3.050D+01	2.469D+01	4.491D+04
6	4.270D+01	1.977D+01	0.000D+00

ATTACHMENT G

**CHANNEL AND TOE APRON
DESIGN CALCULATIONS
OF
WHITE MESA FACILITIES
BLANDING, UTAH**

**PREPARED BY
INTERNATIONAL URANIUM (USA) CORP.
INDEPENDENCE PLAZA
1050 17TH STREET, SUITE 950
DENVER, CO 80265**

ATTACHMENT 7 - RESPONSE TO NRC COMMENTS 7/17/98
TABLE OF SIX-HOUR LOCAL PMP RAINFALL DEPTH VS DURATION FOR WHITE MESA MIL

6-Hour Storm Rainfall is 10 inches (ref Hydrologic Design Report for White Mesa Mill, 1990)
 6/1 Hr Ratio for WHITE MESA is 1.22 (Figure 4.7 and Table 4.4, HMR 49)
 ONE-HOUR PMP IS 8.20 inches at 5000 ft. elevation
 97.0% or 7.95 inches at 5600 ft. elevation (1)

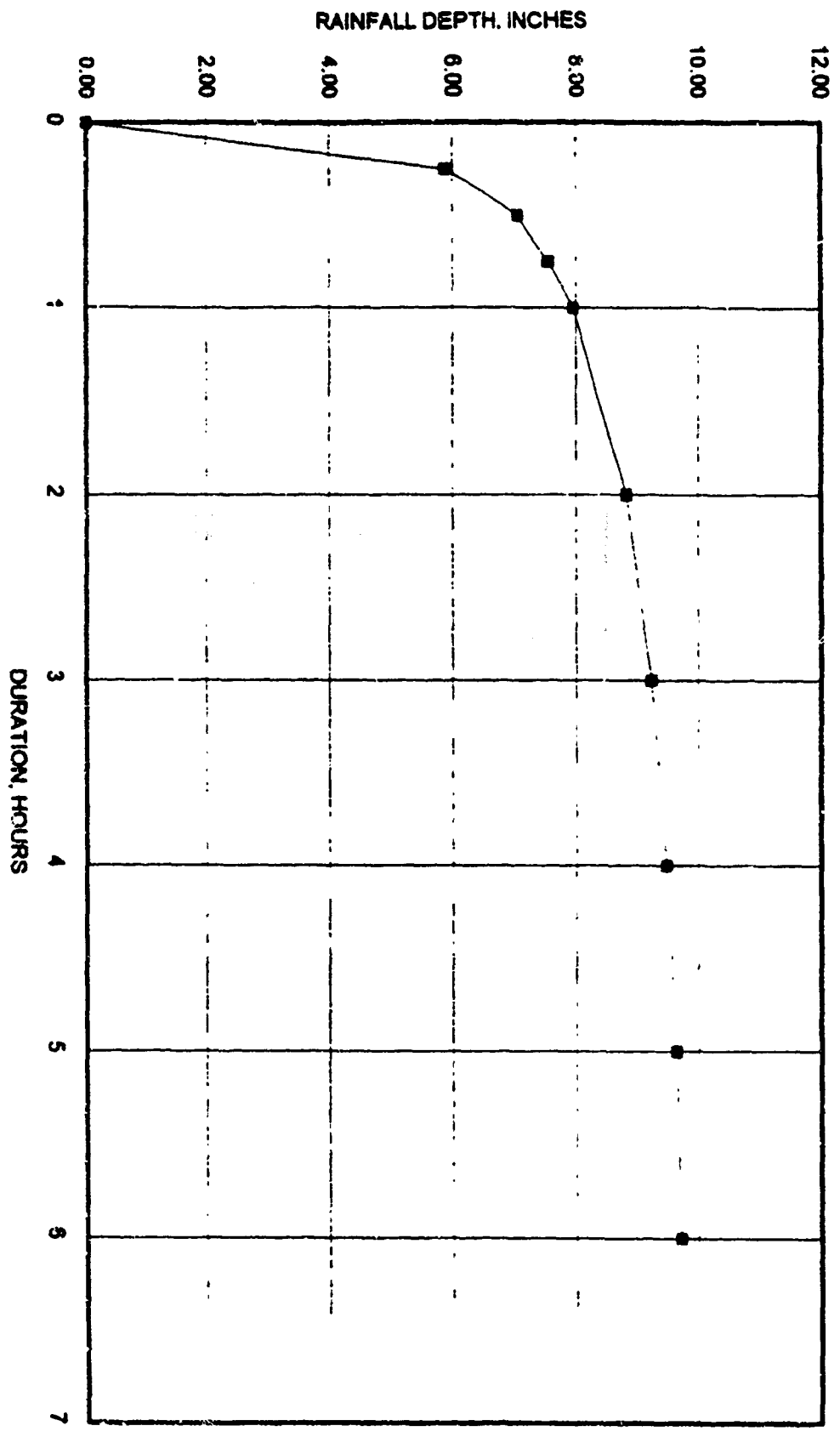
DURATION HOURS	% OF 1-HR PMP	RAINFALL DEPTH, IN INCHES, AT AVERAGE ELEVATION OF (based on Table 8.3A, HMR 48)	
		5000 R	5600 R(1)
0	0	0.00	0.00
0.25	74	6.07	5.88
0.5	89	7.30	7.08
0.75	95	7.79	7.55
1	100	8.20	7.95
2	111	9.10	8.83
3	116	9.51	9.22
4	119	9.75	9.46
5	121	9.92	9.62
6	122	10.00	9.70

Plot of data is adaptation of Figure 12.10, HMR 55A, to site rainfall.
 (1) Average elevation of site in vicinity of base of cell 4A each tanks

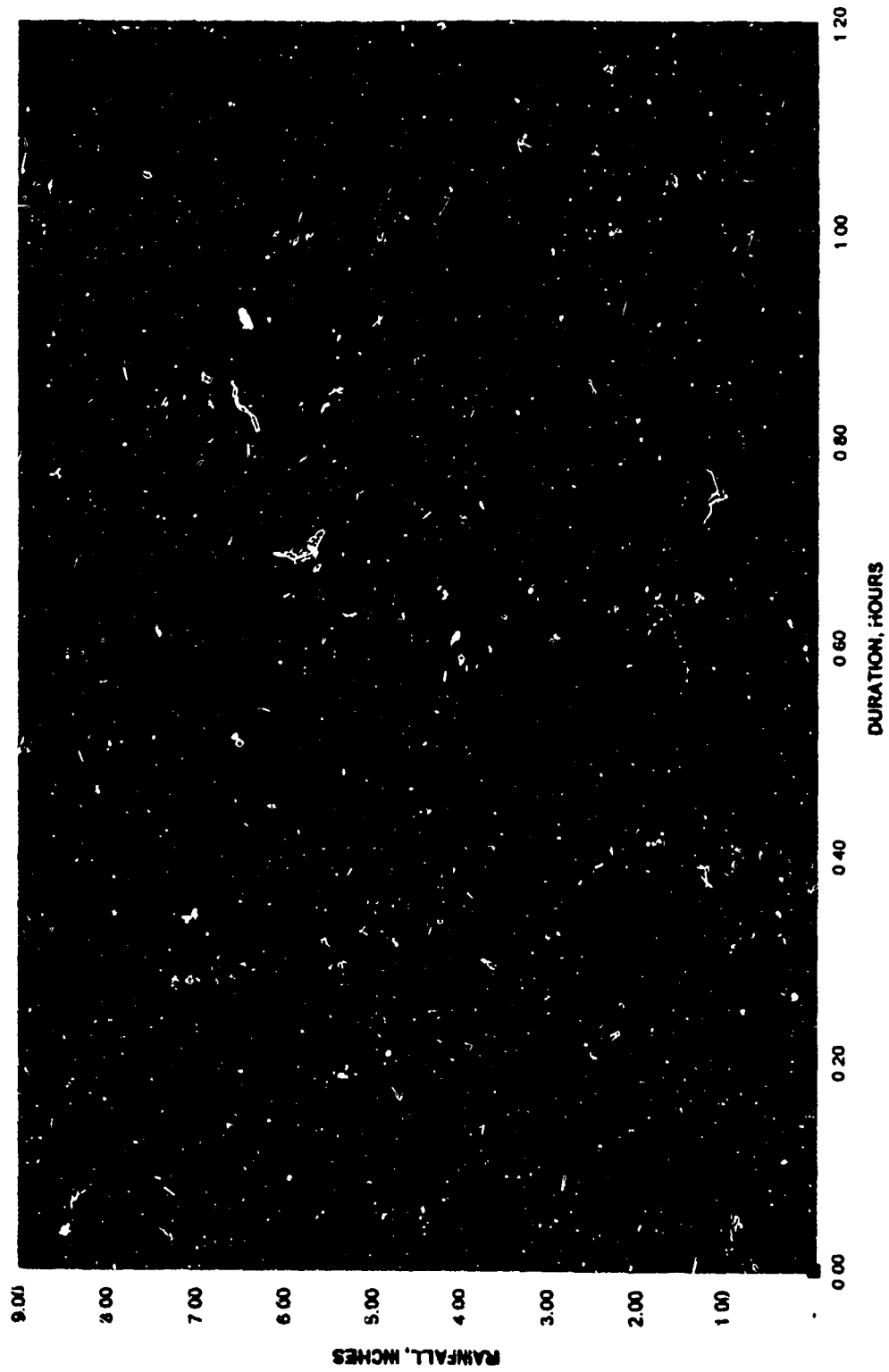
TIME DISTRIBUTION OF FIRST ONE HOUR, OR THE ONE-HOUR PMP
 (after Table 2.1, NUREG CR 4620)

RAINFALL DURATION MINUTES	RAINFALL DURATION HOURS	% OF ONE-HOUR PMP	RAINFALL DEPTH (IN) INCHES AT ELEVATION:	
			5000 R	5600 R(1)
0	0	0	0	0
2.5	0.04	27.5	2.25	2.19
5	0.08	45	3.69	3.58
10	0.17	62	5.08	4.93
15	0.25	74	6.07	5.88
20	0.33	82	6.72	6.52
30	0.50	89	7.30	7.08
45	0.75	95	7.79	7.55
60	1.00	100	8.20	7.95

DEPTH VS DURATION FOR 6-HR PMP
WHITE MESA MILL, UTAH
ATTACHMENT B RESPONSE TO NRC COMMENTS 7/17/98



**RAINFALL-DURATION CURVE FOR ONE-HOUR PMP AT WHITE MESA MILL
ATTACHMENT 9 - RESPONSE TO NRC COMMENTS 7/17/98**



ATTACHMENT 11 RESPONSES TO NRC COMMENTS 7/17/98

RATIONAL METHOD CALCULATION OF PMF PEAK DISCHARGE, VELOCITY, AND DEPTH THROUGH CELL #1 DISCHARGE CHANNEL

FLOW PATH ELEMENT	ELEMENT LENGTH L	MAX ELEV	MIN ELEV	GRADIENT S	SLOPE ANGLE degrees	t _c hours	RAINFALL WITHIN t _c (1)	i in/hr	SURFACE AREA acres	PEAK DISCHARGE Q cfs
LONGEST	4800	5855	5810	0.0094	0.54	0.54	7.20	13.43	143	1344

FLOW PARAMETERS IN CELL #1 DISCHARGE CHANNEL AT PEAK PMF DISCHARGE											
	Channel Bottom Width b ft	Channel Side Slopes	Channel Gradient s ft	Manning Coeff n	Orifice Discharge Coeff	Flow Depth y ft	Cross Section Area of Flow a ft ²	Hydraulic Radius R ft	a/R ^{1.487}	Velocity v fps	Allowable Pipe Velocity fps (COE 1970)
Bedrock Channel	100	3:1	0.0100	0.025		0.62	188.9	1.54	226.95	7.96	8-10
Bedrock Channel	120	3:1	0.0100	0.025		1.45	180.3	1.40	225.48	7.15	8-10

RATIONAL METHOD CALCULATION OF PMF PEAK DISCHARGE, VELOCITY, DEPTH AND SCOUR THROUGH CELL 4A BREACH WITH BREACH WIDENED TO 200 FEET - KC WHITE MESA

FLOW PATH ELEMENT	ELEVARY LENGTH L	MAX ELEV	MIN ELEV	GRADIENT S	SLOPE ANGLE degrees	IC hours	RAINFALL WITHIN IC (")	ICR	SCOUR AREA acres	PEAK DISCHARGE CFS
CELL 2 COVER	1230	5619.5	5617	0.0020	0.12	0.34	6.53	19.29	41.30	637
CELL 2/3 BERM	10	5619.7	5615	0.2000	11.31	0.34	6.54	19.24	1.10	654
CELL 3 COVER	900	5613.2	5613.2	0.0020	0.11	0.61	7.30	12.01	35.12	962
CELL 3/4A BERM	180	5577.2	5577.2	0.2000	11.31	0.62	7.40	11.92	6.40	1053
CELL 4A	1400	5577.2	5562	0.0106	0.62	0.82	7.70	9.42	27.70	1262
CELL 4A ENVELOPE	80	5566	5560	0.4875	25.99	0.04	2.00	47.62	5.66	216
CELL 4A BREACH	275	5562	5560	0.0073	0.42	0.82	7.80	8.44	0.36	1481

FLOW PARAMETERS IN CELL 4A BREACH AT PEAK PMF DISCHARGE

Breach Section Width ft	Breach Side Slopes	Breach Channel Gradient S	Manning Coeff n	Q or 40% S	Flow Depth, y ft	Crust Section Area of Flow ft ²	Hydraulic Radius R ft	velocity ft/s	Velocity m/s	Approximate Peak velocity ft/s (COE 1970)	R ratio Size 250 inches per ft	
Soil (SM) Channel	200	3:1	0.0073	0.03	350	1.38	283.8	1.36	348.58	6.28	2-4	4.00
Rock Channel	200	3:1	0.0073	0.025	291	1.28	254.7	1.23	291.78	6.82	8-10	N/A

NOTE: If rounded rock (river cobbles and gravel) is used, rock size should be increased by 33%, per Fig. 4.18, NUREG/CR 4661, Vol. 2

Reference 1 - Fig 4.11, NUREG CR 4620

DEPTH OF SCOUR OF CELL 4A BREACH CHANNEL

All methods used are from Pemberton, E.L. and J.M. Lars, 1984, "Computing Degradation and Local Scour", Technical Guideline for Safety of Reactor Station

ds = depth of scour, ft.
q = unit discharge, cfs/ft

Method	Equation	ds (ft)
Method 1	$ds = K \cdot q^{0.24}$ K = constant, 2.45	5.2
	q =	3.84
Method 2	$ds = 0.25 \cdot dm$ dm = mean water depth at design discharge =	1.4
	ds =	6.34
Method 3	$ds = 0.6 \cdot dm$ $dm = q^{0.666} / F_{bc}^{0.333}$ F _{bc} = pore bed factor = 1.0 for silt, 2 for fine sand	3.00
	ds =	1.88
Method 4	$ds = 0.25 \cdot dm$ dm = unit cross section of flow =	1.38
	ds =	6.38
Method 5	$ds = dm \cdot ((V_m/V_c) - 1)$ V _m = mean velocity = V _c =	5.22
	ds =	2
	ds =	2.19

AVERAGE SCOUR DEPTH, R =

1.66

ROCK APRON DESIGN TABLE - TAILING CELL EROSION PROTECTION

WHITE MESA MILL

FLOW PATH ELEMENT	ELEMENT LENGTH L	ELEMENT WIDTH W	GRADIENT S	SLOPE ANGLE	tc (minimum = 0.042)	RAINFALL WITHIN tc	INTENSITY	Peak Unit Discharge q cfs/ft	dsO
	R	ft	ft/ft	degrees	hours	inches	in/ft		inches
APRON	10	1	0.01	0.57	0.60	7.28	12.07	1.80	7.3

Notes

The top cover element length is 160 ft. This was used in the calculations for time of concentration and peak unit discharge.

The sub-cover element length is 240 ft. This was used in the calculations for time of concentration and peak unit discharge.

The dsO for the outside was calculated per Abt. S.R. and Johnson T.L. "Regras Design for Overtopping Flow" ASCE Journal of Hydraulic Engineering 1991.

The dsO for the apron was calculated per Abt. S.R., Johnson T.L., Thornton C.I. and Trabant S.C. "Regras Sizing at Toe of Embankment Slopes" ASCE Journal of Hydraulic Engineering July 1998.

DEPTH OF SCOUR AT DOWNSTREAM EDGE OF TOE APRON

All methods used are from Pemberton, E.L., and J.M. Lars, 1984, "Computing Degradation and Local Scour", Technical Guideline for Bureau of Reclamation.

ds = depth of scour, ft.

q = unit discharge, cfs/ft

Method 1 $ds = K \cdot q^{0.24}$

K = constant, 2.45

$\eta = 1.81$ cfs/ft

ds = 2.82 ft

Method 2 $ds = 0.28 \cdot dm$

dm = mean water depth at design discharge

ds = 0.22 ft

Method 3 $ds = 0.6 \cdot dfo$

$dfo = q^{0.666} / Fbo^{0.333}$

Fbo = zero bed factor = 1.0 ft/s² for fine sand

ds = 0.09 ft

Method 4 $ds = 0.28 \cdot dma$

dma = unit cross section of flow = 0.87 ft

ds = 0.22 ft

Method 5 $ds = dma \cdot [(Vm/Vc) - 1]$

Vm = mean velocity = 1.81/0.78 fps

Vc = 0.5 fps

ds = 3.17 ft

AVERAGE SCOUR DEPTH = 1.30 ft

maximum depth of downstream edge scour barrier

ATTACHMENT H

**ROCK TEST RESULTS
BLANDING AREA GRAVEL PITS**

**PREPARED BY
INTERNATIONAL URANIUM (USA) CORP.
INDEPENDENCE PLAZA
1050 17TH STREET, SUITE 950
DENVER, CO 80265**

TO: Harold R. Roberts

cc: William N. Deal

FROM: Robert A. Hembree

DATE: November 20, 1998

SUBJECT: Rock Test Results - Blanding Area Gravel Pits

Attached you will find the results for lab tests that were performed on rock samples obtained from three gravel sources around the White Mesa Mill. These samples were taken from the Cow Canyon pit located just north of Bluff (15 miles south of the mill), the Brown Canyon pit located on the east side of Recapture Canyon four miles northeast of the mill, and the North Pit located one mile northeast of Blanding. A 75 pound sample of material was collected from each site, each sample was crushed and screened to a +1/2 -1 1/2 inch size. Testing was performed by Western Colorado Testing in Grand Junction, Colorado. All samples were tested for specific gravity, absorption, sulfate soundness and L.A. Abrasion.

Test results indicate that all three sites score high enough to be used as rip rap sources for the reclamation cover at the mill (see attached scoring calculations). The Cow Canyon site scores high enough that there would be no over-sizing required; it is suitable for use in channels as well as on side and top slopes. The Brown Canyon site requires the most over-sizing at nineteen percent (19%). The North Pit material would require over-sizing of 9.35%. These test results prove that there are sources of rip rap material within a reasonable distance of the mill site. The average over-sizing factor for the three sites is 9.5%, which is well below the 25% number used in the 1996 reclamation cost estimate. The over-sizing factor used in the Titan Design Study was also 25%.

Based on the results of the testing IUC could use any of these three sites. The North Pit would be the most reasonable choice of material sites since it has a lower over-sizing factor than the Brown Canyon site and is closer to the mill than the Cow Canyon site. The North Pit also has the advantage of being an established public pit on BLM administered land.

RAH/rah

NRC Rip Rap Scoring Calculations

Weighting Factors for Igneous Rocks

Oversizing for side slopes, top slopes, and well drained toes and aprons

Rock Scoring less than 50% is rejected, rock scoring over 80% does not require oversizing

Cox Canyon Pit (Bluff)

Lab Test	Lab Results	Score	Weight	Score x Weight	Max Score
Specific Gravity	2.63	7.5	9	67.5	90
Absorption, %	0.47	8.25	2	16.5	20
Sodium Sulfate Sound, %	0.2	10	11	110	110
L.A. Abrasion, %	6.4	7.5	1	7.5	10
Totals				201.5	230

Overall Score 87.61 %

Oversizing none %

Brown Canyon Pit

Lab Test	Lab Results	Score	Weight	Score x Weight	Max Score
Specific Gravity	2.525	5.5	9	49.5	90
Absorption, %	2.61	1.75	2	3.5	20
Sodium Sulfate Sound, %	5.5	7.5	11	82.5	110
L.A. Abrasion, %	10.3	4.75	1	4.75	10
Totals				140.25	230

Overall Score 60.98 %

Oversizing 19.02 %

North Pit (Bl. Bluffs)

Lab Test	Lab Results	Score	Weight	Score x Weight	Max Score
Specific Gravity	2.557	6.25	9	56.25	90
Absorption, %	2.64	1.25	2	2.5	20
Sodium Sulfate Sound, %	3.2	8.75	11	96.25	110
L.A. Abrasion, %	6.3	7.5	1	7.5	10
Totals				162.5	230

Overall Score 70.65 %

Oversizing 9.35 %



**WESTERN
COLORADO
TESTING,
INC.**

529 1/2 Road Suite 300
Grand Junction, Colorado 81505
(970) 241-7700 • Fax (970) 241-7783

**November 16, 1994
WCT #811398**

**International Uranium USA Corporation
Independence Plaza
1050 17th Street
Denver, Colorado 80265**

Attention: Mr. Bob Keadree

Reference: Rock Durability Testing

As requested, three (3) potential sources of riprap for use in reclamation of tailings ponds in Blanding, Utah were tested for rock durability. The riprap material was obtained, crushed to testing size, and delivered to Western Colorado Testing, Inc. by the client. The three sources of material were tested for specific gravity and absorption (ASTM C127), Sodium Sulfate Soundness (ASTM C88), and Los Angeles Abrasion (ASTM C131). The results of the testing are provided below.

TEST RESULTS	
TEST	RESULT
Bulk Specific Gravity, g/cc	2.630
SSD Specific Gravity, g/cc	2.642
Apparent specific Gravity, g/cc	2.663
Water Absorption, %	0.47
Sodium Sulfate Soundness, Avg. % Loss	0.2
L.A. Abrasion, % Loss @ 100 Rev.	6.4

Material Source: Brown Canyon	
Test	Result
Bulk Specific Gravity, g/cc	2.460
SSD Specific Gravity, g/cc	2.525
Apparent Specific Gravity, g/cc	2.629
Water Absorption, %	2.61
Sodium Sulfate Soundness, Avg. % Loss	5.5
L.A. Abrasion, % Loss @ 100 Rev.	10.3

Material Source: North Pit	
Test	Result
Bulk Specific Gravity, g/cc	2.485
SSD Specific Gravity, g/cc	2.557
Apparent Specific Gravity, g/cc	2.674
Water Absorption, %	2.84
Sodium Sulfate Soundness, Avg. % Loss	3.2
L.A. Abrasion, % Loss @ 100 Rev.	6.3

If there are any questions or if additional testing is needed,
please feel free to contact our office.

Respectfully Submitted:
WESTERN COLORADO TESTING, INC.



Kyle Alpha
Construction Services Manager

EA/mh
202501X11108

White Mesa Mill Reclamation Plan
Errata Sheet
Changes from Revision 1.0 (1997) to Revision 2.0 (1999)

Introduction

Page I-1 **Change Company name from Energy Fuels Nuclear to International Uranium (USA) Corporation**

Page I-3 **Revise Cost Summary to reflect adjusted cost estimate**

Add references to addition of Attachments D through H

Add reference "previously submitted" to list of supporting documents

Section 1.0 - Site Characteristics

Page 1-1 **Add reference to Probabilistic Risk Assessment being performed in 1999**

Add reference "previously submitted" to Semi-Annual Effluent Report

Add comment that additional Semi-Annual Effluent Reports, through December 1998, have been submitted to the NRC

Page 1-2 **Add reference to Appendices previously submitted**

Page 1-24 **Strike reference to 1995 and 1996 Semi-Annual Effluent Reports. Add reference to Reports through 1998.**

Add reference "previously submitted" to Appendix B and C

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

- Page 1-25** **Change facility operating period to 19 years**
- Delete reference to Appendix A, add reference to Reports being regularly submitted to NRC**
- Page 1-110** **Add statement updating the potential for presence of endangered species on the site.**
- Page 1-113** **Delete reference to 1995 and 1996 Semi-Annual Effluent Reports. Add reference to July through December 1998 Report.**
- Page 114** **Delete reference to Semi-Annual Effluent Reports in Appendix A. Add general reference to Semi-Annual Reports containing air monitoring data.**
- Page 114, Section 1.8.2.4** **Revise number of air monitoring stations from 5 to 4, BHV-3 is no longer monitored**
- Page 115** **Delete reference to Appendix A. Add general reference to Semi-Annual Effluent Reports containing groundwater monitoring data.**
- Page 116** **Delete reference to Appendix A. Add general reference to Semi-Annual Effluent Reports containing surface water and meteorological monitoring data.**

Section 2.0 Existing Facility

- Page 2-1, Section 2.1** **Update IUC purchase of White Mesa Mill from EFN**
- Page 2-4, Section 2.2.2** **Update processing periods through 1999, and total tons processed.**

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

- Page 2-4, Section 2.2.3** **Revise inplace dry density of tailings in Cell 2 to reflect updated calculation.**
- Page 2-4, Section 2.2.3** **Revise status of Cell 4A to "currently not used".**
- Page 2-6, Section 2.2.3.2** **Delete reference to Cell 4A being used for evaporation of solution only**
- Page 2-6, Section 2.2.3.2** **Change reference to Cell 1 and 3 providing solutions for return to the CCD Circuit**
- Page 2-7, Section 2.3.1** **Revised description of leak detection system to match current Licence condition**
- Section 3.0 Reclamation Plan**
- Page 3-1, Introduction** **Comment referencing addition of Attachments D through H to the Reclamation Plan**
- Page 3-4, Section 3.2.1** **Delete reference to Cell 4A, "(solutions only)"
Add reference to Cell 4A, "(not currently used)"**
- Page 3-6, Section 3.2.2** **Add reference to Appendix A, "previously submitted"**
- Add comment " Additional information is provided in Attachments D, E, and F "**
- Section 3.2.2.1** **Define two foot section of random fill specifically as "frost barrier"**
- Define three foot section of random fill specifically as "platform fill"**
- Change riprap thickness from 12 inches to 8 inches**
- Add reference to Attachments D and H**

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

- Page 3-7, Section 3.2.2.1** **Add reference to Attachments E and F**
- Page 3-8, Section 3.2.2.2** **Add reference to Attachment G**
- Change peak flow to 1344 cfs**
- Change channel width to 20 feet**
- Change maximum discharge to 1344 cfs**
- Page 3-9, Section 3.2.2.2** **General modifications to last paragraph in section**
- Page 3-9, Section 3.2.2.3** **Revise riprap thickness from 12 inches to 8 inches**
- Page 3-10, Section 3.2.2.5** **General modifications to last paragraph in section**
- Page 3-13, Section 3.2.3.2** **Delete reference to Section 4.3.2.1, add reference to Attachment A, Section 3.2 (two places)**
- Page 3-13, Section 3.3** **Add "previously submitted" reference to Appendix D**
- Add reference to Attachments D through H**
- Page 3-15, Section 3.3.2.1** **Add reference to additional testing of cover materials**
- Define two foot section of random fill specifically as "frost barrier"**
- Define three foot section of random fill specifically as "platform fill"**
- Page 3-16, Section 3.3.2.1** **Add reference to Attachment F**
- General modifications to last paragraph in section**
- Page 3-16, Section 3.3.2.2** **Add additional Radon Flux measurements for 1996, 1997, and 1998**

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

- Page 3-19, Section 3.3.4** **Reference Appendix D as previously submitted**
- Page 3-20, Section 3.3.5** **Reference Appendix D as previously submitted**
General modifications to last three paragraphs in section
- Page 3-23, Section 3.3.6.2** **Add reference to Probabilistic Risk Assessment, Attachment E**
- Page 3-23, Section 3.3.7** **Add new Section 3.3.7, assessing the potential for animal intrusion into the tailings cover and radon barrier**
- Page 3-23, Section 3.3.8** **New Section number for Cover Material/Cover Volumes**
Reference riprap source as "off site sources", delete reference to "on site sandstone"

Attachment A - Plans and Specifications

General modifications were made throughout Attachment A in response to questions and concerns raised through the NRC's review of the Reclamation Plan. The revised Attachment A was previously submitted to NRC staff in draft form and reviewed in it's entirety.

Attachment B - Quality Plan for Construction Activities

No changes made

Attachment C - Cost Estimates for Reclamation

The Revised Cost Estimates were previously Submitted to the NRC on February 26, 1999. No additional modifications have been made to the estimates.

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

Attachment D - Reclamation Material Characteristics

Attachment D was added to the Reclamation Plan

Onsite random fill and clay materials were sampled and characterize. The Attachment includes the Sampling Plan, material test results for the onsite materials, and a copy of the 1982 investigation and testing program conducted on the Section 16 clay borrow source.

Attachment E - Evaluation of Potential Settlement Due to Earthquake-Induced Liquefaction Probabilistic Seismic Risk Assessment

Attachment E was added to the Reclamation Plan

The potential for liquefaction and subsequent cracking of the final cover and radon barrier was assessed. The Attachment includes the basis for the assessment and the conclusion of no significant risk.

Attachment F - Radon Emanation Calculations

Attachment F was added to the Reclamation Plan

The RADON Model was re-run utilizing updated information and elimination of inconsistencies in previous assumptions. A full copy of the revised model is included in this Attachment.

Errata Sheet

White Mesa Mill Reclamation Plan - Changes from Revision 1.0 to Revision 2.0

Attachment G - Channel and Toe Apron Calculations

Attachment G was added to the Reclamation Plan

Additional design details and calculations are provided for the drainage channel designs and modification to the riprap placement along the toe of the out slopes. This Attachment provides copies of the additional calculations.

Attachment H - Rock Test Results

Attachment H was added to the Reclamation Plan

An off site borrow source was located to provide riprap material for the final rock armour and erosion protection materials. This Attachment presents the location description and test results on the material.