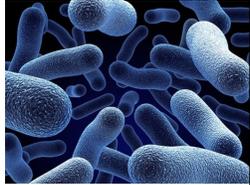


# Disinfection

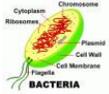
Pre-certification Training

## Pathogenic

- **Disease causing** organisms
- Includes viruses, cysts, or bacteria
- Causes diseases such as typhoid, cholera and dysentery
- Organisms that **don't** cause disease are **non-pathogenic**
- Process to kill is called **disinfection**



## Bacteria



Organism	Disease	Primary Source
Shigella	Bacillary dysentery	Human Feces
Salmonella	Salmonellosis	Human/animal Feces
E. Coli	Gastroenteritis	Human Feces
Vibro Cholerae	Cholera	Human Feces

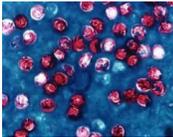
## Viruses



Organism	Disease	Primary Source
Hepatitis A	Infectious Hepatitis	Human Feces
Coxsackievirus A&B	Aseptic meningitis	Human Feces
Rotavirus	Gastroenteritis	Human Feces
Adenoviruses	Upper respiratory & Gastrointestinal	Human Feces

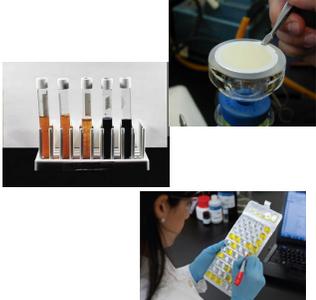
## Protozoans

Organism	Disease	Primary Source
Giardia lamblia	Giardiasis	Human/animal Feces
Cryptosporidium	Cryptosporidiosis	Human/animal Feces
Entamoeba histolytica	Amoebic dysentery	Human/animal Feces



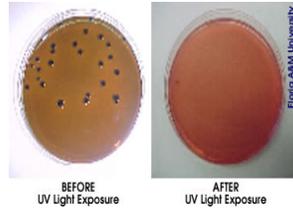
## Methods of Detection

- Membrane Filter Test
- Multiple-tube Fermentation Test
- Colilert, P/A



## Disinfection

- Process to kill or inactivate most microorganisms in water.
- There are several ways to disinfect
- Chlorine is most popular method because of cost and it leaves a residual throughout the system
- Other methods include UV and ozone



## Methods of Disinfection

- Heat; boiling
- Radiation; UV light
- Chemical
  - \*Bromine
  - \*Ozone
  - \*Chlorine Dioxide
  - \*Chloramination
  - \*Iodine



## Oxidizing Reagent

## Oxidizing Potential

Ozone	2.00
Permanganate	1.67
Hypobromous acid	1.59
Chlorine dioxide	1.50
Hypochlorous acid	1.49
Chlorine	1.36
Oxygen	1.23
Bromine	1.09
Hypochlorite	0.94

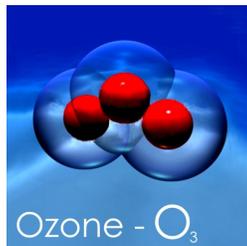
## What is OZONE?

- Ozone is a **natural component of the earth's upper atmosphere**, where it is primarily formed photochemically.
- Ozone doesn't leave a **lasting residual**



## Ozone

- Ozone or trioxigen molecule contains **three oxygen atoms**, having the chemical symbol  $O_3$ .
- Ozone is nothing more than another molecular form of oxygen, the chemical symbol for oxygen is  $O_2$ .



## UV

- Is the only method of disinfection that does not alter the pH, taste, or affect the chemical composition of water.
- Operates best when **Suspended Solids is <10 – 15 mg/L & Turbidity is <5 – 10 NTU**.



## Gas Chlorine Properties

- Heavier than air
- Used primarily for disinfection
- Boiling Point -34 C , -29 F
- Liquid form expands 460 times
- Lowers pH of the water



## Testing and Safety

- When changing cylinders, shut gas off at cylinder first, evacuate lines
- DPD kit to test residual, should take samples from several locations, reagent turns chlorinated water pink
- SCBA should be stored away from chlorine building



## Three Types of Chlorine

- Calcium Hypochlorite or HTH (High Test Hypochlorite) Dry Powder 65%
- Sodium Hypochlorite is Liquid:
  - \*Bleach 5%
  - \*T-Chlor 15%
- GAS 99.9% considered 100% for calculations
  - \*extremely corrosive with water/humidity
  - \*compressible
  - \*changes to liquid at 82 psi
  - \*68 deg. F
  - \*2.5 times heavier than air
  - \*greenish-yellow color
  - \* Must meet NSF approval

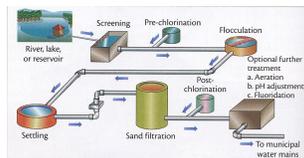


## Chlorine Terms

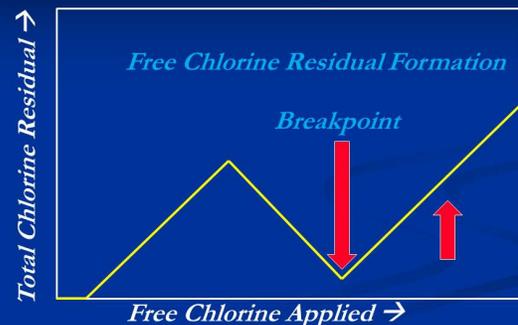
- **Free Chlorine**- chlorine remaining in water after chlorination
- **Total Chlorine**- sum of combined residual chlorine & free available chlorine
- **Demand**- difference between the chlorine added and the chlorine remaining

## Chlorine Processes

- **Pre-chlorination**- injected prior to treatment
- **Post-chlorination**- injected after treatment
- **Breakpoint chlorination**- amount of chlorine added to the water until the demand is satisfied.

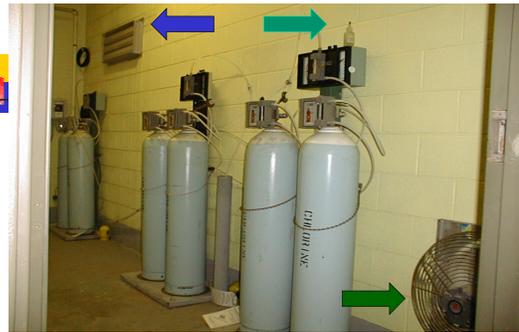


## Chlorine Breakpoint Curve



## Chlorinators

- Gas- Dry or Direct Feed (uses pressure from cylinder)
  - \*Solution feed
  - gas mixed w/H<sub>2</sub>O under pressure
  - vacuum feed the water pulls Cl<sub>2</sub>
- Hypochlorinators - Dry or Liquid Uses
  - Systems with Low flows
  - Emergencies
  - Intermittent- seasonal (winter use)
  - Clean deposits on pump parts with an acid solution



Note air intake at top, exhaust fan at bottom, ammonia bottle for checking leaks (vapors look like white smoke).



Cylinders chained down, wrench on shutoff, exhaust fan near the floor.

## Chlorine Scales



## Typical Hypochlorinator



## Safety Hazards

- When chlorine comes in contact with petroleum or other combustibles, the reaction can cause a fire
- When mixed with hydrogen sulfide it reacts to cause sulfuric acid



## Chloramines

- Formation of chloramines is a chemical reaction
- The reaction is between **hypochlorous acid (or aqueous chlorine)** with **ammonia**.
- Formation of chloramines **weakens** the disinfecting strength of chlorine

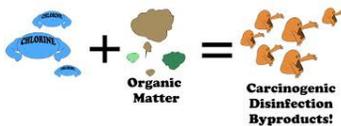
## Chloramination

- Chloramines are a reaction between **applied chlorine and ammonia**
- When done intentionally it can **reduce tastes and odors**
- Chloramines are a **weaker** disinfection than chlorine



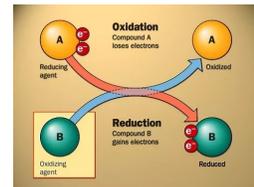
## Disinfection By-products

- TTHM- Total Trihalomethanes
- Combination of **free chlorine** and organics
- Warmer** temperatures and pH form THM's faster



## Reducing Agents

- Readily give up electrons
- Opposite of oxidizing agents
- React with chlorine
- Cause a demand on chlorine
- Ferrous, Nitrite & Hydrogen Sulfide ions** are examples
- Suspended Solids
- Chlorine reacts with hydrogen sulfide to form sulfuric acid**

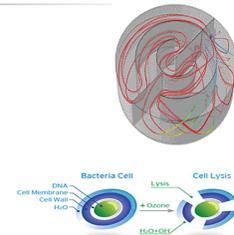


## 5 Principles of Chlorine Disinfection

- Concentration
- Contact time
- Temperature of the water
- pH of the water
- Foreign substances in the water

## Concentration & Contact Time

- If chlorine **concentration is decreased** then the **contact time** must be **increased**
- Longer detention times would have **higher bacteria kill rates**
- A minimum of **0.2 mg/L** leaving the chlorination station and a **measurable residual should be maintained at the extremities** of the distribution system
- Chlorine **penetrates** the cell wall



$$Dt = \text{volume (in gallons)} / \text{flow rate (in gallons/time)}$$

## Temperature

- Low temperatures the bacteria **kill rate is lower**
- Chlorine residual will remain **longer** in cold water
- Chlorine dosages **should be adjusted** with changes in water temperatures
- Higher temperatures cause **faster rates of THM formation**



## pH

- pH should be checked routinely
- If the pH of the water system is **raised** for corrosion control, then the **chlorine dose** needs to be **raised** to maintain an effective level
- Chlorine is **most effective** at a pH of 7.0



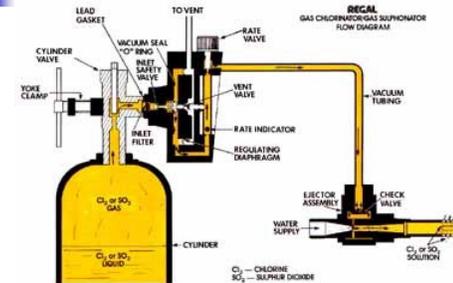
## Turbidity

- Chlorine is effective **only if it comes in contact** with bacteria
- Turbidity can **prevent good contact time** and protect pathogens
- Chlorine also **reacts with organic matter & ammonia**
- Can **mask** the bacteria

### Turbidity (NTU)

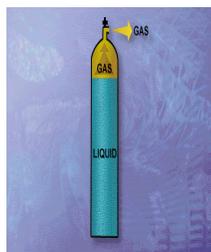


## Gas Chlorine System



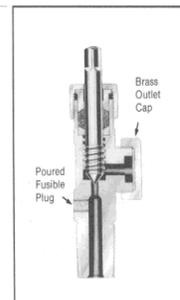
## 150 lb. Chlorine Cylinders:

- The proper position for the withdrawal of chlorine gas is upright.
- Maximum feed rate is 40 lb/day** for each
- A yoke is the **connection** between the tank & regulator or gas piping



## Chlorine Cylinder Valve

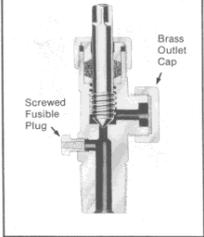
- Always **inspect** the cylinder valve **before opening**.
- Check cylinder fittings for leaks with **ammonia gas**
- Once the connection has been made, the valve should **only be opened 1/4 of a turn & check for leaks**.
- Close cylinder valve first** to allow gas drain from pigtail



## Fusible Plug

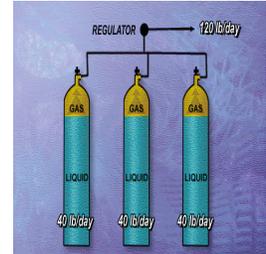
- **Safety Device**
- **Made out of lead**
- **Melts between 160 to 165 degrees**
- **Keep cylinders away from direct heat**

150 lb. Cylinder Valve

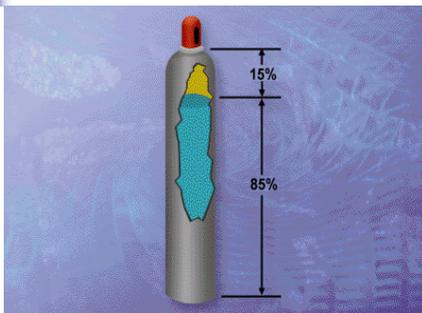


## Maximum Chlorine Feed Rates

- When the feed rates exceed the maximum rates **icing** can occur
- For higher feed rates you can **manifold the cylinders in a series** to prevent icing



## 85% Full for Expansion



## One Ton Cylinder

- **6 fusible lead plugs- 3 on each end**
- Valves are aligned **vertically**
- **Upper** is for gas
- **Lower** for liquid
- **85% full** for expansion
- Weigh **3550 lbs.** full



## Chlorine Cylinders

- **Rupture or tank failure most serious type of leak**
- For leaks on ton chlorine cylinders, **rotate the cylinder until leak is on top**
- **400 lb/day max feed rate for each ton cylinder**



## Ton cylinders on scales



## Rotometer for Ton Cylinders



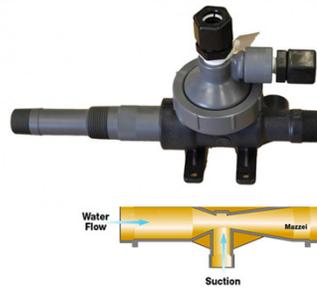
## Rotometer, continued



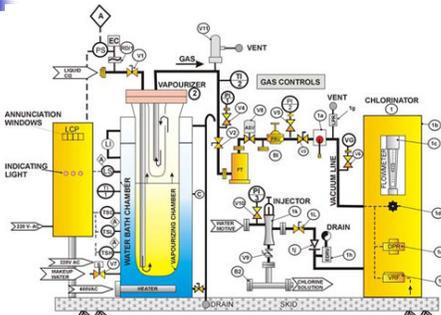
## Scales, Ton Cylinders



## Chlorine Ejector



## Evaporator



## Ton Cylinder Lifting Bar



## Lead Gasket



- **Never** re- use a lead gasket.
- **Never** stack lead gaskets on top of each other
- Tighten connection  $1/2$  to  $3/4$  of a turn after making contact with the lead gasket

## Preventive Maintenance (PM)

- After **one year** of service, pm kits should be installed
- Always use **new** diaphragms, o-rings, etc. "**Never re-use parts**"
- O-rings need to be made of **viton**
- Use **special grease** to lube o-ring before installing
- Inspect **pvc parts** for damage or cracking
- Use an **acid solution** to clean parts



## Chlorine Train Cars

- C kit for repairs
- Used for larger sized plants

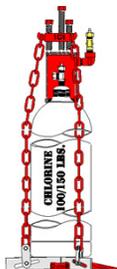


## Repair Kits

- A kit for 150 lb.
- B kit for ton cylinders
- C kit for train cars



## 150 lb Cylinder A Kit

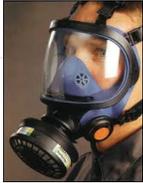


## Ton Cylinder Valve Repair



## Respirators

- Canister type masks should be worn during the changing of cylinders
- Canister type masks should be used only for **escape purposes only**, because they don't work in an oxygen deficient environment
- **SCBA's or fresh air masks** should be worn for repairs, troubleshooting, and finding leaks



## Self Contained Breathing Apparatus (SCBA)

- **Never enter a room suspected of leak without SCBA**



## PVC Piping

- Only **corrosion resistant** piping should be used
- Schedule 80 PVC is **not** recommended in chlorine
- Plastic can deteriorate in a relatively short period of time
- Schedule 80 PVC is used because of the cost & should replace every **5 to 10** years.
- Polyvinylidene Fluoride (PVDF) should be used
- **Chlorine Institute sets standards** for piping, valves, & manifolds



## Chlorine Valves

- **Should be replaced or maintained annually**



## Stainless Steel

- **300** have useful properties for **low** temperature service
- Can **fail** due to chloride stress **corrosion cracking**
- Particularly in the presence of **moisture** at ambient or elevated temperatures.



## Water Needs to be Metered



## New & Repaired Water Mains

- Disinfected in accordance with AWWA standard C651
- Must be disinfected with some type of chlorine
- Tablet or a solution are typically used
- Chlorine must be flushed with potable water
- Take bacti samples



## Reservoir Maintenance

- After entry reservoir must be disinfected
- AWWA standard C652
- Take bacti samples



## Disinfection

- Prevent Contamination From Entering Pipe During Construction Or Repair
- Flush Out Contamination
- Chlorinate Pipe For Required Time
- Flush Out Super Chlorinated Water
- Determine Bacteriological Quality



## Prevent Contamination

- Keep pipe clean and dry
- Plug pipe ends when not working
- Use only approved pipe lube
- Clean and swab pipes as necessary
- Keep trench dewatered while working or disinfect submerged pipe
- Keep a positive pressure in pipe when doing repairs if possible



## Flushing

- Flush at a velocity 2.5 fps or greater
- Required gpm flow for velocity
 

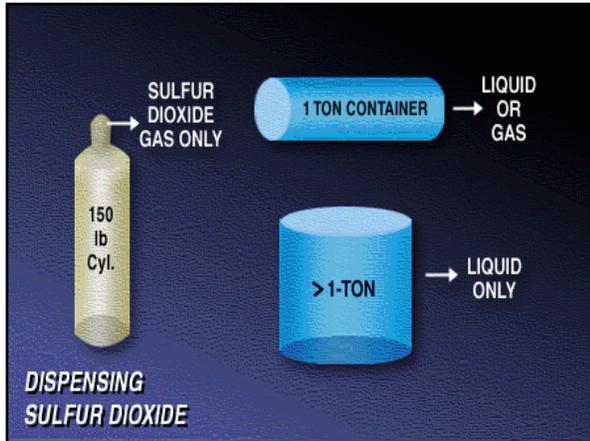
4" pipe	100 gpm
6" pipe	200 gpm
8" pipe	400 gpm
10" pipe	600 gpm
12" pipe	900 gpm



## CHLORINE NEUTRALIZING CHEMICALS

- SULFUR DIOXIDE
- SODIUM BISULFITE
- SODIUM SULFITE
- SODIUM THIOSULFATE





## Fluoride

- Fluoride shall not exceed 4 mg/L
- If fluoride levels exceed 2 mg/L, the water system **must notify the public.**
- Water system must **notify the public in their first set of water bills** after the violation
- Must provide specific **health effects language**

## Over Feeding Fluoride

- Can **Mottle Teeth**

Normal      Questionable      Very mild

Mild      Moderate      Severe

Source: Fluoridation Forum Report 2002 (Page 126)